

FLAT RATE TIME SCHEDULE

**SKI-DOO®
SNOWMOBILES**

1998

VOLUME 1

**TUNDRA* II LT
TOURING* E/LE
FORMULA* S/S ELECTRIC/SL
SKANDIC* 380/500**

Effective **May 30th, 1997**

Subject to review from time to time, without notice or delay.

® * Trademarks of Bombardier Inc. and/or affiliates.
Litho'd in Canada

1998 SKI-DOO SNOWMOBILES

MODEL NUMBER	VEHICLE TYPE	CHASSIS TYPE	ENGINE TYPE	STARTER TYPE
3271	TUNDRA II LT	Telescopic	277	M
1224	FORMULA SL CAN.	S-SERIES	503	M
1225	FORMULA SL U.S.	S-SERIES	503	M
1226	FORMULA S CAN.	S-SERIES	377	M
1227	FORMULA S EUR.	S-SERIES	377	M
1232	TOURING LE CAN.	S-SERIES	443	M/E
1234	TOURING E CAN.	S-SERIES	377	M/E
1233	TOURING LE U.S.	S-SERIES	443	M/E
1228	FORMULA S Electric	S-SERIES	377	M/E
1240	SKANDIC 380 CAN.	S-SERIES	377	M
1241	SKANDIC 380 U.S.	S-SERIES	377	M
1242	SKANDIC 380 EUR.	S-SERIES	377	M
1237	SKANDIC 500 CAN.	S-SERIES	503	M
1238	SKANDIC 500 U.S.	S-SERIES	503	M
1239	SKANDIC 500 EUR.	S-SERIES	503	M

M = MANUAL START

E = ELECTRIC START

INTRODUCTION

This publication governs all warranty labor allowances for 1997 Bombardier Ski-Doo snowmobiles.

HOW DOES IT WORK

The flat rate time is the maximum time allowed for a repair involving any given part. FLAT RATE TIME IS NOT CUMULATIVE. You must use the flat rate time given for the longest lasting operation. For example, if you had to open the crankcase to change a piston, you must use the flat rate time applicable to the crankcase.

○ **NOTE:** The flat rate time schedule was prepared by skilled mechanics using the hand tool usually found in workshops and tools/ equipment recommended for a servicing dealer (actual time may be reduced in some instances when complimented with power tools).

COMPILATION

The flat rate time schedule has been established from the actual time to perform the repair plus (+) 30% correction factor up to 3.0 hours and (+) 15% over 3.0 hour times for:

- vehicle handling
- diagnosis
- cleaning
- obtaining the parts
- special compensation (rust)
- test

We welcome suggestions for changes, please use attached form.

HOW TO USE IT

Refer to the section you need.

JOB CODE (example)

Job Code: 10 99

10 = SYSTEM NO. (example: 10 ELECTRICAL)

99 = JOB CODE REFERENCE NUMBER

ILLUSTRATIONS

The illustrations contained in this manual do not necessarily show every components of a given system as parts catalog do. Their purpose is to facilitate recognition of parts related to a flat rate time. **Item numbers on illustrations correspond to the four digit Job Code.**

SYSTEM NUMBER

- 01 Engine
- 02 Carburetor and oil injection system
- 03 Ignition
- 04 Starter
- 05 Transmission
- 06 Brake
- 07 Steering, controls and front suspension
- 08 Rear suspension and track
- 09 Body
- 10 Electrical
- 11 Claim type 02 use only

- Locate part or series of parts replaced.
- Insert the appropriate JOB CODE on the first valid line of the claim.

○ **NOTE:** Unless otherwise specified, dismantling order is: top to bottom, exterior to interior, front to rear.

All fractions of hours are in tenths:

0.1 = 6 minutes

0.2 = 12 minutes, and so on

JOB REQUIREMENTS

All the flat rate times mentioned in the following pages include the required operations such as: engine timing (rotary valve and ignition), connecting rod(s) alignment, cylinder head(s) torque or use of parallel bar, use of Bombardier tester (or equivalent), piston clearance/ring end gap measurement, crankshaft to crankcase measurement, cylinder honing, pulley alignment, track tension and alignment, headlamp beam adjustment, engine leak test.

SUGGESTION (FORM REQUEST)

Flat Rate Time - Suggestion for Change

RETURN OF WARRANTY PARTS

List of parts to be returned to your distributor.

01 ENGINE
1998 FLAT RATE TIME SCHEDULE
SKI-DOO SNOWMOBILES

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPL CABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
01 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
01 01	*ENGINE ASS'Y R. ET R.	1.6	1.3	1.3	1.3	1.3	1.3	1.3
01 02	CYLINDER COWL (TOP)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
01 05	CYLINDER COWL (BOTTOM)	-	0.9	0.9	0.9	0.9	0.9	0.9
01 06	FAN COWL HOUSING	0.7	1.2	1.2	1.2	1.2	1.2	1.2
01 07	AIR DUCT / DEFLECTOR	-	0.3	0.3	0.3	0.3	0.3	0.3
01 08	FAN	0.3	0.3	0.3	0.3	0.3	0.3	0.3
01 09	FAN BEARING AND/OR SHAFT	1.6	1.2	1.2	1.2	1.2	1.2	1.2
01 10	FAN BELT AND/OR PULLEY HALVES	0.3	0.3	0.3	0.3	0.3	0.3	0.3
01 11	V-BELT PULLEY (CUP)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
01 13	CYLINDER HEAD AND/OR GASKET (ONE)	0.6	0.6	0.6	0.6	0.6	0.6	0.6
01 14	CYLINDER HEADS AND/OR GASKETS (TWO)	-	0.7	0.7	0.7	0.7	0.7	0.7
01 15	CYLINDER AND/OR GASKET (MAG)	-	1.7	1.7	1.7	1.7	1.7	1.7
01 16	CYLINDER AND/OR GASKET (PTO)	-	1.7	1.7	1.7	1.7	1.7	1.7
01 17	CYLINDERS AND/OR GASKETS (ALL)	2.0	2.5	2.5	2.5	2.5	2.5	2.5
	***CYLINDER RESLEEVE	-	-	-	-	-	-	-
01 25	PISTON, GUDGEON PIN, CIRCLIP, NEEDLE BEARING, RINGS (MAG OR CENTER)	-	2.5	2.5	2.5	2.5	2.5	2.5
01 26	PISTON, GUDGEON PIN, CIRCLIP, NEEDLE BEARING, RINGS (PTO)	-	2.2	2.5	2.5	2.5	2.5	2.5
01 27	PISTONS, GUDGEON PIN, CIRCLIPS, NEEDLE BEARINGS, RINGS (MAG + PTO + CENTER)	2.3	3.2	3.2	3.2	3.2	3.2	3.2
01 28	INTAKE MANIFOLD (ONE)	0.6	0.6	0.6	0.6	0.6	0.6	0.6
01 29	INTAKE MANIFOLD (TWO)	-	0.7	0.7	0.7	0.7	0.7	0.7
01 30	INTAKE MANIFOLD STUDS	-	-	-	-	-	-	-
01 31	CYLINDER STUD MAG OR PTO (ONE)	-	0.6	0.6	0.6	0.6	0.6	0.6

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

01 ENGINE

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

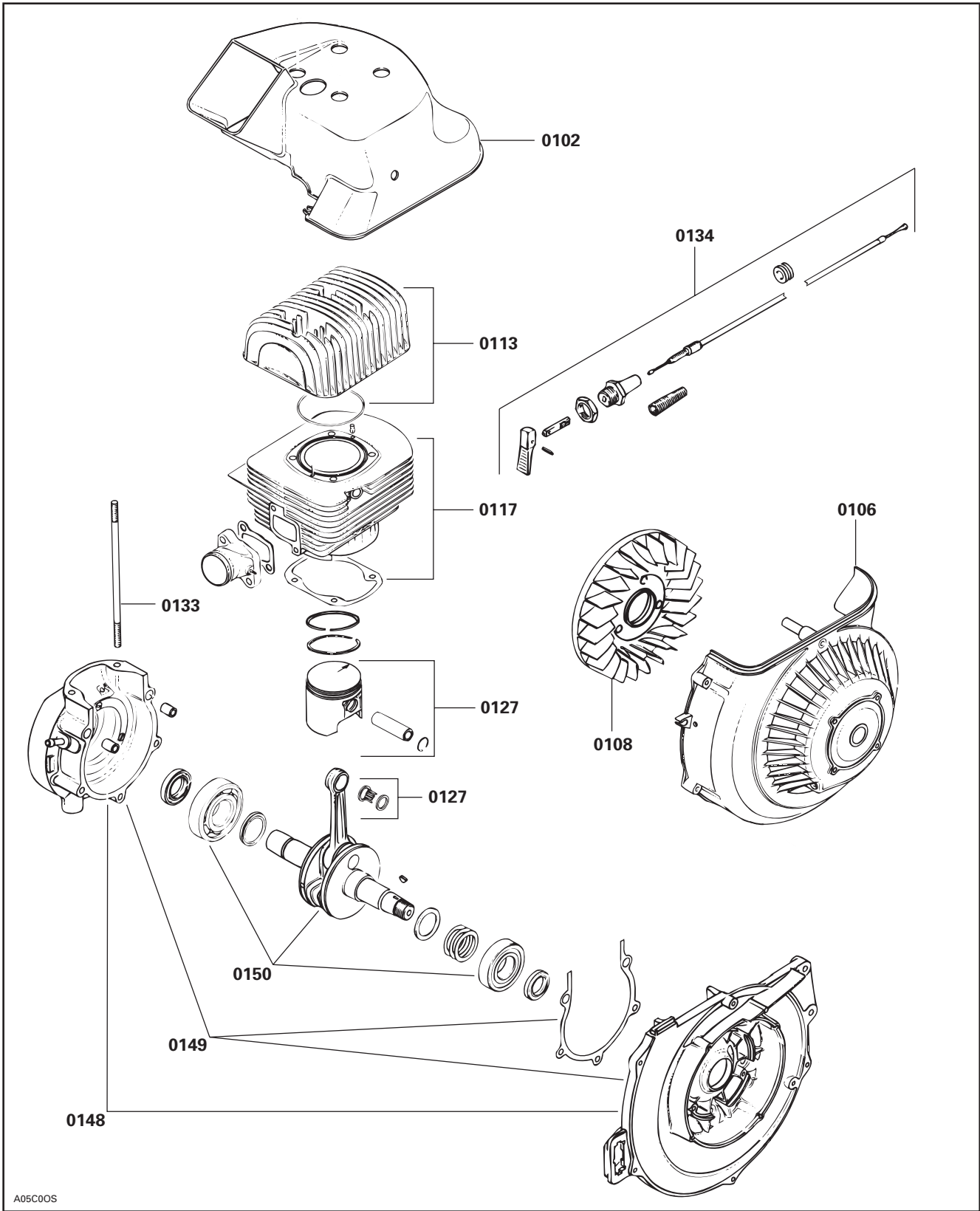
		ALWAYS USE THE LONGEST FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
01 32	CYLINDER STUDS MAG OR PTO (TWO)	-	0.7	0.7	0.7	0.7	0.7	0.7
01 33	CYLINDER STUDS (SINGLE CYLINDER ENGINE)	2.0	-	-	-	-	-	-
01 34	DECOMPRESSOR (ANY PARTS)	0.3	-	-	-	-	-	-
01 35	INTAKE COVER O-RING GASKET	-	0.6	0.6	0.6	0.6	0.6	0.6
01 42	ENGINE BASE STUD (ONE)	-	1.6	1.6	1.6	1.6	1.6	1.6
01 43	ENGINE BASE STUDS (TWO)	-	1.7	1.7	1.7	1.7	1.7	1.7
01 44	ENGINE RUBBER MOUNTS (THREE OR FOUR)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
01 45	ENGINE RUBBER MOUNTS SUPPORT (THREE OR FOUR)	-	-	-	-	-	-	-
01 47	ENGINE SUPPORT	1.0	1.0	1.0	1.0	1.0	1.0	1.0
01 48	CRANKCASE REPLACE	3.5	5.3	5.3	5.3	5.3	5.3	5.3
01 49	CRANKCASE RESEAL AND/OR GASKETS	3.6	4.6	4.6	4.6	4.6	4.6	4.6
01 50	CRANKSHAFT AND/OR BEARINGS	4.0	5.3	5.3	5.3	5.3	5.3	5.3
	***CRANKSHAFT REBUILT	-	-	-	-	-	-	-
01 71	EXHAUST MANIFOLD	-	0.3	0.3	0.3	0.3	0.3	0.3
01 73	EXHAUST SOCKET AND/OR CONNECTING TUBE	-	-	-	-	-	-	-
01 75	MUFFLER AND/OR EXHAUST GROMMET AND/OR SUPPORT	0.3	0.3	0.3	0.3	0.3	0.3	0.3
01 77	ENGINE RUBBER MOUNTS (ONE OR TWO)	0.3	0.3	0.3	0.3	0.3	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

