



# *ski-doo*®

PARTS  
ACCESSORIES <sup>AND</sup>  
CATALOG

CATALOGUE  
DE  
PIECES  
ET ACCESSOIRES

**1999**

**FORMULA DELUXE**  
500 LC / 583 / 670

484 400 001

**PARTS CATALOG  
AND ACCESSORIES  
CATALOGUE DE PIÈCES  
ET ACCESSOIRES**

**1999**

**FORMULA DELUXE  
500LC/583/670**

**◆ WARNING**

**For user safety, Rotax engines designed for snowmobiles must not be used to power products other than Ski-Doo snowmobiles.**

Bombardier Inc. and its subsidiaries denies any responsibility for any usage other than the one prescribed.

Dealers that do not follow this practice may be financially liable should injury occur.

Bombardier Inc. reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring obligation.

**◆ AVERTISSEMENT**

**Pour la sécurité des utilisateurs, les moteurs Rotax conçus pour les motoneiges ne doivent pas être utilisés pour des fins autres que de faire fonctionner les motoneiges Ski-Doo.**

Bombardier Inc. et ses filiales se dégagent de toute responsabilité pouvant découler des utilisations autres que celle prescrite.

Les concessionnaires qui ne se conforment pas à cet avis peuvent être tenus responsables financièrement advenant des blessures.

Bombardier Inc. se réserve le droit d'effectuer des changements dans le dessin et les caractéristiques de ses véhicules et/ou d'y effectuer des apports ou des améliorations, cela sans s'engager d'aucune façon à effectuer lesdites opérations sur les véhicules déjà fabriqués.

# PARTS CATALOG

The illustrations figuring in this parts catalog show typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown. However, they represent parts which have the same or similar function.

## SYMBOLS USED IN THIS CATALOG

- @ - In «Quantity» column means «Use as Required». — XXX — - Parts marked with «XXX» are not available as spare parts.  
 Opt - In «Quantity» column means «Optional».  
**N** - In «Numerical» column means «New Parts».  
 - A **bold** description indicates that several parts are included in this item.

Ski-Doo Model Modèle Ski-Doo	Vehicle Codification Code du véhicule Can/U.S./Europe	Rotax Engine Type Type de moteur Rotax	Mikuni Carburetor (s) Carburateur (s) Mikuni PTO/MAG
<b>FORMULA DELUXE 500 LC</b>	<b>1377 / 1378 / 1379</b>	<b>«494» (400 409 405)</b>	<b>403 138 527 / 403 138 528</b>
<b>FORMULA DELUXE 583</b>	<b>1380 / 1381 / N/A</b>	<b>«583» (400 509 704)</b>	<b>403 138 511 / 403 138 512</b>
<b>FORMULA DELUXE 670</b>	<b>1382 / 1383 / N/A</b>	<b>«670» (400 604 002)</b>	<b>403 138 513 / 403 138 514</b>



## CATALOGUE DE PIÈCES

Les illustrations contenues dans ce catalogue indiquent la disposition des pièces les unes par rapport aux autres. Il est donc possible qu'elles ne rendent pas compte de la forme exacte de ces pièces ainsi que de leurs détails de fabrication. Ces illustrations ont pour but d'identifier des pièces qui remplissent la même fonction ou une fonction identique.

## SYMBOLES UTILISÉS DANS CE CATALOGUE

- @ - Dans la colonne «Quantité» signifie «Au besoin». — XXX — - Les articles marqués d'un «XXX» ne sont pas disponibles comme pièces de remplacement.  
 Opt - Dans la colonne «Quantité» signifie «En option».  
**N** - Dans la colonne «Numérique» signifie «Nouvelle pièce».  
 - Une description en caractère **gras** signifie qu'il y a plus d'une pièce dans cet item.

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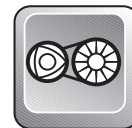
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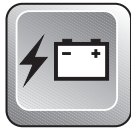
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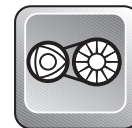
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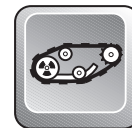
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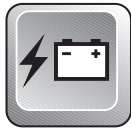
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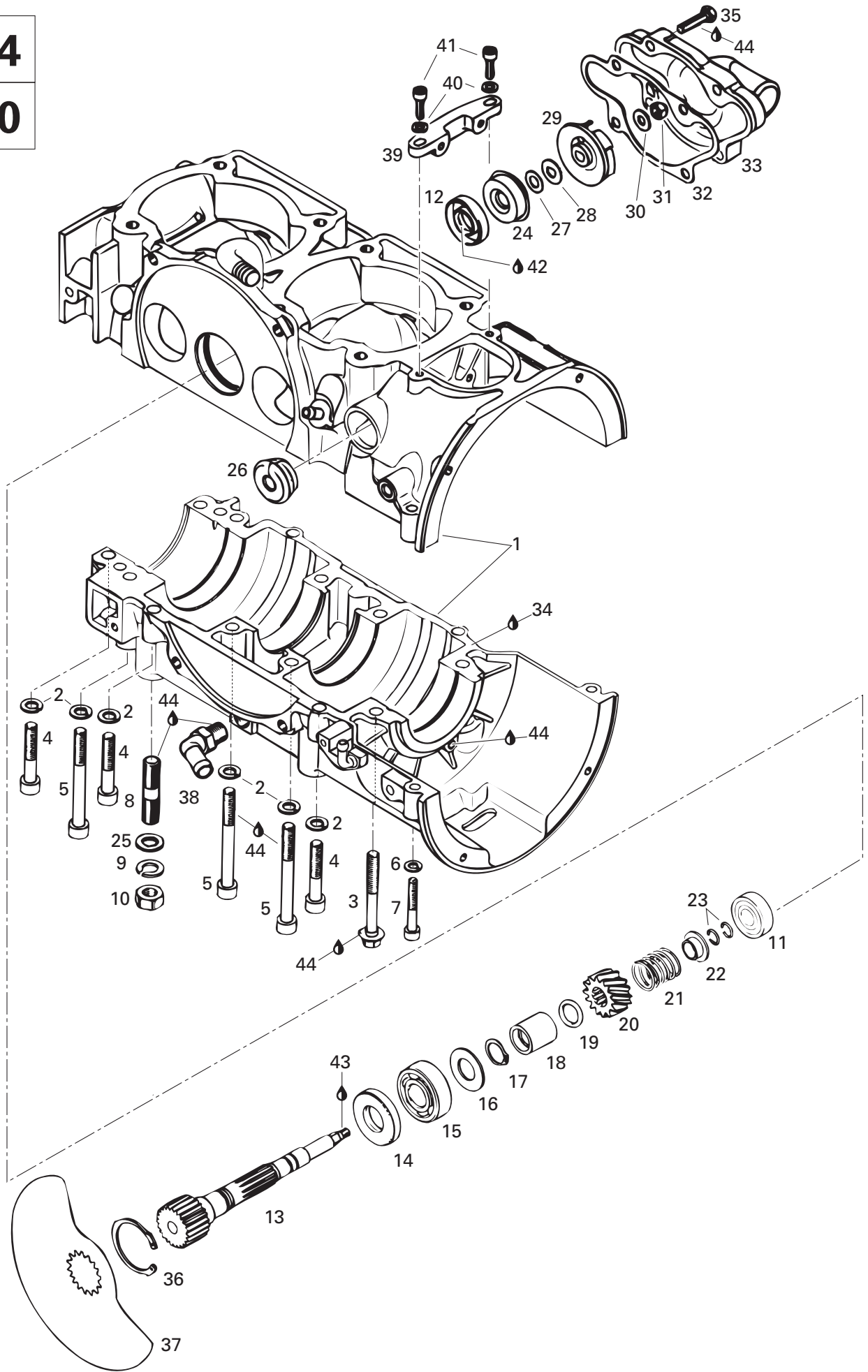
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494  
670



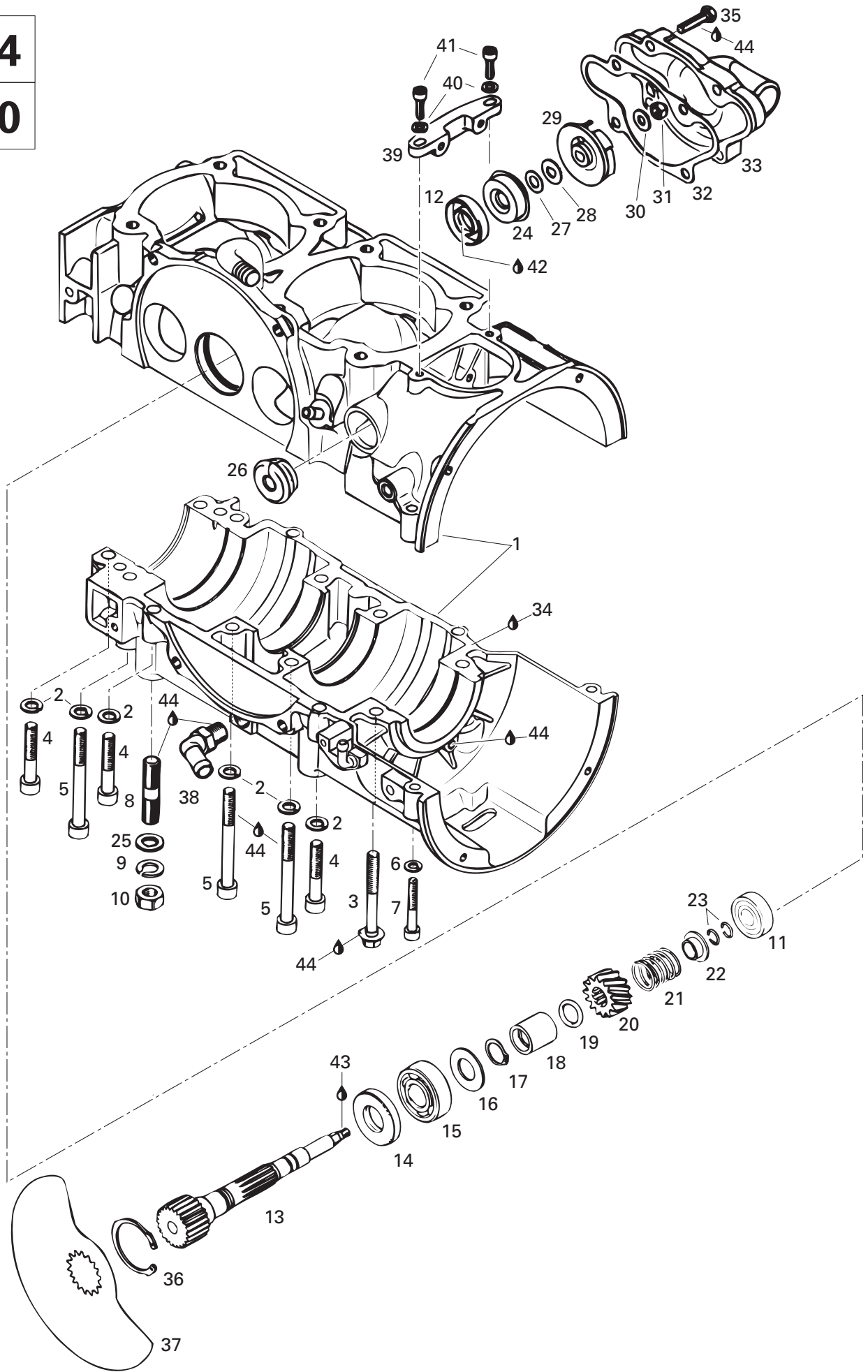


## Crankcase, Rotary Valve, Water Pump (494,670) Carter, valve rotative, pompe à eau (494,670)

FORMULA  
DELUXE

				500 LC	583	670
<b>N 1-7</b>	420 888 181	<b>Crankcase Ass'y</b> .....	<b>Carter ass.</b> .....	1	-	-
<b>N</b>	420 888 185	<b>Crankcase Ass'y</b> .....	<b>Carter ass.</b> .....	-	-	1
<b>2</b>	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	12	-	12
<b>3</b>	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	2	-	2
<b>4</b>	420 841 561	Socket Head Screw M8 x 45 .....	Vis Allen M8 x 45 .....	6	-	6
<b>5</b>	420 841 831	Socket Head Screw M8 x 75 .....	Vis Allen M8 x 75 .....	6	-	6
<b>6</b>	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	2	-	2
<b>7</b>	420 241 816	Socket Head Screw M6 x 40 .....	Vis Allen M6 x 40 .....	2	-	2
<b>8</b>	420 940 190	Stud M10 x 29/20 .....	Goujon M10 x 29/20 .....	4	-	4
<b>9</b>	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	4	-	4
<b>10</b>	228 001 045	Hex. Nut M10 .....	Écrou hex. M10 .....	4	-	4
<b>11</b>	420 932 797	Ball Bearing 6201 .....	Roulement à billes 6201 .....	1	-	1
<b>12</b>	420 850 710	Oil Seal .....	Joint d'étanchéité d'huile .....	1	-	1
<b>N 13</b>	420 837 243	Rotary Valve Shaft .....	Arbre de valve rotative .....	1	-	1
<b>14</b>	420 930 580	Oil Seal .....	Anneau d'étanchéité d'huile .....	1	-	1
<b>15</b>	405 406 400	Ball Bearing 6203 .....	Roulement à billes 6203 .....	1	-	1
<b>16</b>	420 227 439	Shim .....	Cale épaisseur .....	1	-	1
<b>17</b>	420 845 450	Lock Ring .....	Bague d'arrêt .....	1	-	1
<b>18</b>	420 847 282	Spacer Bushing .....	Douille d'écartement .....	1	-	1
<b>19</b>	420 831 500	O-Ring .....	Joint torique .....	1	-	1
<b>20</b>	420 935 735	Sprocket 14 Teeth .....	Roue d'entrée à 14 dents .....	1	-	1
<b>21</b>	420 938 810	Spring .....	Ressort .....	1	-	1
<b>22</b>	420 827 430	Spring Seat .....	Siège de ressort .....	1	-	1
<b>23</b>	420 845 160	Circlip .....	Circlip .....	2	-	1
<b>N 24</b>	420 650 370	Oil Seal .....	Anneau d'étanchéité .....	1	-	1
<b>25</b>	224 001 211	Washer 10 mm .....	Rondelle 10 mm .....	4	-	4
<b>26</b>	420 860 965	Cable Grommet .....	Passe câble .....	1	-	1
<b>27</b>	420 227 945	Washer .....	Rondelle .....	1	-	1
<b>28</b>	420 227 155	Washer .....	Rondelle .....	1	-	1
<b>29</b>	420 922 036	Water Impeller .....	Turbine à eau .....	1	-	1
<b>30</b>	224 061 121	Washer 6.4 mm .....	Rondelle 6.4 mm .....	1	-	1
<b>31</b>	420 842 042	Locking Nut M6 .....	Écrou M6 .....	1	-	1
<b>32</b>	420 931 355	Gasket .....	Joint .....	1	-	1
<b>33</b>	420 922 551	Water Pump Housing .....	Logement de pompe à eau .....	1	-	1
<b>34</b>	413 702 700	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	@	-	@
<b>35</b>	420 240 031	Hex. Screw M6 x 25 .....	Vis hex. M6 x 25 .....	6	-	6
<b>36</b>	420 845 260	Lock Ring .....	Bague d'arrêt .....	1	-	1
<b>37</b>	420 924 508	Rotary Valve (147°) .....	Valve rotative (147°) .....	1	-	-
	420 924 500	Rotary Valve (164°) .....	Valve rotative (164°) .....	-	-	1

494  
670



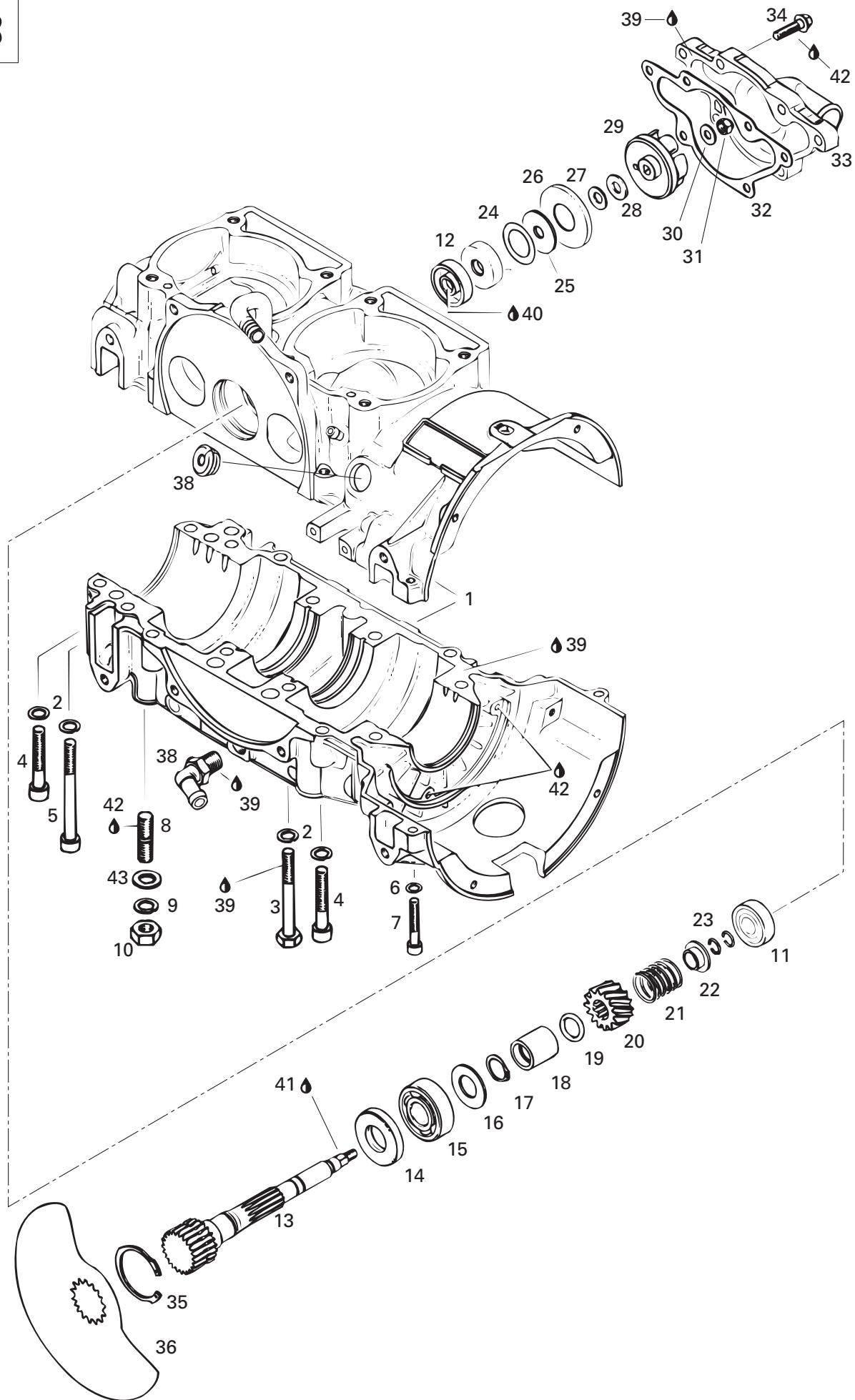




## Crankcase, Rotary Valve, Water Pump (494,670) Carter, valve rotative, pompe à eau (494,670)

FORMULA  
DELUXE

		FORMULA DELUXE		
		500 LC	583	670
<b>38</b>	420 922 245	Angular Tube .....	Tube angulaire .....	1 - 1
<b>39</b>	420 851 280	Fixation .....	Fixation .....	1 - 1
<b>40</b>	420 827 800	Washer 5.5 mm .....	Rondelle 5.5 mm .....	2 - 2
<b>41</b>	420 240 181	Socket Head Screw M5 x 20 .....	Vis Allen M5 x 20 .....	2 - 2
<b>42</b>	413 802 900	Injection Oil (12 x 1 Liter) .....	Huile à injection (12 x 1 litre).....	@ - @
<b>43</b>	420 899 788	Loctite 648, 5 gr. ....	Loctite 648, 5 gr. ....	@ - @
<b>44</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ - @

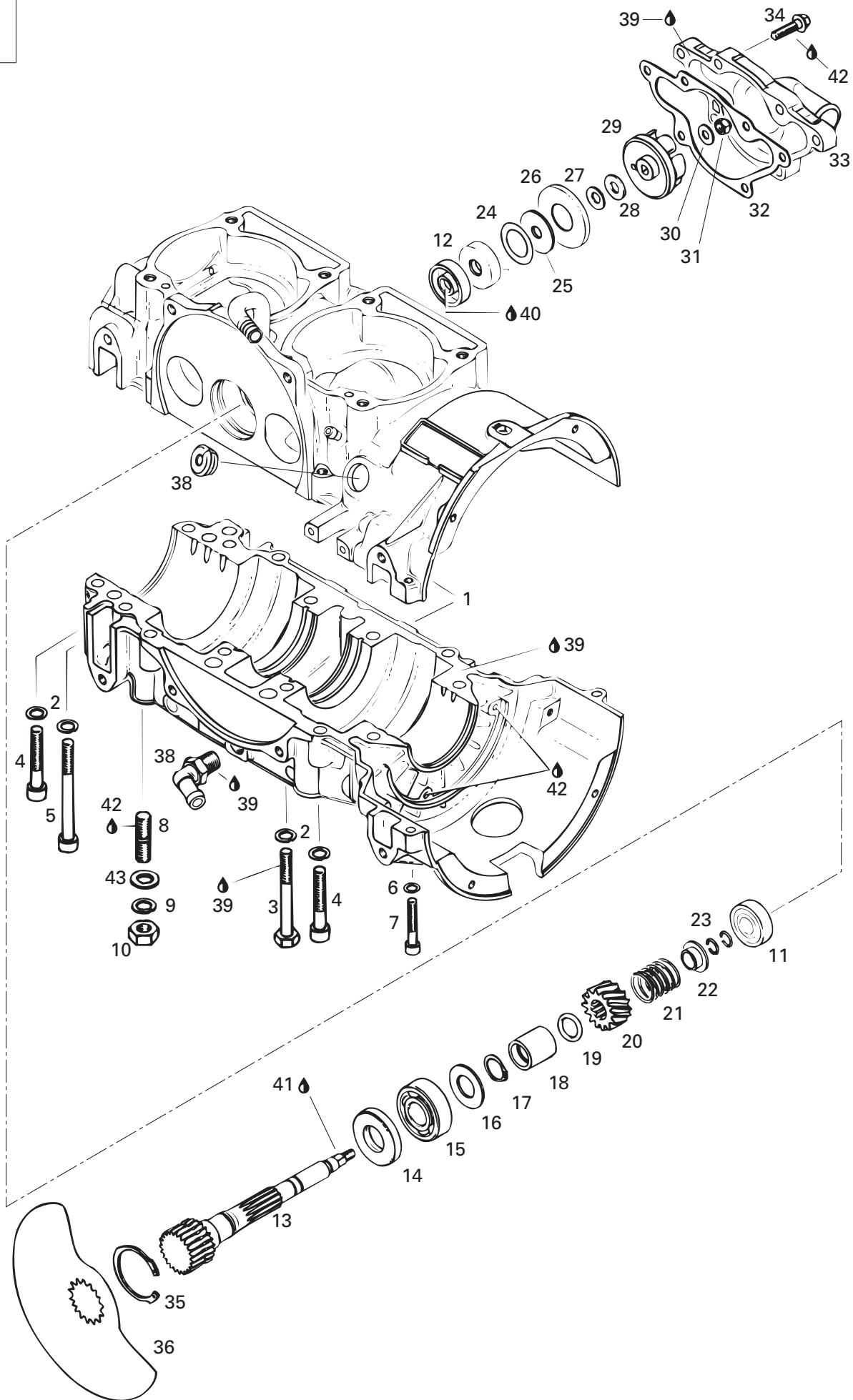




## Crankcase, Rotary Valve, Water Pump (583) Carter, valve rotative, pompe à eau (583)

FORMULA  
DELUXE

			500 LC	583	670
1→7	420 888 091	<b>Crankcase Ass'y</b> .....		1	—
2	420 945 752	Lock Washer .....	—	14	—
3	222 086 565	Hex. Screw M8 x 65 .....	—	6	—
4	420 841 561	Allen Screw M8 x 45 .....	—	6	—
5	420 841 831	Allen Screw M8 x 75 .....	—	2	—
6	420 945 751	Lock Washer 6 mm .....	—	2	—
7	420 241 811	Allen Screw M6 x 35 .....	—	2	—
8	420 940 190	Stud M10 x 29/20 .....	—	4	—
9	224 701 188	Lock Washer 10 mm .....	—	4	—
10	228 001 045	Hex. Nut M10 .....	—	4	—
11	420 932 797	Ball Bearing 6201 .....	—	1	—
12	420 850 710	Oil Seal .....	—	2	—
13	420 837 242	Rotary Valve Shaft .....	—	1	—
14	420 930 580	Oil Seal .....	—	1	—
15	405 406 400	Ball Bearing 6203 .....	—	1	—
16	420 227 439	Shim .....	—	1	—
17	420 845 450	Locking Ring .....	—	1	—
18	420 847 282	Spacer .....	—	1	—
19	420 831 500	O-Ring .....	—	1	—
20	420 935 735	Rotary Valve Gear (14 Tooth) .....	—	1	—
21	420 938 810	Spring .....	—	1	—
22	420 827 430	Spring Holding Cup .....	—	1	—
23	420 845 160	Circlip .....	—	2	—
24	420 944 462	Shim .....	—	1	—
25	420 850 890	Rubber Washer .....	—	1	—
26	420 827 970	Supporting Plate .....	—	1	—
27	420 227 945	Washer .....	—	1	—
28	420 227 155	Friction Washer .....	—	1	—
29	420 922 036	Water Pump Impeller .....	—	1	—
30	224 061 121	Flat Washer .....	—	1	—
31	420 842 042	Locking Nut M6 .....	—	1	—
32	420 931 355	Gasket .....	—	1	—
33	420 922 551	Water Pump Housing .....	—	1	—
34	420 240 031	Hex. Screw M6 x 25 .....	—	6	—
35	420 845 260	Locking Ring .....	—	1	—
36	420 924 502	Rotary Valve (159°) .....	—	1	—
37	420 922 245	Angular Tube .....	—	1	—
		<b>Carter ass.</b> .....	—	1	—
		Rondelle-frein .....	—	14	—
		Vis hex. M8 x 65 .....	—	6	—
		Vis Allen M8 x 45 .....	—	6	—
		Vis Allen M8 x 75 .....	—	2	—
		Rondelle-frein 6 mm .....	—	2	—
		Vis Allen M6 x 35 .....	—	2	—
		Goujon M10 x 29/20 .....	—	4	—
		Rondelle-frein 10 mm .....	—	4	—
		Écrou hex. M10 .....	—	4	—
		Roulement à billes 6201 .....	—	1	—
		Joint d'étanchéité d'huile .....	—	2	—
		Arbre de valve rotative .....	—	1	—
		Anneau d'étanchéité d'huile .....	—	1	—
		Roulement à billes 6203 .....	—	1	—
		Cale .....	—	1	—
		Bague d'arrêt .....	—	1	—
		Entretoise .....	—	1	—
		Joint torique .....	—	1	—
		Roue d'engrenage (14 dents) .....	—	1	—
		Ressort .....	—	1	—
		Siège de ressort .....	—	1	—
		Circlip .....	—	2	—
		Cale .....	—	1	—
		Rondelle de caoutchouc .....	—	1	—
		Plaque d'appui .....	—	1	—
		Rondelle .....	—	1	—
		Rondelle de friction .....	—	1	—
		Turbine de pompe à eau .....	—	1	—
		Rondelle plate .....	—	1	—
		Écrou M6 .....	—	1	—
		Joint d'étanchéité .....	—	1	—
		Carter de pompe à eau .....	—	1	—
		Vis hex. M6 x 25 .....	—	6	—
		Bague d'arrêt .....	—	1	—
		Valve rotative (159°) .....	—	1	—
		Raccord angulaire .....	—	1	—



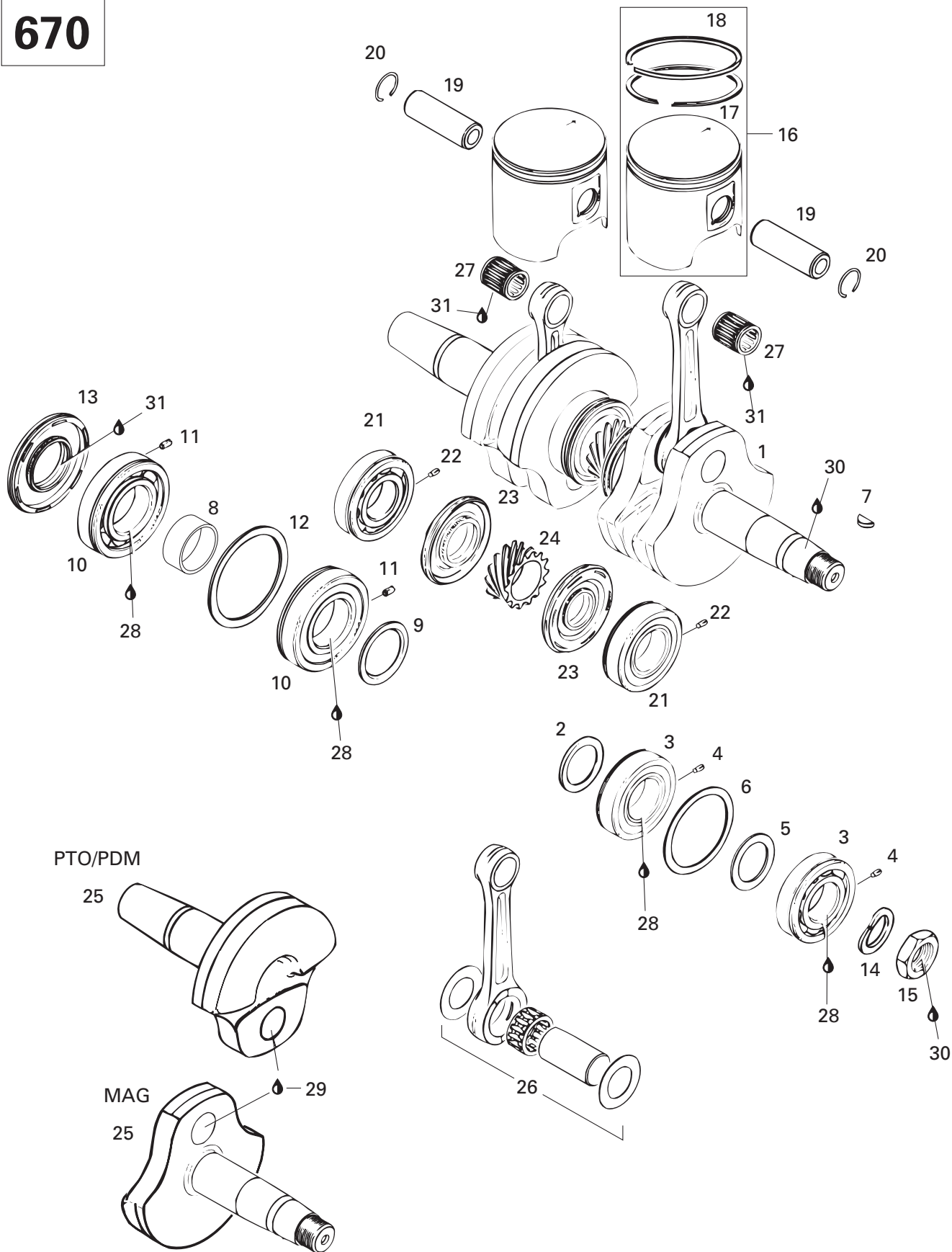


## Crankcase, Rotary Valve, Water Pump (583) Carter, valve rotative, pompe à eau (583)

FORMULA  
DELUXE

		FORMULA DELUXE		
		500 LC	583	670
<b>38</b>	420 860 965	Cable Grommet .....	Passe-câble .....	- 1 -
<b>39</b>	413 702 700	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	- @ -
<b>40</b>	413 802 900	Injection Oil (12 x 1 Liter) .....	Huile à injection (12 x 1 Litre) .....	- @ -
<b>41</b>	420 899 788	Loctite 648, 5 gr. ....	Loctite 648, 5 gr. ....	- @ -
<b>42</b>	413 703 000	Loctite 242, 10 cc. ....	Loctite 242, 10 cc. ....	- @ -

494  
670





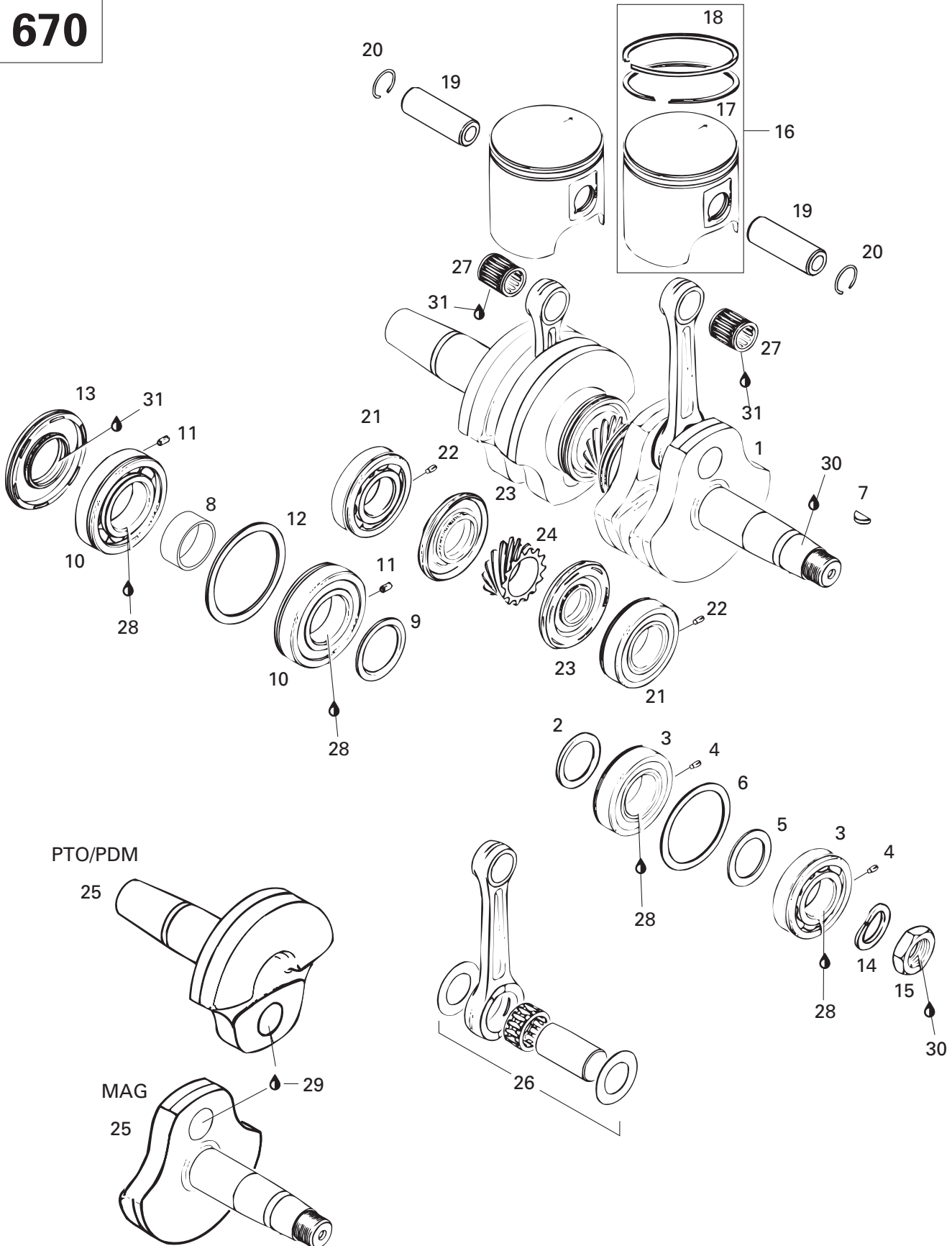
## Crankshaft, Pistons (494,670) Vilebrequin, pistons (494,670)