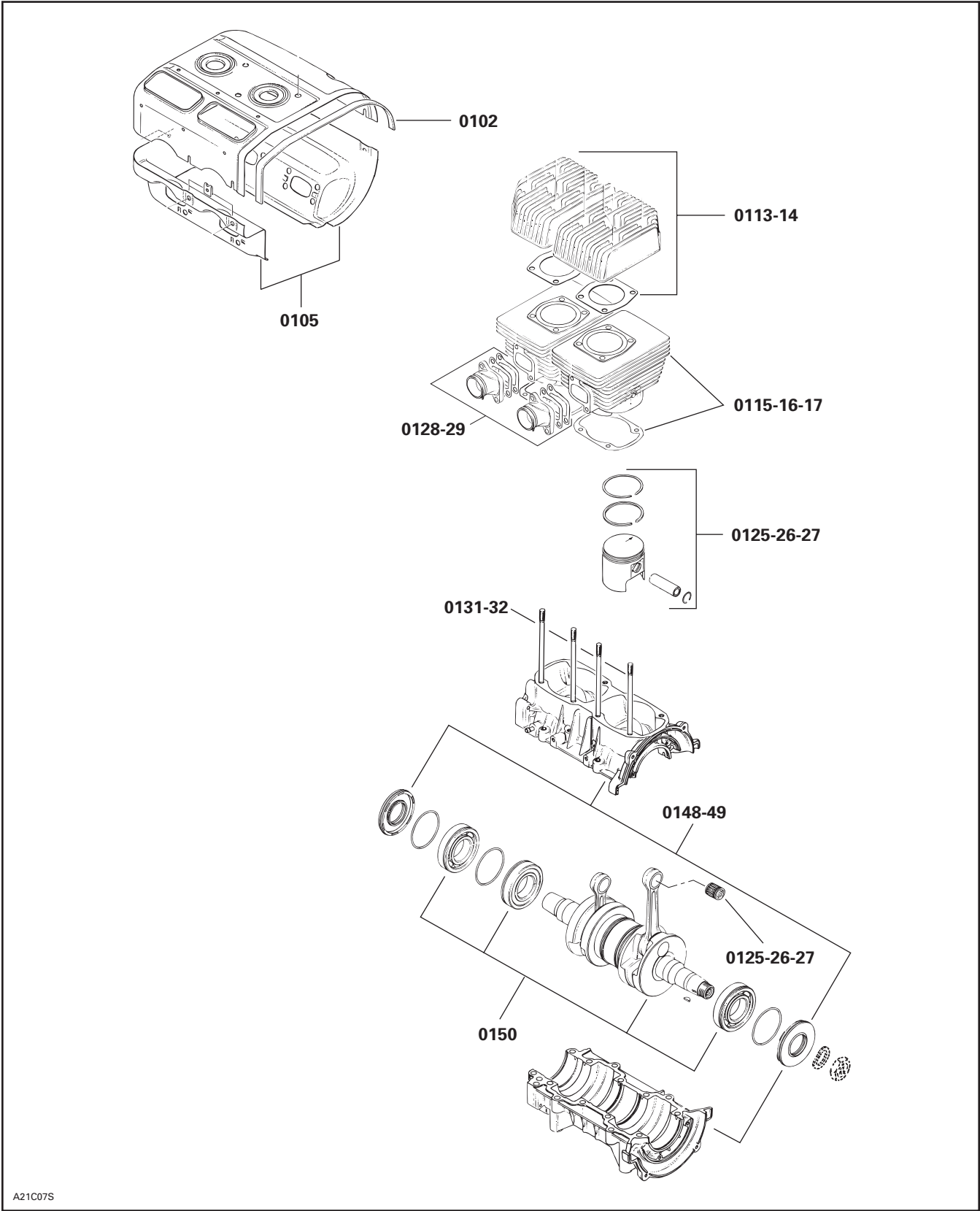
*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

TUNDRA

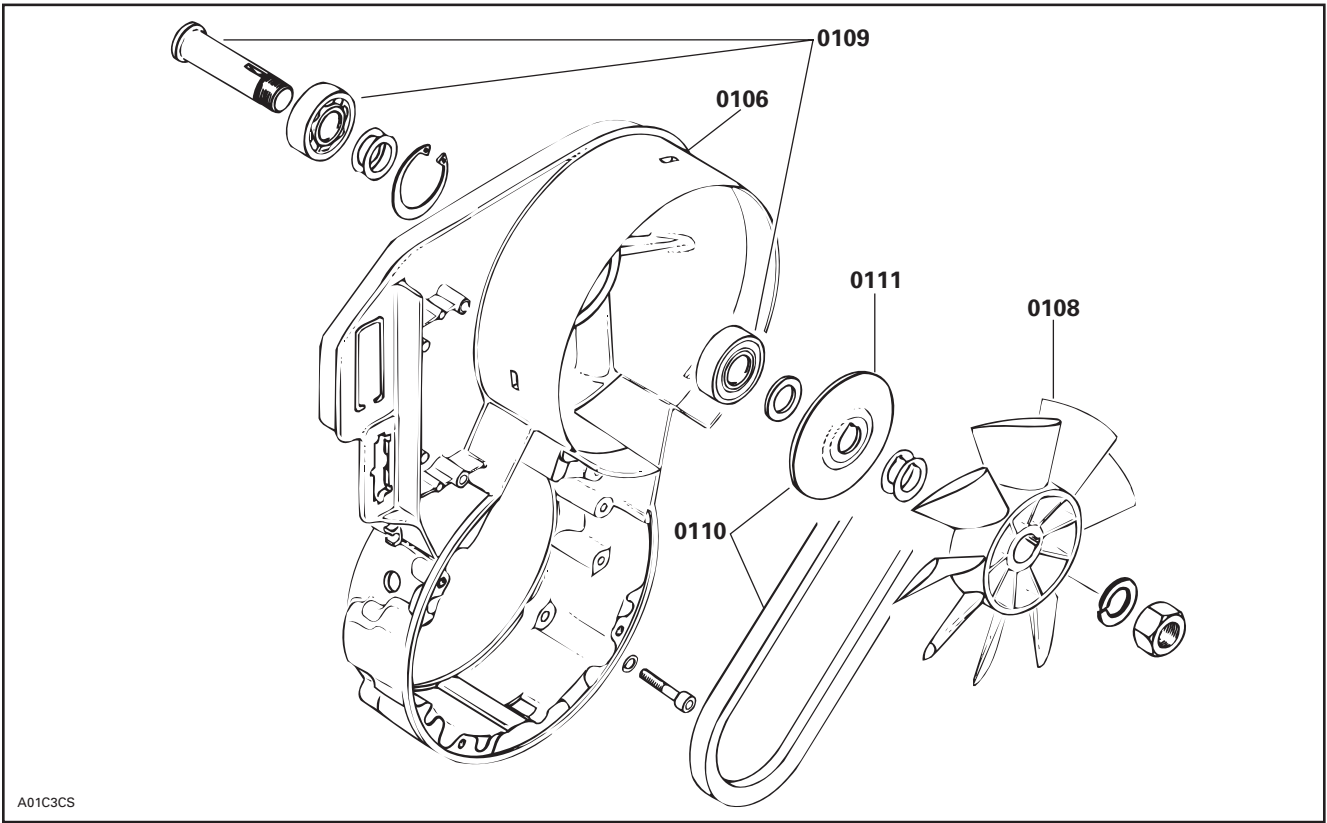


A05C00S

377, 443 AND 503 ENGINE



A21C07S



02 CARBURETOR AND OIL INJECTION SYSTEM

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
02 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
02 01	AIR SILENCER ASS'Y, ANY OR ALL PARTS	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 02	CARBURETOR ASS'Y (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 03	CARBURETORS ASS'Y (TWO OR THREE)	-	0.4	0.4	0.4	0.4	0.4	0.4
02 04	RUBBER FLANGE (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 05	RUBBER FLANGES (TWO)	-	0.4	0.4	0.4	0.4	0.4	0.4
02 06	THROTTLE CABLE AND HOUSING	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 07	PRIMER	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 08	OIL INJECTION PUMP	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 09	OIL INJECTION RESERVOIR	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 10	FUEL PUMP	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 11	FLOAT SYSTEM, ANY OR ALL PARTS (ONE CARBURATOR)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
02 12	FLOAT SYSTEM, ANY OR ALL PARTS (TWO CARBURATORS)	-	0.7	0.7	0.7	0.7	0.7	0.7
02 13	JET NEEDLE, THROTTLE SLIDE (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 14	JET NEEDLES, THROTTLE SLIDES (TWO)	-	0.4	0.4	0.4	0.4	0.4	0.4
	**CARBURETOR CLEANING AND REBUILDING (ONE)	0.5	0.5	0.5	0.5	0.5	0.5	0.5
	**CARBURETOR CLEANING AND REBUILDING (TWO)	-	0.9	0.9	0.9	0.9	0.9	0.9
02 17	MAIN JET, NEEDLE JET, PILOT JET (ONE)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
02 18	MAIN JETS, NEEDLE JETS, PILOT JETS (TWO)	-	0.6	0.6	0.6	0.6	0.6	0.6
02 24	OIL INJECTION FILTER	0.3	0.3	0.3	0.3	0.3	0.3	0.3
02 25	OIL INJECTION LINE (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

**02 CARBURETOR AND OIL
INJECTION SYSTEM**

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

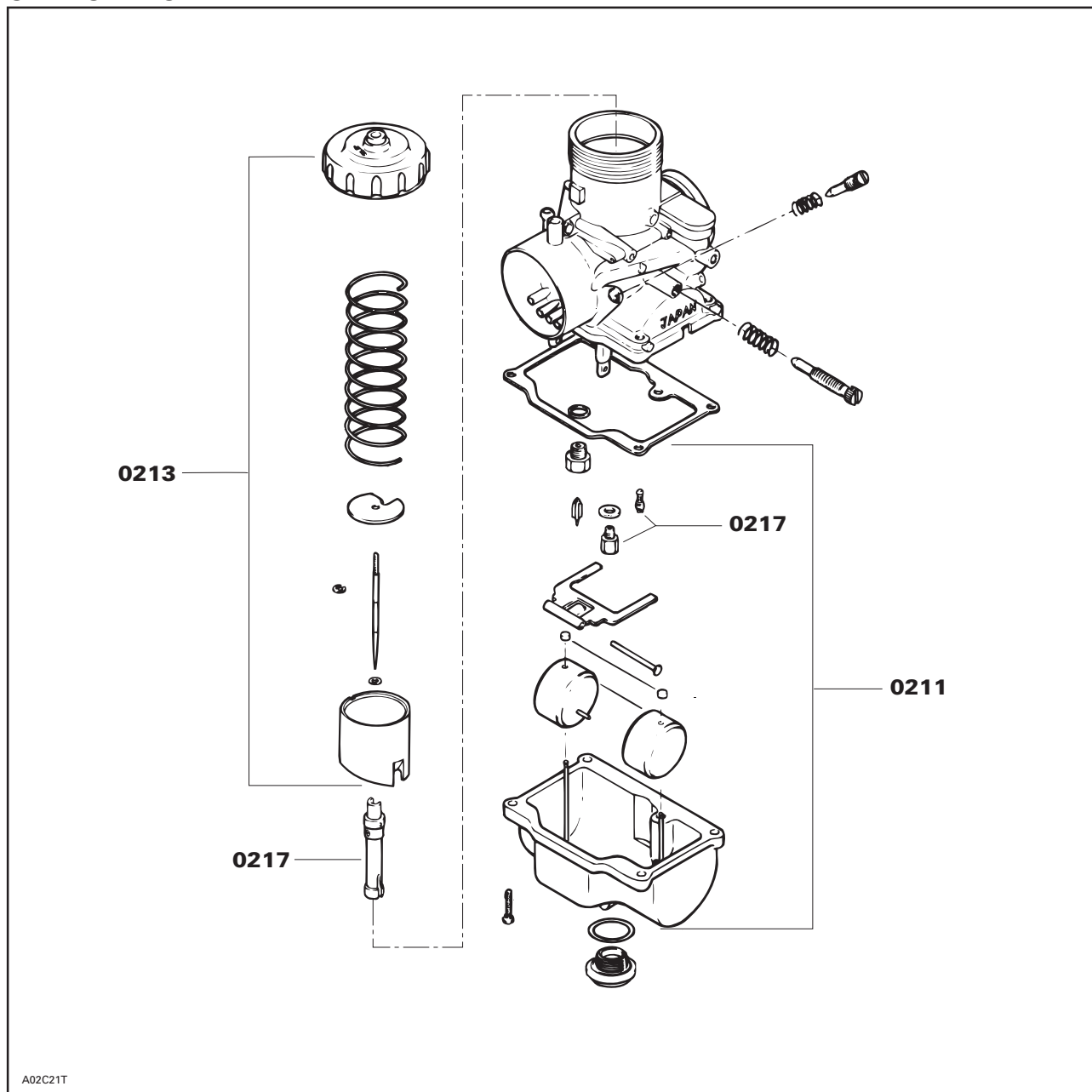
JOB CODE		JOB DESCRIPTION	ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
			3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
			Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
02 26		OIL INJECTION LINES (TWO)	-	0.4	0.4	0.4	0.4	0.4	0.4
02 27		OIL LEVEL SENSOR	-	0.4	0.4	0.4	0.4	0.4	0.4
02 28		OIL INJECTION PUMP SUPPORT	0.3	-	-	-	-	-	-
02 40		CHOKE CABLE	-	0.3	-	0.3	-	0.3	-

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

CARBURATOR VM TYPE



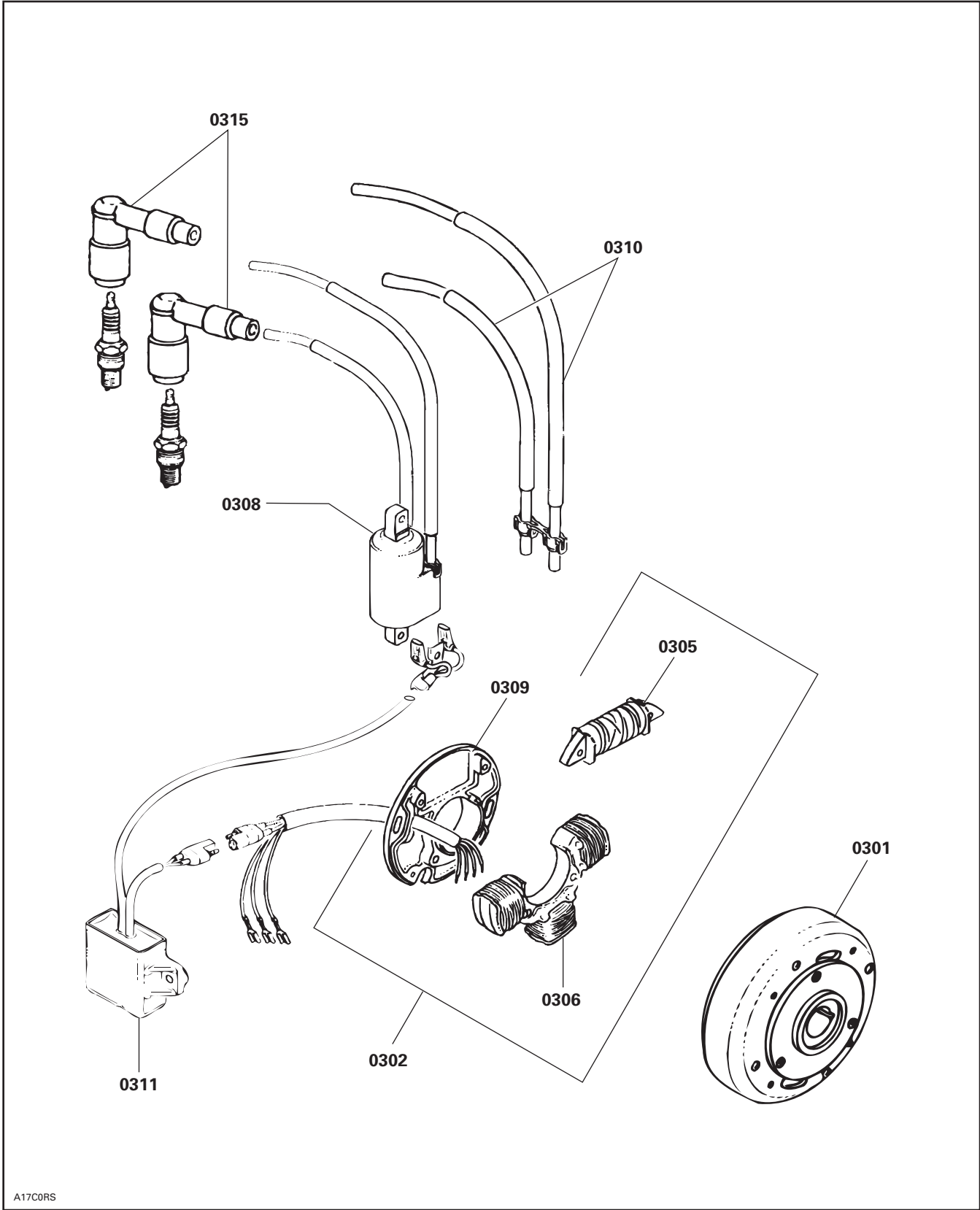
			ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
			3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
03 00	NO LABOR INVOLVED		N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
03 01	MAGNETO RING ASS'Y AND/OR HOUSING FLYWHEEL		0.4	0.4	0.4	0.4	0.4	0.4	0.4
03 02	MAGNETO ASS'Y		0.6	0.6	0.6	0.6	0.6	0.6	0.6
03 03	BREAKER POINTS		-	-	-	-	-	-	-
03 04	CONDENSER		-	-	-	-	-	-	-
03 05	GENERATOR COIL		1.6	-	-	-	-	-	-
03 06	LIGHTING COIL		1.6	-	-	-	-	-	-
03 07	GENERATOR AND LIGHTING COILS		2.0	-	-	-	-	-	-
03 08	IGNITION COIL		0.3	-	-	-	-	-	-
03 09	ARMATURE PLATE ALONE		1.3	1.3	1.4	1.4	1.4	1.4	1.4
03 10	IGNITION CABLE		0.3	0.3	0.3	0.3	0.3	0.3	0.3
03 11	ELECTRONIC BOX		0.3	0.3	0.3	0.3	0.3	0.3	0.3
	**TIMING		0.4	0.4	0.4	0.4	0.4	0.4	0.4
03 13	TRIGGER COIL (ONE)		-	0.3	0.3	0.3	0.3	0.3	0.3
03 15	SPARK PLUG PROTECTOR		0.1	0.1	0.1	0.1	0.1	0.1	0.1

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

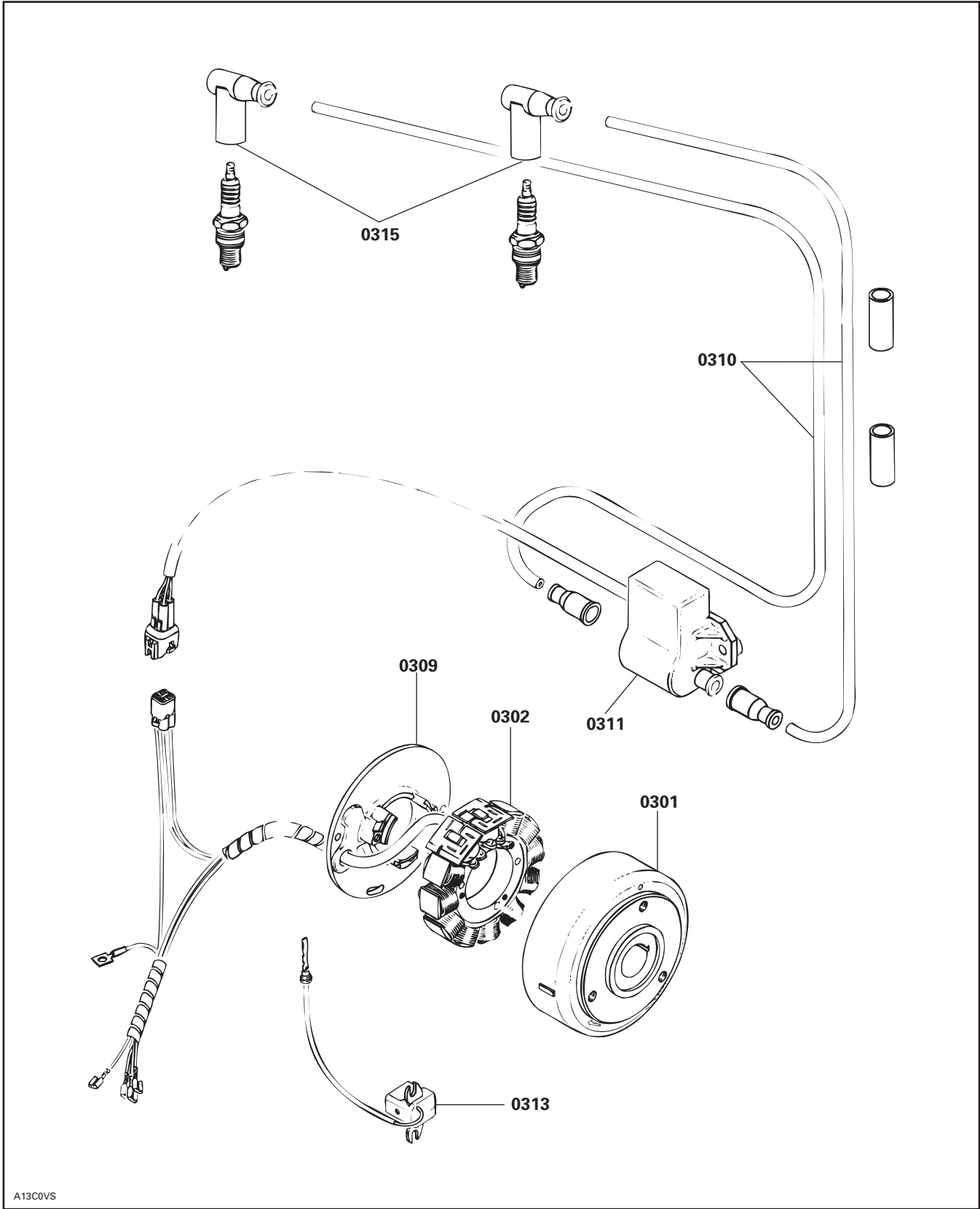
** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

TUNDRA



377, 443 AND 503 ENGINE



A13C0VS

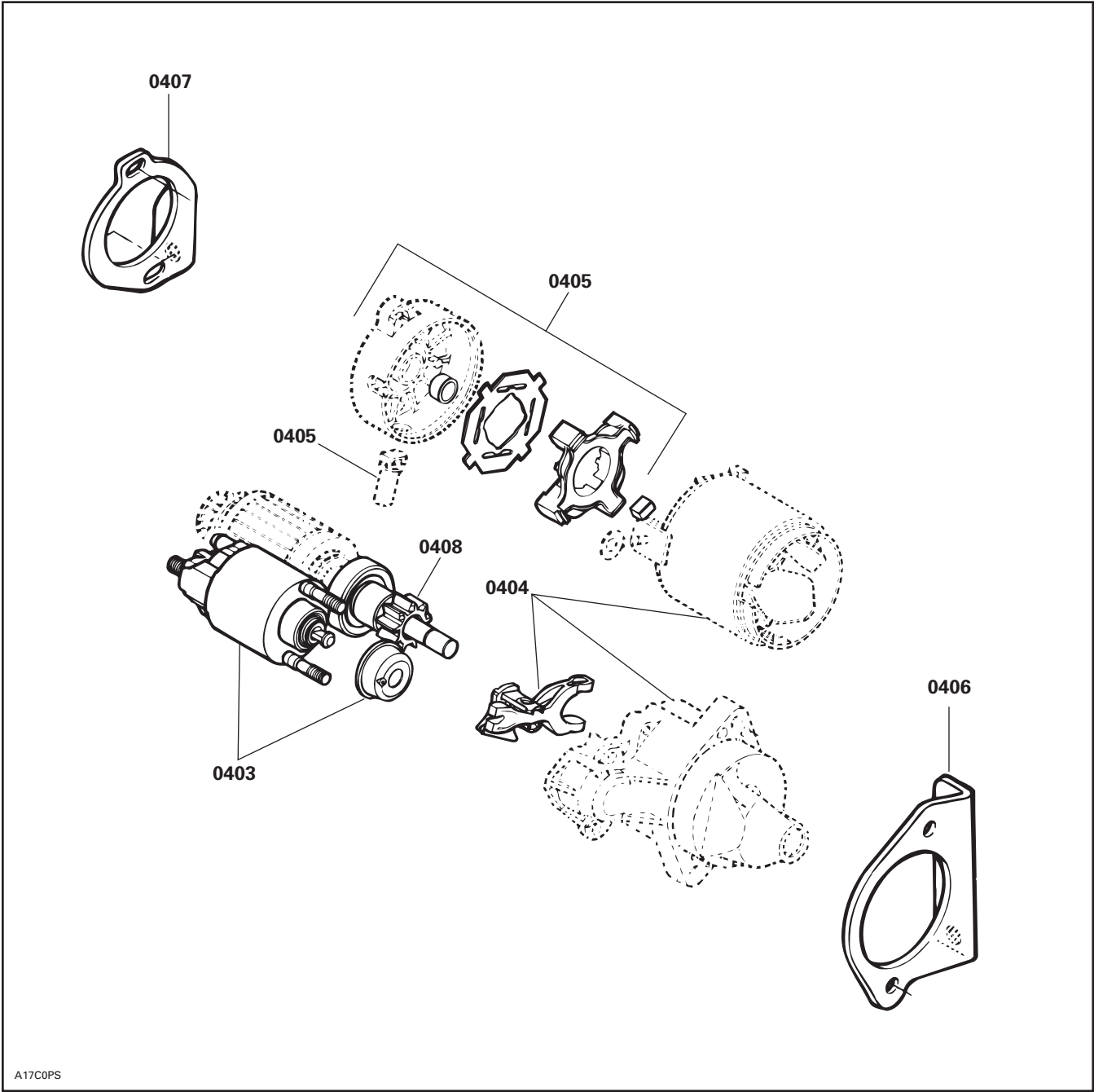
		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
JOB CODE	JOB DESCRIPTION							
04 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
04 01	REWIND STARTER (ANY OR ALL PARTS) EXCEPT HANDLE	0.7	0.4	0.4	0.5	0.5	0.5	0.5
04 02	ELECTRIC STARTER ASS'Y	-	-	-	0.4	0.4	-	-
04 03	MAGNETIC SWITCH	-	-	-	0.4	0.4	-	-
04 04	PINION DRIVE LEVER, ARMATURE YOKE, DRIVE HOUSING, BUSHING (ANY OR ALL COMPONENTS)	-	-	-	1.0	1.0	-	-
04 05	END FRAME, BUSHING, BRUSH, PRESSURE BRUSH AND/OR ALL COMPONENTS	-	-	-	1.0	1.0	-	-
04 06	STARTER BRACKET	-	-	-	0.4	0.4	-	-
04 07	STARTER SUPPORT	-	-	-	0.5	0.5	-	-
04 08	STARTER GEAR	-	-	-	1.0	1.0	-	-
04 09	REWIND STARTER HANDLE	0.3	0.3	0.3	0.3	0.3	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