FORMULA  
DELUXE

		500 LC	583	670
1→15	420 886 932	<b>Crankshaft Ass'y</b> .....	<b>Vilebrequin ass.</b> .....	1 - -
1→13	420 887 985	<b>Crankshaft Ass'y</b> .....	<b>Vilebrequin ass.</b> .....	- - 1
2	420 827 445	Distance Ring .....	Bague d'écartement .....	1 - 1
3→4	420 932 589	<b>Ball Bearing 6206 Ass'y</b> .....	<b>Roulement à billes 6206 ass.</b> .....	2 - -
	420 832 538	<b>Ball Bearing 6206 Ass'y</b> .....	<b>Roulement à billes 6206 ass.</b> .....	- - 2
4	420 929 972	Dowel Pin .....	Goujon d'assemblage .....	2 - 2
5	420 427 684	Adjusting Washer .....	Rondelle d'ajustement .....	1 - 1
6	420 827 050	Retaining Disk .....	Disque de retenue .....	1 - 1
7	420 246 015	Woodruff Key .....	Clavette Woodruff .....	1 - 1
8	420 847 684	Distance Sleeve .....	Douille .....	1 - 1
9	420 827 760	Distance Ring .....	Bague d'écartement .....	1 - 1
10→11	420 832 574	<b>Ball Bearing 6207 Ass'y</b> .....	<b>Roulement à billes 6207 ass.</b> .....	2 - 2
11	420 929 972	Dowel Pin .....	Goujon d'assemblage .....	2 - 2
12	420 927 710	Retaining Disk .....	Disque de retenue .....	1 - 1
13	420 831 950	Oil Seal .....	Anneau d'étanchéité .....	1 - 1
14	420 945 759	Lock Washer .....	Rondelle-frein .....	1 - 1
15	420 842 230	Hex. Nut M22 .....	Écrou hex. M22 .....	1 - 1
16→18	420 887 553	<b>Piston Ass'y (2 rings 69.39 mm)</b> ....	<b>Piston ass. (2 segments 69.39 mm).</b>	2 - -
	420 887 610	<b>Piston Ass'y (2 rings 77.90 mm)</b> ....	<b>Piston ass. (2 segments 77.90 mm).</b>	- - 2
	420 887 554	<b>Oversize Pist. Ass'y (2 rings 69.64 mm)</b>	<b>Piston ass. surdi. (2 seg. 69.64 mm)</b>	Opt - -
	420 887 611	<b>Oversize Pist. Ass'y (2 rings 78.15 mm)</b>	<b>Piston ass. surdi. (2 seg. 78.15 mm)</b>	- - Opt
17	420 915 985	Rectangular Ring 69.5 mm .....	Segment rectangulaire 69.5 mm .....	2 - -
	420 815 025	Rectangular Ring 78.0 mm .....	Segment rectangulaire 78.0 mm .....	- - 2
	420 915 986	Oversize Rectangular Ring 69.75 mm	Seg. rectangulaire surdi. 69.75 mm ...	Opt - -
	420 815 021	Oversize Rectangular Ring 78.25 mm	Seg. rectangulaire surdi. 78.25 mm ...	- - Opt
18	420 815 045	Semi-trapez Ring 69.5 mm .....	Segment semi-trapézoïdal 69.5 mm ...	2 - -
	420 815 090	Semi-trapez Ring 78.00 mm .....	Segment semi-trapézoïdal 78.00 mm .	- - 2
	420 815 046	Oversize Semi-trapez Ring 69.75 mm	Seg. semi-trapéz. surdi. 69.75 mm ....	Opt - -
	420 815 091	Oversize Semi-trapez Ring 78.25 mm	Seg. semi-trapéz. surdi. 78.25 mm ....	- - Opt
19	420 916 186	Gudgeon Pin .....	Axe de piston .....	2 - -
	420 916 370	Gudgeon Pin .....	Axe de piston .....	- - 2
20	420 945 735	Piston Circlip .....	Circlip de piston .....	4 - -
	420 845 100	Piston Circlip .....	Circlip de piston .....	- - 4
21→22	420 932 589	<b>Ball Bearing 6206 Ass'y</b> .....	<b>Roulement à billes 6206 ass.</b> .....	2 - -
	420 832 538	<b>Ball Bearing 6206 Ass'y</b> .....	<b>Roulement à billes 6206 ass.</b> .....	- - 2
22	420 929 972	Dowel Pin .....	Goujon d'assemblage .....	2 - 2
23	420 831 990	Oil Seal .....	Anneau d'étanchéité .....	2 - 2
24	420 935 748	Central Gear 14 Teeth .....	Engrenage central 14 dents .....	1 - 1

494

670



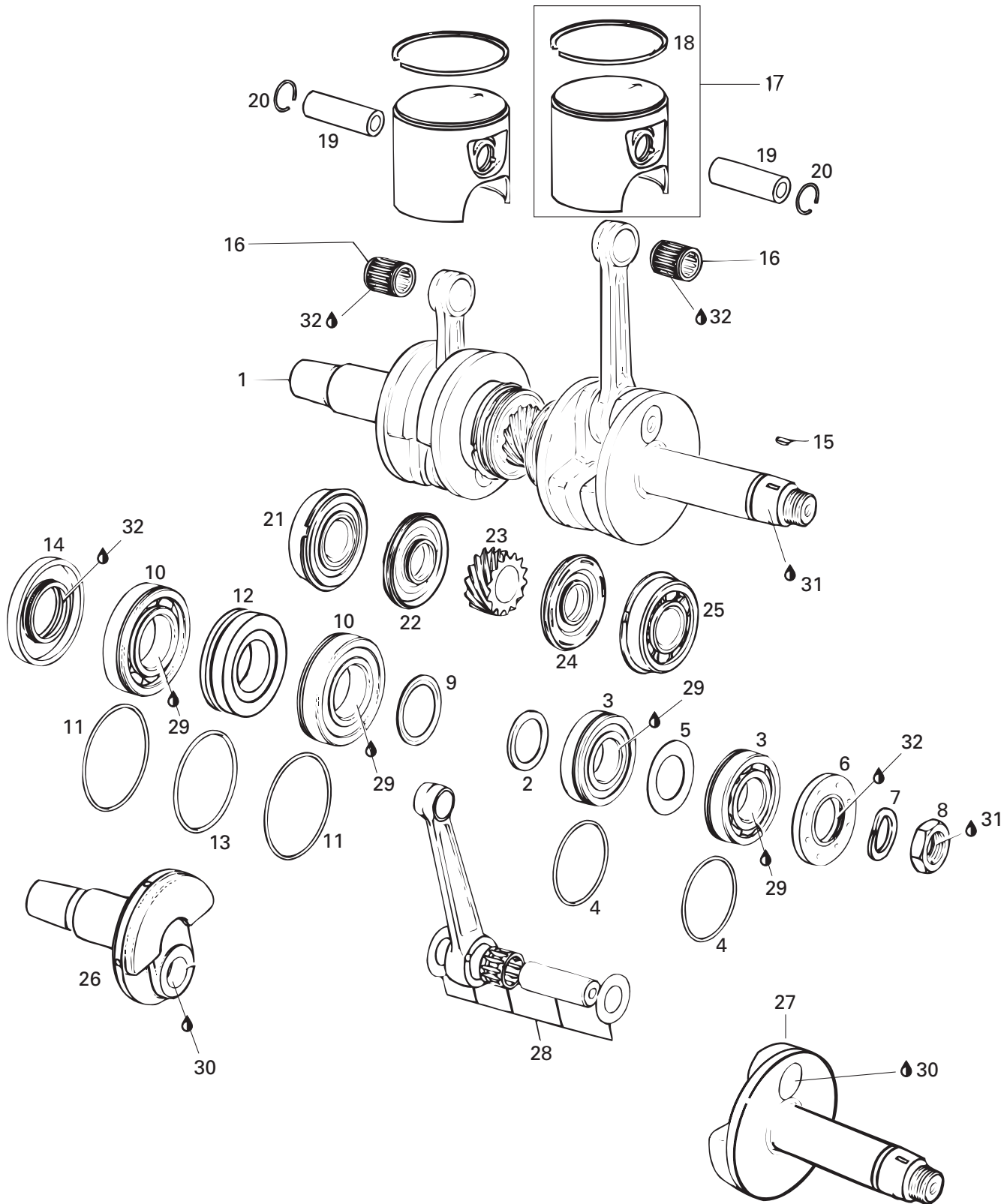




## Crankshaft, Pistons (494,670) Vilebrequin, pistons (494,670)

FORMULA  
DELUXE

		500 LC	583	670
<b>25</b>	420 818 660	Crankshaft (PTO side).....	Vilebrequin (côté PDM) .....	1 - -
	420 818 704	Crankshaft (PTO side).....	Vilebrequin (côté PDM) .....	- - 1
	420 818 690	Crankshaft (MAG side).....	Vilebrequin (côté MAG) .....	1 - -
	420 818 733	Crankshaft (MAG side).....	Vilebrequin (côté MAG) .....	- - 1
<b>26</b>	420 886 955	Crankshaft Repair Kit (MAG side) .....	Néc. rép. de vilebrequin (côté MAG) ..	1 - -
	420 887 988	Crankshaft Repair Kit (MAG side) .....	Néc. rép. de vilebrequin (côté MAG) ..	- - 1
	420 886 956	Crankshaft Repair Kit (PTO side) .....	Néc. rép. de vilebrequin (côté PDM) ..	1 - -
	420 887 989	Crankshaft Repair Kit (PTO side) .....	Néc. rép. de vilebrequin (côté PDM) ..	- - 1
<b>27</b>	420 832 438	Needle Bearing .....	Roulement à aiguilles .....	2 - -
	420 832 442	Needle Bearing .....	Roulement à aiguilles .....	- - 2
<b>28</b>	413 701 000	Loctite 767, Antiseize Lubricant, 12 oz .	Loctite 767, lubrifiant antigrippage, 12 oz ..	@ - @
<b>29</b>	293 800 039	Loctite 642, 50 ml .....	Loctite 642, 50 ml .....	@ - @
<b>30</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ - @
<b>31</b>	413 707 000	Molykote 111 .....	Molykote 111 .....	@ - @

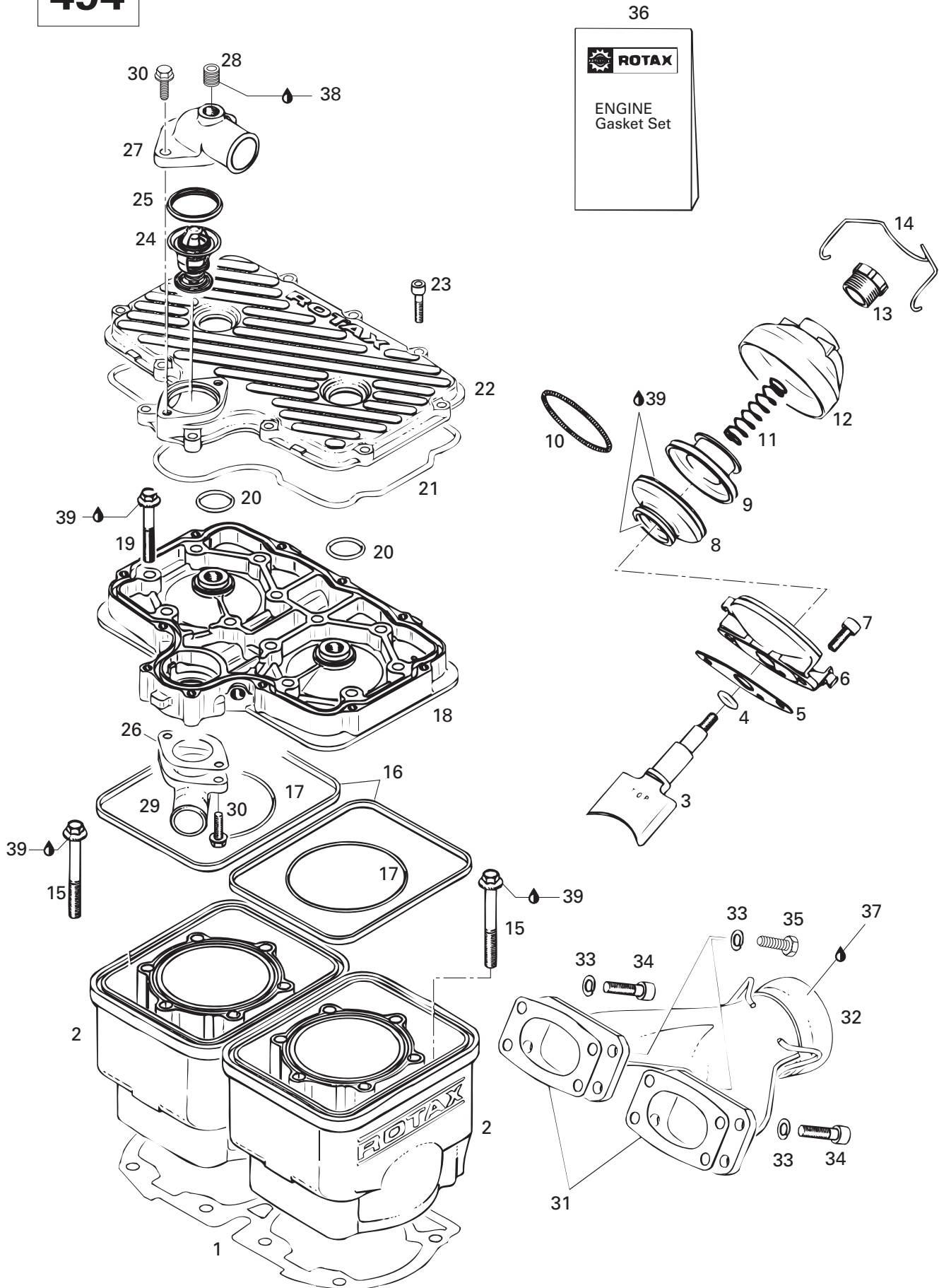




## Crankshaft, Pistons (583) Vilebrequin, pistons (583)

FORMULA  
DELUXE

		500 LC	583	670
1	420 887 355	Crankshaft .....	Vilebrequin .....	– 1 –
2	420 827 440	Spacer Ring .....	Rondelle d'écartement .....	– 1 –
3	420 832 480	Ball Bearing 6206 .....	Roulement à billes 6206 .....	– 2 –
4	420 830 355	O-Ring .....	Joint torique .....	– 2 –
5	420 827 715	Stop Shim (30.4/51/1) .....	Cale (30.4/51/1) .....	– 1 –
6	420 830 748	Oil Seal .....	Anneau d'étanchéité d'huile .....	– 1 –
7	420 945 759	Lock Washer 22 mm .....	Rondelle-frein 22 mm .....	– 1 –
8	420 842 230	Hex. Nut M22 .....	Écrou hex. M22 .....	– 1 –
9	420 827 760	Distance Ring .....	Rondelle d'écartement .....	– 1 –
10	420 832 231	Ball Bearing 6207 .....	Roulement à billes 6207 .....	– 2 –
11	420 250 165	O-Ring .....	Joint torique .....	– 2 –
12	420 830 292	Labyrinth Bushing .....	Douille labyrinthe .....	– 1 –
13	420 830 370	O-Ring .....	Joint torique .....	– 1 –
14	420 831 950	Oil Seal .....	Anneau d'étanchéité d'huile .....	– 1 –
15	420 246 055	Woodruff Key .....	Clavette .....	– 1 –
16	420 932 904	Needle Bearing .....	Roulement à aiguilles .....	– 2 –
17→18	420 888 080	<b>Piston Ass'y (75.89 mm) .....</b>	<b>Piston ass.(75.89 mm) .....</b>	– 2 –
	420 888 081	<b>Piston Ass'y (76.14 mm) .....</b>	<b>Piston ass.(76.14 mm) .....</b>	– Opt –
18	420 815 015	Semi-Trapez Ring 76.0 mm .....	Segment semi-trapézoïdale 76.0 mm .	– 2 –
N	420 815 016	Semi-Trapez Ring 76.25 mm .....	Segment semi-trapézoïdale 76.25 mm	– Opt –
19	420 916 136	Piston Pin .....	Axe de piston .....	– 2 –
20	420 945 735	Circlip .....	Circlip .....	– 4 –
21	420 832 480	Ball Bearing 6206 .....	Roulement à billes 6206 .....	– 1 –
22	420 831 990	Oil Seal .....	Anneau d'étanchéité d'huile .....	– 1 –
23	420 935 746	Central Gear (14 Teeth) .....	Engrenage central (14 dents) .....	– 1 –
24	420 831 355	Oil Seal .....	Anneau d'étanchéité d'huile .....	– 1 –
N 25	420 832 092	Ball Bearing 6305 .....	Roulement à billes 6305 .....	– 1 –
26	420 818 030	Crankshaft Repair Kit (P.T.O. Side) ....	Moitié de vilebrequin (côté PDM) .....	– 1 –
27	420 818 068	Crankshaft Repair Kit (MAG Side) .....	Moitié de vilebrequin (côté MAG) .....	– 1 –
28	420 996 626	Crankshaft Rod Repair Kit .....	Néc. de réparation de vilebrequin .....	– 1 –
29	413 701 000	Loctite 767,Antiseize Lubricant, 12 oz.	Loctite 767,lubrifiant antigrippage, 12 oz. ...	– 1 –
30	293 800 039	Loctite 642, 50 ml .....	Loctite 642, 50 ml .....	– @ –
31	413 703 000	Loctite 242,10 c.c. .....	Loctite 242,10 c.c. .....	– @ –
32	413 707 000	Molykote 111 .....	Molykote 111 .....	– @ –





# Cylinder, Exhaust Manifold (494)

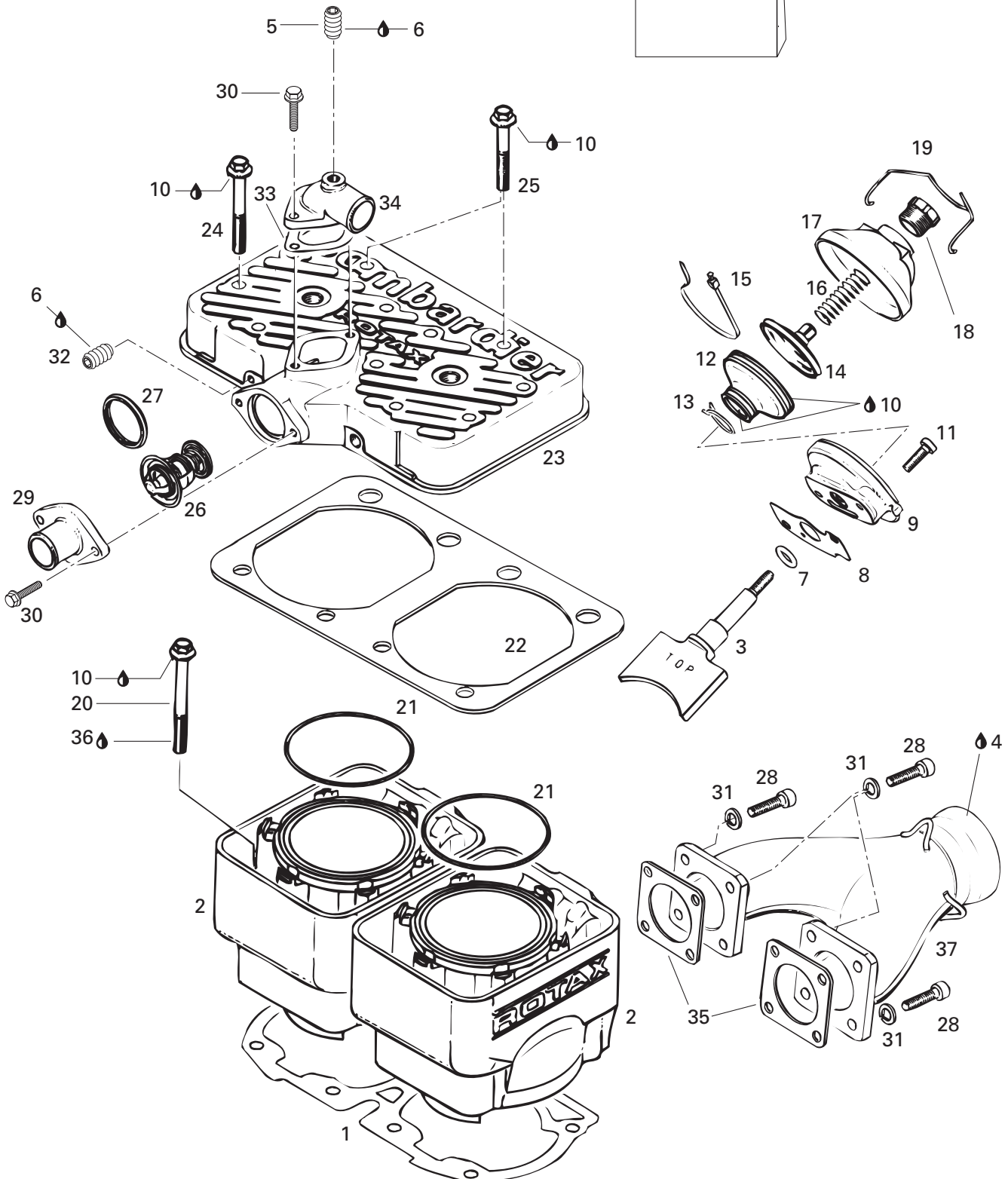
## Cylindre, collecteur d'échappement (494)

FORMULA  
DELUXE

500 LC	583	670
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1	420 931 361	Gasket Double 0.4 mm .....	Joint d'étanchéité double 0.4 mm .....	1	-	-
2	420 923 617	<b>Cylinder With Sleeve Ass'y .....</b>	<b>Cylindre avec chemise ass. ....</b>	2	-	-
3	420 854 300	Exhaust Valve .....	Sortie d'échappement .....	2	-	-
4	420 430 110	O-Ring .....	Joint torique .....	2	-	-
5	420 250 234	Gasket .....	Joint .....	2	-	-
6	420 854 265	Valve Housing .....	Boîtier .....	2	-	-
7	420 241 236	Allen Screw M6 x 16 .....	Vis Allen M6 x 16 .....	4	-	-
8	420 260 728	Bellows .....	Monchon .....	2	-	-
9	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	2	-	-
10	420 239 043	Spring .....	Ressort .....	2	-	-
11	420 239 944	Spring .....	Ressort .....	2	-	-
12	420 911 551	Valve Cover .....	Couvercle de soupape .....	2	-	-
13	420 241 220	Adjuster Screw .....	Vis d'ajustement .....	2	-	-
14	420 838 082	Spring Clamp .....	Bride à ressort .....	2	-	-
15	420 841 996	Screw M8 x 68.5 .....	Vis M8 x 68.5 .....	8	-	-
16	420 850 040	Rubber Ring .....	Bague de caoutchouc .....	2	-	-
17	420 831 792	O-Ring .....	Joint torique .....	2	-	-
N 18	420 923 168	Cylinder Head (Yellow) .....	Tête de cylindre (jaune) .....	1	-	-
19	420 240 326	Screw M8 x 53.5 .....	Vis M8 x 53.5 .....	12	-	-
20	420 430 782	O-Ring .....	Joint torique .....	2	-	-
21	420 931 260	O-Ring .....	Joint torique .....	1	-	-
N 22	420 923 622	Cylinder Head Cover (Yellow) .....	Couv. de tête de culasse (jaune) .....	1	-	-
23	222 962 565	Allen Screw M6 x 25 .....	Vis Allen M6 x 25 .....	11	-	-
24	414 834 100	Thermostat 42° .....	Thermostat 42° .....	1	-	-
25	420 931 270	Sealing Ring .....	Bague étanche .....	1	-	-
26	420 850 336	Gasket 1 mm .....	Joint 1 mm .....	1	-	-
27	420 922 061	Bent Outlet Socket .....	Collet de sortie d'eau .....	1	-	-
28	420 240 480	Plug Screw 1/8-27 NPT .....	Bouchon d'accès 1/8-27 NPT .....	1	-	-
29	420 922 480	Bent Outlet Socket .....	Collet de sortie d'eau .....	1	-	-
30	420 941 250	Tapping Screw M6 x 20 .....	Vis autotaraudeuse M6 x20 .....	4	-	-
31	420 850 535	Gasket .....	Joint d'étanchéité .....	2	-	-
32	420 973 228	Exhaust Manifold .....	Collecteur d'échappement .....	1	-	-
33	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	8	-	-
34	222 983 065	Allen Screw M8 x 30 .....	Vis Allen M8 x 30 .....	6	-	-
35	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	2	-	-
36	420 994 226	<b>Gasket Set .....</b>	<b>Ens. de joint d'étanchéité .....</b>	1	-	-
37	413 710 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml .....	@	-	-
38	413 707 100	Sealant, 100 gr .....	Enduit étanche, 100 gr .....	@	-	-
39	413 707 000	Molykote 111 .....	Molykote 111 .....	@	-	-

583





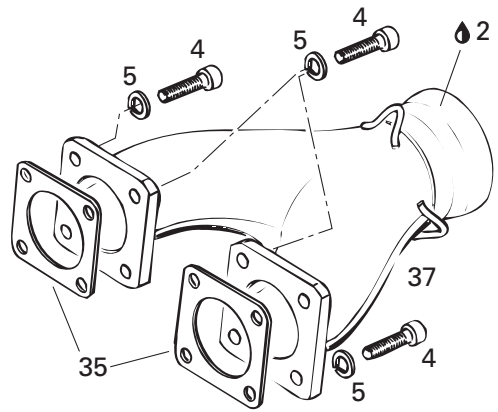
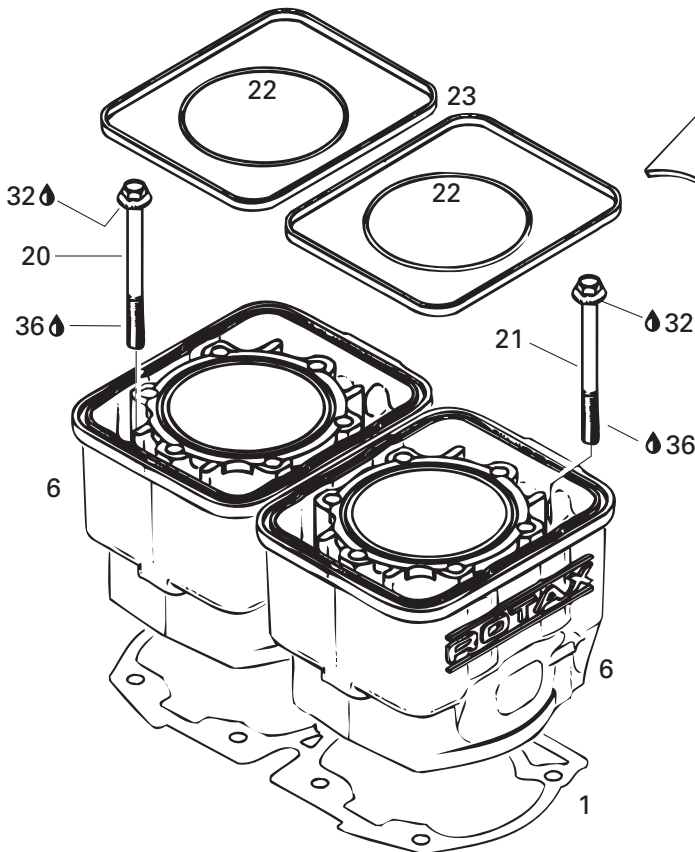
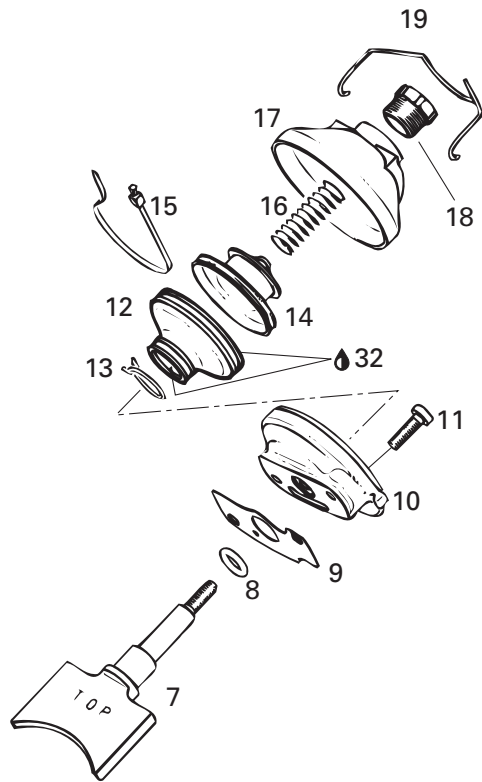
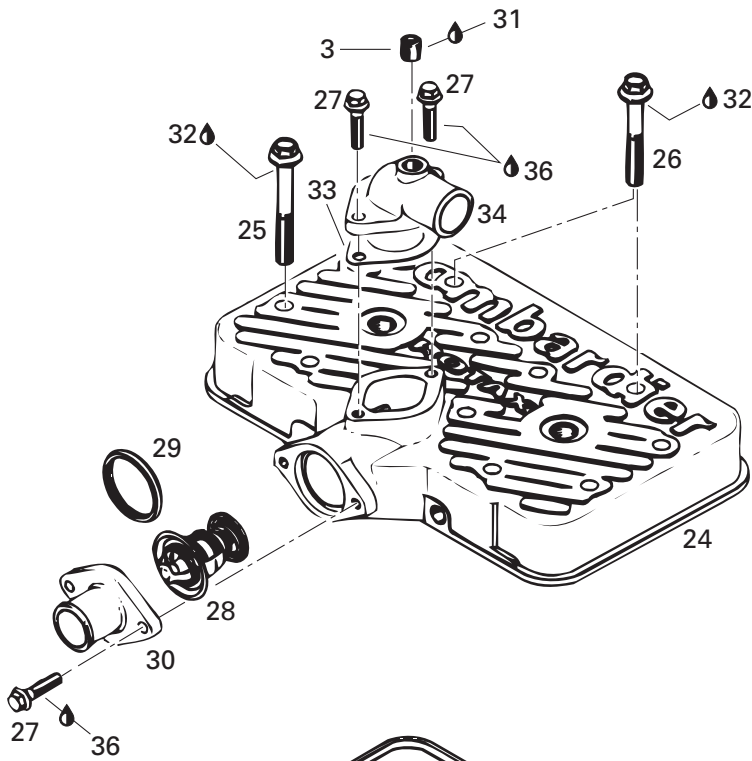
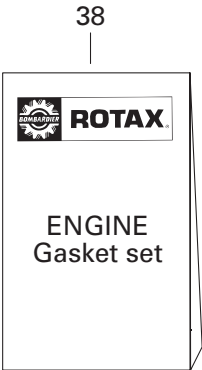
## Cylinder, Exhaust Manifold (583) Cylindre, collecteur d'échappement (583)

FORMULA  
DELUXE

500 LC 583 670

1	420 931 185	Gasket .....	Joint d'étanchéité .....	-	1	-
2	420 923 670	<b>Cylinder With Sleeve</b> .....	<b>Cylindre avec chemise</b> .....	-	2	-
3	420 854 310	Exhaust Valve .....	soupape d'échappement .....	-	2	-
4	413 710 300	Sealant Loctite 17914, 80 ml. ....	Scellant Loctite 17914, 80 ml. ....	-	@	-
5	420 240 480	Plug .....	Bouchon .....	-	1	-
6	413 707 100	Sealant, 100 gr.....	Enduit étanche, 100 gr. ....	-	@	-
7	420 430 110	O-Ring .....	Joint torique .....	-	2	-
8	420 230 256	Gasket .....	Joint d'étanchéité .....	-	2	-
9	420 253 275	Valve Rod Housing .....	Boîtier de la tige de soupape .....	-	2	-
10	413 707 000	Molykote 111 .....	Molykote 111 .....	-	@	-
11	420 241 236	Allen Screw M6 x 16 .....	Vis Allen M6 x 16 .....	-	4	-
12	420 260 721	Bellows .....	Manchon .....	-	2	-
13	420 838 190	Clamp 21 mm .....	Bride 21 mm .....	-	2	-
14	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	-	2	-
15	420 251 920	Clamp 77 mm .....	Bride 77 mm .....	-	2	-
16	420 239 948	Spring .....	Ressort.....	-	2	-
17	420 911 551	Valve Cover .....	Couvercle de soupape .....	-	2	-
18	420 241 220	Adjustment Screw .....	Vis d'ajustement .....	-	2	-
19	420 838 082	Spring Clip .....	Pince ressort .....	-	2	-
20	420 440 366	Hex. Screw M8 x 90 .....	Vis hex. M8 x 90 .....	-	8	-
21	420 850 540	O-Ring .....	Joint torique .....	-	2	-
22	420 850 560	Rubber Gasket .....	Joint d'étanchéité de caoutchouc .....	-	1	-
23	420 923 051	Cylinder head .....	Tête de culasse .....	-	1	-
24	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	-	10	-
25	420 941 621	Hex. Screw M8 x 56.5 .....	Vis hex. M8 x 56.5 .....	-	2	-
26	414 834 100	Thermostat (42°) .....	Thermostat (42°) .....	-	1	-
27	420 931 270	Sealing Ring .....	Bague d'étanchéité .....	-	1	-
28	222 962 565	Allen Screw M6 x 25 .....	Vis Allen M6 x 25 .....	-	8	-
29	420 922 025	Water Outlet Socket .....	Collet de sortie d'eau .....	-	1	-
N 30	420 940 566	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	4	-
31	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	8	-
32	420 240 480	Plug .....	Bouchon .....	-	2	-
33	420 850 336	Gasket .....	Joint d'étanchéité .....	-	1	-
34	420 922 062	Bent Outlet Socket .....	Collet de sortie d'eau .....	-	1	-
35	420 850 552	Gasket .....	Joint d'étanchéité .....	-	2	-
36	413 703 000	Loctite 242, 10 c.c. ....	Loctite 242, 10 c.c. ....	-	@	-
37	420 973 989	Exhaust Manifold .....	Collecteur d'échappement .....	-	1	-
38	420 997 805	<b>Gasket Set</b> .....	<b>Ens. joint d'étanchéité</b> .....	-	1	-

670







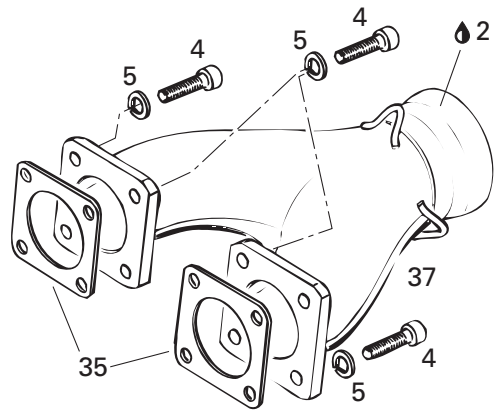
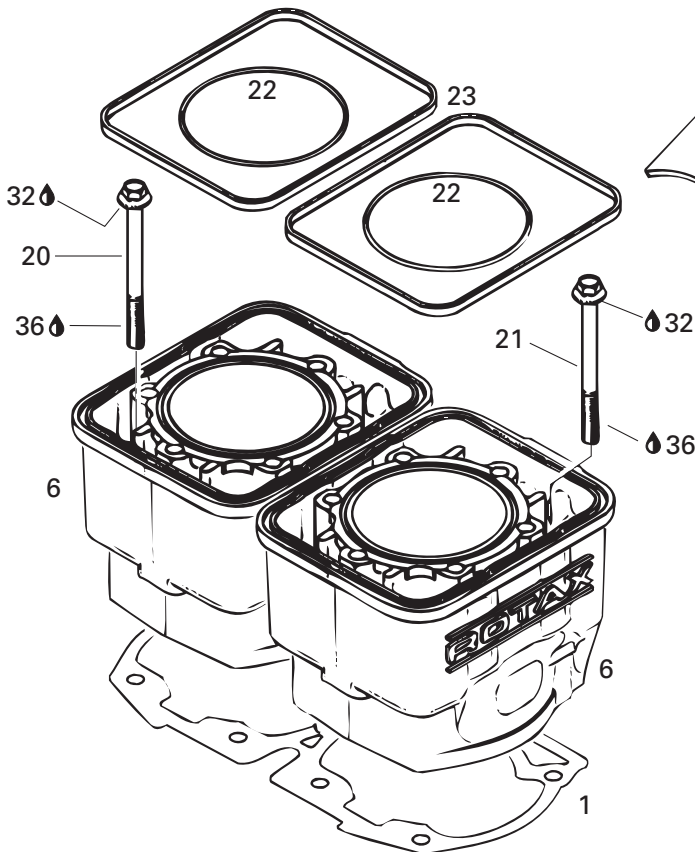
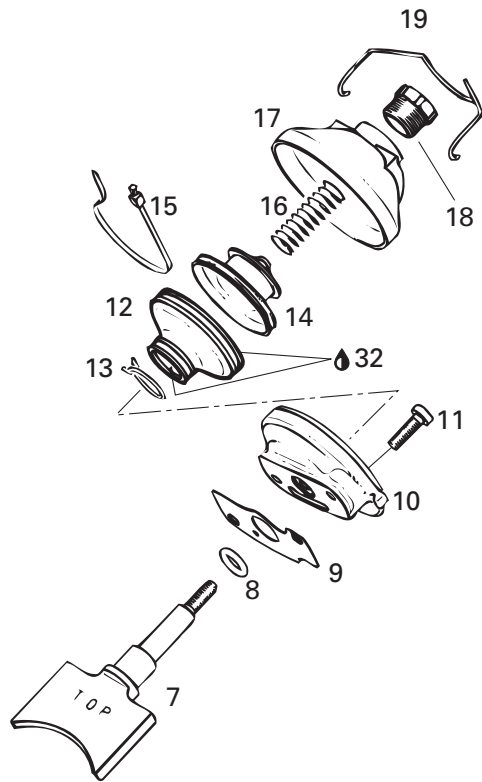
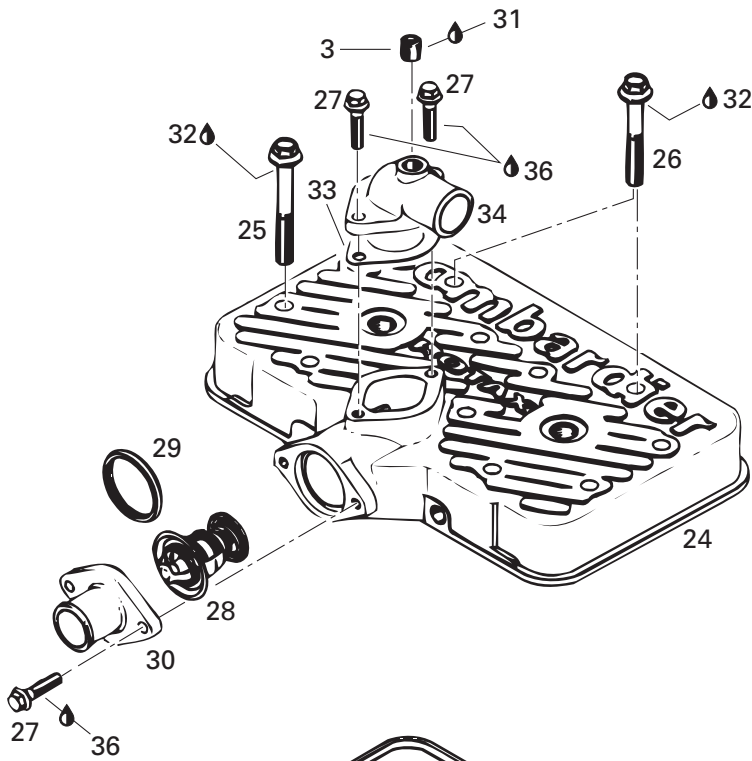
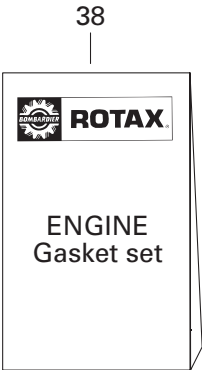
# Cylinder, Exhaust Manifold (670)

## Cylindre, collecteur d'échappement (670)

FORMULA DELUXE		
500 LC	583	670

1	420 931 234	Gasket-Double 0.8 mm .....	Joint d'étanchéité double 0.8 mm .....	-	-	@
	420 931 236	Gasket-Double 0.7 mm .....	Joint d'étanchéité double 0.7 mm .....	-	-	@
	420 931 232	Gasket-Double 0.6 mm .....	Joint d'étanchéité double 0.6 mm .....	-	-	@
	420 931 233	Gasket-Double 0.5 mm .....	Joint d'étanchéité double 0.5 mm .....	-	-	@
	420 931 231	Gasket-Double 0.4 mm .....	Joint d'étanchéité double 0.4 mm .....	-	-	@
	420 931 230	Gasket-Double 0.3 mm .....	Joint d'étanchéité double 0.3 mm .....	-	-	@
2	413 710 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml .....	-	-	@
3	420 240 480	Plug Screw .....	Bouchon .....	-	-	1
4	222 962 565	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	-	-	8
5	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	-	8
6	420 923 198	<b>Cylinder With Sleeve</b> .....	<b>Cylindre avec chemise</b> .....	-	-	2
7	420 854 320	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
8	420 430 110	O-Ring .....	Joint torique .....	-	-	2
9	420 230 256	Gasket .....	Joint .....	-	-	2
10	420 253 275	Valve Housing .....	Boîtier .....	-	-	2
11	420 241 236	Socket Head Screw M6 x 16 .....	Vis Allen M6 x 16 .....	-	-	4
12	420 260 721	Bellows .....	Manchon .....	-	-	2
13	420 838 190	Clamp 21mm .....	Bride 21mm .....	-	-	2
14	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
15	420 251 920	Tie Rap 279 x 3,6 mm .....	Attache 279 x 3,6 mm .....	-	-	2
16	420 239 948	Spring 35 mm .....	Ressort 35 mm .....	-	-	2
17	420 911 551	Valve Cover .....	Couvercle de soupape .....	-	-	2
18	420 241 220	Adjuster Screw .....	Vis d'ajustement .....	-	-	2
19	420 838 082	Spring Clip .....	Pince ressort .....	-	-	2
20	420 940 126	Hex. Screw M8 x 100 .....	Vis hex. M8 x 100 .....	-	-	4
21	420 941 511	Hex. Screw M8 x 105 .....	Vis hex. M8 x 105 .....	-	-	4
22	420 931 220	O-Ring .....	Joint torique .....	-	-	2
23	420 850 040	Rubber Ring .....	Bague de caoutchouc .....	-	-	2
N 24	420 913 547	Cylinder head (Violet) .....	Tête de culasse (Violet) .....	-	-	1
25	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	-	-	10
26	420 941 621	Hex. Screw M8 x 56.5 .....	Vis hex. M8 x 56.5 .....	-	-	2
N 27	420 940 566	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	-	4
28	414 834 100	Thermostat 42° .....	Thermostat 42° .....	-	-	1
29	420 931 270	Sealing Ring .....	Bague d'étanchéité .....	-	-	1
30	420 922 025	Water Outlet Socket .....	Raccord de sortie .....	-	-	1
31	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	-	-	@
32	413 707 000	Molykote 111 .....	Molykote 111 .....	-	-	@
33	420 850 336	Gasket 1 mm .....	Joint d'étanchéité 1 mm .....	-	-	1

670



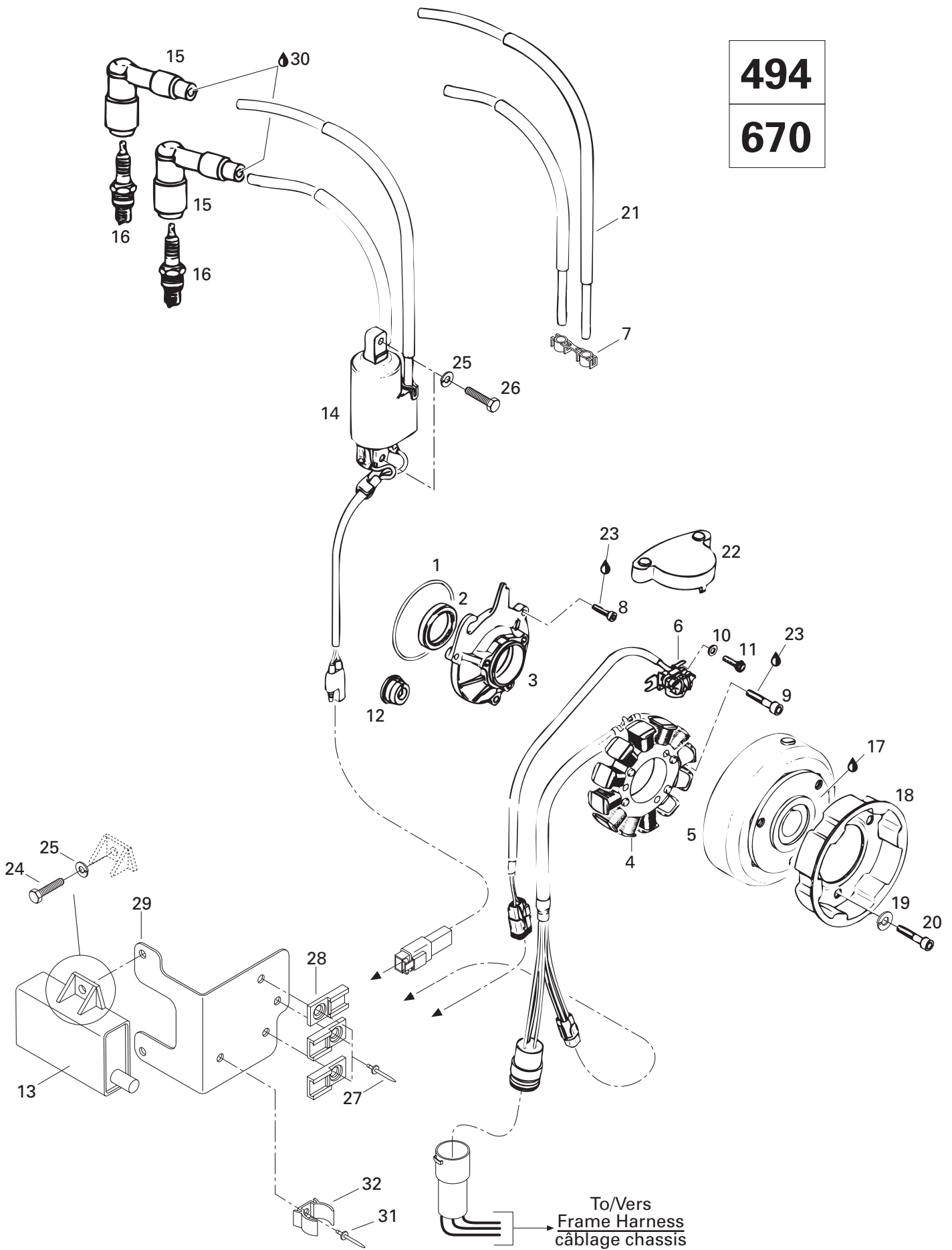


## Cylinder, Exhaust Manifold (670) Cylindre, collecteur d'échappement (670)

FORMULA DELUXE		
500 LC	583	670

<b>34</b>	420 922 062	Bent Outlet Socket .....	Raccord coudé de sortie .....	–	–	1
<b>35</b>	420 850 552	Gasket .....	Joint.....	–	–	2
<b>36</b>	413 703 000	Loctite 242, 10cc .....	Loctite 242, 10cc .....	–	–	@
<b>37</b>	420 973 989	Exhaust Manifold .....	Collecteur d'échappement .....	–	–	1
<b>38</b>	420 997 801	<b>Gasket Set</b> .....	<b>Ens. joint d'étanchéité</b> .....	–	–	1

**494**  
**670**



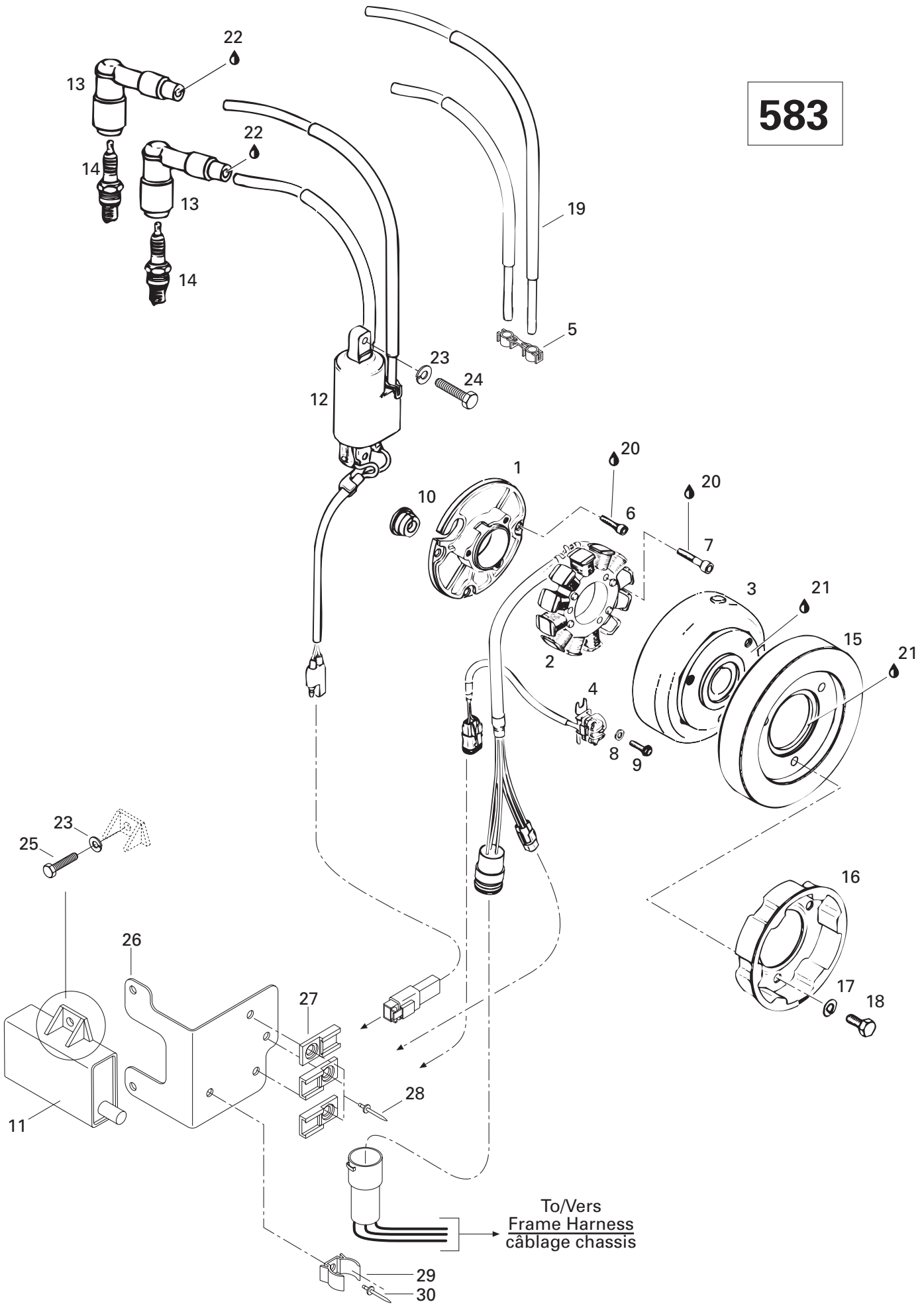


# Magneto 12V 220W (494,670)

## Magnéto 12V 220W (494,670)

FORMULA  
DELUXE

		500 LC	583	670
1	420 850 430	O-Ring .....	Joint torique .....	1 - 1
2	420 930 695	Seal-Oil .....	Anneau étanche .....	1 - 1
3	420 810 265	Armature Plate .....	Plateau d'armature .....	1 - 1
<b>N 4→6</b>	410 922 904	<b>Magneto Ass'y 12V 220W .....</b>	<b>Magnéto ass. 12V 220W .....</b>	1 - 1
<b>N 4</b>	410 922 905	Stator Plate Ass'y .....	Plaque réacteur .....	1 - 1
<b>N 5</b>	410 922 906	Magneto Flywheel .....	Volant moteur .....	1 - 1
<b>N 6</b>	420 965 642	Pick Up Ass'y .....	Capteur ass. ....	1 - 1
7	410 914 600	Plastic Clip (POG 5) .....	Attache plastique de fil de bougies (pqt. 5) ..	@ - @
8	420 941 540	Allen Screw M5 x 20 .....	Vis Allen M5 x 20 .....	3 - 3
9	420 840 886	Allen Screw M6 x 30 .....	Vis Allen M6 x 30 .....	3 - 3
10	420 827 800	Washer 5.5 mm .....	Rondelle 5.5 mm .....	2 - 2
11	420 840 511	Allen Screw M5 x 16 .....	Vis Allen M5 x 16 .....	2 - 2
12	420 860 965	Cable Crommet .....	Passe-câble .....	1 - 1
<b>N 13</b>	512 058 927	Ignition Module .....	Module d'allumage .....	1 - 1
14	415 085 400	Ignition Coil .....	Bobine d'allumage .....	1 - 1
15	278 000 237	Spark Plug Protector .....	Protecteur de bougie .....	2 - 2
16	414 961 100	Spark Plug (NGK BR9ES) .....	Bougie (NGK BR9ES) .....	2 - 2
17	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	@ - @
18	420 852 416	Starting Pulley .....	Poulie de démarrage .....	1 - 1
19	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	3 - 3
20	420 841 520	Allen Screw M8 x 12 .....	Vis Allen M8 x 12 .....	3 - 3
21	278 001 268	Spark Plug Wire .....	Fil bougies .....	1 - 1
22	420 810 700	Pick-Up Cover .....	Couvercle de capteur .....	1 - 1
23	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ - @
24	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	2 - 2
25	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	4 - 4
26	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	2 - 2
27	390 402 400	Rivet .....	Rivet .....	3 - 3
28	270 000 141	Clip .....	Attache .....	3 - 3
<b>N 29</b>	515 175 107	Cable Support .....	Support de câble .....	1 - 1
30	413 701 700	Dielectric Grease, 3 oz .....	Graisse diélectrique, 3 oz .....	@ - @
31	390 402 500	Rivet .....	Rivet .....	1 - 1
32	415 089 700	Clip .....	Attache .....	1 - 1





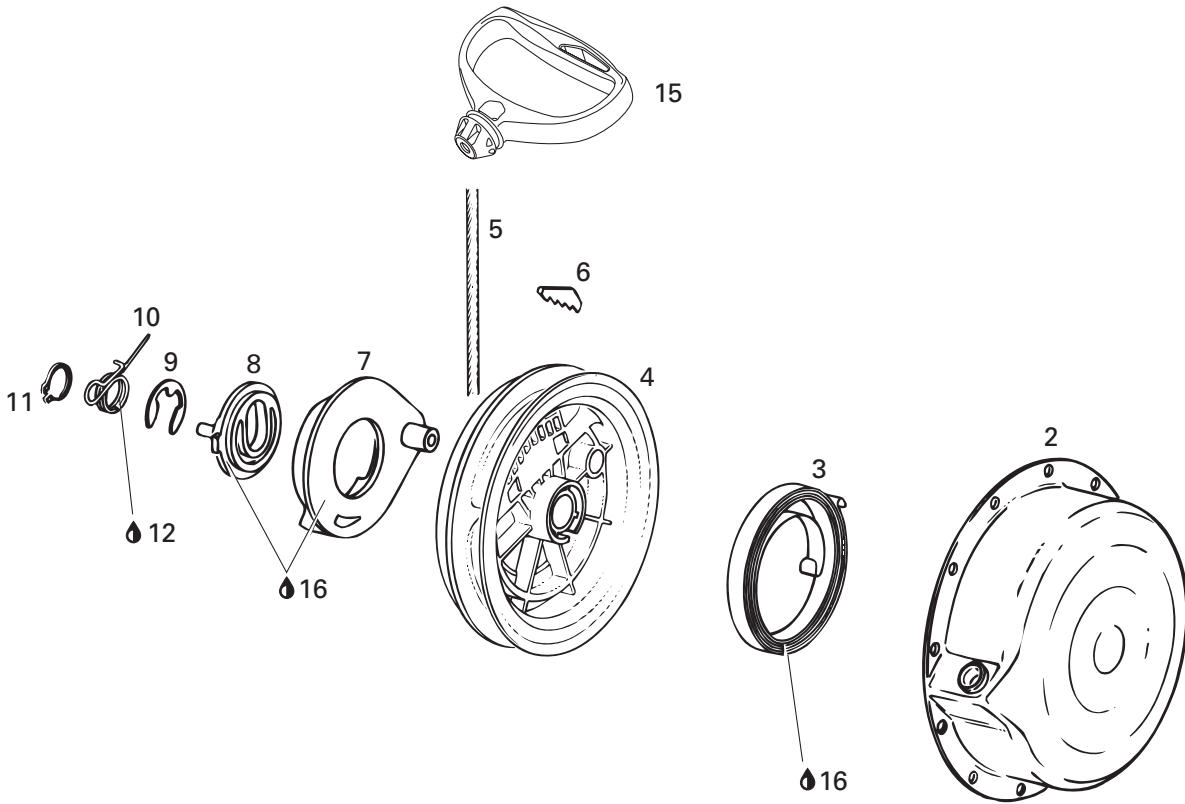
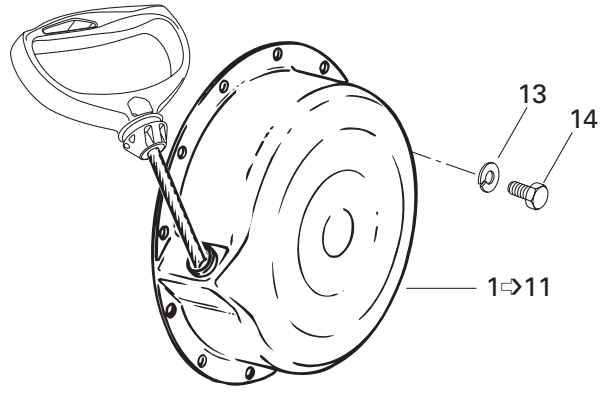
# Magneto 12V 220W (583)

## Magnéto 12V 220W (583)

FORMULA  
DELUXE

500 LC	583	670
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1	420 810 262	Armature Plate .....	Plateau d'armature .....	-	1	-
2→4	410 922 400	<b>Magneto Ass'y 12V 220W .....</b>	<b>Magnéto ass. 12V 220W .....</b>	-	1	-
2	410 922 100	Stator Ass'y .....	Stator ass. ....	-	1	-
3	410 922 500	Magneto Flywheel .....	Volant moteur .....	-	1	-
4	410 921 100	Pick Up Ass'y .....	Capteur ass. ....	-	1	-
5	410 914 600	Plastic Clip (PQG 5) .....	Attache plastique de fil de bougies (pqt. 5) .....	-	@	-
6	420 941 540	Allen Screw M5 x 20 .....	Vis Allen M5 x 20 .....	-	3	-
7	420 840 886	Allen Screw M6 x 30 .....	Vis Allen M6 x 30 .....	-	3	-
8	420 827 800	Washer .....	Rondelle .....	-	2	-
9	420 941 925	Self Tapping Screw M5 x 16 .....	Vis autotaraudeuse M5 x 16 .....	-	2	-
10	420 860 965	Cable Crommet .....	Passe-câble .....	-	1	-
N 11	512 058 927	Ignition Module .....	Module d'allumage .....	-	1	-
12	415 085 400	Ignition Coil .....	Bobine d'allumage .....	-	1	-
13	278 000 237	Spark Plug Protector .....	Protecteur de bougie .....	-	2	-
14	414 961 100	Spark Plug (NGK BR9ES) .....	Bougie (NGK BR9ES) .....	-	2	-
15	420 866 759	Flywheel .....	Contrepoids .....	-	1	-
16	420 852 411	Starting Pulley .....	Poulie de démarrage .....	-	1	-
17	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	-	3	-
18	222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	-	3	-
19	278 001 268	Spark Plug Wire .....	Fil Bougies .....	-	1	-
20	413 703 000	Loctite 242, 10 c.c. ....	Loctite 242, 10 c.c. ....	-	@	-
21	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	-	@	-
22	413 701 700	Dielectric Grease, 3 oz. ....	Graisse diélectrique, 3 oz. ....	-	@	-
23	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	4	-
24	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	2	-
25	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	-	2	-
N 26	515 175 107	Cable Support .....	Support de câble .....	-	1	-
27	270 000 141	Clip .....	Attache .....	-	3	-
28	390 402 400	Rivet .....	Rivet .....	-	3	-
29	415 089 700	Clip .....	Attache .....	-	1	-
30	390 402 500	Rivet .....	Rivet .....	-	1	-

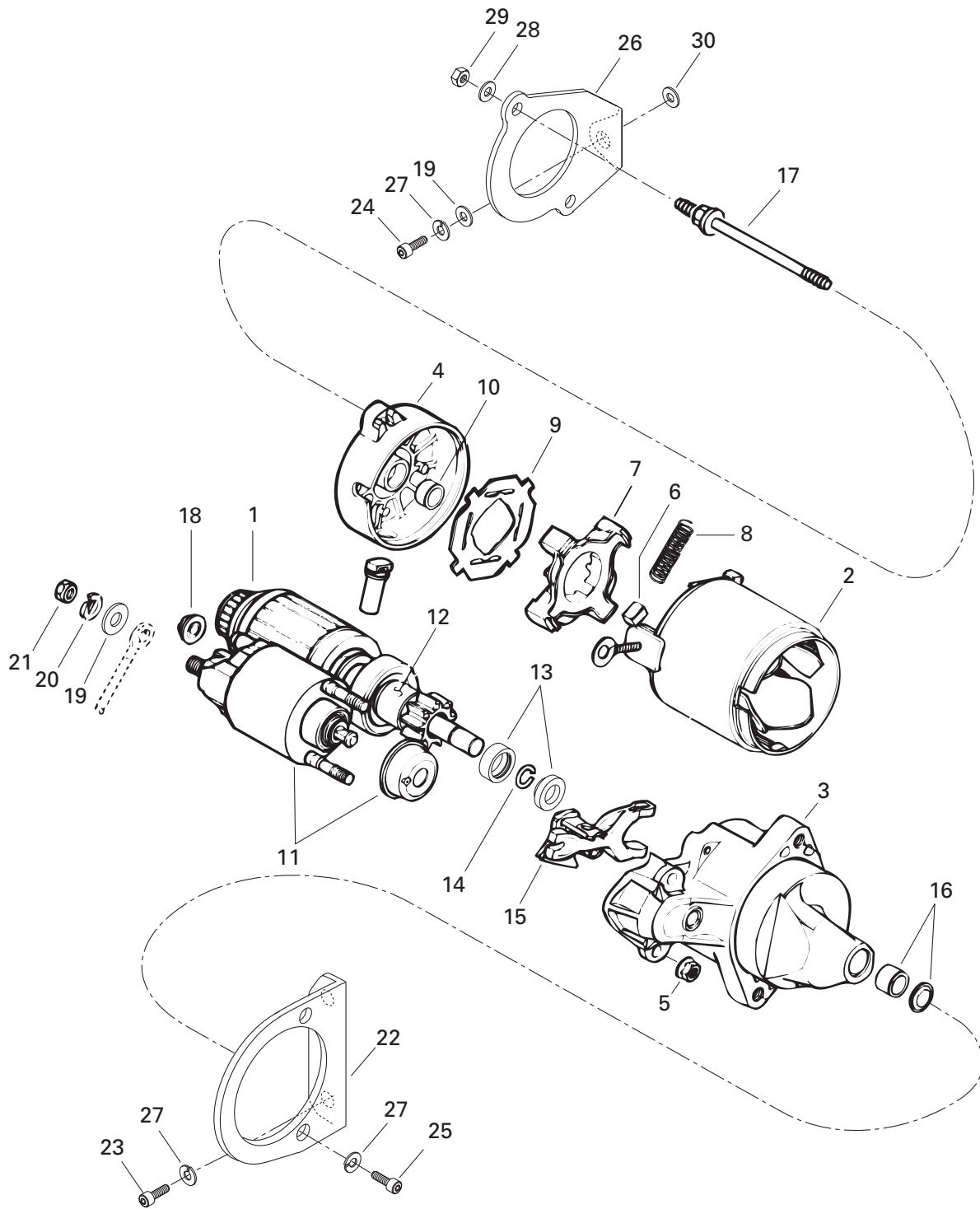






## Rewind Starter Démarreur à rappel

		FORMULA DELUXE				
		500 LC	583	670		
<b>1</b> → <b>11</b>	420 887 450	<b>Rewind Starter Ass'y</b> .....	<b>Démarreur à rappel ass.</b> .....	1	1	1
<b>2</b>	420 810 817	Starter Housing .....	Boîtier du démarreur .....	1	1	1
<b>3</b>	420 939 115	Rewind Spring Ass'y .....	Ressort de rappel ass. ....	1	1	1
<b>4</b>	420 852 283	Rope Sheave .....	Poulie du démarreur .....	1	1	1
<b>5</b>	412 500 100	Starter Rope 2200 mm .....	Câble du démarreur 2200 mm .....	1	1	1
<b>6</b>	420 852 070	Key Clamp .....	Coin .....	1	1	1
<b>7</b>	420 852 290	Pawl .....	Cliquet .....	1	1	1
<b>8</b>	420 852 301	Pawl Lock .....	Arrêt de cliquet .....	1	1	1
<b>9</b>	420 845 300	Circlip .....	Circlip .....	1	1	1
<b>10</b>	420 938 986	Locking Spring .....	Ressort d'arrêt .....	1	1	1
<b>11</b>	420 945 770	Circlip .....	Circlip .....	1	1	1
<b>12</b>	— XXX —	Molykote G-N Paste .....	Pâte Molykote G-N .....	@	@	@
<b>13</b>	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	4	4	4
<b>14</b>	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	4	4	4
<b>15</b>	572 084 400	Starter Grip .....	Poignée de démarreur .....	1	1	1
<b>16</b>	420 897 061	Silicone Compound Grease .....	Composé à la silicone .....	@	@	@





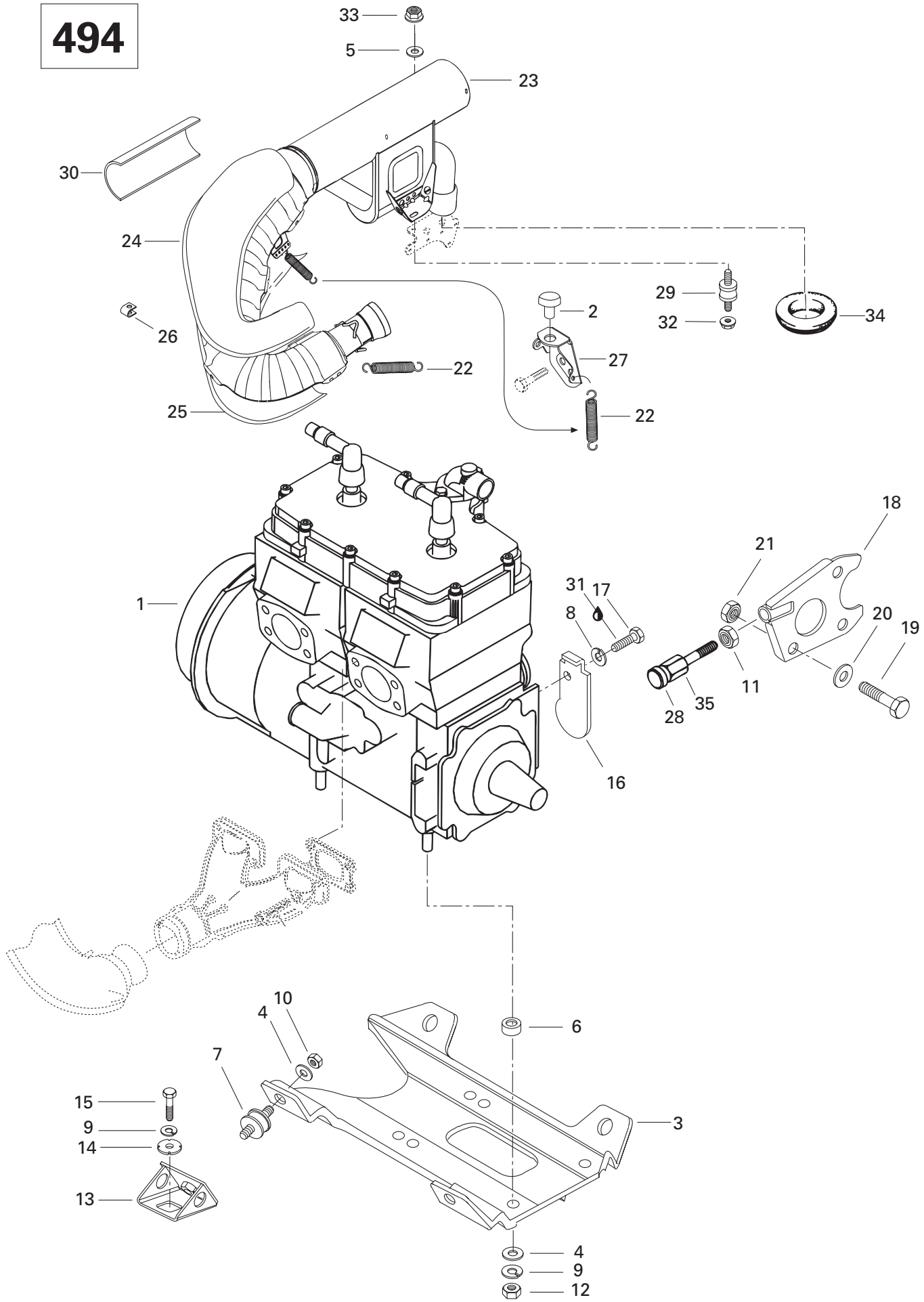
# Electric Starter

## Démarrateur électrique

FORMULA DELUXE		
500 LC	583	670

		<i>Electric Starter</i>	<i>Démarrateur électrique</i>	500 LC	583	670
<b>1→18</b>	410 212 400	<i>Electric Starter</i> .....	<i>Démarrateur électrique</i> .....	1	1	1
<b>1</b>	410 210 200	Armature Ass'y .....	Armature ass. ....	1	1	1
<b>2</b>	410 209 500	Housing Starter .....	Boîtier démarreur .....	1	1	1
<b>3</b>	410 210 800	Housing .....	Boîtier .....	1	1	1
<b>4</b>	410 210 000	Housing .....	Boîtier .....	1	1	1
<b>5</b>	410 211 200	Nut .....	Écrou .....	2	2	2
<b>6</b>	410 209 600	Brush .....	Balai .....	4	4	4
<b>7</b>	410 209 700	Brush Holder .....	Porte-balais .....	1	1	1
<b>8</b>	410 209 800	Spring .....	Ressort .....	4	4	4
<b>9</b>	410 209 900	Insulator .....	Isolant .....	1	1	1
<b>10</b>	410 210 100	Bushing Brass .....	Douille brass .....	1	1	1
<b>11</b>	410 210 300	Switch Ass'y .....	Interrupteur ass. ....	1	1	1
<b>12</b>	410 210 400	Clutch .....	Embrayage .....	1	1	1
<b>13</b>	410 212 500	Nut .....	Écrou .....	1	1	1
<b>14</b>	410 212 600	Circlip .....	Circlip .....	1	1	1
<b>15</b>	410 210 700	Lever .....	Levier .....	1	1	1
<b>16</b>	410 210 900	Bushing Brass .....	Douille brass .....	1	1	1
<b>17</b>	410 212 000	Bolt .....	Boulon .....	2	2	2
<b>18</b>	410 211 100	Nut .....	Écrou .....	1	1	1
<b>19</b>	224 081 171	Washer .....	Rondelle .....	2	2	2
<b>20</b>	420 945 752	Lock Washer .....	Rondelle-frein .....	1	1	1
<b>21</b>	228 081 045	Nut M8 .....	Écrou M8 .....	1	1	1
<b>22</b>	420 853 730	Starter Bracket (PTO) .....	Support de démarreur (PDM) .....	1	1	1
<b>23</b>	222 982 065	Allen Screw M8 x 20 .....	Vis Allen M8 x 20 .....	2	2	2
<b>24</b>	222 982 065	Allen Screw M8 x 20 .....	Vis Allen M8 x 20 .....	1	1	1
<b>25</b>	222 982 565	Allen Screw M8 x 25 .....	Vis Allen M8 x 25 .....	2	2	2
<b>26</b>	420 953 011	Starter Support (MAG) .....	Support de démarreur (MAG) .....	1	1	1
<b>27</b>	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	5	5	5
<b>28</b>	391 301 700	Washer .....	Rondelle .....	2	2	2
<b>29</b>	228 551 045	Hex. Elastic Nut M5 .....	Écrou hex. élastique M5 .....	2	2	2
<b>30</b>	503 007 900	Hard Washer .....	Rondelle trempée .....	1	1	1