TOURING



A17C0PS

05 TRANSMISSION

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
05 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
05 01	DRIVE PULLEY ASS'Y OR INNER HALF	0.3	0.3	0.3	0.3	0.3	0.3	0.3
05 02	DRIVE PULLEY GOVERNOR CUP AND/OR RAMPS	0.3	-	0.3	-	0.3	-	0.3
05 03	DRIVE PULLEY OUTER HALF AND/OR SPRING AND/OR SEAT SPRING	0.4	-	0.3	-	0.3	-	0.3
05 04	DRIVE PULLEY HUB PLUS AND/OR BUSHING AND/OR COUNTERWEIGHTS	0.3	-	0.5	-	0.5	-	0.5
05 06	TRA GOVERNOR CUP AND/OR FIXED HALF	-	0.3	-	0.3	-	0.3	-
05 07	TRA RAMPS AND/OR ADJUSTMENT SCREWS	-	0.3	-	0.3	-	0.3	-
05 08	TRA SPRING COVER AND/OR SPRING AND/OR BUSHING	-	0.7	-	0.7	-	0.7	-
05 09	TRA SLIDER SHOES AND/OR SPRINGS	-	0.3	-	0.3	-	0.3	-
05 10	TRA SLIDING HALF, BUSHING AND/OR LEVER ROLLERS	-	0.5	-	0.5	-	0.5	-
05 11	DRIVEN PULLEY FIXED HALF	0.7	0.3	0.3	0.3	0.3	0.3	0.3
05 12	DRIVEN PULLEY SLIDING HALF	0.4	0.3	0.3	0.3	0.3	0.3	0.3
05 13	DRIVEN PULLEY OUTER CAM AND/OR SPRING	0.3	0.3	0.3	0.3	0.3	0.3	0.3
05 14	DRIVEN PULLEY SMALL BUSHING	0.7	0.6	0.6	0.6	0.6	0.6	0.6
05 15	DRIVEN PULLEY LARGE BUSHING	0.3	0.6	0.6	0.6	0.6	0.6	0.6
05 16	DRIVEN PULLEY SUPPORT	0.3	-	-	-	-	-	-
05 17	COUNTERSHAFT (L.H.) BEARING COLLAR AND/OR BEARING AND/OR BEARING FLANGE	-	0.4	0.4	0.4	0.4	0.4	0.4
05 18	COUNTERSHAFT	-	2.0	2.0	2.0	2.0	2.0	2.0
05 19	DRIVE BELT AND/OR GUARD	0.1	0.1	0.1	0.1	0.1	0.1	0.1

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

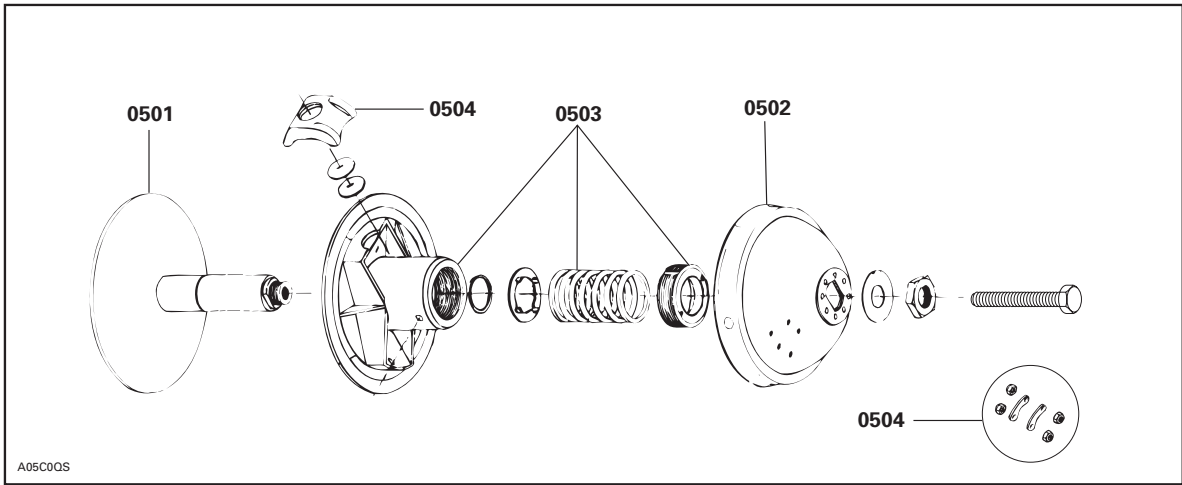
		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
05 20	CHAINCASE UPPER SEAL AND/OR BEARING	1.6	1.2	1.2	1.2	1.2	1.4	1.4
05 21	CHAINCASE	1.6	1.8	1.8	1.8	1.8	2.1	2.1
05 22	CHAINCASE COVER	0.3	0.3	0.3	0.3	0.3	0.5	0.5
05 23	CHAINCASE UPPER SPROCKET AND/OR CENTRAL SPROCKET	0.3	0.5	0.5	0.5	0.5	0.8	0.8
05 24	CHAINCASE LOWER SPROCKET	0.5	0.4	0.4	0.4	0.4	0.9	0.9
05 25	CHAINCASE DRIVE CHAIN	0.5	0.4	0.4	0.4	0.4	0.9	0.9
05 26	CHAINCASE TENSIONERS	0.3	0.3	0.3	0.3	0.3	0.7	0.7
05 27	TENSIONER ADJUSTMENT SCREW	-	1.8	1.8	1.8	1.8	2.1	2.1
05 28	CHAINCASE «U» ATTACHMENT DEVICE	-	-	-	-	-	-	-
05 34	SLIDING SLEEVE AND/OR FORK AND/OR FORK SHAFT	-	-	-	-	-	0.5	0.5
05 39	SHIFT LEVER AND/OR SHIFT ROD	-	-	-	-	-	0.3	0.3
05 44	RING GEAR OR DAMPER	-	-	-	0.5	0.5	0.5	0.5

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

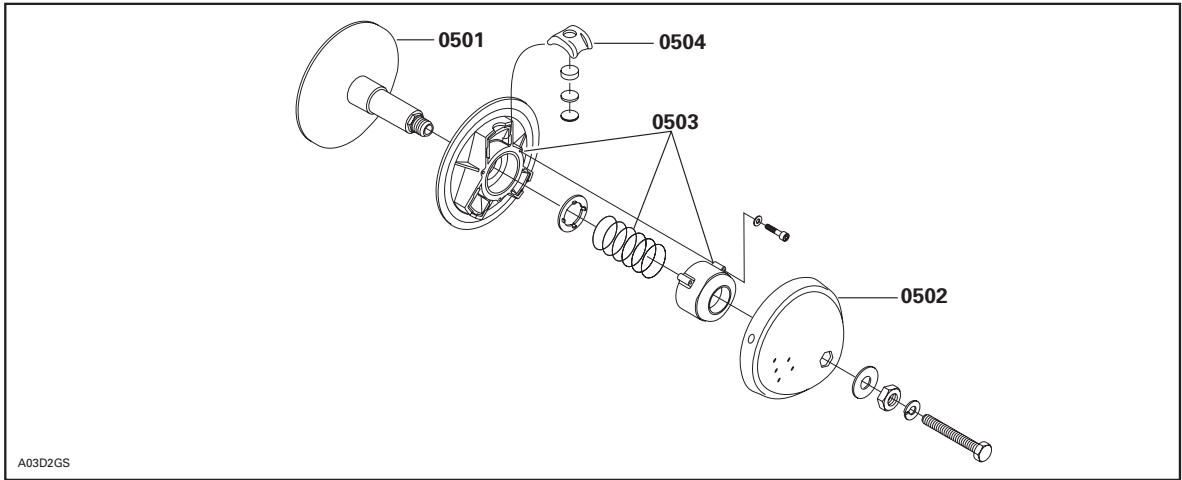
** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

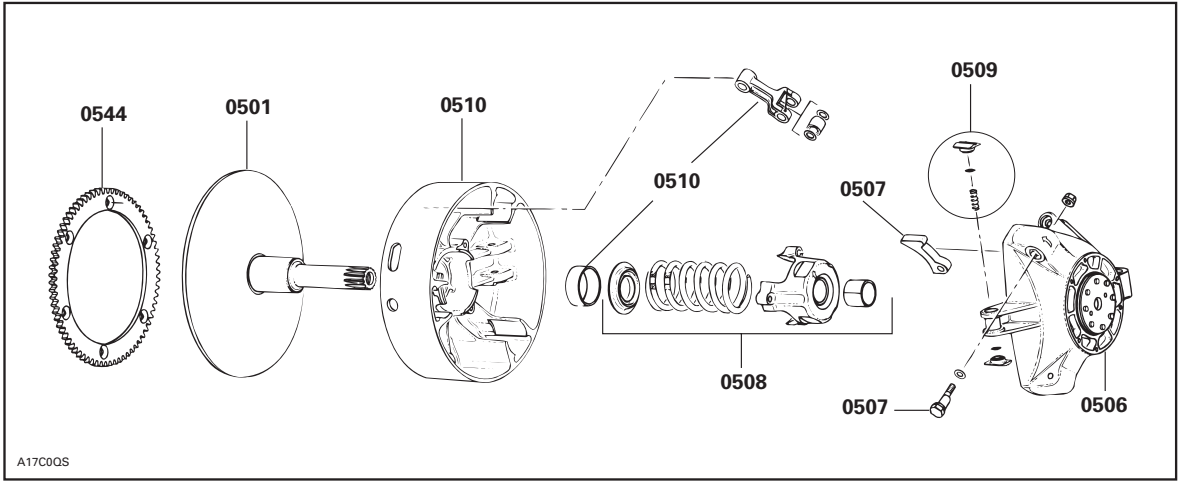
DRIVE PULLEY
TUNDRA

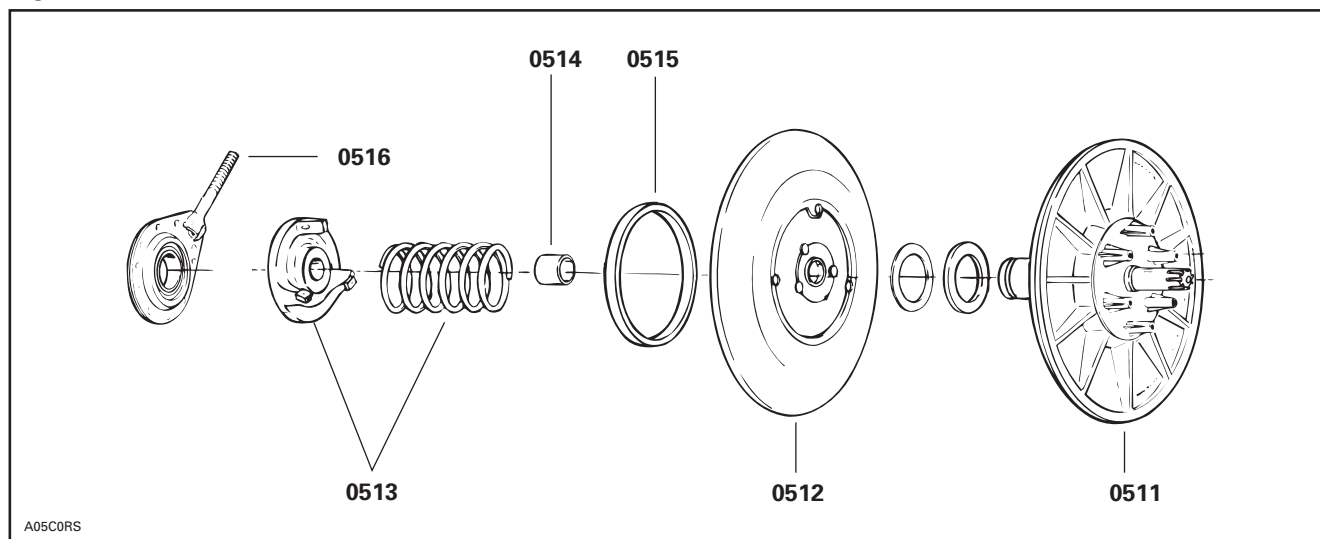
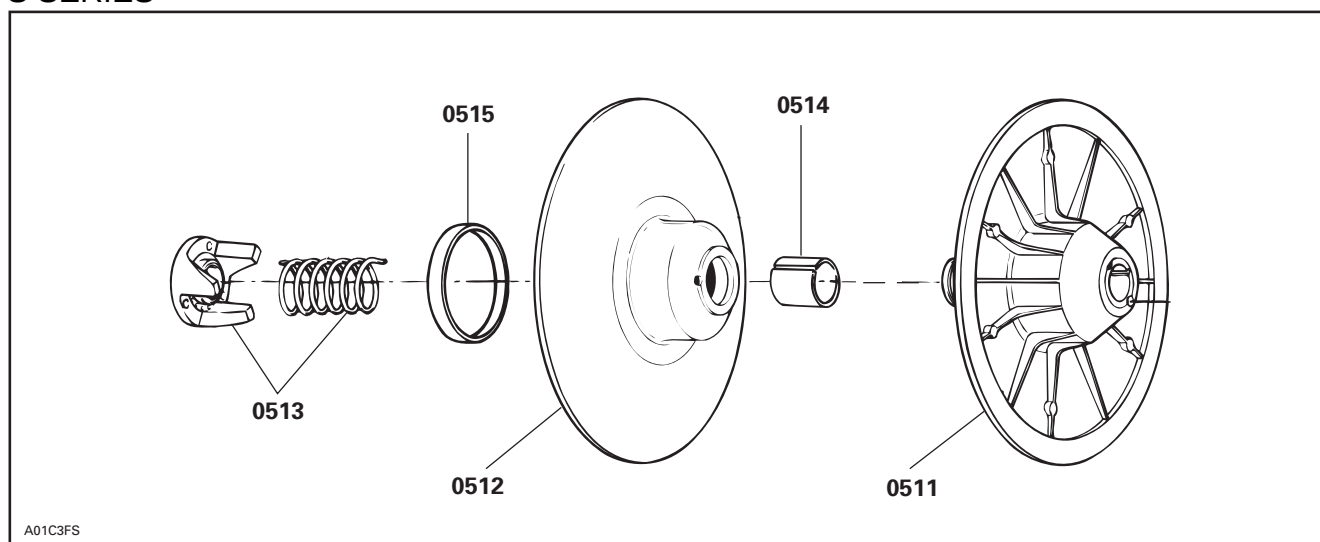