# 494





## Engine Support and Muffler (494) Support moteur et silencieux (494)

FORMULA  
DELUXE

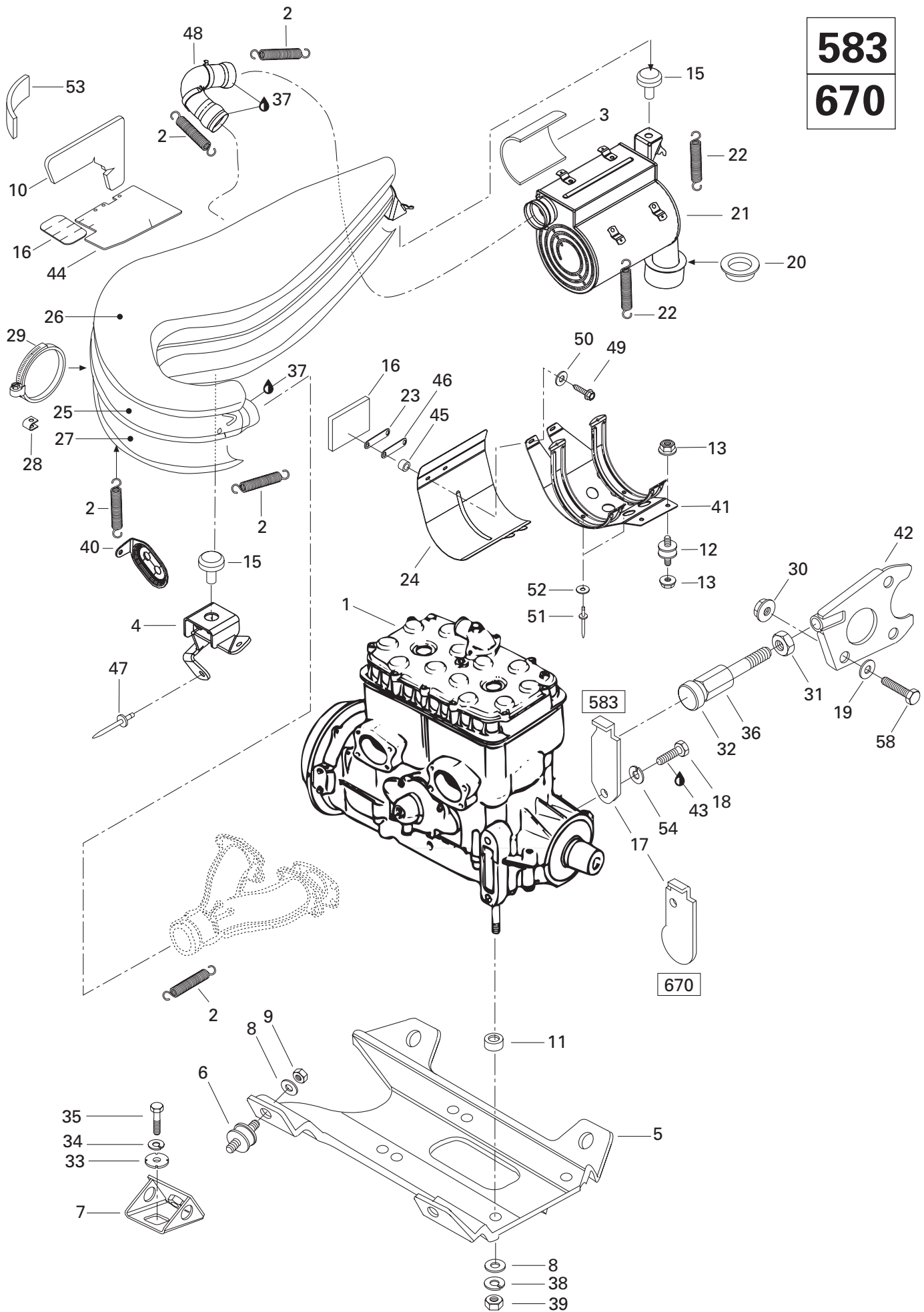
500  
LC

583

670

			500 LC	583	670	
<b>N 1</b>	400 409 405	<b>«494» Engine</b> .....	<b>Moteur «494»</b> .....	1	—	—
<b>2</b>	514 048 200	Rubber Bumper .....	Butoir de caoutchouc .....	1	—	—
<b>3</b>	512 054 400	Engine Support .....	Socle moteur .....	1	—	—
<b>4</b>	224 001 211	Washer 10 mm .....	Rondelle 10 mm .....	8	—	—
<b>5</b>	224 080 251	Washer 8 mm .....	Rondelle 8 mm .....	1	—	—
<b>6</b>	503 128 100	Spacer .....	Entretoise .....	4	—	—
<b>7</b>	570 127 700	Rubber Mount .....	Tampon d'ancrage .....	4	—	—
<b>8</b>	224 761 110	Lock Washer 6 mm .....	Rondelle d'arrêt 6 mm .....	1	—	—
<b>9</b>	224 701 188	Lock Washer 10 mm .....	Rondelle d'arrêt 10 mm .....	8	—	—
<b>10</b>	228 501 045	Elastic Nut M10 .....	Écrou élastique M10 .....	4	—	—
<b>11</b>	732 610 019	Nut Hex. Jam M12 .....	Écrou d'arrêt hex. M12 .....	1	—	—
<b>12</b>	228 001 045	Hex. Nut M10 .....	Écrou hex. M10 .....	4	—	—
<b>13</b>	512 050 900	Support .....	Support .....	4	—	—
<b>14</b>	512 056 700	Lock Washer .....	Rondelle-frein .....	4	—	—
<b>15</b>	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	4	—	—
<b>16</b>	512 052 900	Stopper Plate .....	Plaque de butée .....	1	—	—
<b>17</b>	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	1	—	—
<b>18</b>	512 055 600	Support Plate .....	Plaque d'appui .....	1	—	—
<b>19</b>	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	1	—	—
<b>20</b>	224 081 171	Flat Washer .....	Rondelle plate .....	1	—	—
<b>21</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou élastique M8 .....	1	—	—
<b>22</b>	414 893 700	Spring .....	Ressort .....	4	—	—
<b>23→26</b>	514 048 400	<b>Muffler</b> .....	<b>Silencieux</b> .....	1	—	—
<b>24</b>	514 044 020	Upper Shell .....	Enveloppe supérieure .....	1	—	—
<b>25</b>	514 048 504	Lower Shell .....	Enveloppe inférieure .....	1	—	—
<b>26</b>	514 046 503	Cleat .....	Agraffe .....	7	—	—
<b>27</b>	514 048 600	Muffler Support .....	Support de silencieux .....	1	—	—
<b>28</b>	570 045 400	Stopper .....	Butée .....	1	—	—
<b>N 29</b>	514 052 743	Rubber Mount .....	Tampon d'ancrage .....	1	—	—
<b>30</b>	415 064 900	Reflective Sheet .....	Feuille de réflexion .....	@	—	—
<b>31</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	—	—
<b>32</b>	228 781 045	Nut Flanged elastic M8 .....	Écrou à épaulement élastique M8 .....	1	—	—
<b>33</b>	228 581 045	Nut Flanged Elastic M8 .....	Écrou à épaulement élastique M8 .....	1	—	—
<b>34</b>	570 039 000	Exhaust Washer .....	Rondelle d'échappement .....	1	—	—
<b>35</b>	512 052 400	Screw .....	Vis .....	1	—	—

**583**  
**670**





## Engine Support and Muffler (583,670) Support moteur et silencieux (583,670)

FORMULA  
DELUXE

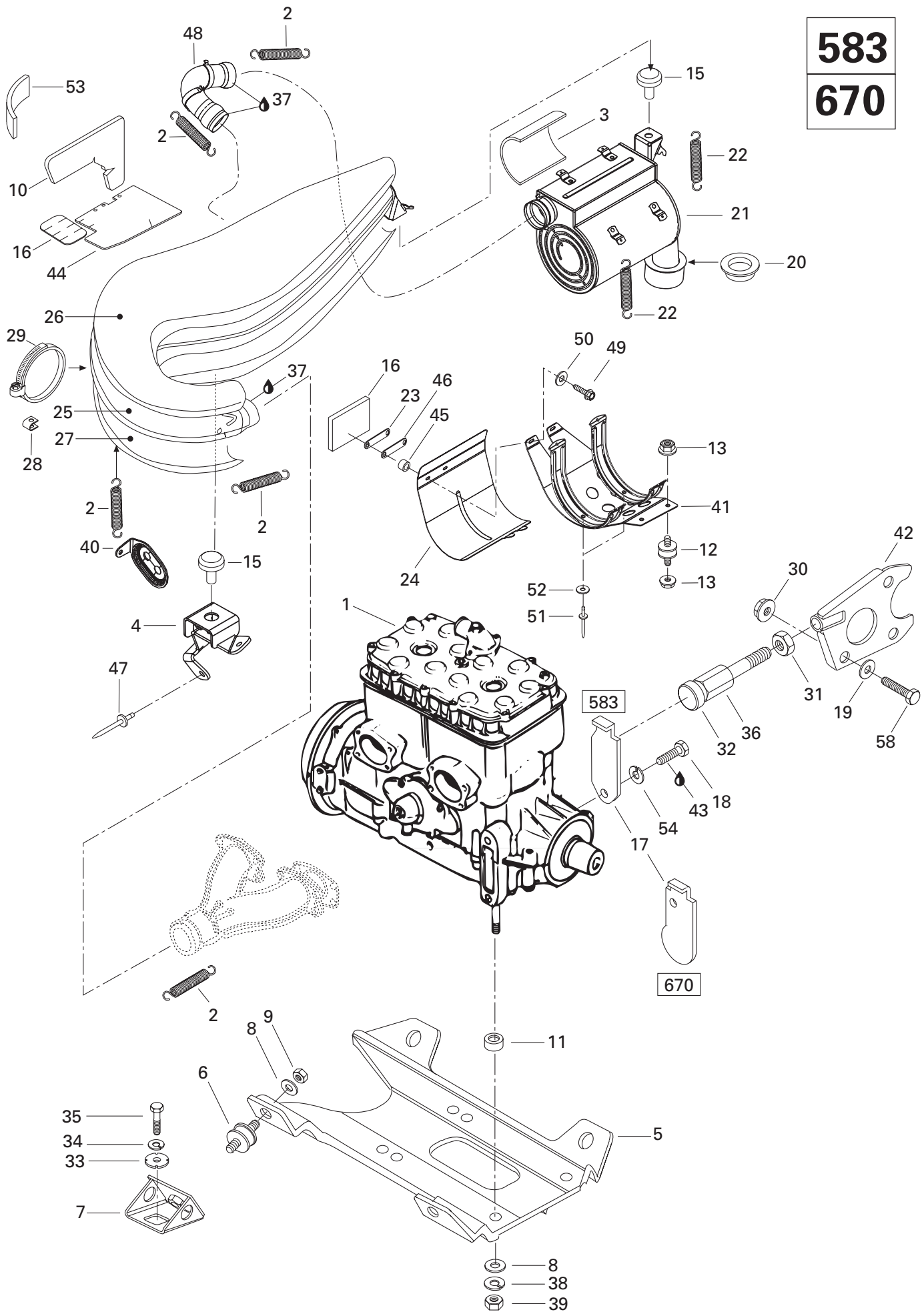
500  
LC

583

670

				500 LC	583	670
N 1	400 509 704	<b>«583» Engine</b> .....	<b>Moteur «583»</b> .....	–	1	–
N	400 604 002	<b>«670» Engine</b> .....	<b>Moteur «670»</b> .....	–	–	1
2	414 893 700	Spring .....	Ressort .....	–	9	9
3	414 746 400	Reflection Sheet .....	Feuille de réflexion .....	–	2	2
4	514 044 500	Pipe Support .....	Support de tuyau .....	–	1	1
5	512 054 400	Engine Support .....	Support moteur .....	–	1	1
6	570 127 700	Bounding Rubber Mount .....	Tampon d'ancrage .....	–	4	4
7	512 050 900	Support .....	Support .....	–	4	4
8	224 001 211	Washer 10.5 mm .....	Rondelle 10.5 mm .....	–	8	8
9	228 501 045	Elastic Nut M10 .....	Écrou élastique M10 .....	–	4	4
10	415 014 900	Reflection Sheet .....	Feuille de réflexion .....	–	1	1
11	503 128 100	Spacer .....	Entretoise .....	–	4	4
N 12	514 052 743	Rubber Mount .....	Tampon d'ancrage .....	–	2	2
13	228 781 045	Flanged Elastic Nut M8 .....	Écrou élastique à épaulement M8 .....	–	4	4
14	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	–	1	1
15	570 048 700	Rubber Bumper .....	Butoir de caoutchouc .....	–	2	2
16	414 706 200	Reflection Plate .....	Plaque de réflexion .....	–	2	2
17	512 049 100	Stopper Plate .....	Plaque de butée .....	–	1	–
	512 052 900	Stopper Plate .....	Plaque de butée .....	–	–	1
18	222 081 665	Hex. Screw M8 x 16 .....	Vis hex. M8 x 16 .....	–	1	–
	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	–	–	1
19	224 081 171	Washer 8.4 mm .....	Rondelle 8.4 mm .....	–	1	1
20	570 027 300	Exhaust Grommet .....	Bague d'échappement .....	–	1	1
21	514 044 400	Muffler .....	Silencieux d'échappement .....	–	1	1
22	414 851 600	Spring .....	Ressort .....	–	6	6
23	517 267 100	Side Bracket .....	Attache latérale .....	–	1	1
24	514 044 300	Heat Deflector .....	Défecteur de chaleur .....	–	1	1
N 25-29	514 052 803	<b>Tuned Pipe Ass'y</b> .....	<b>Tuyau d'échappement ass.</b> .....	–	1	1
N 26	514 052 808	Upper Shell .....	Enveloppe supérieure .....	–	1	1
N 27	514 052 809	Lower Shell .....	Enveloppe inférieure .....	–	1	1
28	514 046 503	Cleat .....	Agraffe .....	–	11	11
N 29	514 052 924	Gear Clamp Norma .....	Bride de serrage Norma .....	–	1	1
30	228 581 045	Elastic Nut M8 .....	Écrou élastique M8 .....	–	1	1
31	732 610 019	Hex. Nut M12 .....	Écrou hex. M12 .....	–	1	1
32	570 045 400	Stopper .....	Butée .....	–	1	1
33	512 056 700	Lock Washer .....	Rondelle-frein .....	–	4	4
34	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	–	4	4
35	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	–	4	4

583  
670

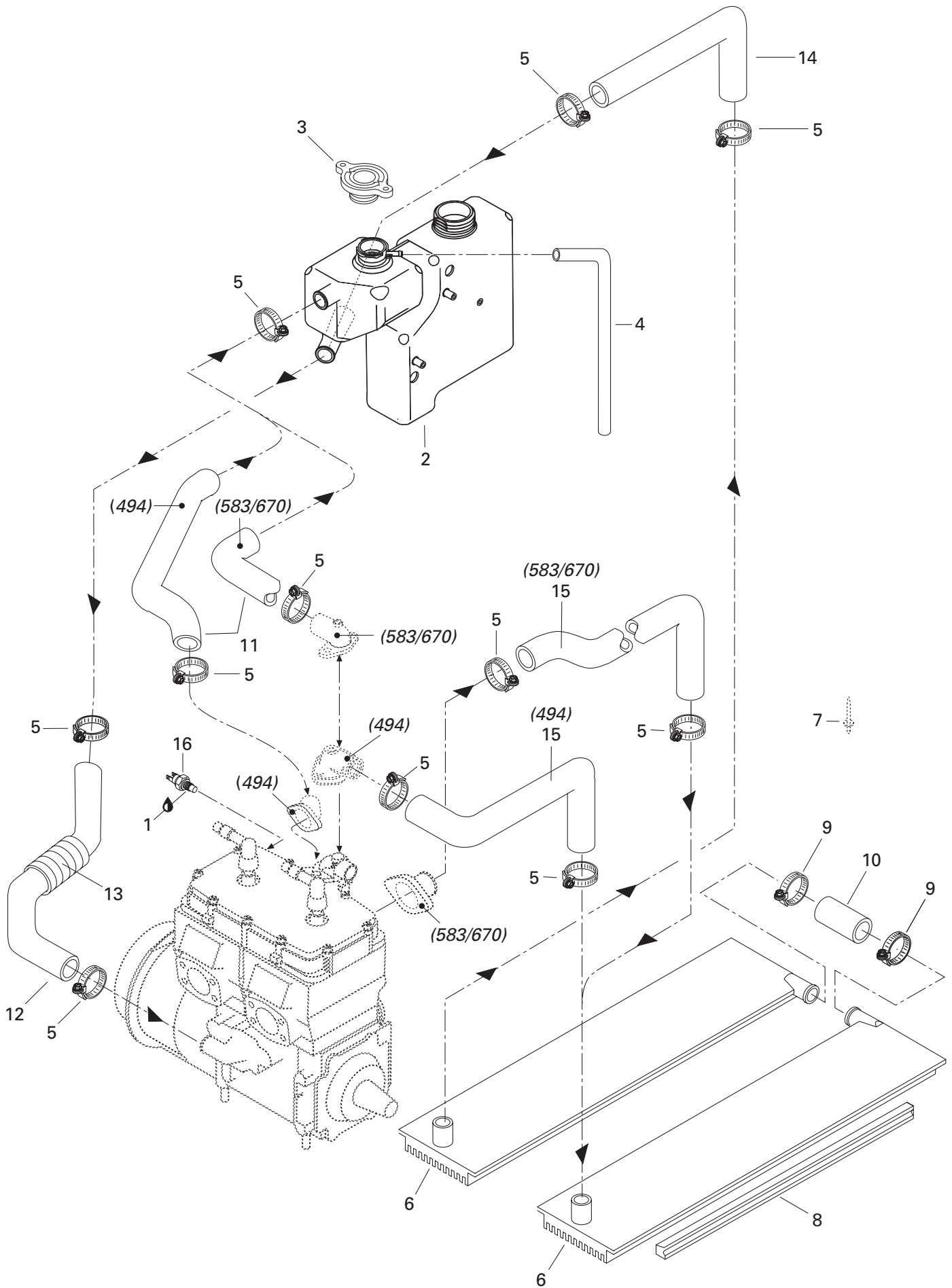






## Engine Support and Muffler (583,670) Support moteur et silencieux (583,670)

		FORMULA DELUXE		
		500 LC	583	670
<b>36</b>	512 052 400	Screw-Stopper .....	Vis de butée .....	– 1 1
<b>37</b>	413 710 300	Loctite 17914, Sealant, 80 ml .....	Loctite 17914, enduit étanche, 80 ml..	– @ @
<b>38</b>	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	– 4 4
<b>39</b>	228 001 045	Hex. Nut M10 .....	Écrou hex. M10 .....	– 4 4
<b>40</b>	514 045 100	Pipe Bracket .....	Attache Tuyau .....	– 1 1
<b>41</b>	514 044 200	Support Ass'y .....	Support ass. ....	– 1 1
<b>42</b>	512 055 600	Plate .....	Plaque d'appui .....	– 1 1
<b>43</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	– @ @
<b>44</b>	415 049 500	Reflection Sheet .....	Feuille de réflexion .....	– 1 1
<b>45</b>	570 049 300	Rubber Spacer .....	Entretoise de caoutchouc .....	– 2 2
<b>46</b>	514 045 200	Reinforcement .....	Renfort .....	– 1 1
<b>47</b>	390 906 800	Pop Rivet .....	Pop rivet .....	– 1 1
<b>48</b>	514 044 700	Tail Pipe .....	Tuyau de sortie .....	– 1 1
<b>49</b>	732 600 004	Hex. Taptite Screw M6 x 30 .....	Vis autotaraudeuse hex. M6 x 30 .....	– 2 2
<b>50</b>	224 061 151	Washer 6 mm .....	Rondelle 6 mm .....	– 2 2
<b>51</b>	390 402 200	Rivet .....	Rivet .....	– 2 2
<b>52</b>	517 124 300	Washer .....	Rondelle .....	– 2 2
<b>53</b>	415 049 100	Reflection Sheet (In Hood) .....	Feuille de réflexion (dans capot) .....	– 1 1
<b>54</b>	224 781 140	Lockwasher 8 mm .....	Rondelle frein 8 mm .....	– 1 –
	224 761 110	Lockwasher 6 mm .....	Rondelle frein 6 mm .....	– – 1

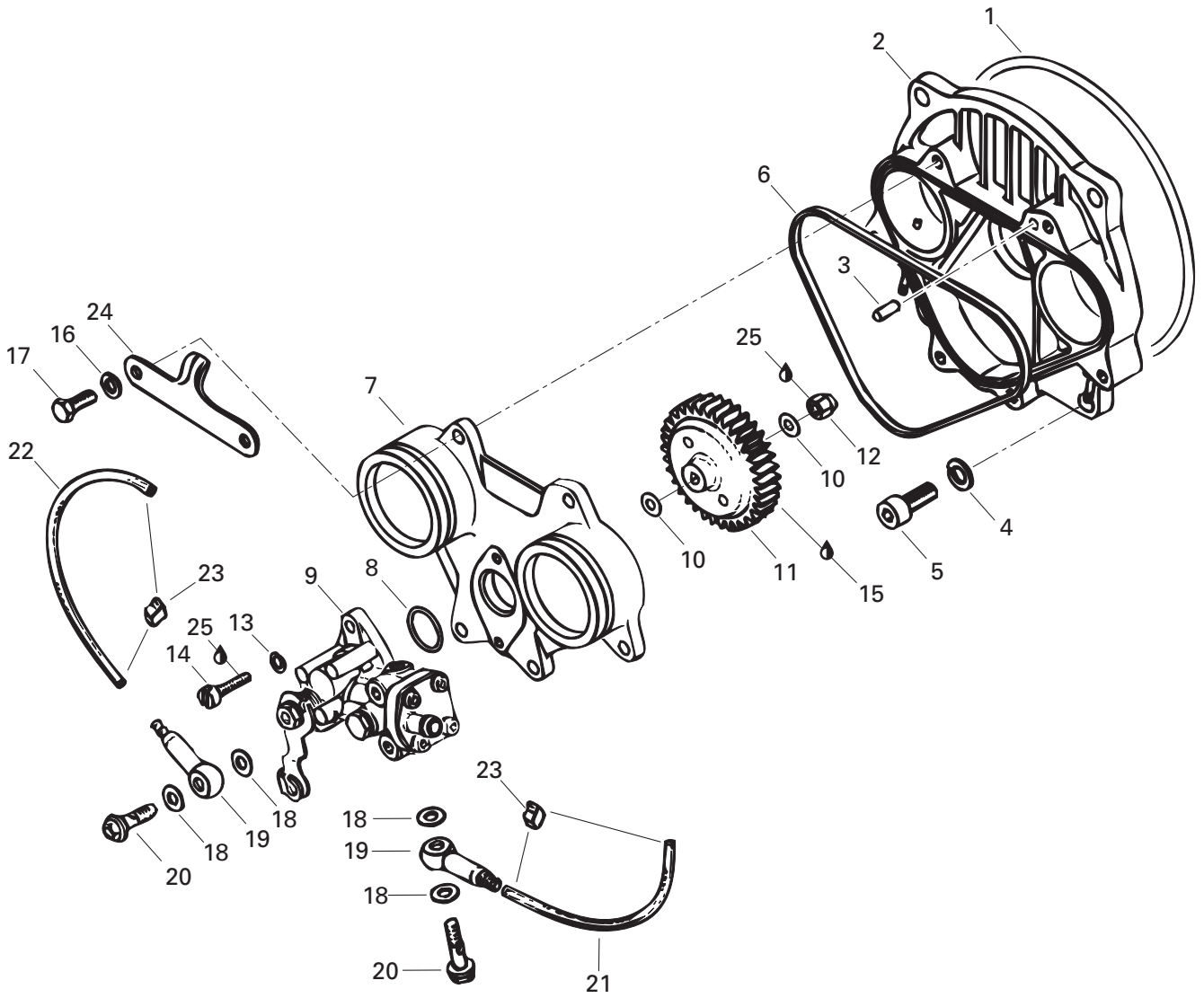




## Cooling System Système de refroidissement

FORMULA DELUXE		
500 LC	583	670

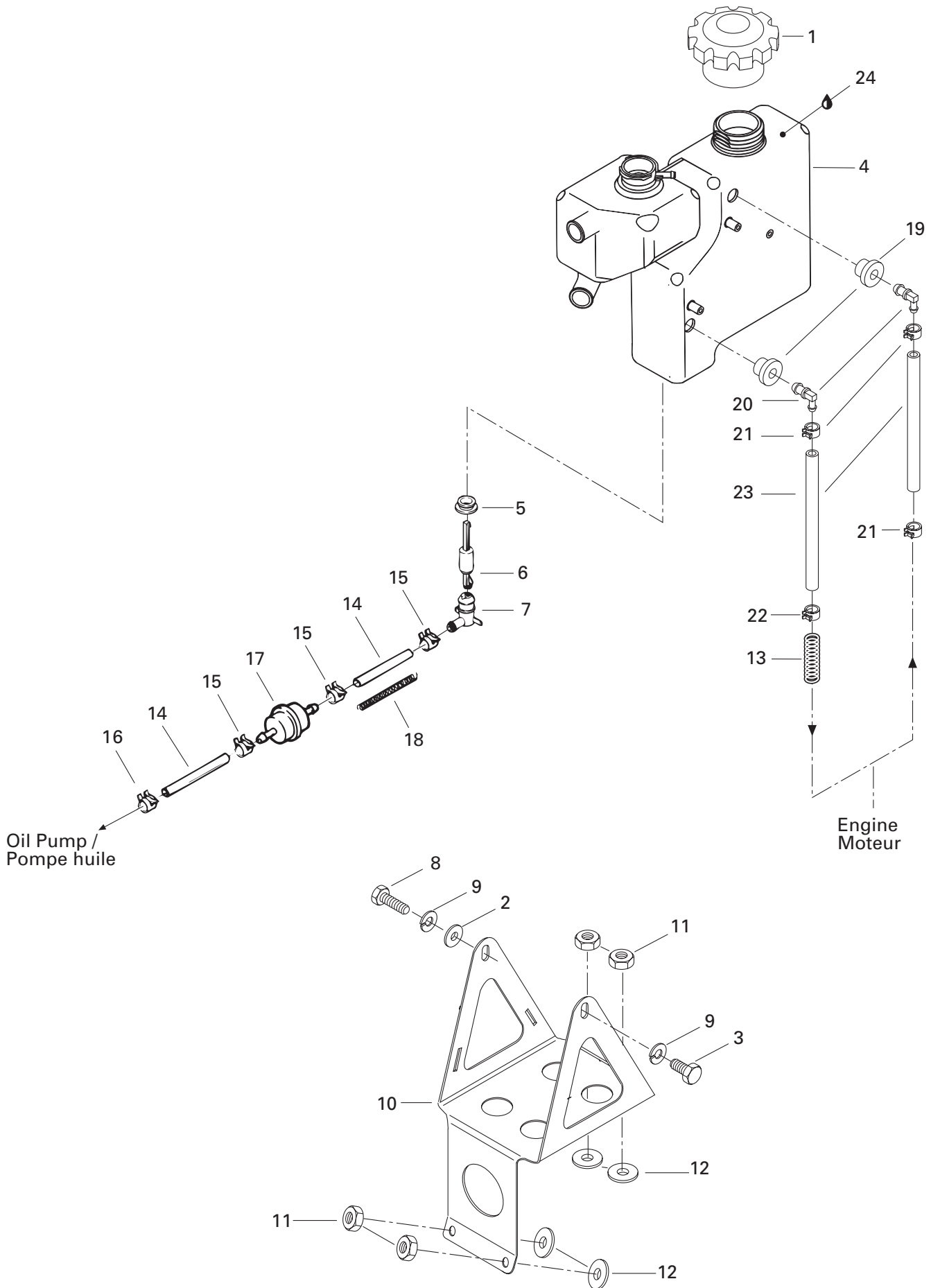
<b>1</b>	413 702 300	Loctite 592, Pipe Sealant, 50 ml .....	Loctite 592, joint pour tuyau, 50 ml ...	@	@	@
<b>N 2</b>	519 000 014	Coolant Tank .....	Réservoir,(liquide de refroidissement)	1	1	1
<b>3</b>	414 684 700	Pressure Cap .....	Bouchon à pression .....	1	1	1
<b>4</b>	415 080 200	Line .....	Conduit .....	@	@	@
<b>5</b>	408 800 400	Clamp Tridon .....	Collier de serrage Tridon .....	8	8	8
<b>6</b>	517 280 510	R.H. Radiator .....	Radiateur DR .....	1	1	1
	517 280 511	L.H. Radiator .....	Radiateur GA .....	1	1	1
<b>7</b>	— XXX —	Rivet .....	Rivet .....	@	@	@
<b>8</b>	415 056 500	Radiator Protector .....	Protecteur de radiateur .....	2	2	2
<b>9</b>	408 803 400	Clamp Tridon .....	Collier de serrage Tridon .....	2	2	2
<b>10</b>	414 795 800	Radiator Hose .....	Boyau de raccord .....	1	1	1
<b>11</b>	414 972 900	Engine Outlet Hose .....	Boyau de sortie du moteur .....	1	—	—
	414 973 300	Engine Outlet Hose .....	Boyau de sortie du moteur .....	—	1	1
<b>12</b>	415 010 400	Engine Inlet Hose .....	Boyau d'entrée du moteur .....	1	1	1
<b>13</b>	415 084 700	Protector Shield .....	Gaine protecteur .....	@	@	@
<b>14</b>	414 973 000	Radiator Outlet Hose .....	Boyau de sortie du radiateur .....	1	1	1
<b>15</b>	415 028 000	Radiator Inlet Hose .....	Boyau d'entrée du radiateur .....	1	—	—
	415 008 500	Radiator Inlet Hose .....	Boyau d'entrée du radiateur .....	—	1	1
<b>16</b>	414 728 700	Sensor Temp. ....	Capteur température .....	1	1	1





## Oil Injection System Système à injection d'huile

		FORMULA DELUXE				
		500 LC	583	670		
1	420 831 360	O-Ring .....	Joint torique .....	1	1	1
2→3	420 810 486	<b>Rotary Valve Cover Ass'y</b> .....	<b>Couvercle de valve rotative ass.</b> .....	1	1	1
3	420 929 650	Dowel Pin .....	Goupille .....	1	1	1
4	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	4	4	4
5	222 982 065	Allen Screw M8 x 20 .....	Vis Allen M8 x 20 .....	4	4	4
6	420 831 707	Rubber Ring .....	Anneau de caoutchouc .....	1	1	1
7	420 810 490	Oil Pump Mounting Flanged .....	Épaulement de pompe à l'huile .....	1	1	1
8	420 230 370	O-Ring .....	Joint torique .....	1	1	1
9	420 887 930	Oil Pump Ass'y .....	Pompe à l'huile ass. ....	1	—	—
	420 887 936	Oil Pump Ass'y .....	Pompe à l'huile ass. ....	—	1	1
10	420 927 945	Washer 6.2 mm .....	Rondelle 6.2 mm .....	2	2	2
11	420 935 945	Oil Pump Gear 41 Teeth .....	Roue d'engrenage à 41 dents .....	1	1	1
12	228 561 045	Nut Hex. Elastic M6 .....	Écrou hex. élastique M6 .....	1	1	1
13	420 945 750	Lock Washer 5 mm .....	Rondelle-frein 5 mm .....	2	2	2
14	420 240 761	Cylindrical Slotted Screw M5 x 16 .....	Vis cylindrique fendue M5 x 16 .....	2	2	2
15	413 707 000	Molykote 111 .....	Molykote 111 .....	@	@	@
16	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	6	6	6
17	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	6	6	6
18	404 146 600	Oil Banjo Gasket .....	Joint d'étanchéité de raccord Banjo ...	4	4	4
19	420 956 010	Valve Ass'y .....	Soupape ass. ....	2	2	2
20	404 146 800	Banjo Bolt M6 x 16 .....	Boulon Banjo M6 x 16 .....	2	2	2
21	414 413 800	Oil Line (MAG Side) .....	Conduit d'huile (côté MAG) .....	@	@	@
22	414 413 800	Oil Line (PTO Side) .....	Conduit d'huile (côté PDM) .....	@	@	@
23	420 853 840	Clamp .....	Bride .....	4	4	4
24	420 851 340	Plate (Intake Silencer) .....	Plaque (admission d'air) .....	1	1	1
25	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@	@



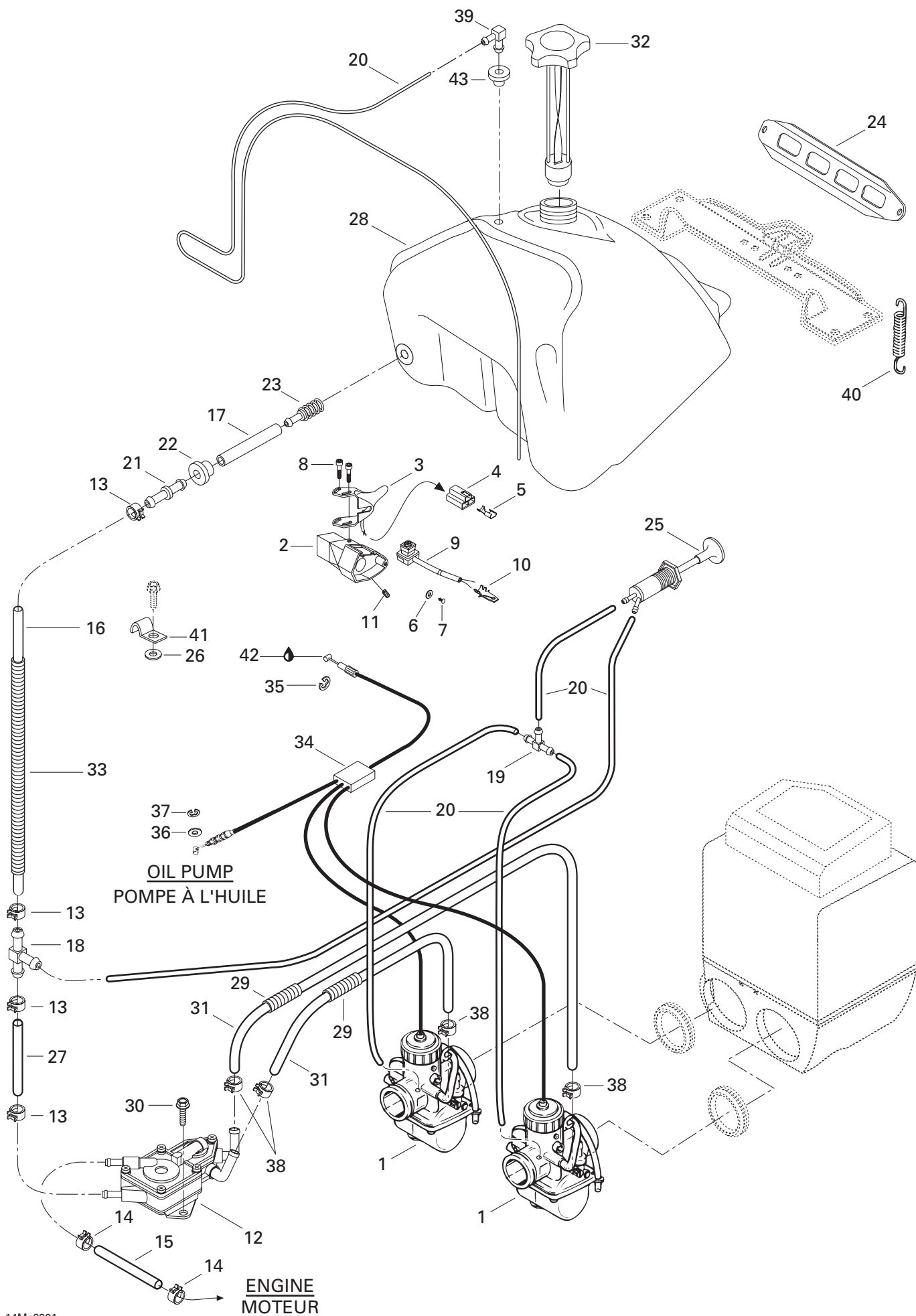


# Support and Oil Tank

## Support et réservoir d'huile

FORMULA  
DELUXE

					500 LC	583	670
1	572 071 000	Oil Tank Cap .....	Bouchon du réservoir à huile .....	1	1	1	
2	224 061 121	Washer .....	Rondelle .....	1	1	1	
3	222 061 065	Screw Hex. M6 x 10 .....	Vis hex. M6 x 10 .....	1	1	1	
<b>N 4</b>	519 000 014	Injection Oil Tank .....	Réservoir d'huile à injection .....	1	1	1	
5	570 023 000	Grommet .....	Bague isolante .....	1	1	1	
6	414 681 900	Float .....	Flotte .....	1	1	1	
7	414 681 800	Oil Level Sensor .....	Contacteur de niveau d'huile .....	1	1	1	
8	222 061 265	Hex. Screw M6 x 12 .....	Vis hex. M6 x 12 .....	1	1	1	
9	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	2	2	2	
10	517 278 900	Oil Reservoir Support .....	Support de réservoir d'huile .....	1	1	1	
11	228 561 045	Hex. Nut M6 .....	Écrou hex. M6 .....	4	4	4	
12	414 454 400	Rubber Washer .....	Rondelle de caoutchouc .....	4	4	4	
13	415 044 100	Spring .....	Ressort .....	1	1	1	
14	415 080 700	Oil Line .....	Conduit d'huile .....	@	@	@	
15	414 415 200	Spring Clip .....	Bride à ressort .....	3	3	3	
16	414 420 700	Spring Clip .....	Bride à ressort .....	1	1	1	
17	414 536 500	Filter .....	Filtre .....	1	1	1	
18	414 940 300	Spring .....	Ressort .....	1	1	1	
19	570 273 900	Grommet .....	Passe-fils .....	2	2	2	
20	414 523 600	Elbow Fitting 90° .....	Raccord coudé 90° .....	2	2	2	
21	414 655 700	Spring Clip .....	Bride à ressort .....	3	3	3	
22	408 801 100	Spring Clip .....	Bride à ressort .....	1	1	1	
23	— XXX —	Oil Line .....	Conduit d'huile .....	@	@	@	
24	413 803 100	Blizzard Oil (12 x 500 ml) .....	Huile Blizzard (12 x 500 ml) .....	@	@	@	
	413 802 900	Injection Oil (12 x 1 Liter) .....	Huile à injection (12 x 1 litre) .....	@	@	@	
	413 803 000	Injection Oil (3 x 4 Liter) .....	Huile à injection (3 x 4 litre) .....	@	@	@	
	413 711 000	Synthetic Injection Oil (3 x 4 Liter) .....	Huile à injection synthétique (3 x 4 litre) .....	@	@	@	
	413 710 700	Synthetic Injection Oil (205 Liter) .....	Huile à injection synthétique (205 litre) .....	@	@	@	
	413 710 500	Synthetic Injection Oil (12 x 1 Liter) .....	Huile à injection synthétique (12 x 1 litre) .....	@	@	@	
		Bombardier-Rotax Formula XP-S .....	Bombardier-Rotax Formula XP-S .....	@	@	@	







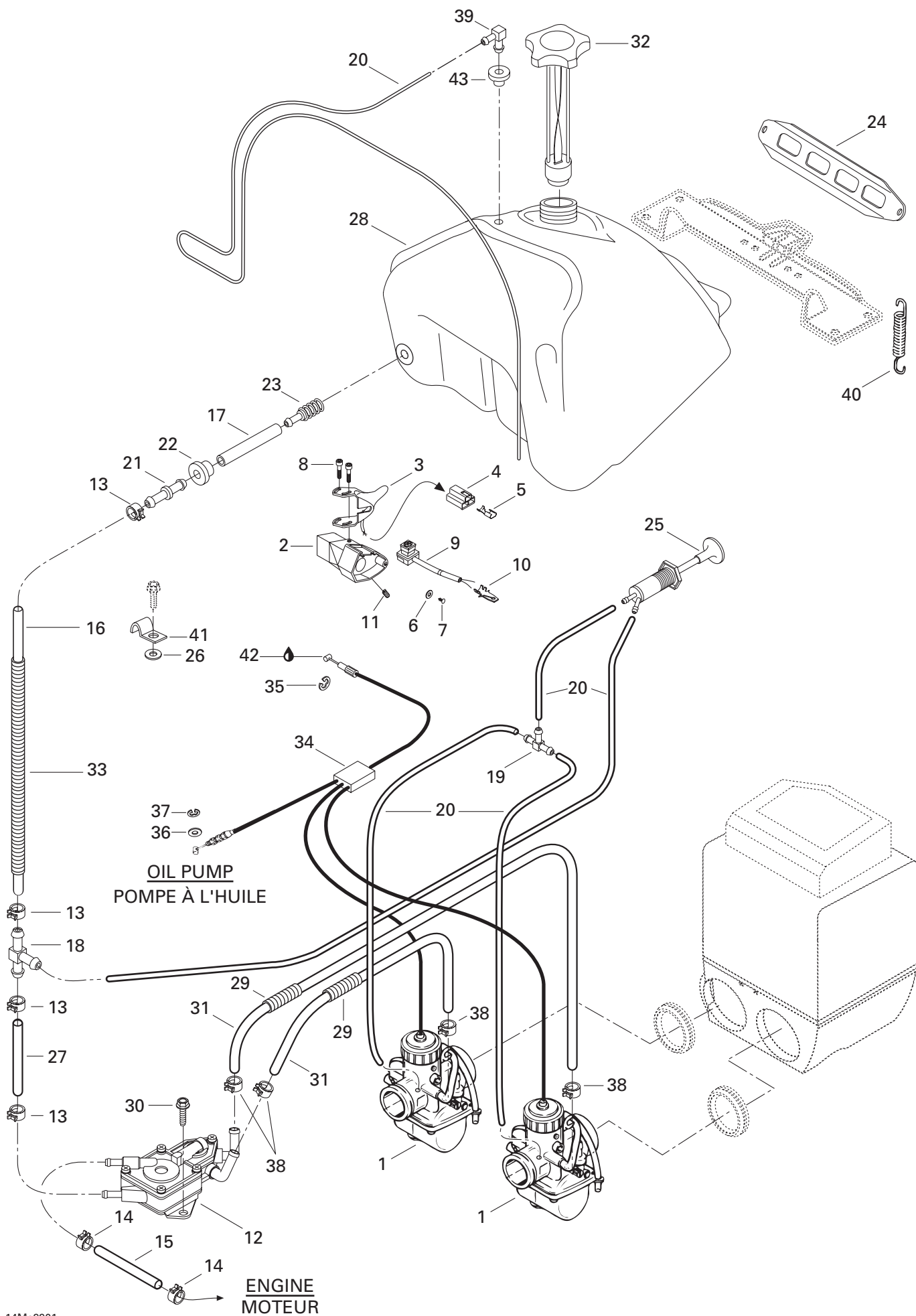
# Fuel System

## Système d'alimentation

FORMULA  
DELUXE

500 LC	583	670
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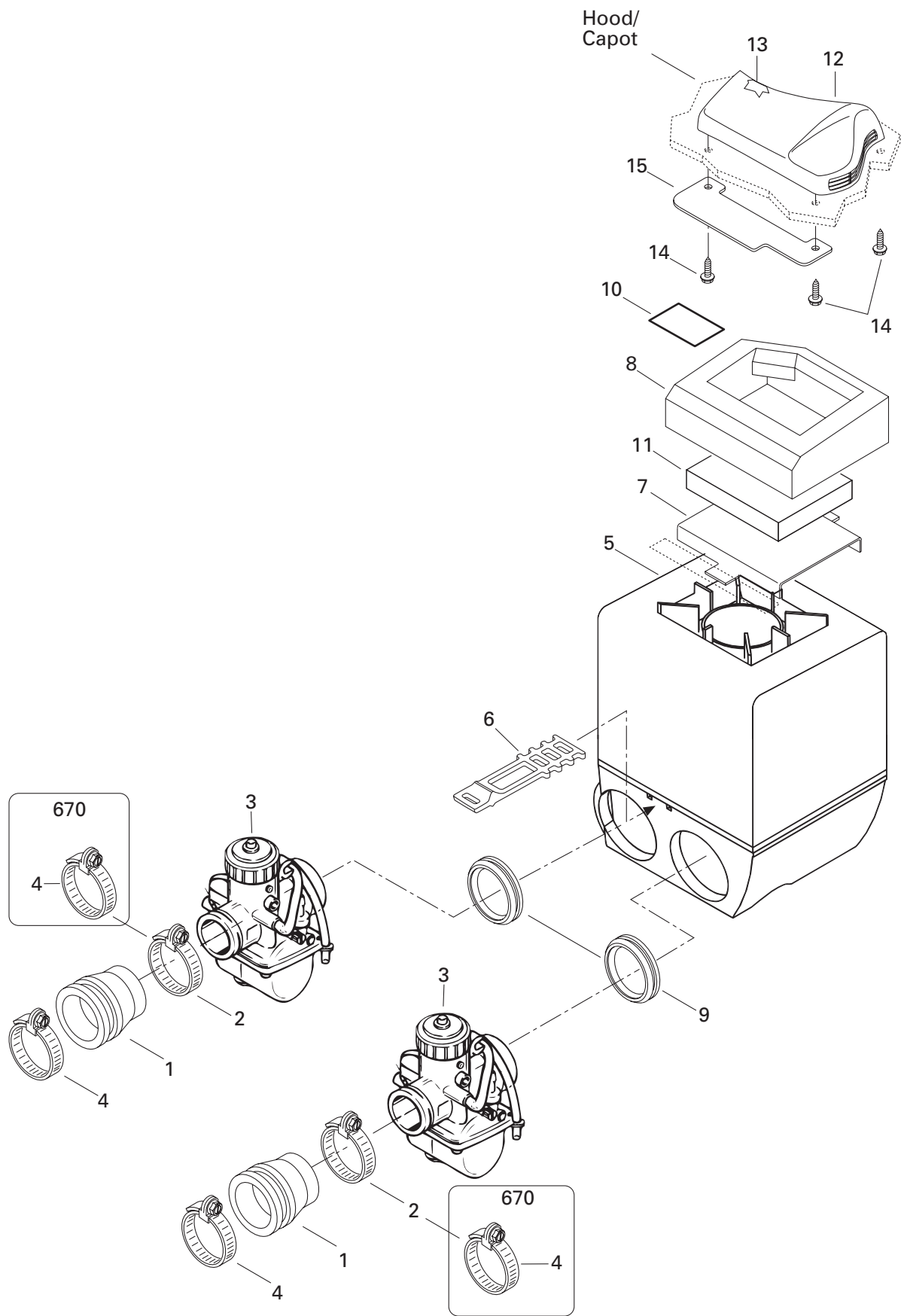
N 1	403 138 527	<b>Carburetor VM 38-408 (PTO)</b> .....	<b>Carburateur VM 38-408 (PDM)</b> .....	1	—	—
N	403 138 528	<b>Carburetor VM 38-409 (MAG)</b> .....	<b>Carburateur VM 38-409 (MAG)</b> .....	1	—	—
N	403 138 511	<b>Carburetor VM 38-416 (PTO)</b> .....	<b>Carburateur VM 38-416 (PDM)</b> .....	—	1	—
N	403 138 512	<b>Carburetor VM 38-417 (MAG)</b> .....	<b>Carburateur VM 38-417 (MAG)</b> .....	—	1	—
N	403 138 513	<b>Carburetor VM 40-109 (PTO)</b> .....	<b>Carburateur VM 40-109 (PDM)</b> .....	—	—	1
N	403 138 514	<b>Carburetor VM 40-110 (MAG)</b> .....	<b>Carburateur VM 40-110 (MAG)</b> .....	—	—	1
2	572 028 600	Throttle Handle Housing .....	Logement de manette d'accélérateur .	1	1	1
3	572 056 900	Heat Throttle Handle Ass'y (38 mm) .....	Manette d'acc. chauffante ass. (38 mm) ....	1	1	—
	572 057 000	Heat Throttle Handle Ass'y (40 mm) .....	Manette d'acc. chauffante ass. (40 mm) ....	—	—	1
4	409 008 500	Housing Female .....	Logement femelle .....	1	1	1
N 5	515 175 253	Female Terminal .....	Terminal femelle .....	3	3	3
6	391 300 700	Washer .....	Rondelle .....	1	1	1
7	414 473 200	Self Tapping Screw .....	Vis autotaraudeuse .....	1	1	1
8	732 601 143	Flanged Screw M4 .....	Vis à épaulement M4 .....	4	4	4
9	414 612 700	Kill Switch .....	Interrupteur d'urgence .....	1	1	1
10	409 210 000	Male Terminal .....	Terminal mâle .....	2	2	2
11	414 440 800	Set Screw .....	Vis de pression .....	1	1	1
12	403 801 100	<b>Fuel Pump Ass'y</b> .....	<b>Pompe à essence ass.</b> .....	1	—	—
N	513 032 919	<b>Fuel Pump Ass'y</b> .....	<b>Pompe à essence ass.</b> .....	—	1	1
13	414 554 800	Spring Clip .....	Bride à ressort .....	4	—	—
	414 655 700	Spring Clip .....	Bride à ressort .....	—	4	4
14	414 415 200	Spring Clip .....	Bride à ressort .....	2	2	2
15	415 079 800	Rubber Hose .....	Boyau .....	@	@	@
16	415 080 200	Fuel Line .....	Conduit d'essence .....	@	—	—
	415 080 300	Fuel Line .....	Conduit d'essence .....	—	@	@
17	— XXX —	Fuel Line .....	Conduit d'essence .....	@	—	—
	415 005 700	Fuel Line 4.76 mm .....	Conduit d'essence 4.76 mm .....	—	@	@
18	414 222 500	«T» Fitting .....	Raccord en «T» .....	1	—	—
	415 119 300	«T» Fitting .....	Raccord en «T» .....	—	1	1
19	414 222 400	«T» Fitting .....	Raccord en «T» .....	1	1	1
20	415 080 100	Primer Line .....	Conduit amorceur .....	@	@	@
21	414 518 500	Male Connector .....	Raccord mâle .....	1	—	—
	414 872 700	Male Connector .....	Raccord mâle .....	—	1	1
22	570 045 500	Grommet .....	Bague isolante .....	1	—	—
	570 273 900	Grommet .....	Bague isolante .....	—	1	1
23	414 865 700	Fuel Filter .....	Filtre à essence (crépine) .....	1	—	—
	414 872 100	Fuel Filter .....	Filtre à essence (crépine) .....	—	1	1
24	517 249 200	Fuel Tank Bracket .....	Attache du réservoir à essence .....	1	1	1





## Fuel System Système d'alimentation

		FORMULA DELUXE		
		500 LC	583	670
<b>25</b>	415 060 500	Primer Valve .....	Amorceur .....	1 1 1
<b>26</b>	224 061 121	Washer .....	Rondelle .....	– 1 1
<b>27</b>	415 080 200	Fuel Line .....	Conduit d'essence .....	@ – –
	415 111 400	Formed Tube .....	Boyau formé .....	– @ @
<b>28</b>	572 109 000	Fuel Tank .....	Réservoir à essence .....	1 1 1
<b>29</b>	415 079 900	Tubing .....	Gaine .....	@ @ @
<b>30</b>	732 601 120	Hex. Screw Self Tapping .....	Vis hex. autotaraudeuse .....	2 2 2
<b>31</b>	415 117 800	Hose .....	Boyau .....	@ @ @
<b>32</b>	572 039 600	Cap .....	Bouchon .....	1 1 1
<b>33</b>	415 079 900	Tubing .....	Gaine .....	@ – –
	415 080 000	Tubing .....	Gaine .....	– @ @
<b>34</b>	414 968 801	Throttle Cable and Housing (38 mm) ..	Câble et gaine d'accélérateur (38 mm)	1 1 –
	414 966 201	Throttle Cable and Housing (40 mm) ..	Câble et gaine d'accélérateur (40 mm)	– – 1
<b>35</b>	414 274 500	Circlip .....	Circlip .....	1 1 1
<b>36</b>	414 753 300	Washer .....	Rondelle .....	1 1 1
<b>37</b>	414 753 500	Circlip .....	Circlip .....	1 1 1
<b>38</b>	414 420 700	Spring Clip .....	Bride à ressort .....	4 4 4
<b>39</b>	414 814 100	Male Connector .....	Raccord mâle .....	1 1 1
<b>40</b>	517 182 100	Spring .....	Ressort .....	2 2 2
<b>41</b>	415 018 200	Clip .....	Pince .....	1 1 1
<b>42</b>	413 701 700	Dielectric Grease, 3 oz .....	Graisse diélectrique, 3 oz .....	@ @ @
<b>43</b>	570 135 100	Grommet .....	Passe-fils .....	1 1 1



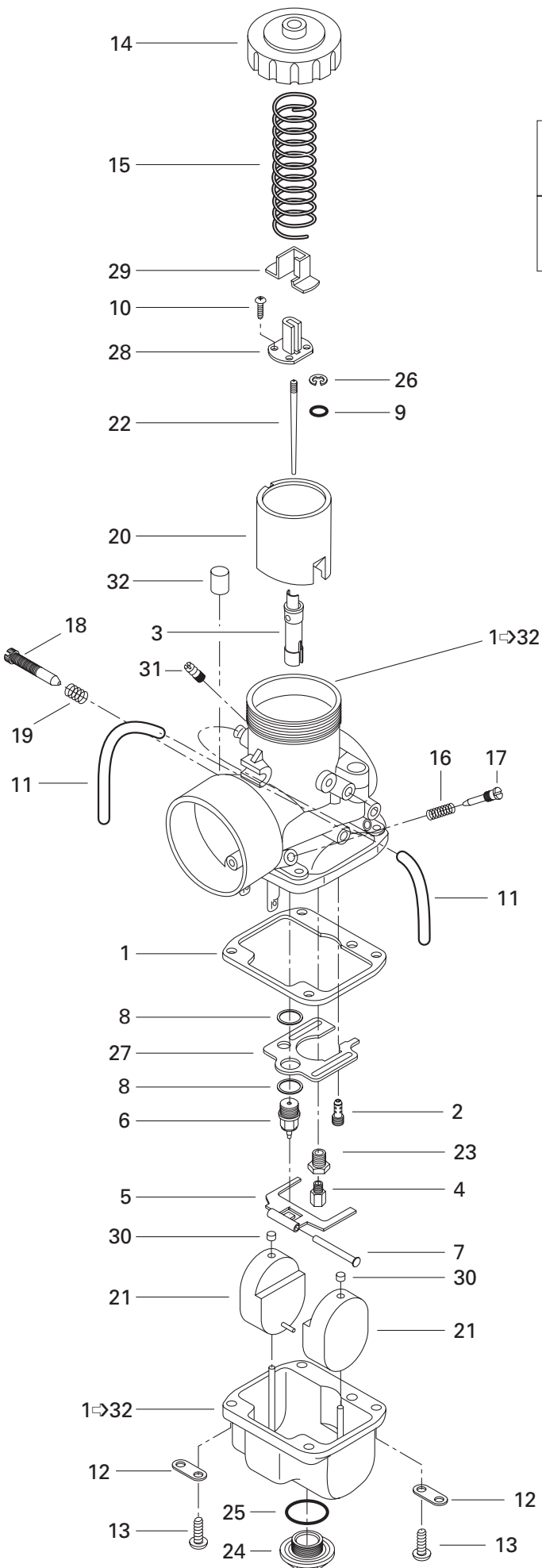


## Air Intake System Système admission d'air

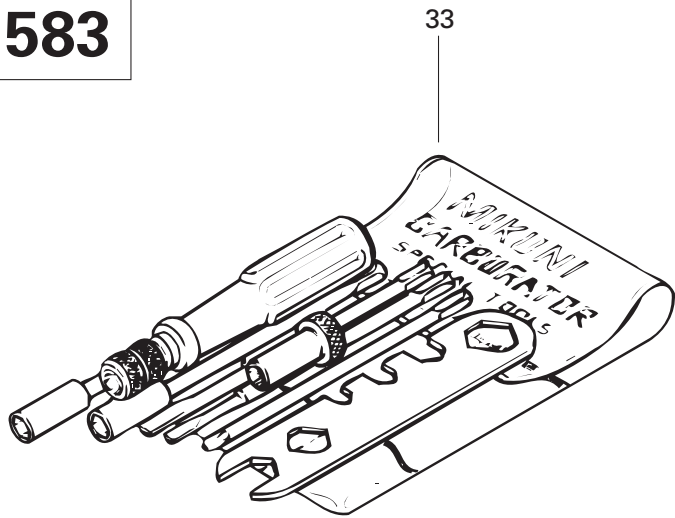
FORMULA  
DELUXE

500 LC	583	670
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1	570 048 100	Adaptor Caburetor .....	Adapteur de carburateur .....	2	2	–
	570 048 400	Adaptor Caburetor .....	Adapteur de carburateur .....	–	–	2
2	415 038 400	Clamp .....	Bride .....	2	2	–
<b>N 3</b>	403 138 527	<b>Carburetor VM 38-408 (PTO) .....</b>	<b>Carburateur VM 38-408 (PDM) .....</b>	1	–	–
<b>N</b>	403 138 528	<b>Carburetor VM 38-409 (MAG) .....</b>	<b>Carburateur VM 38-409 (MAG) .....</b>	1	–	–
<b>N</b>	403 138 511	<b>Carburetor VM 38-416 (PTO) .....</b>	<b>Carburateur VM 38-416 (PDM) .....</b>	–	1	–
<b>N</b>	403 138 512	<b>Carburetor VM 38-417 (MAG) .....</b>	<b>Carburateur VM 38-417 (MAG) .....</b>	–	1	–
<b>N</b>	403 138 513	<b>Carburetor VM 40-109 (PTO) .....</b>	<b>Carburateur VM 40-109 (PDM) .....</b>	–	–	1
<b>N</b>	403 138 514	<b>Carburetor VM 40-110 (MAG) .....</b>	<b>Carburateur VM 40-110 (MAG) .....</b>	–	–	1
4	414 532 800	Clamp .....	Bride .....	2	2	4
<b>N 5-11</b>	508 000 026	<b>Air Silencer Ass'y .....</b>	<b>Silencieux d'admission ass. ....</b>	1	1	–
<b>N</b>	508 000 027	<b>Air Silencer Ass'y .....</b>	<b>Silencieux d'admission ass. ....</b>	–	–	1
6	570 069 700	Latch .....	Loquet .....	1	1	1
7	517 283 900	Grill Intake .....	Grille admission .....	1	1	1
8	415 105 900	Exterior Foam .....	Mousse extérieure .....	1	1	1
9	570 048 900	Intake Adaptor VM 38 .....	Adapteur d'admission VM 38 .....	2	2	–
	570 049 000	Intake Adaptor VM 40 .....	Adapteur d'admission VM 40 .....	–	–	2
<b>N 10</b>	516 000 130	«Caution» Label .....	Etiquette «attention» .....	1	1	1
11	415 014 800	Air Filter .....	Filtre à air .....	1	1	1
12	572 077 900	Cover Intake .....	Couvercle d'admission .....	1	1	1
13	414 972 600	Air Filter .....	Filtre à air .....	1	1	1
<b>N 14</b>	732 603 009	Screw Hex. Self Tapping .....	Vis hex. autotaraudeuse .....	3	3	3
15	517 298 800	Deflector .....	Déflcteur .....	1	1	1



**494**  
**583**



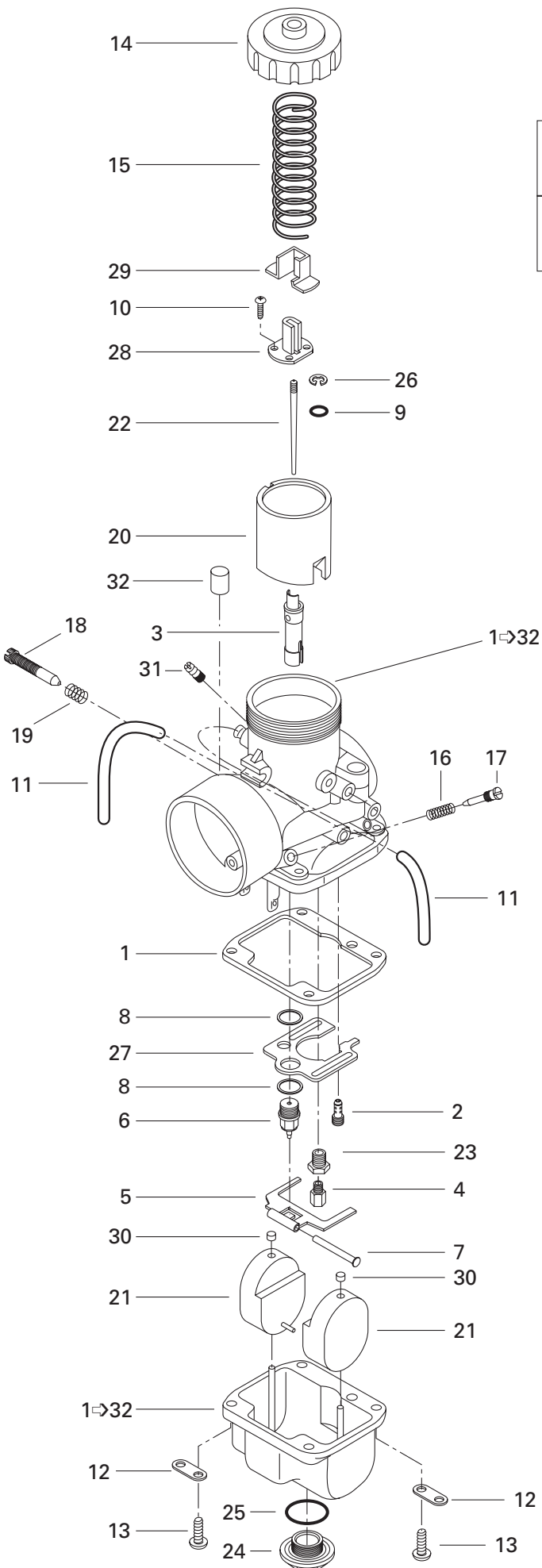


## Carburetors (494,583) Carburateurs (494,583)

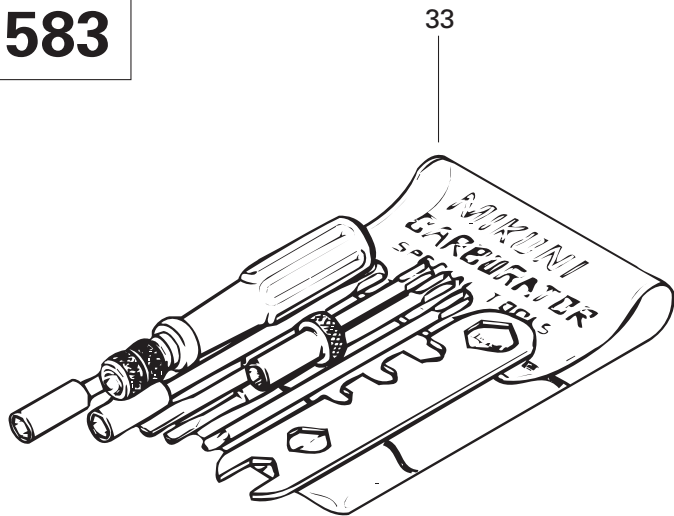
FORMULA  
DELUXE

500 LC	583	670
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<b>N 1</b> →32	403 138 527	<b>Carburetor VM 38-408 (PTO)</b> .....	<b>Carburateur VM 38-408 (PDM)</b> .....	1	—	—
<b>N</b>	403 138 528	<b>Carburetor VM 38-409 (MAG)</b> .....	<b>Carburateur VM 38-409 (MAG)</b> .....	1	—	—
<b>N</b>	403 138 511	<b>Carburetor VM 38-416 (PTO)</b> .....	<b>Carburateur VM 38-416 (PDM)</b> .....	—	1	—
<b>N</b>	403 138 512	<b>Carburetor VM 38-417 (MAG)</b> .....	<b>Carburateur VM 38-417 (MAG)</b> .....	—	1	—
<b>1</b>	404 104 700	Gasket .....	Joint d'étanchéité de la cuve .....	2	2	—
<b>2</b>	404 109 500	Pilot Jet PJ 50 .....	Gicleur du ralenti PJ 50 .....	2	2	—
<b>3</b>	404 160 900	Needle Jet NJ-480-Q3 .....	Gicleur d'aiguille NJ-480-Q3 .....	2	—	—
	404 156 900	Needle Jet NJ-480-P7 .....	Gicleur d'aiguille NJ-480-P7 .....	—	2	—
<b>4</b>	404 101 200	Main Jet MJ 300 (PTO) .....	Gicleur principal MJ 300 (PDM) .....	1	—	—
	404 100 400	Main Jet MJ 270 (PTO) .....	Gicleur principal MJ 270 (PDM) .....	—	1	—
	404 100 500	Main Jet MJ 280 (MAG) .....	Gicleur principal MJ 280 (MAG) .....	1	—	—
	404 100 600	Main Jet MJ 260 (MAG) .....	Gicleur principal MJ 260 (MAG) .....	—	1	—
<b>5</b>	404 105 000	Float Arm .....	Levier du flotteur .....	2	2	—
<b>6</b>	404 147 400	Needle Valve 1.5 .....	Soupape d'admission 1.5 .....	2	2	—
<b>7</b>	404 103 300	Float Arm Pin .....	Goupille de levier de flotteur .....	2	2	—
<b>8</b>	404 101 600	Gasket Washer .....	Joint d'étanchéité .....	4	4	—
<b>9</b>	404 117 000	Packing .....	Joint tampon .....	2	2	—
<b>10</b>	404 121 300	Screw with Lock Washer .....	Vis avec rondelle-frein .....	4	4	—
<b>11</b>	404 161 802	Vent Tube .....	Tuyau d'aération .....	4	4	—
<b>12</b>	404 103 000	Tube Retainer Plate .....	Guide du tuyau d'aération .....	4	4	—
<b>13</b>	404 102 000	Screw with Lock Washer .....	Vis et rondelle-frein .....	8	8	—
<b>14</b>	404 105 100	Cover .....	Couvercle .....	2	2	—
<b>15</b>	404 154 800	Throttle Valve Spring .....	Ressort du tiroir d'accélérateur .....	2	2	—
<b>16</b>	404 139 800	Spring, (Idle Adjusting Screw) .....	Ressort, (vis du mélange de ralenti) ...	2	2	—
<b>17</b>	404 149 000	Idle Adjusting Screw .....	Vis du mélange de ralenti .....	2	2	—
<b>18</b>	404 102 800	Throttle Stop Screw .....	Vis du ralenti .....	2	2	—
<b>19</b>	404 101 700	Spring, (Throttle Stop Screw) .....	Ressort, (vis du ralenti) .....	2	2	—
<b>20</b>	404 131 300	Throttle Valve 2.5 .....	Tiroir d'accélérateur 2.5 .....	2	2	—
<b>21</b>	404 105 400	Float .....	Flotteur .....	4	4	—
<b>22</b>	404 161 820	Jet Needle J8 6DGY09 .....	Aiguille J8 6DGY09 .....	2	—	—
	404 159 900	Jet Needle J8 6DEY4 .....	Aiguille J8 6DEY4 .....	—	2	—
<b>23</b>	404 105 500	Screw Guide .....	Vis guide .....	2	2	—
<b>24</b>	404 105 600	Drain Plug Screw .....	Bouchon d'accès .....	2	2	—
<b>25</b>	404 101 500	Washer .....	Rondelle .....	2	2	—
<b>26</b>	404 152 400	E Ring .....	Rondelle-E .....	2	2	—
<b>27</b>	— XXX —	Baffle Plate .....	Chicane .....	2	2	—
<b>28</b>	404 160 800	Connector .....	Raccord .....	2	2	—
<b>29</b>	404 122 100	Cover .....	Couvercle de raccord .....	2	2	—



**494**  
**583**



33

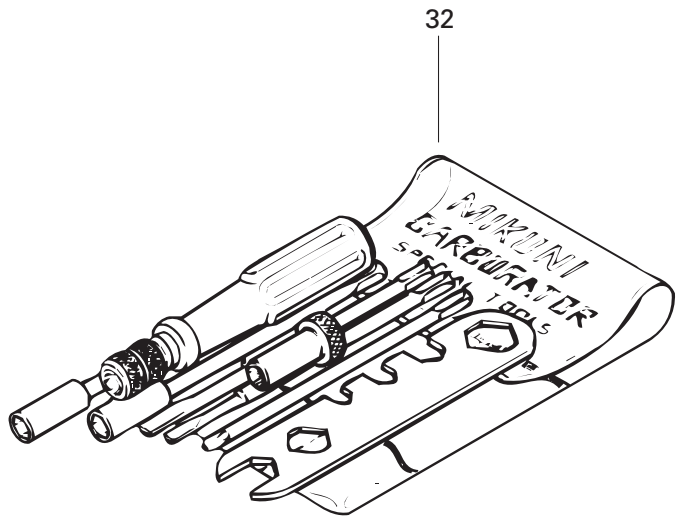
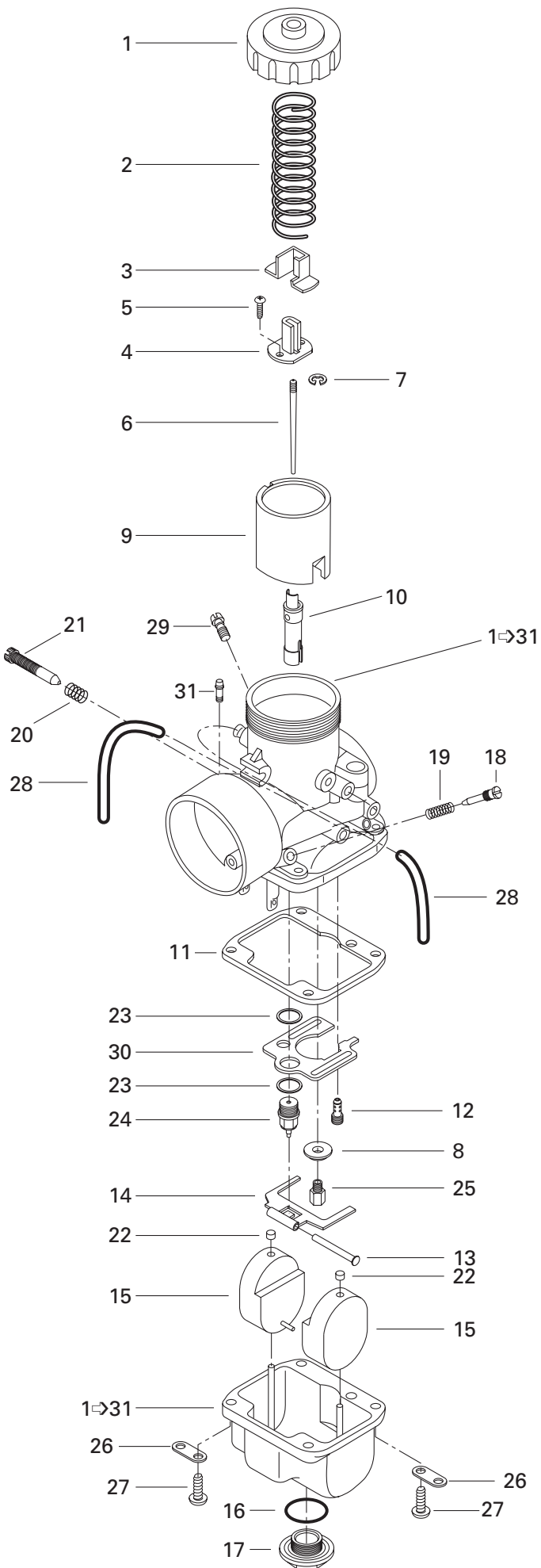