S SERIES 377 ENGINE

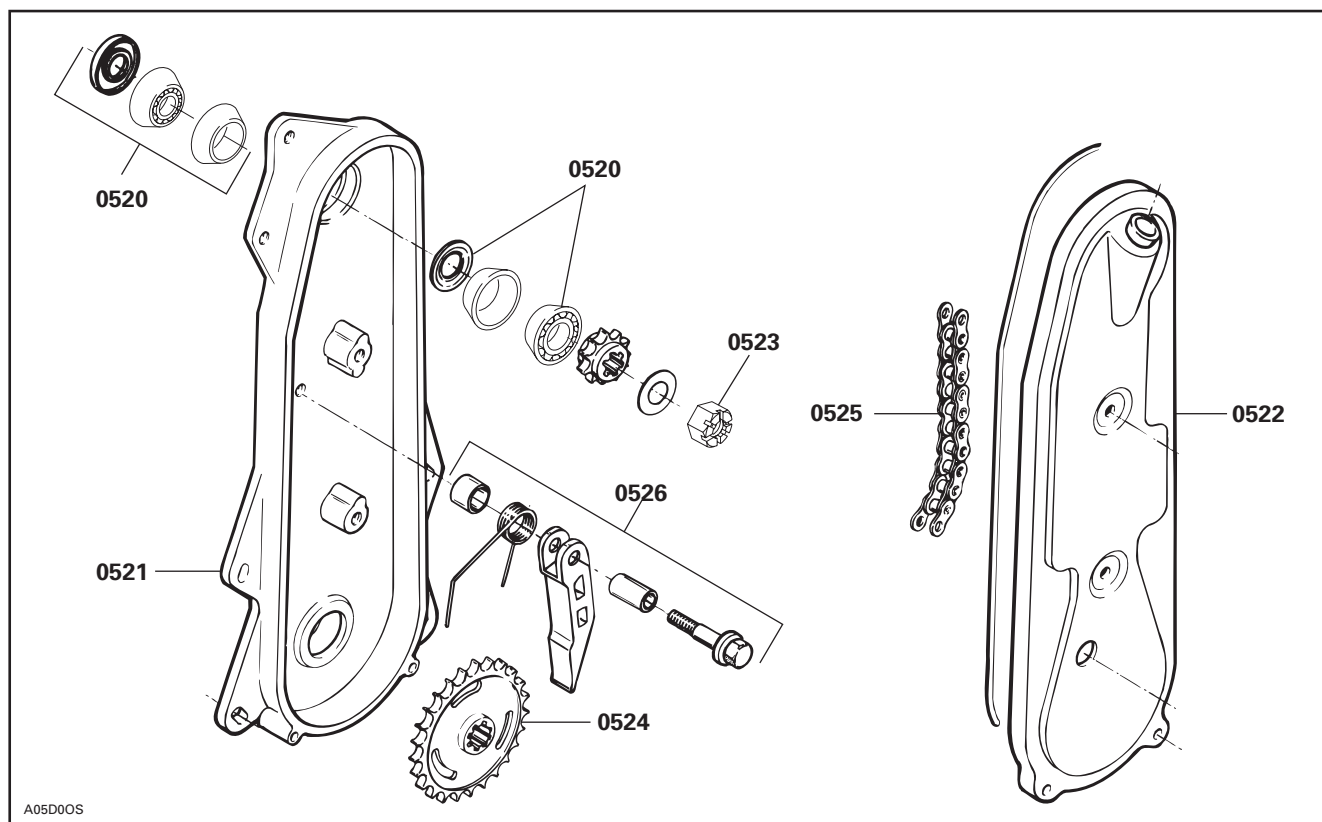


TRA

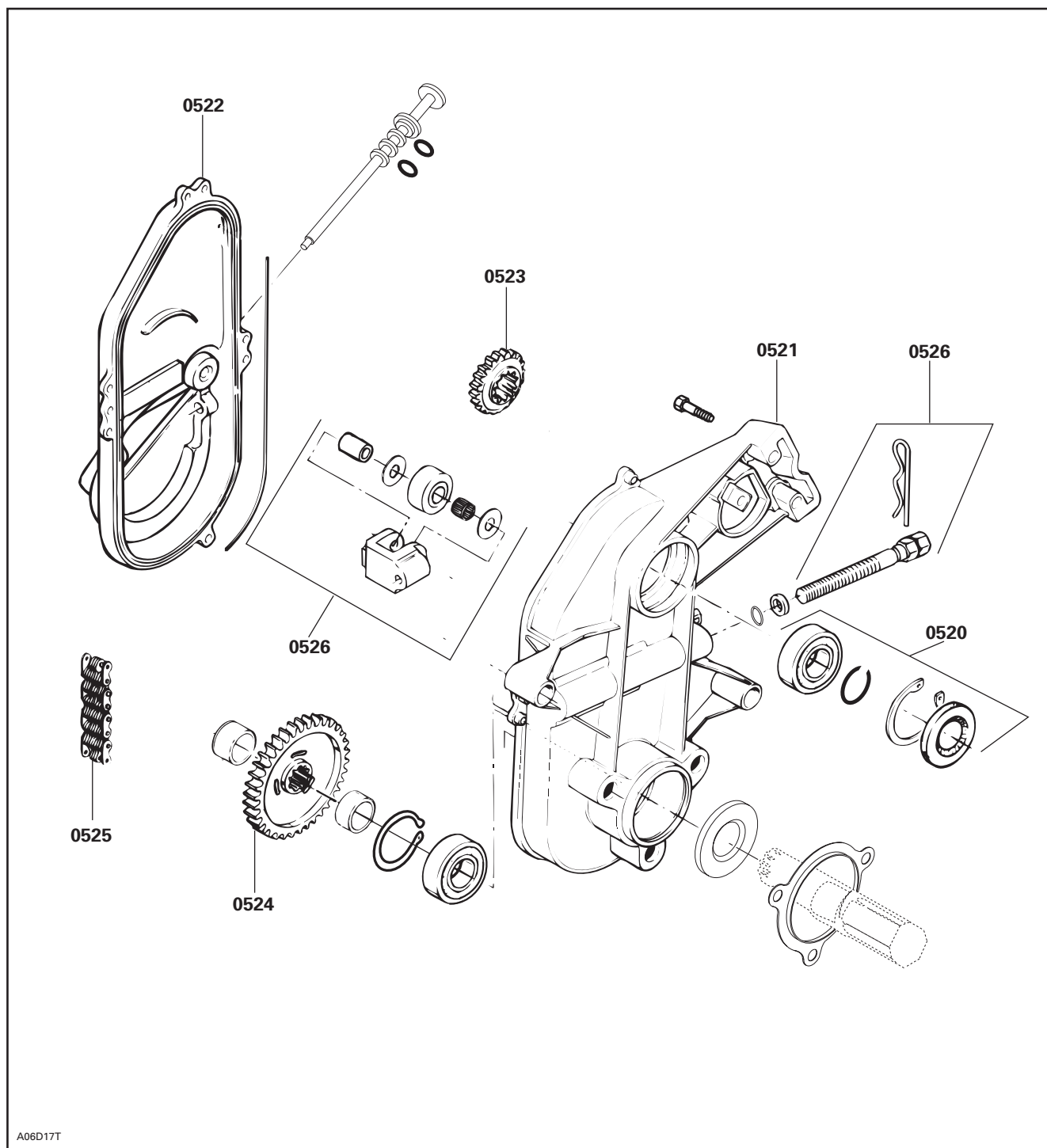


**DRIVEN PULLEY
TUNDRA****S SERIES**

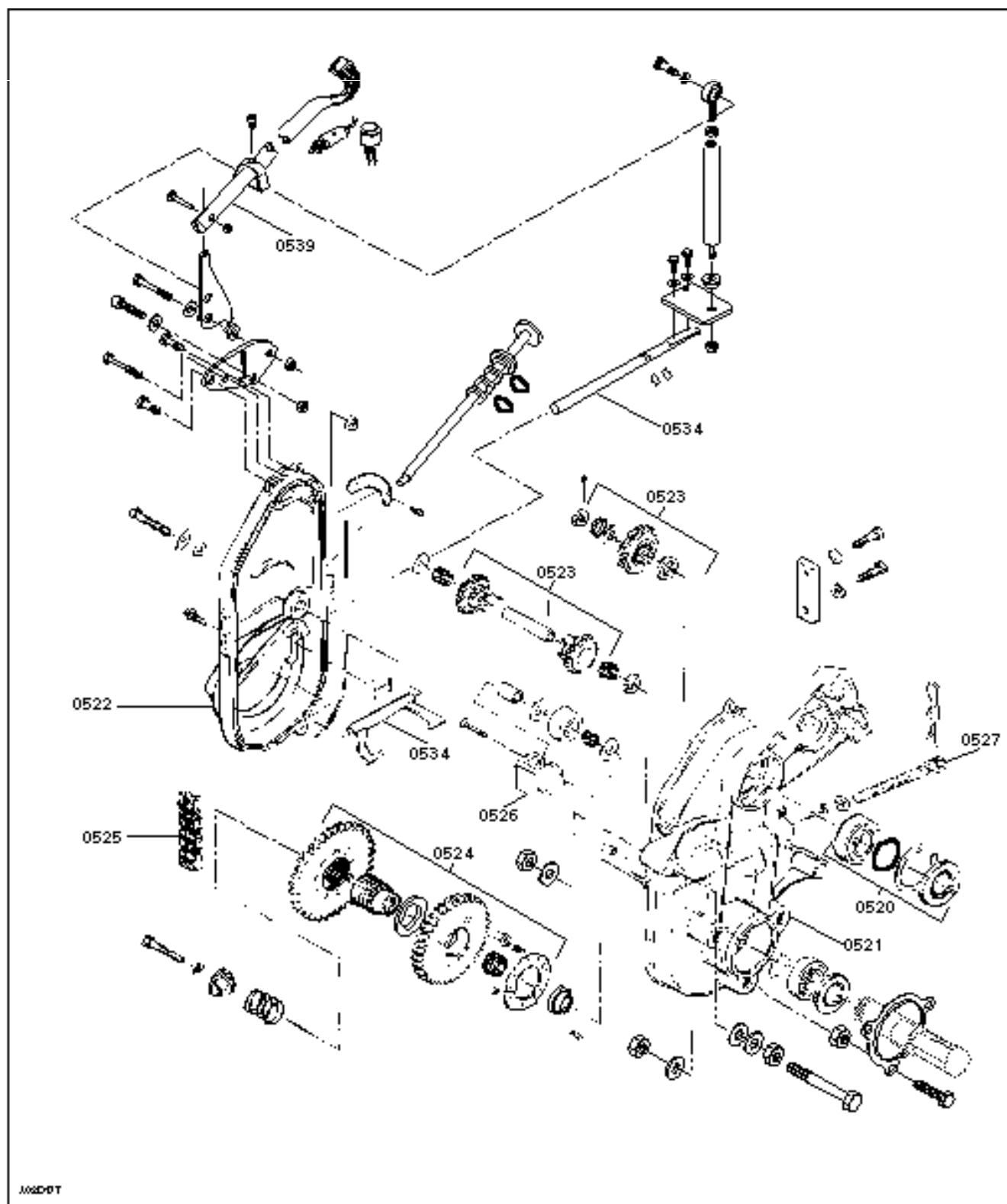
TUNDRA



S-SERIES without REVERSE GEAR



2-SPEED GEARBOX



		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
JOB CODE	JOB DESCRIPTION							
06 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
06 01	BRAKE CABLE / BRAKE LINE	0.3	0.7	0.6	0.7	0.6	0.6	0.6
06 02	BRACKET AND/OR CALIPER AND/OR RELEASE SPRING AND/OR RATCHET AND/OR LEVER	0.3	0.8	0.5	0.8	0.5	0.5	0.5
06 03	DISC	0.7	1.2	1.2	1.2	1.2	1.2	1.2
06 04	SHOE WITH LINING AND/OR LEVER WITH LINING AND/OR SPRING AND/OR PULLEY	-	-	-	-	-	-	-
06 05	BRAKE PADS	-	0.3	0.4	0.3	0.4	0.4	0.4

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

**07 STEERING, CONTROLS
AND FRONT SUSPENSION**

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
07 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
07 01	SKI (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 02	SKIS (TWO)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
07 03	SKI RUNNER SHOES	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 04	LEAF SPRING AND/OR SPRING COUPLER AND/OR SLIDER CUSHION (ONE)	-	-	-	-	-	-	-
07 05	LEAF SPRINGS AND/OR SPRING COUPLERS AND/OR SLIDER CUSHIONS (TWO)	-	-	-	-	-	-	-
07 08	SKI LEG (R.H.) AND/OR BUSHING	0.4	0.3	0.3	0.3	0.3	0.3	0.3
07 09	SKI LEG (L.H.) AND/OR BUSHING	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 10	STEERING ARM (R.H.)	0.4	0.3	0.3	0.3	0.3	0.3	0.3
07 11	STEERING ARM (L.H.)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 12	R.H. STEERING ARM BALL JOINT	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 13	L.H. STEERING ARM BALL JOINT	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 14	TELESCOPIC TUBE AND/OR SPRING AND/OR BUSHING AND/OR SAUCER	0.3	-	-	-	-	-	-
07 15	SQUARE SHAFT AND/OR SHOCK AND/OR BUSHING	0.3	-	-	-	-	-	-
07 17	TOP CAP	0.3	-	-	-	-	-	-
07 18	TIE ROD (MAIN TUBE / STEERING ARM)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 19	TIE ROD (FOR R.H. AND L.H. STEERING ARM)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 20	TIE ROD COVER (ONE)	-	0.4	0.4	0.4	0.4	0.4	0.4
07 21	TIE ROD COVERS (TWO)	-	0.8	0.8	0.8	0.8	0.8	0.8
07 22	STEERING PIVOT ARM	-	0.4	0.4	0.4	0.4	0.4	0.4
07 23	STEERING MAIN TUBE BALL JOINT	0.5	0.5	0.5	0.5	0.5	0.5	0.5
07 24	STEERING MAIN TUBE	0.9	1.7	1.7	1.7	1.7	1.7	1.7
07 25	HANDLE BAR	0.4	0.4	0.4	0.4	0.4	0.4	0.4

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

**07 STEERING, CONTROLS
AND FRONT SUSPENSION**

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

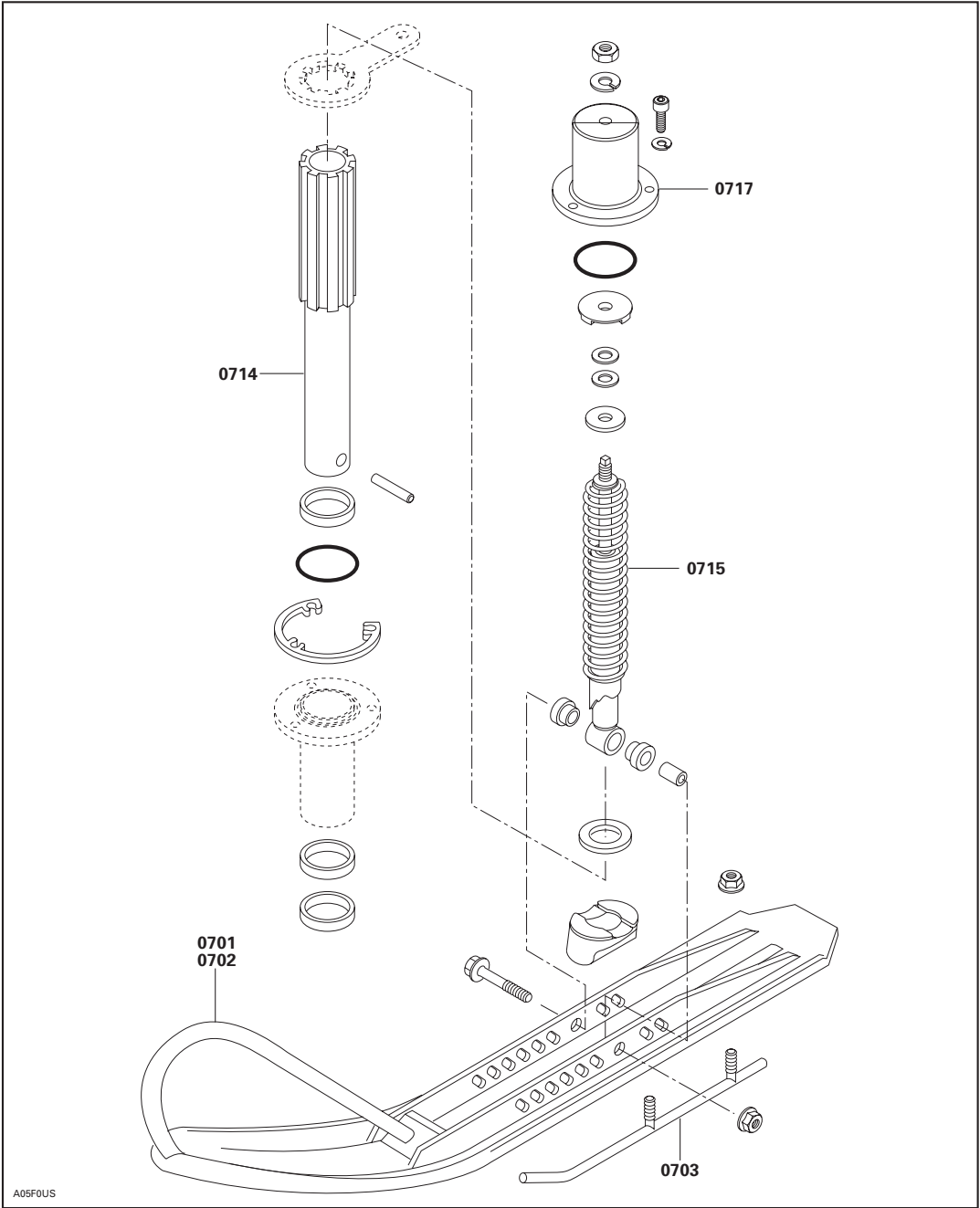
		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
07 26	HANDLE BAR GRIP AND/OR HOUSING AND/OR PARKING BRAKE	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 27	HANDLE BAR PADDING	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 28	UPPER STEERING MAIN TUBE BUSHING	0.3	0.7	0.7	0.7	0.7	0.7	0.7
07 29	LOWER STEERING MAIN TUBE BUSHING	0.3	0.5	0.5	0.5	0.5	0.5	0.5
07 30	BRAKE OR THROTTLE LEVER	0.3	0.3	0.3	0.3	0.3	0.3	0.3
07 31	SWING ARM (L.H. OR R.H.)	-	0.4	0.4	0.4	0.4	0.4	0.4
07 32	LOWER ARM (L.H. OR R.H.)	-	0.5	0.5	0.5	0.5	0.5	0.5
07 33	UPPER ARM (L.H. OR R.H.)	-	0.3	0.3	0.3	0.3	0.3	0.3
07 34	UPPER ARM BALL JOINT OR CUSHION (L.H. OR R.H.)	-	0.3	0.3	0.3	0.3	0.3	0.3
07 37	SHOCK AND/OR SPRING (ONE)	-	0.3	0.3	0.3	0.3	0.3	0.3
07 38	SHOCKS AND/OR SPRINGS (TWO)	-	0.4	0.4	0.4	0.4	0.4	0.4
07 39	STABILIZER BAR	-	0.4	0.4	0.4	0.4	0.4	0.4
07 49	STABILIZER BAR PAD OR BUSHING	-	0.3	0.3	0.3	0.3	0.3	0.3
07 55	FRONT SWING ARM DECALS (ONE OR TWO)	-	0.3	0.3	0.3	0.3	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