## Carburetors (494,583) Carburateurs (494,583)

		FORMULA DELUXE		
		500 LC	583	670
<b>30</b>	404 105 800	Cap .....	Capuchon .....	4 4 -
<b>31</b>	404 153 400	Nipple .....	Adapteur d'amorceur .....	2 2 -
<b>32</b>	404 158 900	Filter .....	Filtre .....	2 2 -
<b>33</b>	404 112 000	<b>Tool Kit</b> .....	<b>Ens. d'outils</b> .....	1 1 -
<b>N 34</b>	861 767 300	<b>High Altitude Kit</b> , (Not Shown) .....	<b>Ens. de haute altitude</b> , (non illustré)	Opt - -
<b>N</b>	861 767 200	<b>High Altitude Kit</b> , (Not Shown) .....	<b>Ens. de haute altitude</b> , (non illustré)	- Opt

670





## Carburetors (670) Carburateurs (670)

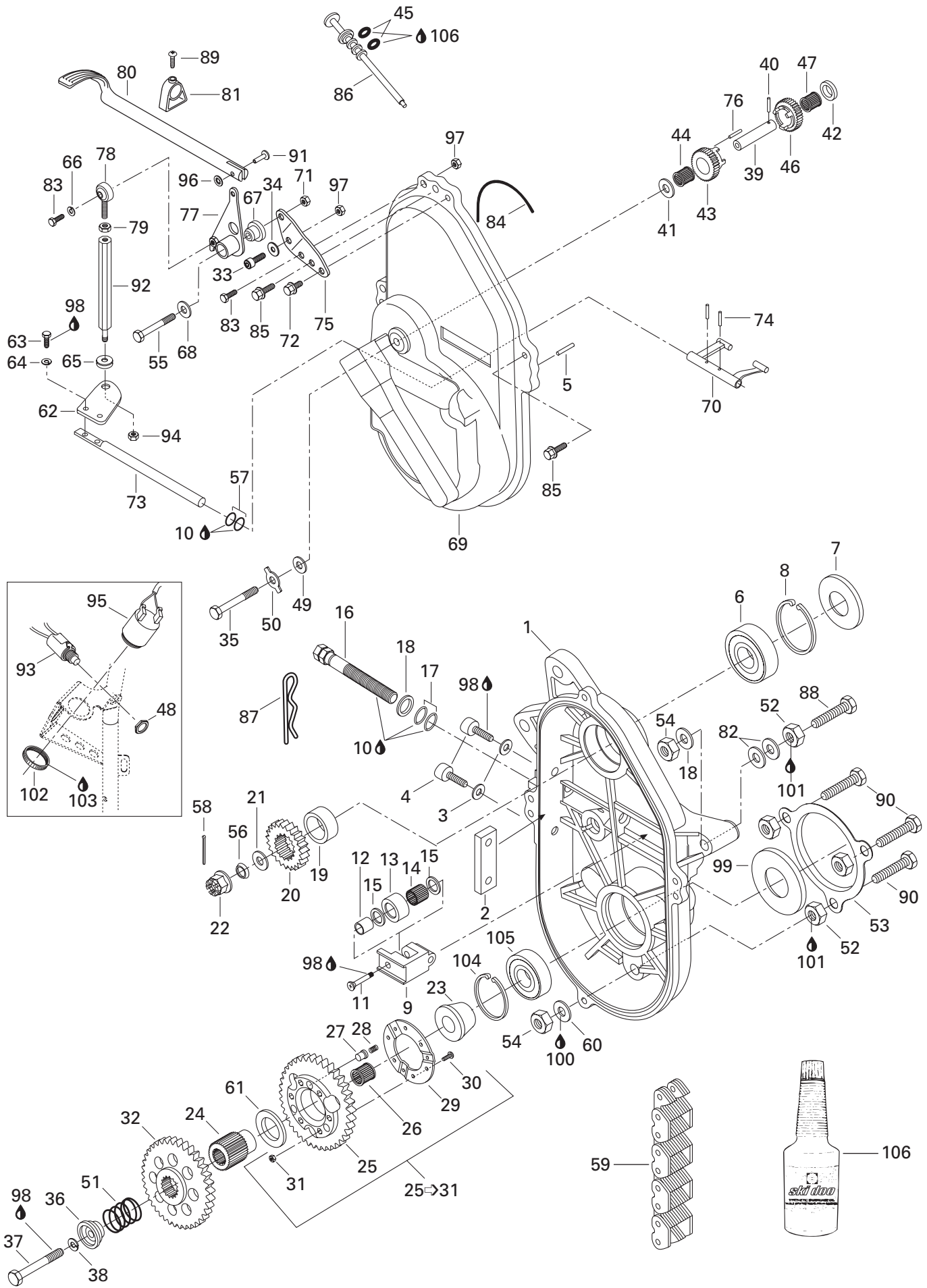
FORMULA  
DELUXE

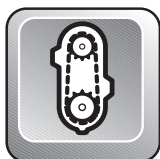
500  
LC

583

670

				500 LC	583	670
<b>N 1-31</b>	403 138 513	<b>VM 40-109 Carburetor (PTO) .....</b>	<b>Carburateur VM 40-109 (PDM) .....</b>	-	-	1
<b>N</b>	403 138 514	<b>VM 40-110 Carburetor (MAG) .....</b>	<b>Carburateur VM 40-110 (MAG) .....</b>	-	-	1
<b>1</b>	404 126 800	Cover .....	Couvercle .....	-	-	2
<b>2</b>	404 156 500	Throttle Valve Spring .....	Ressort du tiroir d'accélérateur .....	-	-	2
<b>3</b>	404 128 100	Cover .....	Couvercle de raccord .....	-	-	2
<b>4</b>	404 160 800	Connector .....	Raccord .....	-	-	2
<b>5</b>	404 121 300	Screw with Washer .....	Vis avec rondelle .....	-	-	4
<b>6</b>	404 156 700	Jet Needle J8 7EDY1 .....	Aiguille J8 7EDY1 .....	-	-	2
<b>7</b>	404 152 200	E-Ring .....	Rondelle-E .....	-	-	2
<b>8</b>	404 116 700	Washer .....	Rondelle .....	-	-	2
<b>9</b>	404 132 300	Throttle Valve CA 2.5 .....	Tiroir d'accélérateur CA 2.5 .....	-	-	2
<b>10</b>	404 151 800	Needle Jet 224-AA-3 .....	Gicleur d'aiguille 224-AA-3 .....	-	-	2
<b>11</b>	404 104 700	Gasket .....	Joint d'étanchéité de la cuve .....	-	-	2
<b>12</b>	404 121 000	Pilot Jet PJ 60 .....	Gicleur du ralenti PJ 60 .....	-	-	2
<b>13</b>	404 103 300	Float Arm Pin .....	Goupille de levier de flotteur .....	-	-	2
<b>14</b>	404 105 000	Float Arm .....	Levier du flotteur .....	-	-	2
<b>15</b>	404 105 400	Float .....	Flotteur .....	-	-	4
<b>16</b>	404 112 800	Washer .....	Rondelle .....	-	-	2
<b>17</b>	404 112 900	Plug Screw .....	Bouchon d'accès .....	-	-	2
<b>18</b>	404 149 000	Idle Adjusting Screw .....	Vis du mélange de ralenti .....	-	-	2
<b>19</b>	404 139 800	Spring, (Idle Adjusting Screw) .....	Ressort, (vis du mélange de ralenti) .....	-	-	2
<b>20</b>	404 101 700	Spring, (Throttle Stop Screw) .....	Ressort, (Vis du ralenti) .....	-	-	2
<b>21</b>	404 125 200	Throttle Stop Screw .....	Vis du ralenti .....	-	-	2
<b>22</b>	404 105 800	Cap .....	Bouchon .....	-	-	4
<b>23</b>	404 101 600	Gasket Washer .....	Joint d'étanchéité .....	-	-	4
<b>24</b>	404 147 400	Needle Valve 1.5 .....	Soupape d'admission 1.5 .....	-	-	2
<b>25</b>	404 107 800	Main Jet MJ 310 (PTO) .....	Gicleur principal MJ 310 (PDM) .....	-	-	1
	404 101 100	Main Jet MJ 290 (MAG) .....	Gicleur principal MJ 290 (MAG) .....	-	-	1
<b>26</b>	404 103 000	Tube Retainer Plate .....	Guide du tuyau d'aération .....	-	-	4
<b>27</b>	404 102 000	Screw with Lock Washer .....	Vis et rondelle-frein .....	-	-	8
<b>28</b>	404 161 802	Vent Tube .....	Tuyau d'aération .....	-	-	4
<b>29</b>	404 153 400	Nipple .....	Adapteur d'amorceur .....	-	-	2
<b>30</b>	404 112 700	Baffle Plate .....	Chicane .....	-	-	2
<b>31</b>	404 158 900	Filter .....	Filtre .....	-	-	2
<b>32</b>	404 112 000	<b>Tool Kit .....</b>	<b>Ens. d'outils .....</b>	-	-	1
<b>N 33</b>	861 767 100	<b>Hight Altitude Kit, (Not Shown) .....</b>	<b>Ens. haute altitude, (non illustré) .....</b>	-	-	Opt

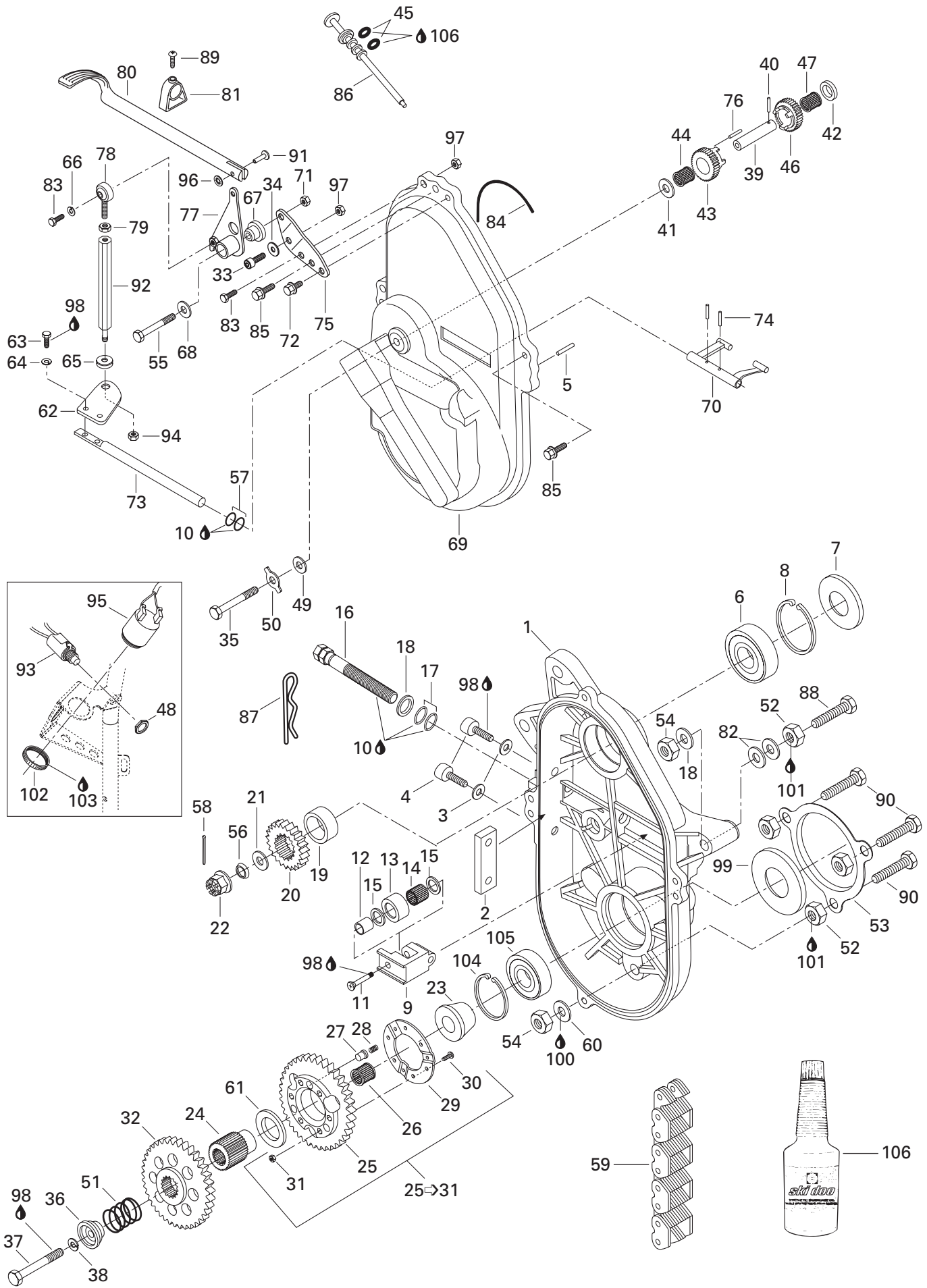


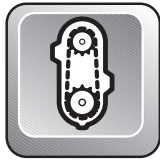


# Transmission

FORMULA  
DELUXE

			500 LC	583	670
N 1	504 151 777	Chaincase .....			
2	504 082 400	Chain Slider .....			
3	732 900 040	Copper Washer .....			
4	222 061 665	Screw Hex. M6 x 16 .....			
5	732 620 001	Cylinder Pin .....			
6	405 404 400	Ball Bearing 6205 .....			
7	414 882 800	Seal .....			
8	371 901 700	Retaining Ring .....			
9	504 081 000	Chain Tensioner .....			
10	413 706 100	Lithium Grease, 400 gr .....			
11	732 601 144	Screw .....			
12	504 080 200	Spacer .....			
13	414 531 300	Roller .....			
14	405 403 000	Needle Bearing .....			
15	504 080 300	Washer .....			
N 16	732 601 311	Tensioner Adjustment Screw .....			
17	414 484 400	O-Ring .....			
18	224 001 211	Washer 10 mm .....			
19	504 093 400	Shim .....			
20	504 078 400	Sprocket (23 Tooth-Narrow) .....			
	504 085 400	Sprocket (23 Tooth-Large) .....			
	504 084 300	Sprocket (25 Tooth-Large) .....			
21	504 087 100	Washer .....			
22	228 911 045	Castellated Nut M16 .....			
	732 610 012	Castellated Nut M20 .....			
23	504 076 300	Retaining Ring .....			
24	504 097 700	Coupling Shaft .....			
25→31	581 095 900	<b>Sprocket Ass'y</b> (44 Tooth-Narrow)...			
	581 096 800	<b>Sprocket Ass'y</b> (44 Tooth-Large) .....			
25	504 088 200	Sprocket (44 Tooth-Narrow) .....			
	504 084 400	Sprocket (44 Tooth-Large) .....			
26	414 772 600	Needle Bearing .....			
27	504 076 800	Drive Pin .....			
28	414 772 700	Spring .....			
29	504 076 100	Retaining Ring .....			
30	222 052 065	Hex. Screw M5 x 20 .....			
31	228 451 046	Nut Lock Hex. M5 .....			
32	504 096 800	Gear Sliding (56 Tooth) .....			
33	222 961 665	Allen Screw M6 x 16 .....			
		Carter de chaîne .....	1	1	1
		Glissière de chaîne .....	1	1	1
		Rondelle de cuivre .....	2	2	2
		Vis hex. M6 x 16 .....	2	2	2
		Goupille cylindrique .....	1	1	1
		Roulement à billes 6205 .....	1	1	1
		Anneau d'étanchéité .....	1	1	1
		Segment de retenue .....	1	1	1
		Tendeur de chaîne .....	1	1	1
		Graisse-lithium, 400 gr .....	@	@	@
		Vis .....	1	1	1
		Entretoise .....	1	1	1
		Rouleau .....	1	1	1
		Roulement à aiguilles .....	1	1	1
		Rondelle .....	2	2	2
		Vis de réglage du tendeur .....	1	1	1
		Joint torique .....	2	2	2
		Rondelle 10 mm .....	3	3	3
		Cale .....	1	1	1
		Pignon (23 dents-étroit) .....	1	–	–
		Pignon (23 dents-large) .....	–	1	–
		Pignon (25 dents-large) .....	–	–	1
		Rondelle .....	1	–	–
		Écrou à crénaux M16 .....	1	1	–
		Écrou à crénaux M20 .....	–	–	1
		Bague d'appui .....	1	1	1
		Arbre de couplage .....	1	1	1
		<b>Pignon ass.</b> (44 dents-étroit) .....	1	–	–
		<b>Pignon ass.</b> (44 dents-large) .....	–	1	1
		Pignon (44 dents-étroit) .....	1	–	–
		Pignon (44 dents-large) .....	–	1	1
		Roulement à aiguilles .....	1	1	1
		Tige d'engagement .....	3	3	3
		Ressort .....	3	3	3
		Anneau de retenue .....	1	1	1
		Vis hex. M5 x 20 .....	6	6	6
		Écrou d'arrêt hex. M5 .....	6	6	6
		Engrenage coulissant (56 dents) .....	1	1	1
		Vis Allen M6 x 16 .....	1	1	1



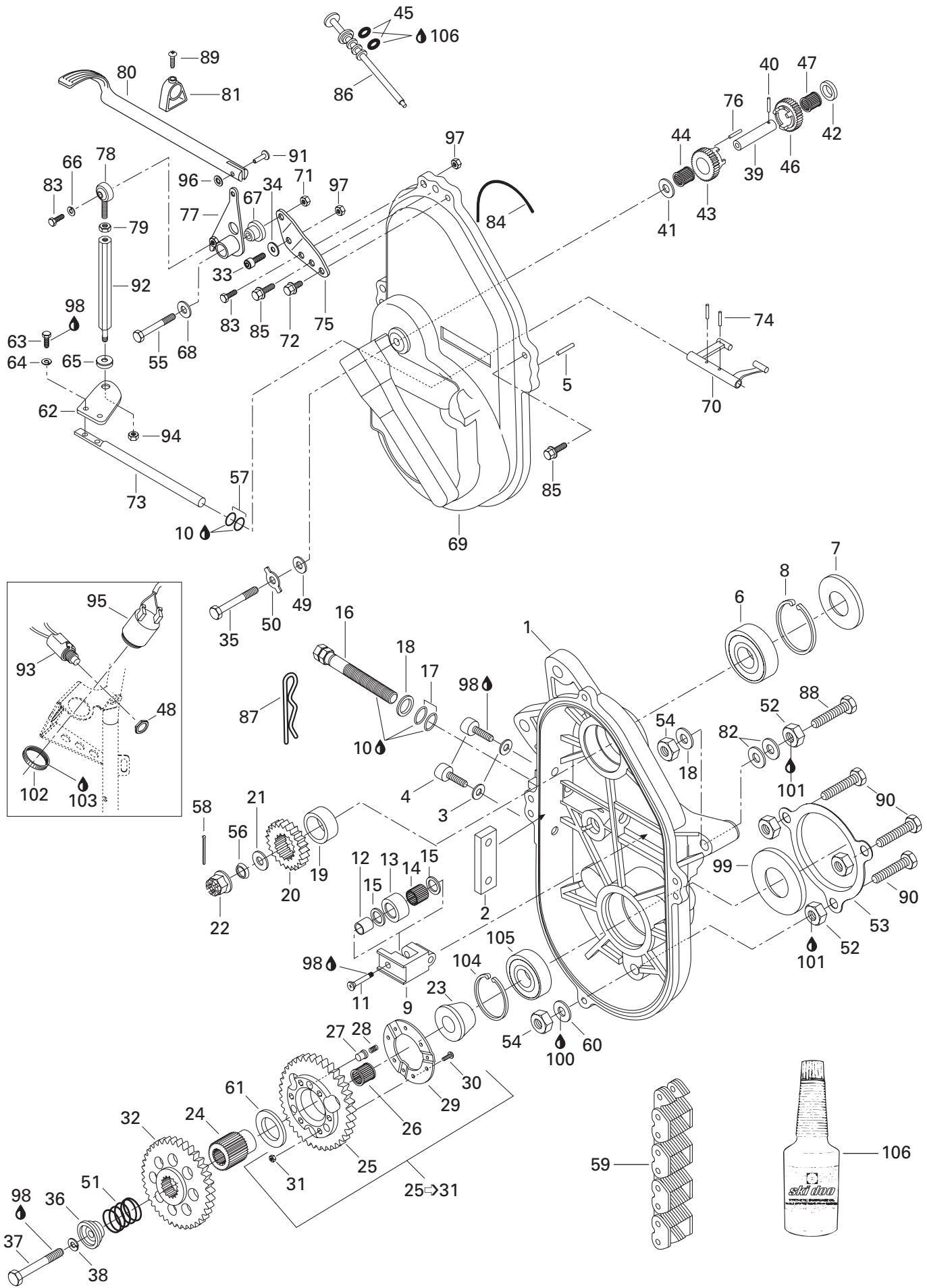


# Transmission

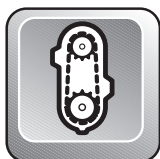
FORMULA  
DELUXE

500 LC	583	670
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34	224 061 151	Washer 6 mm .....	Rondelle 6 mm .....	1	1	1
35	222 089 065	Hex. Screw M8 x 90 .....	Vis hex. M8 x 90 .....	1	1	1
36	504 099 100	Cap .....	Capuchon .....	1	1	1
37	222 005 065	Hex Screw M10 x 50 .....	Vis hex. M10 x 50 .....	1	1	1
38	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	1	1	1
39	504 083 100	Reverse Shaft .....	Axe de renverse .....	1	1	1
40	732 804 003	Spring Pin .....	Tige .....	1	1	1
41	504 077 300	Spacer .....	Entretoise .....	1	1	1
42	504 078 700	Trust Ring .....	Bague de butée .....	1	1	1
43→44	581 122 200	<b>Sprocket Ass'y (19 Tooth) .....</b>	<b>Engrenage ass. (19 dents) .....</b>	1	1	1
44	414 805 000	Needle Bearing .....	Roulement à aiguilles .....	1	1	1
45	414 969 400	O-Ring .....	Joint Torique .....	2	2	2
46→47	581 098 200	<b>Sprocket Ass'y (19 Tooth) .....</b>	<b>Engrenage ass. (19 dents) .....</b>	1	—	—
	581 096 900	<b>Sprocket Ass'y (19 Tooth) .....</b>	<b>Engrenage ass. (19 dents) .....</b>	—	1	1
47	414 773 100	Needle Bearing .....	Roulement à aiguilles .....	1	1	1
48	732 610 075	Nut .....	Écrou .....	1	1	1
49	504 082 900	Washer .....	Rondelle .....	1	1	1
50	504 087 700	Lock Tab .....	Patte de verrouillage .....	1	1	1
51	504 099 200	Release Spring .....	Ressort à rappel .....	1	1	1
52	504 083 800	Spacer .....	Entretoise .....	5	5	5
53	501 022 100	Protector .....	Protecteur .....	1	1	1
54	228 501 045	Elastic stop nut M10 .....	Ecrou élastique M10 .....	5	5	5
55	222 084 565	Hex. Screw M8 x 45 .....	Vis Hex. M8 x 45 .....	1	1	1
56	417 000 900	Spring Washer .....	Rondelle à ressort .....	1	1	1
57	414 773 200	O-Ring .....	Joint torique .....	2	2	2
58	371 801 300	Cotter Pin .....	Goupille fendue .....	1	1	—
	371 006 300	Cotter Pin .....	Goupille fendue .....	—	—	1
59	412 105 500	Drive Chain (72 Links-Narrow) .....	Chaîne (72 maillons-étroite) .....	1	—	—
	412 106 700	Drive Chain (72 Links-Large) .....	Chaîne (72 maillons-large) .....	—	1	—
	412 106 900	Drive Chain (74 Links-Large) .....	Chaîne (74 maillons-large) .....	—	—	1
60	732 900 020	Copper Washer .....	Rondelle de cuivre .....	3	3	3
61	504 094 300	Washer .....	Rondelle .....	1	1	1
62	504 094 602	Plate .....	Plaque .....	1	1	1
63	222 051 465	Hex. Screw M5 x 14 .....	Vis hex. M5 x 14 .....	2	2	2
64	224 751 090	Lock Washer 5 mm .....	Rondelle-frein 5 mm .....	2	2	2
65	570 045 700	Rubber Washer .....	Rondelle de caoutchouc .....	1	1	1
66	224 761 110	Lock Washer 6 mm .....	Rondelle d'arrêt 6 mm .....	1	1	1
67	414 927 600	Flanged Bushing .....	Douille à épaulement .....	1	1	1
68	224 081 201	Washer .....	Rondelle .....	1	1	1





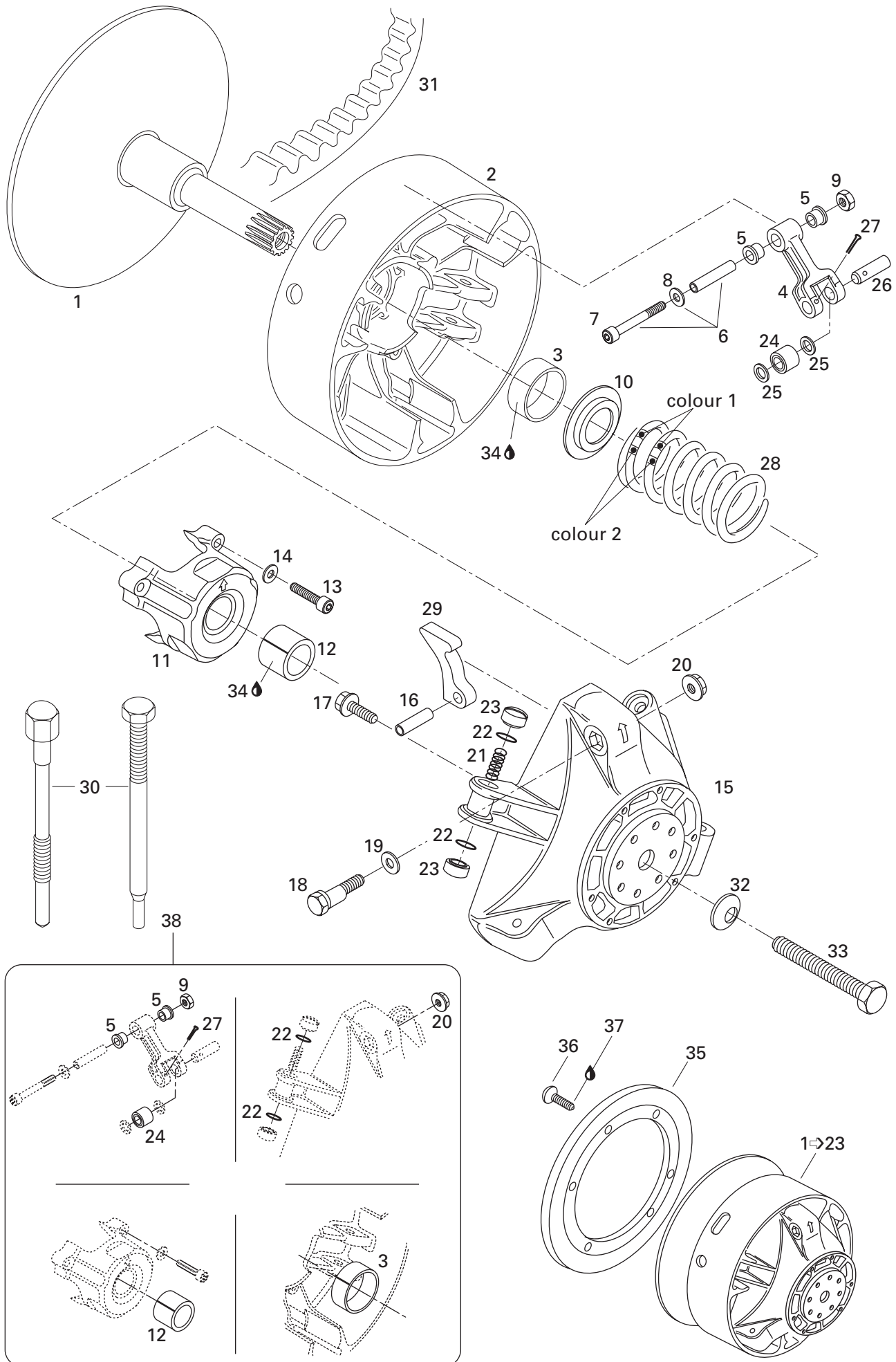


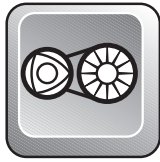
# Transmission Transmission

FORMULA  
DELUXE

500 LC	583	670
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<b>69</b>	504 098 500	Cover Chaincase .....	Couvercle de carter de chaine .....	1	1	1
<b>70</b>	504 075 800	Fork .....	Fourchette .....	1	1	1
<b>71</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou élastique M8 .....	1	1	1
<b>72</b>	732 600 002	Screw Taptite M6 x 16 .....	Vis autotaraudeuse M6 x 16 .....	1	1	1
<b>73</b>	504 142 900	Shaft .....	Axe .....	1	1	1
<b>74</b>	414 772 500	Spring Pin M5 x 20 .....	Goupille ressort M5 x 20 .....	2	2	2
<b>75</b>	504 095 000	Support-Pivot .....	Support-pivot .....	1	1	1
<b>76</b>	570 048 600	Alignment Rod .....	Tige d'alignement .....	1	1	1
<b>77</b>	504 094 900	Weld Plate Pivoting .....	Plaque de pivotement soudé .....	1	1	1
<b>78</b>	414 773 400	Ball Joint R.H. ....	Joint à rotule DR .....	1	1	1
<b>79</b>	228 061 045	Nut M6 .....	Écrou M6 .....	1	1	1
<b>80</b>	570 044 600	Grip .....	Poignée .....	1	1	1
<b>81</b>	572 071 100	Stopper-Switch .....	Butée-contact .....	1	1	1
<b>82</b>	504 073 700	Shim .....	Cale .....	@	@	@
<b>83</b>	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	2	2	2
<b>84</b>	414 362 300	Seal .....	Joint .....	1	1	1
<b>85</b>	732 600 004	Self Tapping Screw M6 x 30 .....	Vis autotaraudeuse M6 x 30 .....	4	4	4
<b>86</b>	572 092 700	Filler Cap .....	Bouchon de remplissage .....	1	1	1
<b>87</b>	414 575 600	Hair Pin .....	Goupille de sureté .....	1	1	1
<b>88</b>	732 601 111	Hex. Screw M10 x 70 .....	Vis hex. M10 x 70 .....	2	2	2
<b>89</b>	364 901 600	Screw .....	Vis .....	1	1	1
<b>90</b>	207 104 544	Hex. Screw M10 x 45 .....	Vis hex. M10 x 45 .....	3	3	3
<b>91</b>	390 008 900	Rivet .....	Rivet .....	1	1	1
<b>92</b>	504 094 700	Tie Rod (Bar) .....	Barre d'accouplement .....	1	1	1
<b>N 93</b>	515 175 152	Switch Ass'y .....	Interrupteur ass. ....	1	1	1
<b>94</b>	228 551 045	Elastic Stop Nut M5 .....	Écrou élastique M5 .....	1	1	1
<b>95</b>	414 805 102	Back-Up Alarm .....	Alarme de mise en marche arrière .....	1	1	1
<b>96</b>	389 804 300	Push Nut .....	Écrou à pression .....	1	1	1
<b>97</b>	228 561 045	Elastic Nut M6 .....	Écrou élastique M6 .....	2	2	2
<b>98</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	@
<b>99</b>	581 056 500	Oil Seal .....	Joint d'étanchéité d'huile .....	1	1	1
<b>100</b>	413 702 700	Loctite 515, Paste Gasket, 50 ml .....	Loctite 515, joint en pâte, 50 ml .....	@	@	@
<b>101</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@	@
<b>102</b>	414 805 101	Plastic Nut .....	Écrou de plastique .....	1	1	1
<b>103</b>	293 800 033	Silicone Sealant, Adchem Clear 4511 .....	Enduit étanche-silicone, Adchem clair 4511 .....	@	@	@
<b>104</b>	414 784 900	Circlip (Interior) .....	Circlip (intérieur) .....	1	1	1
<b>105</b>	405 403 900	Ball Bearing 6206 .....	Roulement à bille 6206 .....	1	1	1
<b>106</b>	413 803 300	Synthetic Chaincase Oil .....	Huile à carter de chaîne synthétique .....	@	@	@
		(12 x 355 ml) .....	(12 x 355 ml) .....	@	@	@