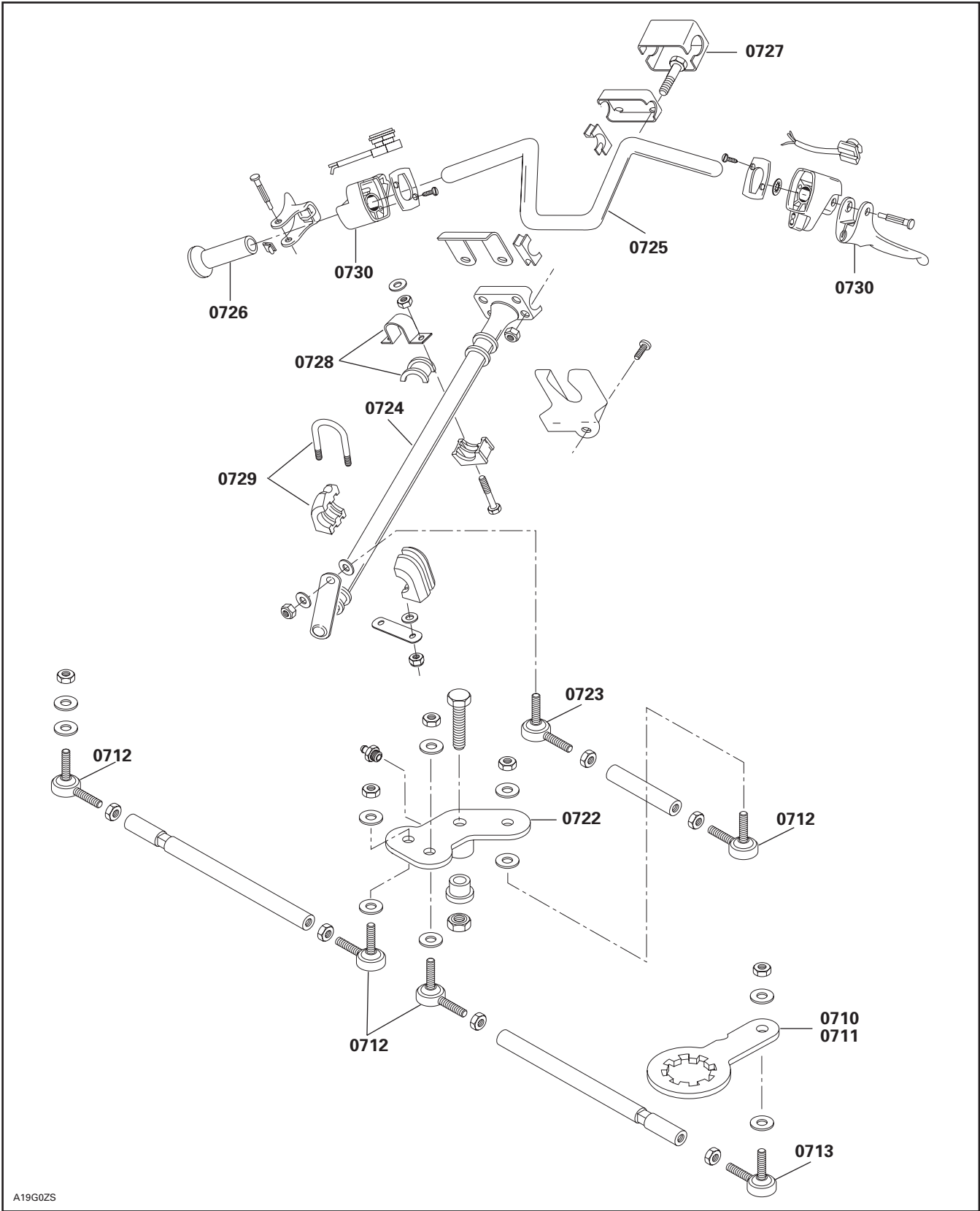
TUNDRA



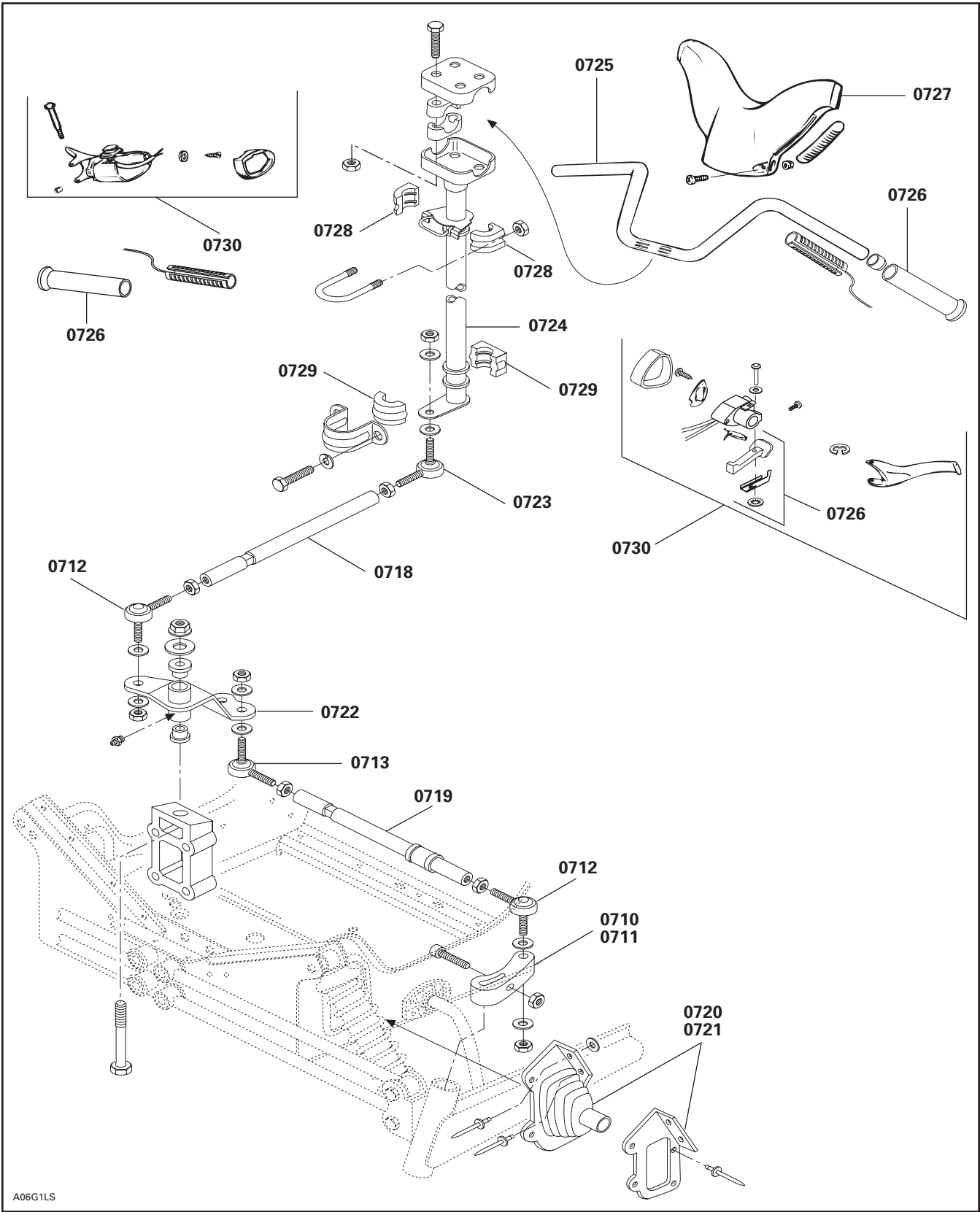
Exploded view diagram of a vehicle chassis assembly. The diagram shows the following components and their part numbers:

- 0737 0738**: Shock absorber assembly.
- 0737 0738**: Coil spring.
- 0749**: Control arm bush.
- 0739**: Control arm.
- 0733**: Control arm.
- 0732**: Control arm.
- 0708 0709**: Control arm.
- 0731**: Control arm.
- 0708 0709**: Control arm.
- 0701 0702**: Chassis frame.
- 0703**: Chassis frame.

TUNDRA



S-SERIES



08 REAR SUSPENSION AND TRACK

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
08 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
08 01	SLIDER SHOE (ONE)	0.4	0.8	0.8	0.8	0.8	0.8	0.8
08 02	SLIDER SHOES (TWO)	0.6	1.0	1.0	1.0	1.0	1.0	1.0
08 03	RUNNER (ONE)	1.2	1.2	1.2	1.2	1.2	1.2	1.2
08 04	RUNNERS (TWO)	1.5	1.5	1.5	1.5	1.5	1.5	1.5
08 09	FRONT IDLER WHEEL AND/OR BEARING (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 10	FRONT IDLER WHEELS AND/OR BEARINGS AND/OR SHAFT (TWO)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 11	FRONT IDLER WHEEL SUPPORT (ONE)	-	0.3	0.3	0.3	0.3	0.3	0.3
08 12	FRONT IDLER WHEEL SUPPORTS (TWO)	-	0.4	0.4	0.4	0.4	0.4	0.4
08 13	CENTER IDLER WHEEL AND/OR BEARING (ONE)	-	0.3	0.3	0.3	0.3	0.3	0.3
08 14	CENTER IDLER WHEELS AND/OR BEARINGS AND/OR SHAFT (TWO)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 15	CENTER IDLER WHEEL SUPPORT (ONE)	1.2	0.3	0.3	0.3	0.3	0.3	0.3
08 16	CENTER IDLER WHEEL SUPPORTS (TWO)	1.4	0.4	0.4	0.4	0.4	0.4	0.4
08 17	REAR IDLER AND/OR BEARING (ONE)	0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 18	REAR IDLERS AND/OR BEARINGS (TWO)	0.5	0.5	0.5	0.5	0.5	0.5	0.5
08 19	REAR IDLER WHEEL AXLE	0.5	0.5	0.5	0.5	0.5	0.5	0.5
08 24	WHEEL TIRE AND/OR OUTER FLANGE AND/OR BEARING AND/OR INNER FLANGE (ONE)	-	-	-	-	-	-	-
08 25	WHEEL TIRES AND/OR OUTER FLANGES AND/OR BEARINGS AND/OR INNER FLANGES (TWO)	-	-	-	-	-	-	-
08 26	WHEEL SUPPORT	-	-	-	-	-	-	-
08 27	BOGIE CROSS SHAFT AND/OR SPRING (ONE)	-	-	-	-	-	-	-

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

08 REAR SUSPENSION AND TRACK

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

			ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
			3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
08 28	BOGIE CROSS SHAFTS AND/OR SPRINGS (TWO)		-	-	-	-	-	-	-
08 29	SWAGE TUBE (STOPPER STRAP)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 31	TRACK TENSION ADJUSTER (ONE)		0.9	0.3	0.3	0.3	0.3	0.3	0.3
08 32	TRACK TENSION ADJUSTERS (TWO)		1.3	0.4	0.4	0.4	0.4	0.4	0.4
08 33	RUNNER RUBBER STOPPER (ONE)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 34	RUNNER RUBBER STOPPERS (TWO)		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 35	FRONT ARM AND/OR AXLE		0.7	0.7	0.8	0.8	0.8	0.8	0.8
08 36	FRONT ARM STOPPER STRAP OR STOPPER BOLT		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 37	FRONT ARM SUPPORT		1.5	-	-	-	-	-	-
08 40	REAR ARM AND/OR AXLE		0.4	0.7	0.7	0.7	0.7	0.7	0.7
08 41	REAR ARM IDLER WHEELS (1-2) AND/OR SHAFT		0.4	0.3	0.3	0.3	0.3	0.3	0.3
08 42	REAR ARM SHACKLE		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 44	REAR AND FRONT ARMS		0.9	1.5	1.5	1.5	1.5	1.5	1.5
08 50	REAR TORSION SPRING AND/OR WHEEL (ONE)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 51	REAR TORSION SPRINGS AND/OR WHEELS (TWO)		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 52	TORSION SPRING SUPPORT		-	0.3	0.3	0.3	0.3	0.3	0.3
08 53	SPRING ADJUSTMENT CAM (ONE)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 54	SPRING ADJUSTMENT CAMS (TWO)		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 55	SHOCK AND/OR SPRING AND/OR BUSHING (ONE)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 58	REAR HUB ASS'Y		-	-	-	-	-	-	-

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

08 REAR SUSPENSION AND TRACK

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

			ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
			3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
08 59	REAR SPROCKET AND/OR FLANGE (ONE)		-	-	-	-	-	-	-
08 60	REAR AXLE AND/OR SPROCKETS AND/OR FLANGES (TWO)		-	-	-	-	-	-	-
08 61	LINK PLATE AND/OR BEARING AND/OR SEAL (ONE)		-	-	-	-	-	-	-
08 62	LINK PLATES AND/OR BEARINGS AND/OR SEALS (TWO)		-	-	-	-	-	-	-
08 63	CENTER UPPER IDLER WHEELS (IN TUNNEL) (ONE OR TWO) AND/OR SHAFT		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 65	DRIVE AXLE END BEARING HOUSING		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 66	DRIVE AXLE BEARING AND/OR SEAL		1.6	1.6	1.6	1.6	1.6	1.6	1.6
08 67	DRIVE AXLE SPROCKET AND/OR FLANGE (ONE)		1.7	1.7	1.7	1.7	1.7	1.7	1.7
08 68	DRIVE AXLE AND/OR SPROCKETS AND/OR FLANGES (TWO OR MORE)		1.9	1.9	1.9	1.9	1.9	1.9	1.9
08 69	TRACK (ONE)		1.3	1.4	1.4	1.4	1.4	1.4	1.4
08 71	CLEATS AND/OR GUIDES (0-9)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 72	CLEATS AND/OR GUIDES (10-14)		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 73	CLEATS AND/OR GUIDES (15-19)		0.5	0.5	0.5	0.5	0.5	0.5	0.5
08 74	CLEATS AND/OR GUIDES (20-24)		0.6	0.6	0.6	0.6	0.6	0.6	0.6
08 75	CLEATS AND/OR GUIDES (25-29)		0.7	0.7	0.7	0.7	0.7	0.7	0.7
08 76	CLEATS AND/OR GUIDES (30-34)		0.8	0.8	0.8	0.8	0.8	0.8	0.8
08 77	CLEATS AND/OR GUIDES (35-39)		0.9	0.9	0.9	0.9	0.9	0.9	0.9
08 78	CLEATS AND/OR GUIDES (40-44)		1.0	1.0	1.0	1.0	1.0	1.0	1.0
08 79	CLEATS AND/OR GUIDES (45-49)		1.1	1.1	1.1	1.1	1.1	1.1	1.1
08 80	CLEATS AND/OR GUIDES (50-54)		1.2	1.2	1.2	1.2	1.2	1.2	1.2
08 81	CLEATS AND/OR GUIDES (55-59)		1.3	1.3	1.3	1.3	1.3	1.3	1.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