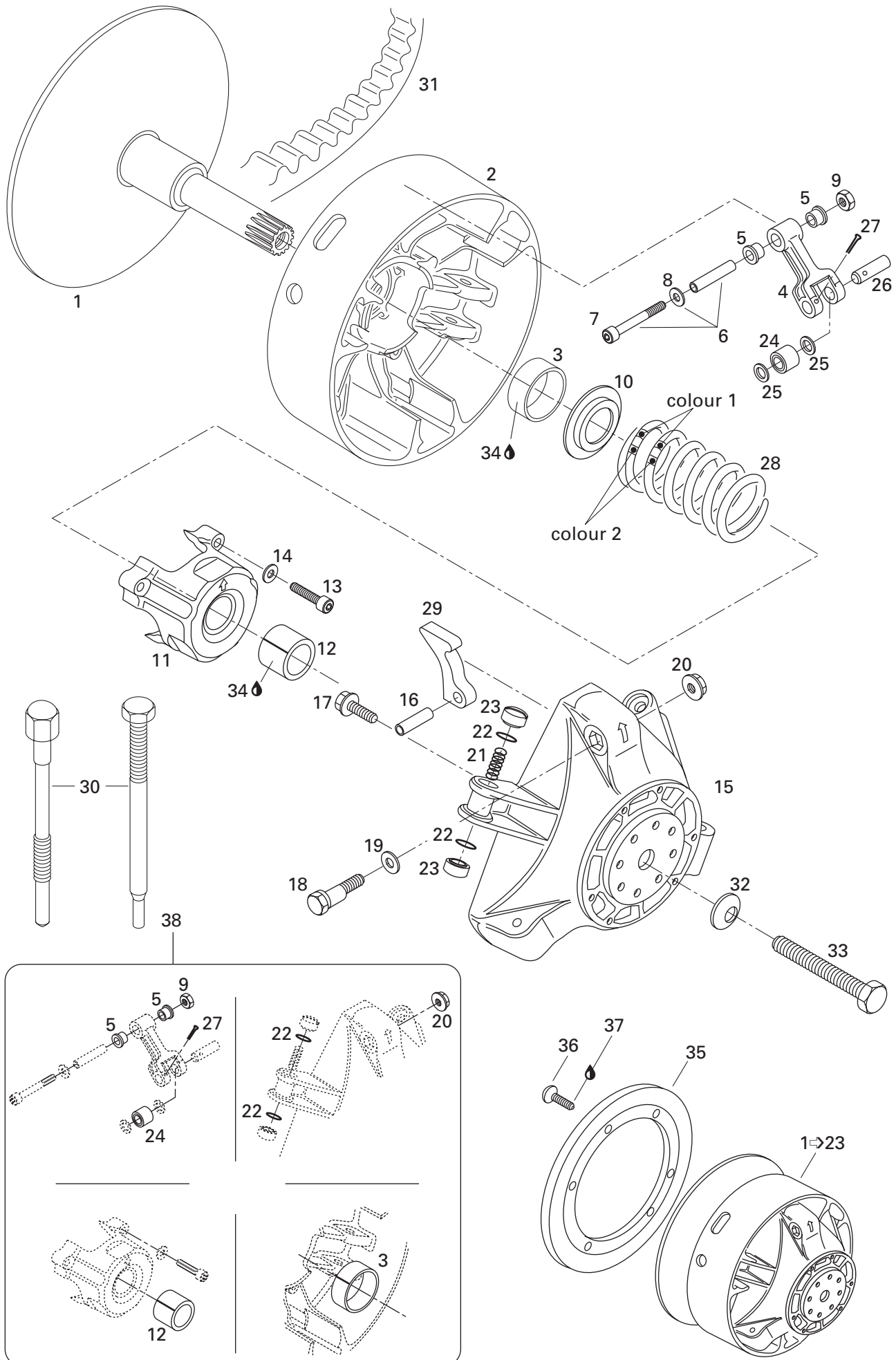


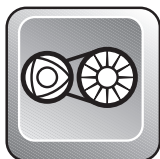
# Drive Pulley Poulie motrice

FORMULA  
DELUXE

500 LC	583	670
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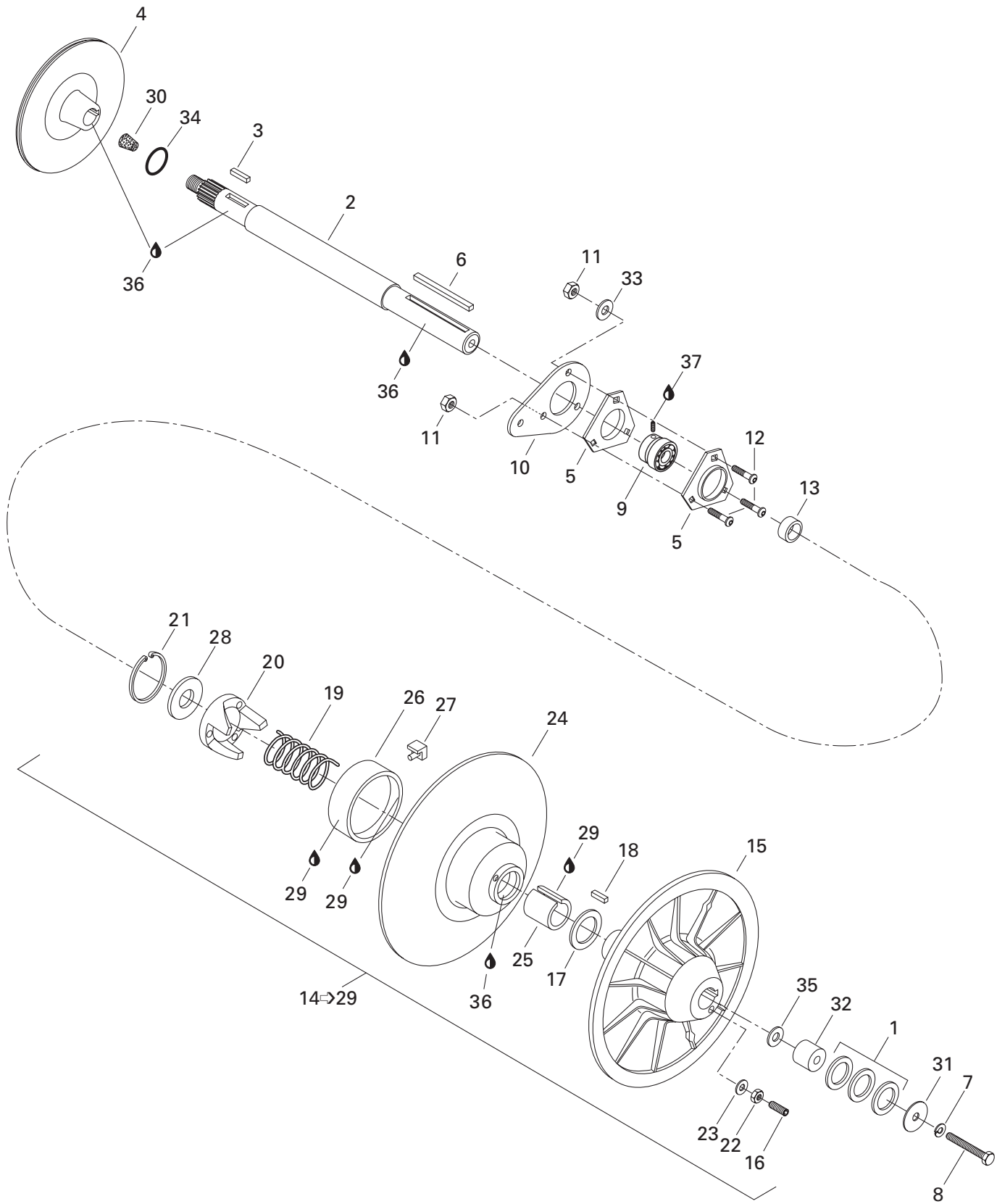
<b>N 1</b> →23	417 222 154	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	1	–	1
<b>N</b>	417 222 120	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	–	1	–
<b>N 1</b>	417 222 160	Inner Half .....	Demi-poulie fixe .....	1	–	1
<b>N</b>	417 222 071	Inner Half .....	Demi-poulie fixe .....	–	1	–
<b>N 2</b> →3	417 222 049	<b>Outer Half Ass'y</b> .....	<b>Demi-poulie coulissante</b> .....	1	1	1
<b>3</b>	417 004 201	Bushing Outer Half .....	Douille de demi-poulie coulissante .....	1	1	1
<b>4</b> →5	417 003 801	<b>Lever Ass'y</b> .....	<b>Levier ass.</b> .....	3	3	3
<b>5</b>	417 004 305	Flanged Bushing .....	Douille à épaulement .....	6	6	6
<b>6</b> →8	417 004 800	<b>Screw Ass'y</b> .....	<b>Vis d'ajustement ass.</b> .....	3	3	3
<b>7</b>	222 965 065	Screw Allen M6 x 50 .....	Vis Allen M6 x 50 .....	3	3	3
<b>8</b>	224 061 151	Washer 6 mm .....	Rondelle 6 mm .....	3	3	3
<b>9</b>	228 561 045	Lock Nut M6 .....	Écrou de blocage M6 .....	3	3	3
<b>N 10</b>	417 222 044	Spring Seat .....	Siège de ressort .....	1	1	1
<b>N 11</b> →12	417 222 157	<b>Spring Cover Ass'y</b> .....	<b>Couvercle de ressort ass.</b> .....	1	1	1
<b>12</b>	417 004 501	Bushing Spring Cover .....	Douille de couvercle de ressort .....	1	1	1
<b>13</b>	222 964 066	Allen Screw M6x40 .....	Vis Allen M6x40 .....	3	3	3
<b>14</b>	420 245 370	Friction-Washer 6 mm .....	Rondelle de friction 6 mm .....	3	3	3
<b>15</b>	417 004 700	Governor Cup .....	Cuvette du régulateur .....	1	1	1
<b>16</b>	732 804 009	Dowel Tube M8 x 24 .....	Goupille d'assemblage M8 x 24 .....	3	3	3
<b>17</b>	732 601 249	Hex. Locking Screw M6 x 18 .....	Vis de blocage hex. M6 x 18 .....	6	6	6
<b>18</b>	417 005 500	Calibration Screw .....	Vis de calibration .....	3	3	3
<b>19</b>	417 005 600	Washer .....	Rondelle .....	3	3	3
<b>20</b>	228 467 045	Locking Nut M6 .....	Écrou de blocage M6 .....	3	3	3
<b>21</b>	417 005 700	Spring .....	Ressort .....	3	3	3
<b>22</b>	732 401 030	O-Ring .....	Joint torique .....	6	6	6
<b>23</b>	417 005 800	Slider Shoe .....	Glissière .....	6	6	6
<b>N 24</b>	413 222 042	Roller .....	Rouleau .....	3	3	3
<b>25</b>	417 004 302	Thrust Washer .....	Rondelle de butée .....	6	6	6
<b>26</b>	417 004 309	Pin .....	Goupille .....	3	3	–
	417 004 308	Pin .....	Goupille .....	–	–	3
<b>27</b>	732 958 001	Cotter Pin .....	Goupille fendue .....	3	3	3
<b>28</b>	415 034 900	Spring (Violet/Blue) .....	Ressort (violet/bleu) .....	1	1	–
	415 015 300	Spring (Violet/Yellow) .....	Ressort (violet/jaune) .....	–	–	1
<b>29</b>	417 005 286	Ramp (286) .....	Rampe (286) .....	3	3	3
<b>30</b>	529 007 900	Puller, Inner Half .....	Extracteur de demi-poulie fixe .....	1	1	–
	529 022 400	Puller, Inner Half .....	Extracteur de demi-poulie fixe .....	–	–	1
<b>31</b>	414 860 700	Drive Belt .....	Courroie d'entraînement .....	1	1	–
<b>N</b>	417 300 067	Drive Belt .....	Courroie d'entraînement .....	–	–	1

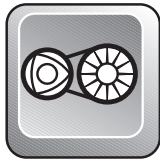




## Drive Pulley Poulie motrice

		FORMULA DELUXE		
		500 LC	583	670
<b>32</b>	732 900 021	Conical Spring Washer .....	Rondelle-ressort conique .....	1 – 1
	732 900 026	Conical Spring Washer .....	Rondelle-ressort conique .....	– 1 –
<b>33</b>	417 120 000	Bolt, Drive Pulley .....	Boulon, poulie motrice .....	1 – 1
	417 120 100	Bolt, Drive Pulley .....	Boulon, poulie motrice .....	– 1 –
<b>34</b>	413 703 100	Loctite 609, 10 cc .....	Loctite 609, 10 cc .....	@ @ @
<b>35</b>	415 043 100	Ring Gear (86 Tooth) .....	Couronne de lancement (86 dents) .....	1 1 1
<b>36</b>	732 601 246	Screw, Self Tapping .....	Vis autotaraudeuse .....	6 6 6
<b>37</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@ @ @
<b>N 38</b>	417 011 008	<b>Clutch Repair Kit .....</b>	<b>Ens. de réparation d'embrayage .....</b>	1 1 1



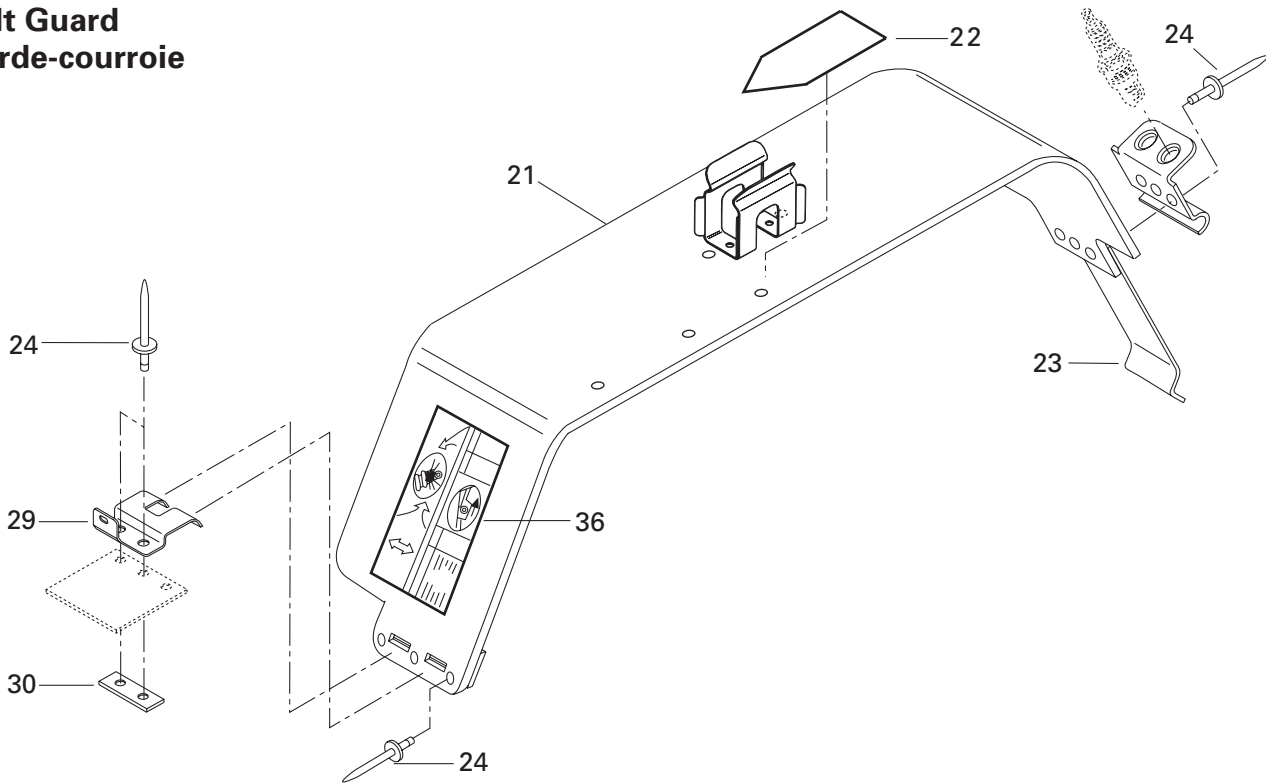


# Driven Pulleys Poulies menées

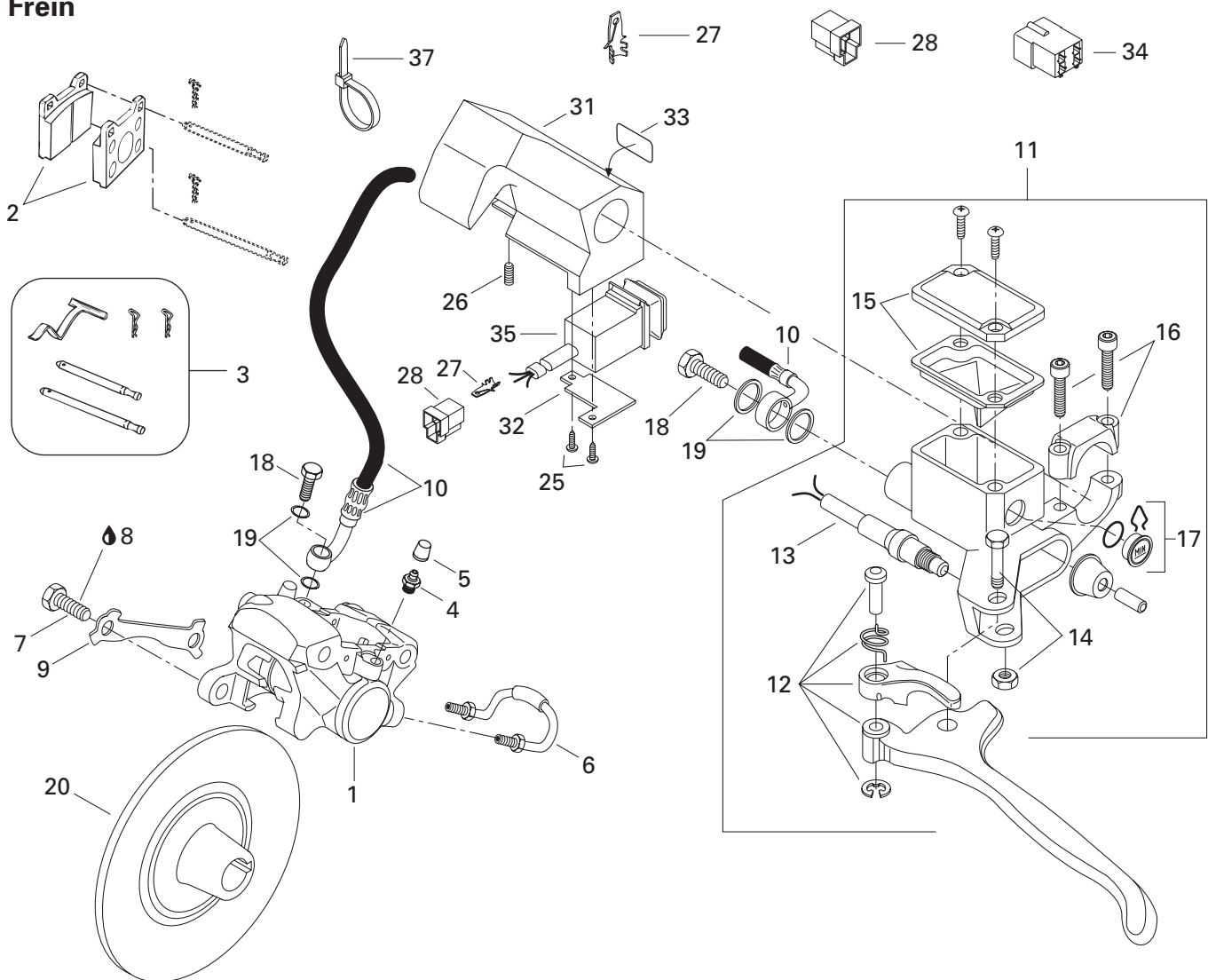
FORMULA  
DELUXE

		500 LC	583	670
1	504 108 200	Shim .....	Cale .....	@ @ @
2	504 149 300	Countershaft .....	Arbre de renvoi .....	1 1 -
	504 149 400	Countershaft .....	Arbre de renvoi .....	- - 1
3	507 021 300	Key .....	Clavette .....	1 1 1
N 4	507 032 203	Brake Disk .....	Disque de frein .....	1 1 -
	507 031 300	Brake Disk .....	Disque de frein .....	- - 1
5	501 025 000	Flange .....	Flasque .....	2 2 2
6	414 581 300	Key .....	Clavette .....	1 1 1
7	224 781 140	Lock Washer M8 .....	Rondelle-frein M8 .....	1 1 1
8	222 086 565	Hex Screw M8 x 65 .....	Vis hex. M8 x 65 .....	1 1 1
9	405 408 300	Ball Bearing with Collar .....	Roulement à billes avec collet .....	1 1 1
10	501 022 300	Spacer .....	Entretoise .....	1 1 1
11	228 581 045	Elastic Nut M8 .....	Écrou élastique M8 .....	3 3 3
12	732 601 156	Socket Head Screw M8 x 25 .....	Vis à tête creuse M8 x 25 .....	3 3 3
13	504 128 300	Shim .....	Cale .....	1 1 1
14→29	— XXX —	<b>Driven Pulley Ass'y .....</b>	<b>Poulie menée ass. ....</b>	1 1 1
15	504 141 600	Fixed Half Pulley Ass'y .....	Demi-poulie fixe ass. ....	1 1 1
16	223 563 065	Allen Screw M6 x 30 .....	Vis Allen M6 x 30 .....	3 3 3
17	504 141 900	Thrust Washer .....	Rondelle de butée .....	1 1 1
18	414 820 800	Key .....	Clavette .....	1 1 1
19	414 558 900	Release Spring (Beige) .....	Ressort de rappel (beige) .....	1 1 1
N 20	417 126 343	Cam (50°) .....	Came (50°) .....	1 1 1
21	371 903 100	Snap Ring .....	Frein d'axe .....	1 1 1
22	228 061 045	Nut M6 .....	Écrou M6 .....	3 3 3
23	420 245 370	Washer .....	Rondelle .....	3 3 3
24→27	504 143 400	<b>Sliding Pulley .....</b>	<b>Demi-poulie coulissante .....</b>	1 1 1
25	415 011 200	Bushing Garlock .....	Douille garlock .....	1 1 1
26	414 876 600	Bushing Garlock .....	Coussinet garlock .....	1 1 1
27	414 918 000	Cam Slider Shoe .....	Glissière de came .....	3 3 3
28	504 141 800	Washer .....	Rondelle .....	1 1 1
29	413 703 100	Loctite 609, 10 cc .....	Loctite 609, 10 cc .....	@ @ @
30	414 784 800	Cork .....	Bouchon de liège .....	- - 1
31	517 078 700	Washer .....	Rondelle .....	1 1 1
32	504 091 600	Counter Shaft Extension .....	Rallonge d'arbre de renvoi .....	1 1 1
33	224 081 171	Washer .....	Rondelle .....	1 1 1
34	371 910 000	Circlip .....	Circlip .....	1 1 1
35	224 081 201	Washer .....	Rondelle .....	@ @ @
36	413 701 000	Loctite 767, Antiseize Lubricant, 12 oz .....	Loctite 271, lubrifiant antigrippage, 12 oz ...	@ @ @
37	413 703 000	Loctite 242, 10 cc. ....	Loctite 242, 10 cc. ....	@ @ @

# Belt Guard Garde-courroie



# Brake Frein







# Hydraulic Brake and Belt Guard

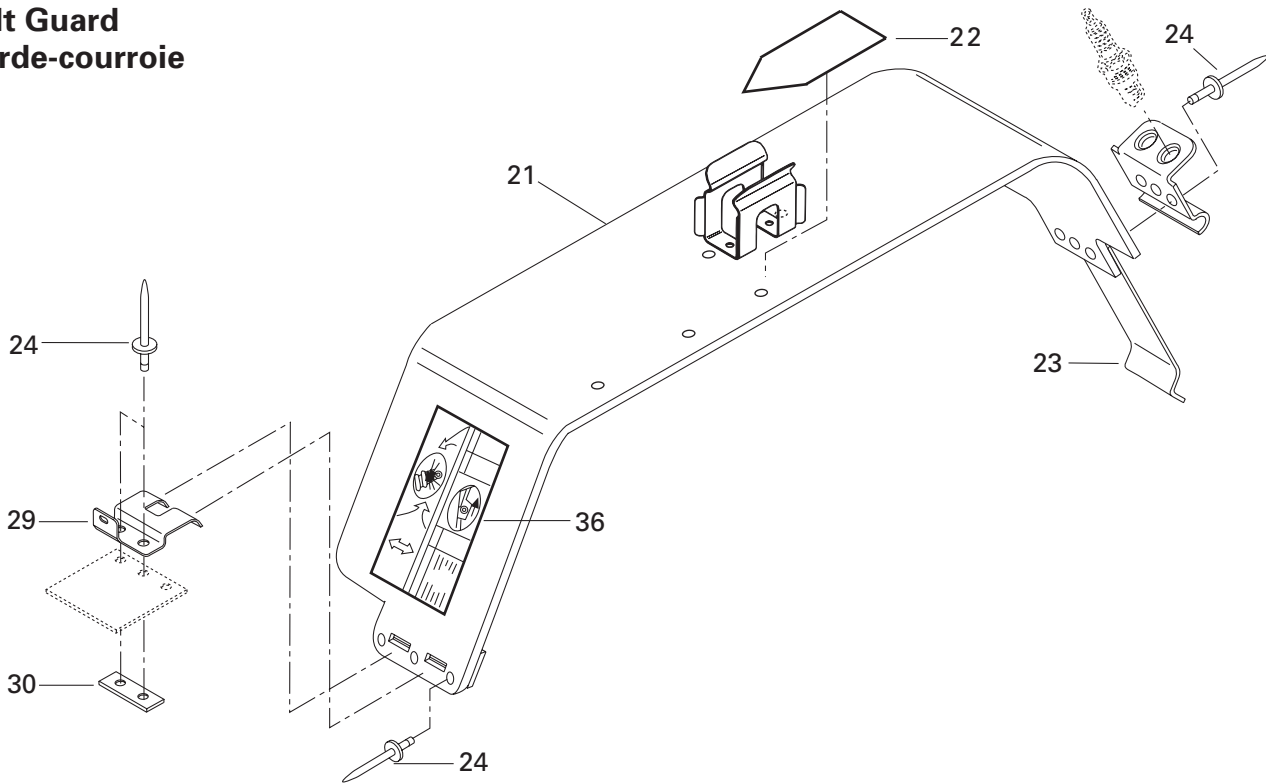
## Frein hydraulique et garde-courroie

FORMULA  
DELUXE

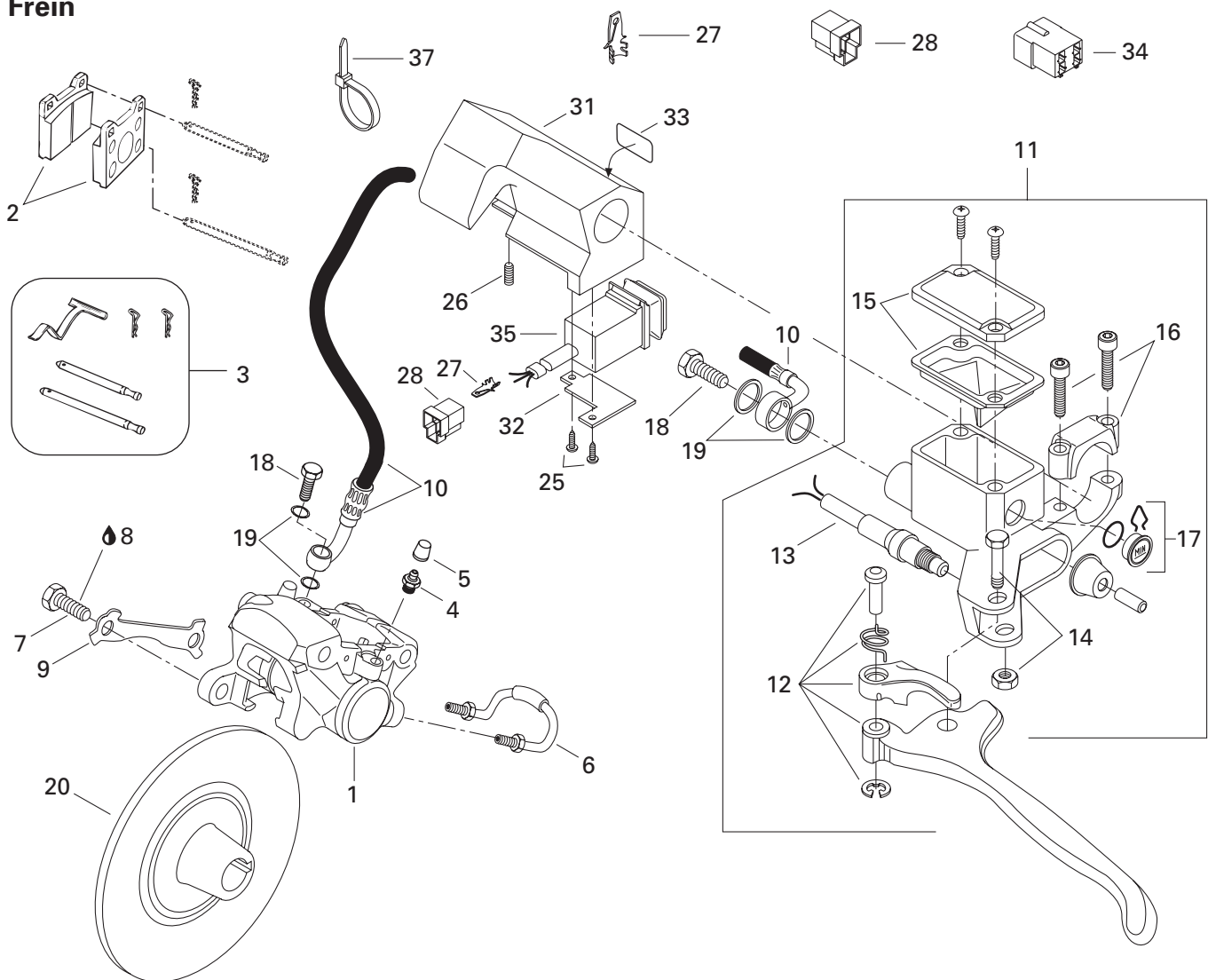
500 LC	583	670
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1→6	415 034 500	<b>Caliper</b> .....	<b>Étrier</b> .....	1	1	–
	414 920 000	<b>Caliper</b> .....	<b>Étrier</b> .....	–	–	1
2	415 053 600	Brake Lining Kit .....	Ens. de garnitures de frein .....	1	1	–
	414 990 000	Brake Lining Kit .....	Ens. de garnitures de frein .....	–	–	1
3	414 990 700	Kit (Pins, Retainers, Spring) .....	Ens. (tiges, goupilles, ressort) .....	1	1	1
4	414 989 800	Screw-Bleeder .....	Vis de purge .....	2	2	2
5	414 989 700	Boot .....	Capuchon .....	2	2	2
6	414 989 900	Tube .....	Tube .....	1	1	1
7	222 003 565	Hex. Screw M10 x 35 .....	Vis Hex. M10 x 35 .....	2	2	2
8	413 703 000	Loctite 242, 10cc .....	Loctite 242, 10cc .....	@	@	@
9	507 029 900	Locking Tab .....	Frein de vis .....	1	1	1
N 10	507 032 212	Hose .....	Boyau .....	1	1	1
11→17	415 099 500	<b>Master Cylinder</b> .....	<b>Maître cylindre</b> .....	1	1	1
12	415 075 300	Lever Ass'y .....	Levier ass. ....	1	1	1
13	415 117 500	Microswitch Ass'y .....	Micro-contact ass. ....	1	1	1
14	415 030 000	Pin Ass'y .....	Axe ass. ....	1	1	1
15	415 029 900	Cover .....	Couvercle .....	1	1	1
16	415 029 800	Clamp Ass'y .....	Bride ass. ....	1	1	1
17	414 990 600	Window .....	Fenêtre .....	1	1	1
18	414 920 500	Bolt .....	Boulon .....	2	2	2
19	414 920 600	Washer .....	Rondelle .....	4	4	4
N 20	507 032 203	Brake Disk Ass'y .....	Disque de frein ass. ....	1	1	–
	507 031 300	Brake Disk Ass'y .....	Disque de frein ass. ....	–	–	1
N 21→24	417 300 025	<b>Belt Guard Ass'y</b> .....	<b>Garde-courroie ass.</b> .....	1	1	1
N 22	516 000 132	Warning Decal .....	Décalque d'avertissement .....	1	1	1
23	414 941 800	Tool Box Spring .....	Ressort de boîte d'outils .....	1	1	1
24	390 402 200	Rivet .....	Rivet .....	10	10	10
25	414 473 200	Self Tapping Screw .....	Vis autotaraudeuse .....	2	2	2
26	414 440 800	Set Screw .....	Vis de pression .....	1	1	1
27	409 210 000	Male Terminal .....	Terminal mâle .....	3	3	3
28	409 204 200	Housing Tab .....	Logement raccord .....	1	1	1
29	518 314 200	Pulley Guard Bracket .....	Attache de garde poulie .....	1	1	1
30	518 207 500	Reinforcement Plate .....	Plaque de renfort .....	1	1	1
31	572 079 500	Housing-Dimmer .....	Logement de feu de croisement .....	1	1	1
32	517 283 800	Housing-Plate .....	Plaque de logement .....	1	1	1
33	415 025 500	Switch Decal .....	Décalque d'interrupteur .....	1	1	1
34	409 209 300	Housing-Tab .....	Logement de raccord .....	@	@	@
N 35	515 175 293	Light Switch .....	Bouton de lumière .....	1	1	1

# Belt Guard Garde-courroie



# Brake Frein

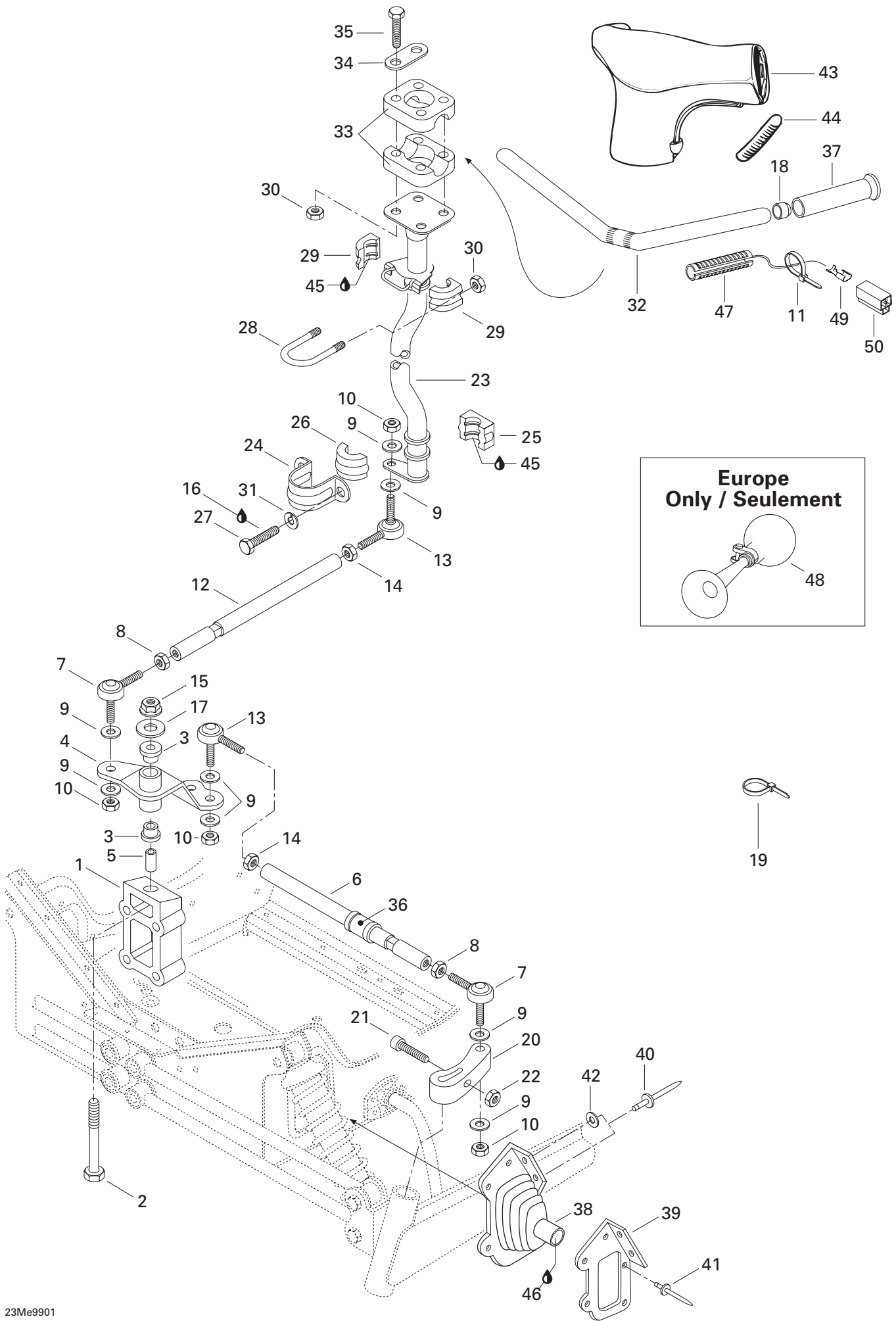




## Hydraulic Brake and Belt Guard Frein hydraulique et garde-courroie

FORMULA DELUXE		
500 LC	583	670

<b>36</b>	418 001 708	Decal Adjustment Rear Suspension ...	Décalque ajustement suspension arr..	1	1	–
	418 001 714	Decal Adjustment Rear Suspension ...	Décalque ajustement suspension arr..	–	–	1
<b>37</b>	414 115 200	Tie Rap .....	Attache .....	2	2	2