08 REAR SUSPENSION AND TRACK

1998 FLAT RATE TIME SCHEDULE

SKI-DOO SNOWMOBILES

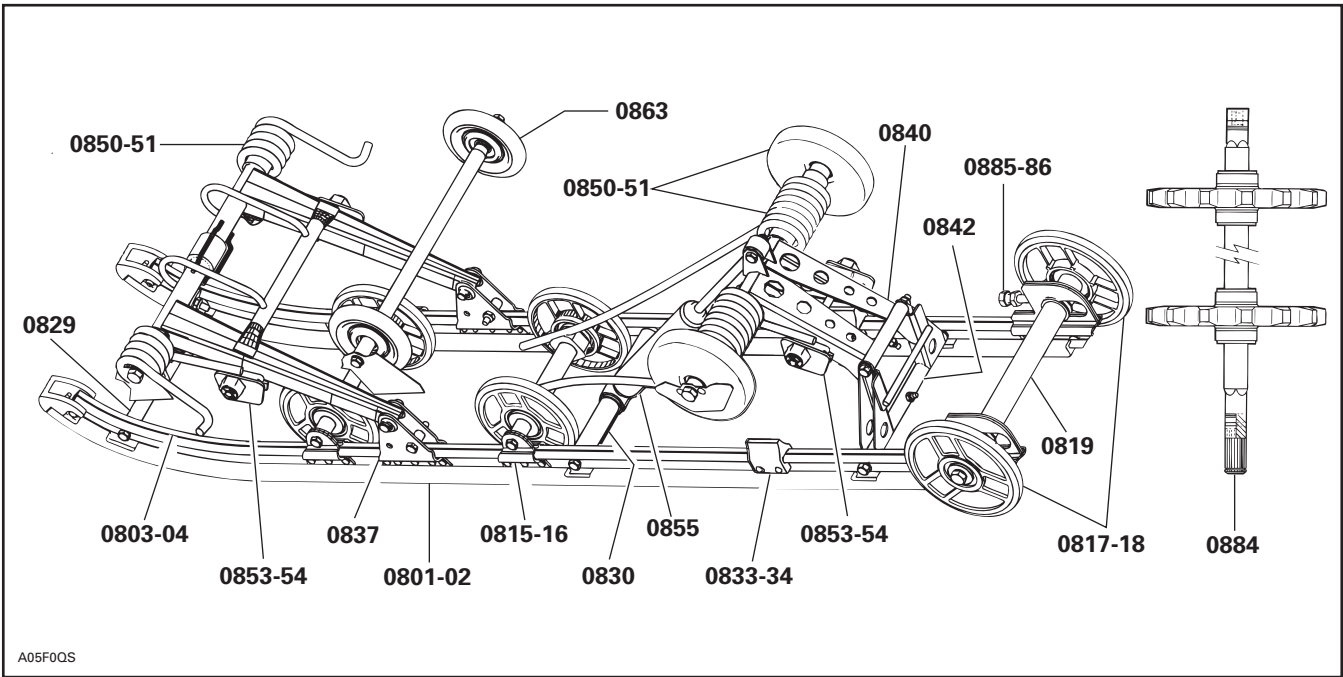
			ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
			3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
08 82	CLEATS AND/OR GUIDES (60-64)		1.4	1.4	1.4	1.4	1.4	1.4	1.4
08 83	CLEATS AND/OR GUIDES (65-70)		1.5	1.5	1.5	1.5	1.5	1.5	1.5
	** DRIVE AXLE SPROCKET REPOSITIONNING		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 85	ADJUSTMENT SCREW (ONE)		0.3	0.3	0.3	0.3	0.3	0.3	0.3
08 86	ADJUSTMENT SCREWS (TWO)		0.4	0.4	0.4	0.4	0.4	0.4	0.4
08 87	SHOCK SUPPORT AND/OR AXLE		-	0.4	0.4	0.4	0.4	0.4	0.4
08 88	FRONT SHOCK AND/OR SPRING		-	0.5	0.5	0.5	0.5	0.5	0.5
08 89	FRONT IDLER WHEELS AND/OR BERRINGS (3 OR 4)		0.6	0.5	0.5	0.5	0.5	0.5	0.5
08 90	FRONT IDLER WHEEL AND/OR BERRINGS (5 OR 6)		-	0.7	0.7	0.7	0.7	0.7	0.7
08 94	FRONT IDLER WHEELS (INSIDE)		-	-	-	1.0	-	1.0	1.0

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

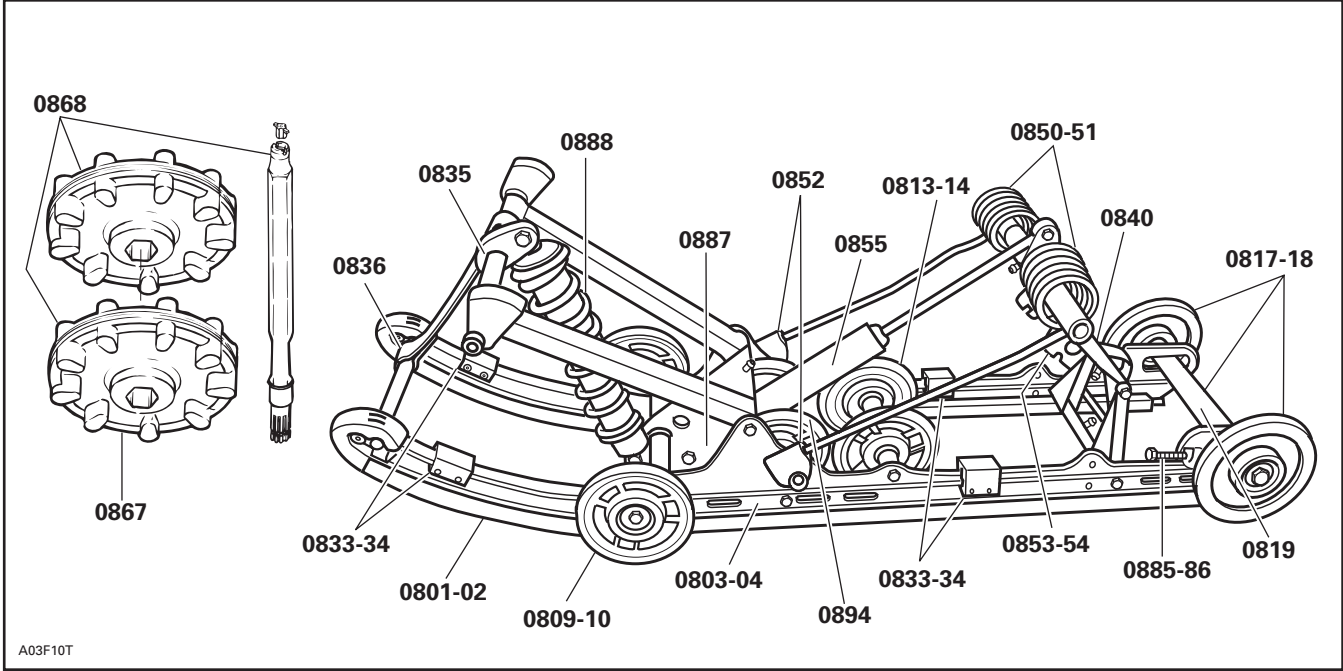
** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

TUNDRA



S SERIES



		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
09 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
09 01	CAB OR HOOD (UPPER)	1.0	3.0	3.0	3.0	3.0	3.0	3.0
09 03	CAB HINGE TRIM AND/OR HINGE	0.7	0.3	0.3	0.3	0.3	0.3	0.3
09 05	CAB DECALS R.H. OR L.H.	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 06	CAB DECALS (ALL)	0.5	0.9	0.9	0.9	0.9	0.9	0.9
09 07	CAB LATCH (ONE OR TWO)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 09	WINDSHIELD	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 10	SPEEDOMETER OR TACHOMETER OR CABLE (OR COMPONENT)	-	0.3	0.3	0.3	0.3	0.3	0.3
09 12	SPEEDOMETER DRIVE INSERT	-	0.4	0.4	0.4	0.4	0.4	0.4
09 13	CARGO RACK	0.3	-	-	-	-	0.4	0.4
09 14	FRONT BUMPER (OUTSIDE CAB) AND/OR HOOD SEAL	0.3	0.4	0.4	0.4	0.4	0.4	0.4
09 16	FRONT BUMPER CAP (L.H. OR R.H.)	0.3	-	-	-	-	-	-
09 17	CONSOLE	-	1.2	1.2	1.2	1.2	1.2	1.2
09 18	FUEL TANK AND/OR SENDER	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 19	FUEL TANK CAP	0.1	0.1	0.1	0.1	0.1	0.1	0.1
09 20	FUEL TANK GROMMET	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 21	SEAT ASS'Y OR BACKREST	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 22	SEAT COVER	0.3	0.5	0.5	1.0	1.0	1.0	1.0
09 23	FOAM FOR SEAT	0.3	0.5	0.5	1.0	1.0	1.0	1.0
09 24	BOTTOM PAN	2.6	2.0	2.0	2.0	2.0	2.0	2.0
09 30	REAR FOOTREST	-	-	-	0.3	0.3	0.3	0.3
09 34	REAR BUMPER	0.3	0.3	0.3	0.3	0.3	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
09 35	HITCH SUPPORT (ALL PARTS)	0.3	-	-	-	-	-	-
09 37	UPPER COLOMN	-	0.5	0.5	0.5	0.5	0.5	0.5
09 42	MOULDING	-	0.3	0.3	0.3	0.3	0.3	0.3
09 48	FOOTREST (FRONT R.H.)	-	0.4	0.4	0.4	0.4	0.4	0.4
09 49	* FRAME ASS'Y OR FRONT MEMBER	6.3	9.0	9.0	9.0	9.0	9.0	9.0
09 50	* FRAME FORMING (TUNNEL)	-	10.6	10.6	10.6	10.6	10.6	10.6
09 51	REAR CAP	-	0.7	0.7	0.7	0.7	0.7	0.7
09 52	SIDE BRACKET (R.H. OR L.H.)	-	0.7	0.7	0.7	0.7	0.7	0.7
09 55	SNOW GUARD (ONE)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 58	BACKREST AND/OR COVER	-	-	-	-	-	-	-
09 60	FUEL FILTER	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 61	CAB HINGE SUPPORTS FOR TWO (2)	-	0.7	0.7	0.7	0.7	0.7	0.7
09 64	SEAT BELT	-	-	-	0.3	-	0.3	0.3
09 68	HOOD GUIDE RIGHT OR LEFT	0.3	0.3	0.3	0.3	0.3	0.3	0.3
09 69	CAB HINGE SUPPORT (ONE)	-	0.6	0.6	0.6	0.6	0.6	0.6
09 72	TUNNEL DECALS (ONE OR TWO)	-	-	-	-	-	-	-

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
		3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
JOB CODE	JOB DESCRIPTION	Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
10 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
10 01	IGNITION SWITCH	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 02	DIMMER SWITCH	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 03	KILL SWITCH	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 05	BRAKE LIGHT SWITCH	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 06	TETHER CORD SWITCH	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 07	IGNITION SWITCH BLOCK	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 08	CURRENT OR GROUND WIRE	-	-	-	0.3	0.3	-	-
10 09	HEADLAMP ASS'Y (ANY OR ALL PARTS)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 10	VOLTAGE REGULATOR (MANUAL)	0.3	0.3	0.3	-	-	0.3	0.3
10 11	RECTIFIER (ELECTRIC)	-	-	-	0.3	0.3	-	-
10 12	TAILLIGHT ASS'Y (ANY OR ALL PARTS)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 13	BATTERY AND/OR RACK AND/OR RETAINER ROD AND/OR RETAINER	-	-	-	0.3	0.3	-	-
10 15	HEATED GRIPS	-	0.4	-	0.4	0.4	0.4	0.4
10 16	BULBS (ANY OR ALL)	0.3	0.3	0.3	0.3	0.3	0.3	0.3
10 17	HEATED THROTTLE LEVER	-	0.3	-	0.3	0.3	0.3	0.3
10 18	ONE SWITCH (HEATED THROTTLE OR HEATED GRIPS)	-	0.3	-	0.3	0.3	0.3	0.3
10 19	TWO SWITCHES (HEATED THROTTLE AND HEATED GRIPS)	-	0.4	-	0.4	0.4	0.4	0.4
10 20	BACK UP BUZZER	-	-	-	-	-	0.3	0.3

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

		ALWAYS USE THE <i>LONGEST</i> FLAT RATE TIME APPLICABLE TO THE REPAIR PERFORMED.						
JOB CODE	JOB DESCRIPTION	3271	1224 1225	1226 1227	1232 1233	1234 1228	1240 1241 1242	1237 1238 1239
		Tundra II LT	FORMULA SL	FORMULA S	TOURING LE	TOURING E/ FORMULA ELECTRIC	SKANDIC 380	SKANDIC 500
11 00	NO LABOR INVOLVED	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.

* REQUIRES PRIOR AUTHORIZATION BY DISTRIBUTOR.

** INDICATE LABOUR TIME ON LINE "LABOUR ONLY" OF CLAIM.

*** INDICATE \$\$\$ AMOUNT ON LINE "SUB-CONTRACTED LABOUR" OF CLAIM.

SUGGESTION FOR CHANGE

SKI-DOO SNOWMOBILES

1998 FLAT RATE TIME SCHEDULE

DEALER'S CODE : _____

DEALER'S NAME: _____

ADDRESS :

Model Description	Year	Operation	Job Code	Present Flat Rate Time	Suggested Flat Rate Time
----------------------	------	-----------	----------	------------------------------	--------------------------------

DETAILED PROCEDURE USED :

SIGNATURE

DATE (YYYY - MM - DD)

SEND TO :

BOMBARDIER INC.
SEA-DOO / SKI-DOO DIVISION
WARRANTY ADMINISTRATION DEPARTMENT
VALCOURT QC J0E 2L0

WARRANTY PARTS TO RETURN

PISTON
CRANKSHAFT
CYLINDER
CRANKCASE
SHORT BLOCK
ENGINE ASSEMBLY

REFER TO THE DEALER WARRANTY GUIDE FOR ADDITIONAL INFORMATION.

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page. There are no margins, text, or other markings on the paper.