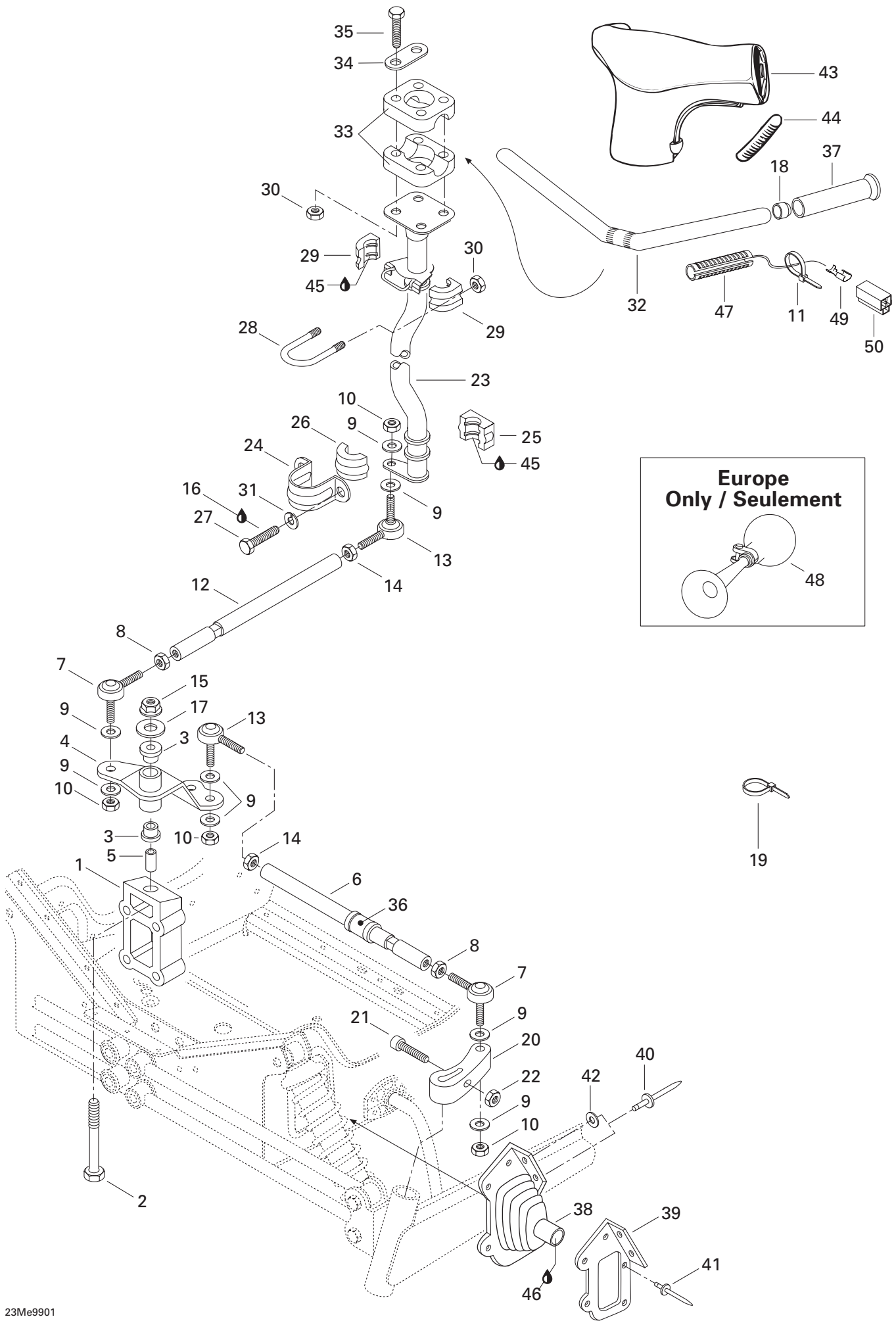




# Steering System Système de direction

FORMULA  
DELUXE

		500 LC	583	670
1	506 121 400	Block .....	Bloc d'attache .....	1 1 1
2	222 028 565	Screw M12 x 85 .....	Vis M12 x 85 .....	1 1 1
3	415 041 100	Cushion .....	Coussinet .....	2 2 2
4	506 133 800	Pivot Arm .....	Bras de pivot .....	1 1 1
5	415 038 000	Pivot .....	Pivot .....	1 1 1
6	506 136 000	Tie Rod .....	Barre d'accouplement .....	2 2 2
7	414 768 000	R.H. Ball Joint .....	Joint à rotule droit .....	3 3 3
8	732 610 010	Jam Nut M10 .....	Écrou de blocage M10 .....	3 3 3
9	503 175 800	Washer .....	Rondelle .....	12 12 12
10	732 610 042	Elastic Stop Nut M10 .....	Écrou élastique M10 .....	6 6 6
11	293 750 001	Tie Rap 94 mm .....	Attache 94 mm .....	2 2 2
12	506 110 800	Tie Rod .....	Barre d'accouplement .....	1 1 1
13	414 768 100	L.H. Ball Joint .....	Joint à rotule gauche .....	3 3 3
14	732 610 011	Jam Nut M10 .....	Écrou de blocage M10 .....	3 3 3
15	228 521 045	Hex. Elastic Nut M12 .....	Écrou élastique hex. M12 .....	1 1 1
16	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@ @ @
17	506 136 400	Flat Washer 12 mm .....	Rondelle plate 12 mm .....	1 1 1
18	572 081 900	End Handle Bar .....	Bout de guidon .....	2 2 2
19	293 750 001	Tie Rap 94 mm .....	Attache 94 mm .....	@ @ @
20	506 144 800	R.H. Steering Arm .....	Bras de direction DR .....	1 1 1
	506 144 900	L.H. Steering Arm .....	Bras de direction GA .....	1 1 1
21	222 983 565	Allen Screw M8 x 35 .....	Vis Allen M8 x 35 .....	2 2 2
22	228 781 045	Elastic Flanged Nut M8 .....	Écrou élastique à épaulement M8 .....	2 2 2
<b>N 23</b>	506 151 125	Main Tube .....	Arbre de direction .....	1 1 1
24	517 126 200	Retaining Support .....	Support de retenue .....	1 1 1
25	572 064 400	Lower Half Bushing .....	Douille moitié inférieur .....	1 1 1
26	572 064 500	Upper Half Bushing .....	Douille moitié supérieur .....	1 1 1
27	222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	2 2 2
28	506 060 600	«U» Clamp .....	Bride en «U» .....	1 1 1
29	572 067 100	Half Bushing .....	Demie douille .....	2 2 2
30	228 581 045	Elastic Nut M8 .....	Écrou élastique M8 .....	6 6 6
31	224 781 140	Lock Washer M8 .....	Rondelle-frein M8 .....	2 2 2
32	506 125 900	Handle Bar (Straight) .....	Guidon (droit) .....	1 1 1
33	277 000 142	Steering Clamp .....	Bride de direction .....	2 2 2
<b>N 34</b>	506 151 196	Reinforcement .....	Renfort .....	2 2 2
35	222 085 565	Hex. Screw M8 x 55 .....	Vis hex. M8 x 55 .....	4 4 4
36	572 036 500	Bushing .....	Douille .....	2 2 2
37	572 100 500	Grip .....	Poignée .....	2 2 2

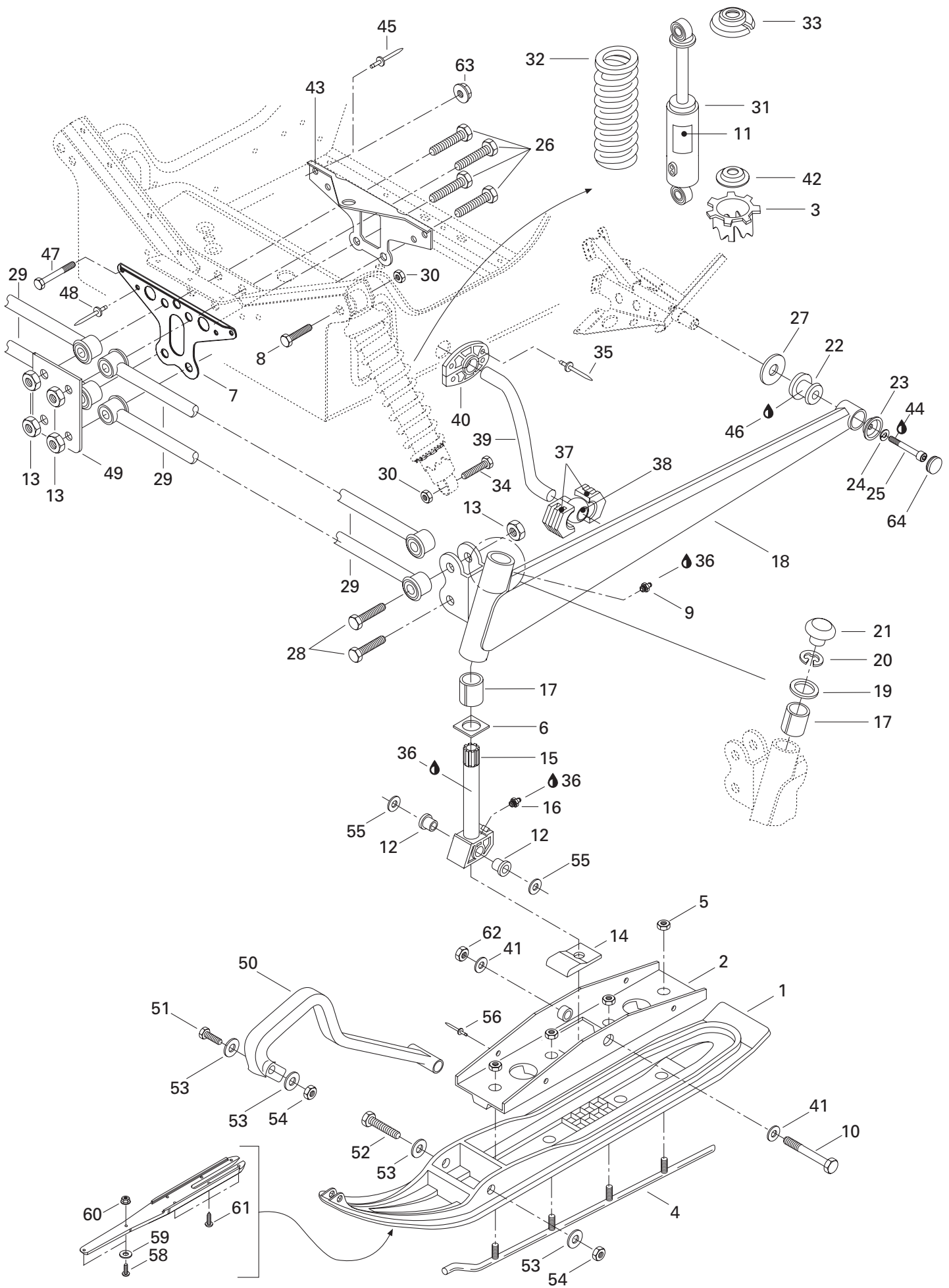




## Steering System Système de direction

FORMULA  
DELUXE

		FORMULA DELUXE				
		500 LC	583	670		
<b>38</b>	570 024 800	R.H. Tie Rod Cap .....	Capuchon de timonerie DR .....	1	1	1
	570 024 900	L.H. Tie Rod Cap .....	Capuchon de timonerie GA .....	1	1	1
<b>39</b>	517 241 200	R.H. Plate Cap .....	Plaque du capuchon DR .....	1	1	1
	517 241 300	L.H. Plate Cap .....	Plaque du capuchon GA .....	1	1	1
<b>40</b>	390 906 800	Pop Rivet .....	Pop rivet .....	4	4	4
<b>41</b>	390 402 200	Pop Rivet .....	Pop rivet .....	10	10	10
<b>42</b>	517 124 300	Washer .....	Rondelle .....	4	4	4
<b>43</b>	572 084 100	Steering Padding .....	Rembourrage du guidon .....	1	1	1
<b>44</b>	572 072 400	Key Way .....	Mortaise .....	2	2	2
<b>45</b>	413 706 100	Lithium Grease, 400 gr .....	Graisse-lithium, 400 gr .....	@	@	@
<b>46</b>	293 550 014	Grease, Super Lube # 823-28 .....	Graisse, Super Lube # 823-28 .....	@	@	@
<b>47</b>	410 110 000	Heating Grip Elements .....	Éléments Poignée chauffante .....	2	2	2
<b>48</b>	415 040 700	Horn (Europe.) .....	Avertisseur (Europe.) .....	1	—	—
<b>N 49</b>	515 175 252	Female Terminal .....	Terminal femelle .....	3	3	3
<b>50</b>	409 204 300	Female Connector Housing .....	Logement de raccord femelle .....	1	1	1



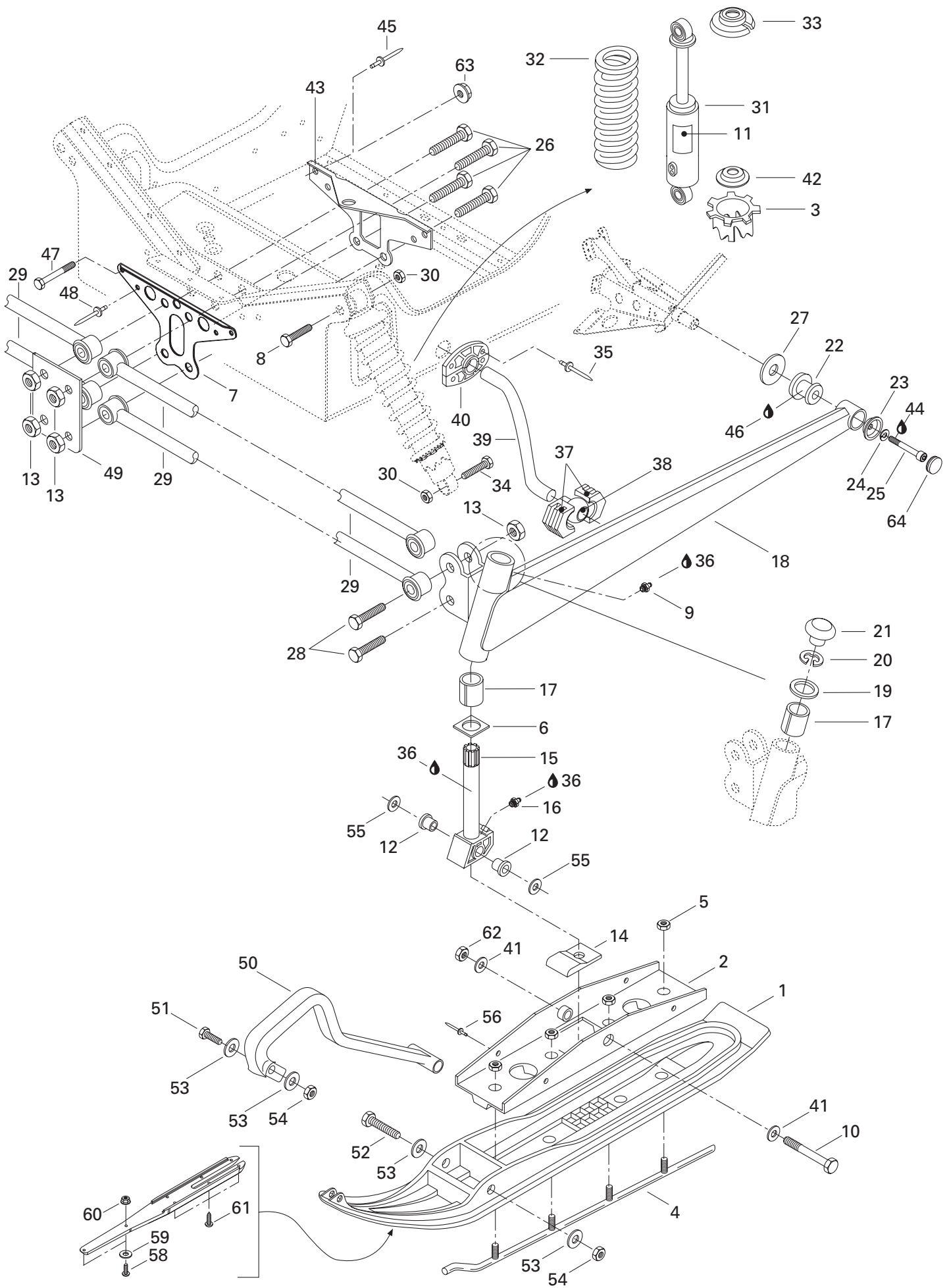




## Front Suspension and Ski Suspension avant et ski

FORMULA  
DELUXE

			500 LC	583	670	
<b>N 1</b>	505 070 189	Flexible Ski Liner .....	Ski de plastique flexible .....	2	2	2
<b>N</b>	505 070 190	Flexible Ski Liner (Europe) .....	Ski de plastique flexible (Europe) .....	2	—	—
<b>N 2</b>	505 070 251	Bridge Ass'y .....	Pont ass. ....	2	2	2
<b>3</b>	503 183 700	Cam .....	Came .....	2	2	2
<b>N 4→5</b>	860 501 900	<b>Runner kit (5 Carbide).....</b>	<b>Ens. de lisse (5 carbures).....</b>	1	1	1
<b>5</b>	228 501 045	Elastic Stop Nut M10 .....	Écrou élastique M10 .....	8	8	8
<b>6</b>	506 081 200	Wear Plate .....	Plaque d'usure .....	2	2	2
<b>7</b>	517 254 800	Front Link Plate .....	Plaque de raccord avant .....	1	1	1
<b>8</b>	222 006 065	Hex. Screw M10 x 60 .....	Vis hex. M10 x 60 .....	2	2	2
<b>9</b>	408 200 700	Grease Fitting .....	Graisser .....	2	2	2
<b>10</b>	732 601 169	Hex. Screw M12 x 120 .....	Vis hex. M12 x 120 .....	2	2	2
<b>N 11</b>	516 000 181	Shock Decal .....	Décalque d'amortisseur .....	2	2	2
<b>12</b>	414 530 600	Cushion .....	Coussinet .....	4	4	4
<b>13</b>	228 521 045	Elastic Stop Nut M12 .....	Écrou d'arrêt élastique M12 .....	8	8	8
<b>14</b>	570 053 300	Ski Stopper .....	Butée de ski .....	2	2	2
<b>15→16</b>	506 144 500	<b>Ski Leg .....</b>	<b>Jambe de ski .....</b>	2	2	2
<b>16</b>	408 200 700	Grease Fitting .....	Graisser .....	2	2	2
<b>17</b>	572 069 900	Cushion .....	Coussinet .....	4	4	4
<b>N 18</b>	505 070 112	R.H. Swing Arm (Yellow) .....	Bras oscillant DR (jaune) .....	1	1	1
<b>N</b>	505 070 113	L.H. Swing Arm (Yellow) .....	Bras oscillant GA (jaune) .....	1	1	1
<b>19</b>	506 080 900	Retainer Washer .....	Rondelle de retenue .....	2	2	2
<b>20</b>	371 910 400	Circlip .....	Circlip .....	2	2	2
<b>21</b>	572 091 300	Cap .....	Bouchon .....	2	2	2
<b>22</b>	570 062 200	Rubber Damper .....	Coussinet tampon .....	2	2	2
<b>23</b>	506 115 800	Bowl .....	Coupole .....	2	2	2
<b>24</b>	224 781 140	Spring Lock Washer 8 mm .....	Rondelle-frein à ressort 8 mm .....	2	2	2
<b>25</b>	222 982 565	Socket Head Screw M8 x 25 .....	Vis Allen M8 x 25 .....	2	2	2
<b>26</b>	732 601 113	Hex. Screw M12 x 100 .....	Vis hex. M12 x 100 .....	4	4	4
<b>27</b>	503 146 700	Washer .....	Rondelle .....	2	2	2
<b>28</b>	222 025 075	Hex. Screw M12 x 50 .....	Vis hex. M12 x 50 .....	4	4	4
<b>29</b>	580 649 700	Arm Ass'y .....	Barreau ass. ....	4	4	4
<b>30</b>	228 501 045	Elastic Locking Nut M10 .....	Écrou de blocage élastique M10 .....	4	4	4
<b>N 31</b>	505 070 012	Shock .....	Amortisseur .....	2	2	2
<b>32</b>	415 075 900	Shock Spring (Yellow) .....	Ressort d'amortisseur (jaune) .....	2	2	2
<b>33</b>	503 140 600	Spring Stopper .....	Butée du ressort .....	2	2	2
<b>34</b>	222 005 565	Hex. Screw M10 x 55 .....	Vis hex. M10 x 55 .....	2	2	2
<b>35</b>	390 402 300	Pop Rivet .....	Pop rivet .....	8	8	8
<b>36</b>	413 706 100	Lithium Grease, 400 gr. ....	Graisse au lithium, 400 gr. ....	@	@	@

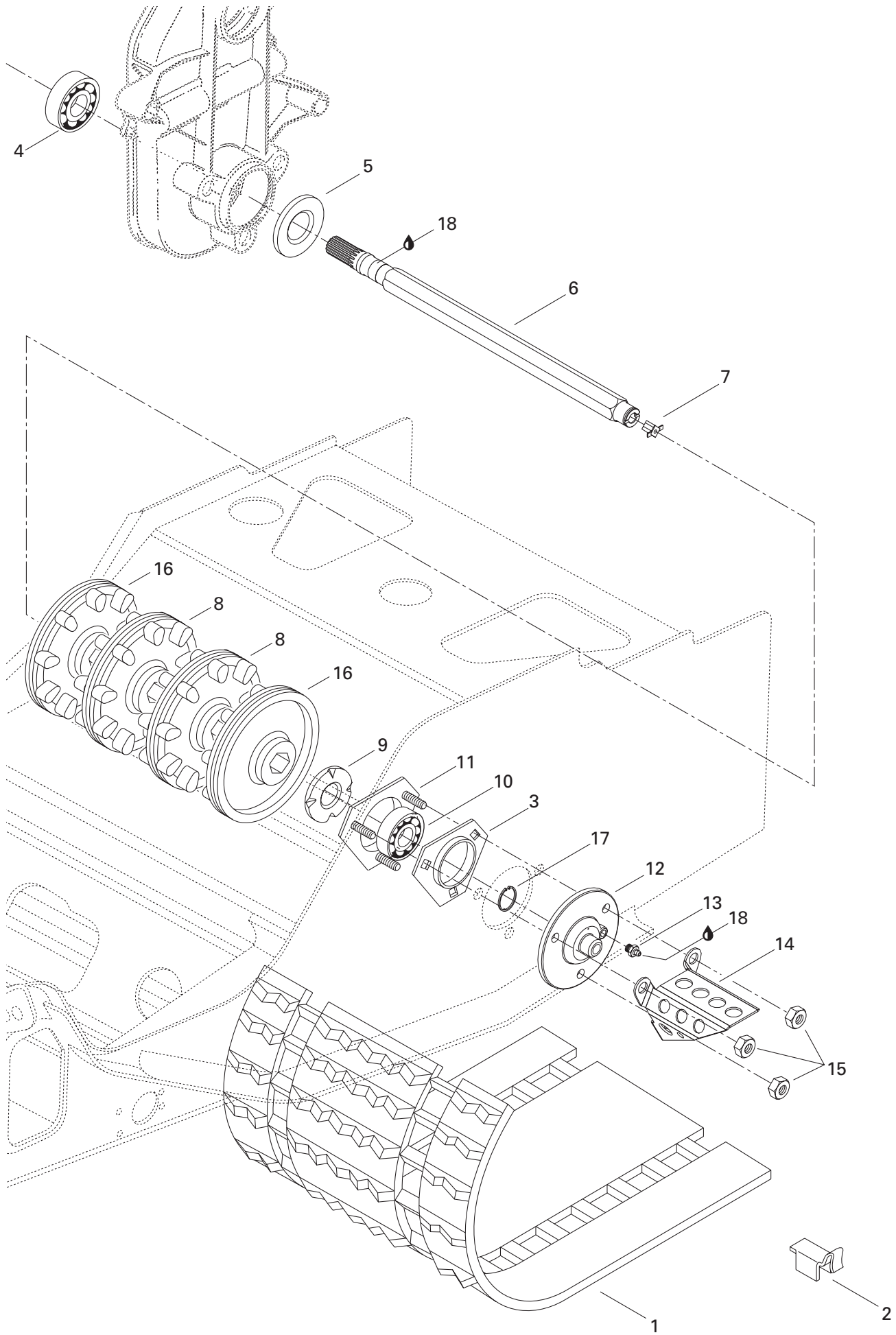




## Front Suspension and Ski Suspension avant et ski

FORMULA  
DELUXE

			500 LC	583	670	
<b>37</b>	572 069 800	Block Sliding .....	Coulisseau .....	4	4	4
<b>N 38</b>	505 070 068	Ball Joint .....	Rotule .....	2	2	2
<b>N 39</b>	505 070 069	Stabilisator .....	Stabilisateur .....	1	1	1
<b>N 40</b>	505 070 139	Bushing .....	douille .....	2	2	2
<b>41</b>	506 136 400	Washer .....	Rondelle .....	4	4	4
<b>42</b>	503 187 500	Spring Guide .....	Guide de ressort .....	2	2	2
<b>43</b>	517 254 900	Rear Plate Link .....	Plaque de raccord arrière .....	1	1	1
<b>44</b>	413 703 000	Loctite 242, 10 c.c. ....	Loctite 242, 10 c.c. ....	@	@	@
<b>45</b>	390 909 200	Rivet Avex .....	Rivet Avex .....	2	2	–
<b>46</b>	293 550 014	Grease, Super Lube #823-28 .....	Graisse, Super Lube #823-28 .....	@	@	@
<b>47</b>	222 065 565	Screw Hex. M6 x 55 .....	Vis hex. M6 x 55 .....	–	–	4
<b>48</b>	390 404 900	Pop Rivet .....	Pop rivet .....	4	4	–
<b>49</b>	518 306 700	Support .....	Support .....	1	1	1
<b>50</b>	572 101 000	Plastic Handle .....	Poignée de plastique .....	2	2	2
<b>51</b>	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	2	2	2
<b>52</b>	732 601 303	Hex. Screw M8 x 100 .....	Vis hex. M8 x 100 .....	2	2	2
<b>53</b>	224 081 171	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	8	8	8
<b>54</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	4	4	4
<b>55</b>	732 900 048	Washer .....	Rondelle .....	4	4	4
<b>N 56</b>	390 911 100	Rivet .....	Rivet .....	4	4	4
<b>N 57</b>	505 070 232	Proactive Control .....	Controle proactif .....	2	2	2
<b>N 58</b>	205 452 546	Socket Screw M5 x 25 .....	Vis allen. M5 x 25 .....	4	4	4
<b>59</b>	224 061 151	Flat Washer 6 mm .....	Rondelle plate 6 mm .....	4	4	4
<b>60</b>	228 751 045	Flanged Elastic Stop Nut M5 .....	Écrou d'arrêt élastique à épaulement M5 ..	4	4	4
<b>61</b>	211 000 021	Phillips Screw .....	Vis cruciforme .....	12	12	12
<b>62</b>	228 521 045	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	2	2	2
<b>63</b>	228 761 045	Flanged Elastic Stop Nut M6 .....	Écrou d'arrêt élastique à épaulement M6 ..	–	–	4
<b>64</b>	572 045 900	Cap .....	Capuchon .....	2	2	2



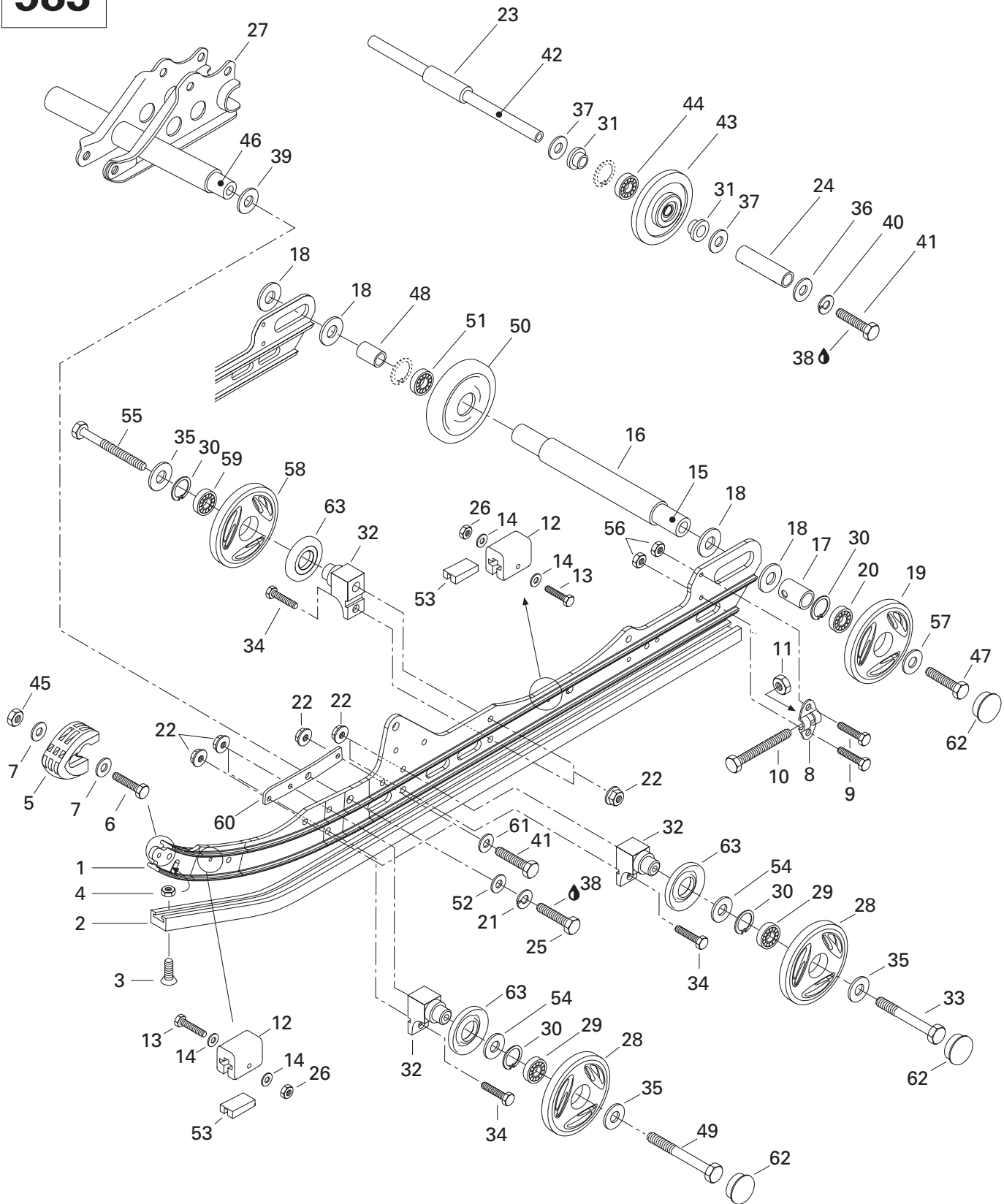


## Drive Axle and Track Essieu moteur et chenille

FORMULA  
DELUXE

			500 LC	583	670
<b>N 1-2</b>	504 151 779	Track .....	1	-	-
	570 211 600	Track (Europe) .....	1	-	-
	570 212 300	Track .....	-	1	1
	570 212 400	Track (Canada) .....	-	1	-
<b>2</b>	500 003 400	Guide Cleat .....	32	32	32
<b>3</b>	501 025 000	Flange .....	1	1	1
<b>4</b>	405 403 900	Ball Bearing, 6206 .....	1	1	1
<b>5</b>	581 056 500	Oil Seal .....	1	1	1
<b>6</b>	501 026 500	Drive Axle .....	1	1	1
<b>7</b>	572 010 100	Speedometer Drive Insert .....	1	1	1
<b>8</b>	414 663 900	9 Tooth Sprocket .....	2	2	2
<b>9</b>	501 017 400	Ball Bearing Protector .....	1	1	1
<b>10</b>	405 408 600	Ball Bearing .....	1	1	1
<b>11</b>	501 026 800	Bearing Housing .....	1	1	1
<b>12</b>	572 094 000	Flange (Speedo Drive Insert) .....	1	1	1
<b>13</b>	408 200 700	Grease Fitting .....	1	1	1
<b>14</b>	517 290 100	Cable Protector .....	1	1	1
<b>15</b>	228 581 045	Elastic Nut M8 .....	3	3	3
<b>16</b>	414 990 800	9 Tooth Half Sprocket .....	2	2	2
<b>17</b>	371 910 200	Circlip .....	1	1	1
<b>18</b>	413 706 100	Lithium Grease, 400 gr. ....	@	@	@

**500**  
**583**



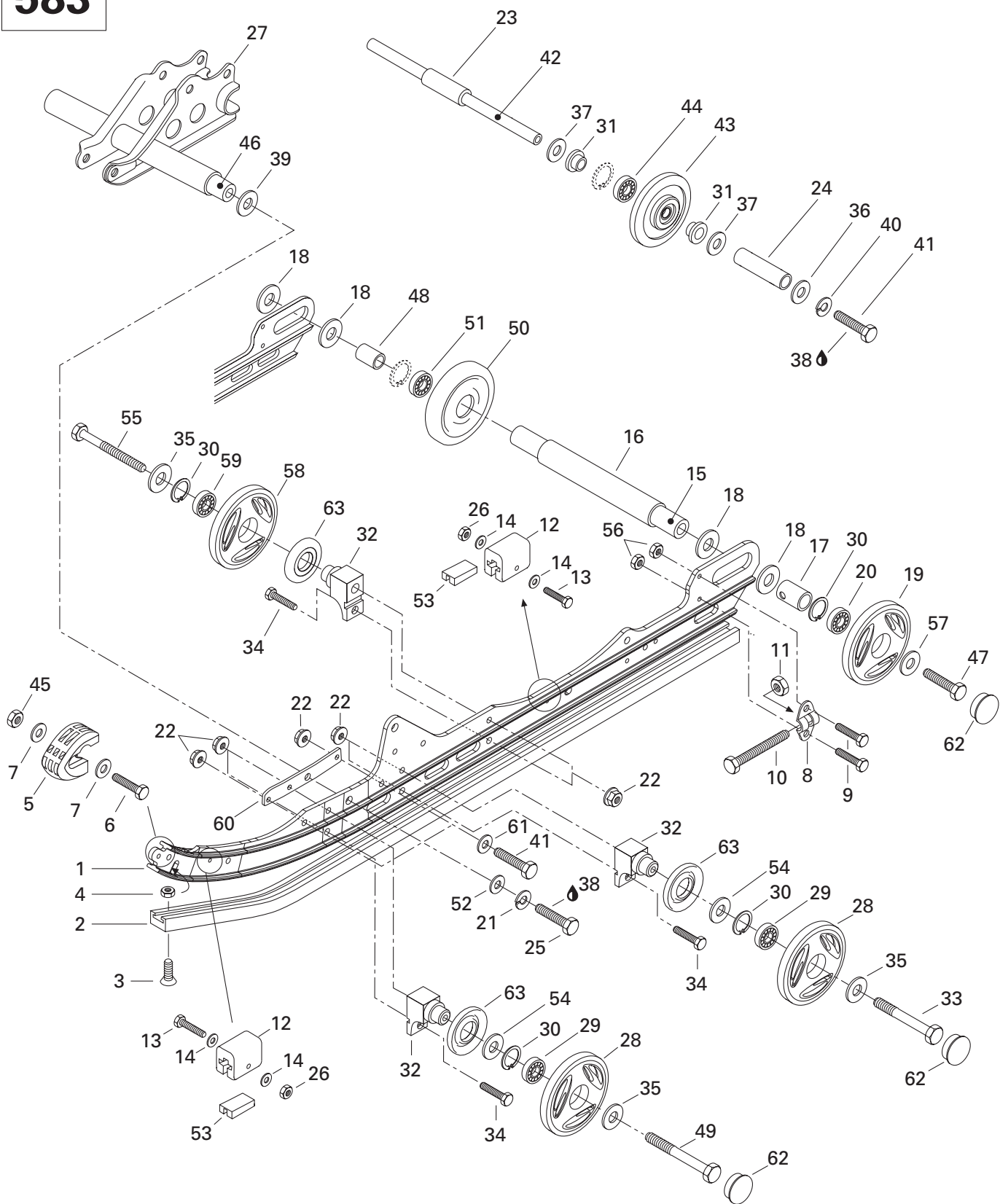


## Rear Suspension (500LC,583) Suspension arrière (500LC,583)

FORMULA  
DELUXE

			500 LC	583	670
<b>N 1</b>	503 188 960	Runner (121") .....	2	2	—
<b>2</b>	560 103 300	Runner Shoe (121") .....	2	2	—
<b>3</b>	216 362 560	Countersunk Head Screw M6 x 25 .....	2	2	—
<b>4</b>	228 561 045	Elastic Stop Nut M6 .....	2	2	—
<b>5</b>	572 075 400	Runner Protector .....	2	2	—
<b>6</b>	222 052 565	Hex. Screw M5 x 25 .....	2	2	—
<b>7</b>	391 301 600	Washer .....	4	4	—
<b>8</b>	503 155 300	Tensioner .....	2	2	—
<b>9</b>	222 062 065	Hex. Screw M6 x 20 .....	4	4	—
<b>N 10</b>	230 100 044	Hex. Screw M10 x 100 .....	2	2	—
<b>11</b>	228 501 045	Elastic Stop Nut M10 .....	2	2	—
<b>12</b>	570 063 000	Rubber Stopper .....	4	4	—
<b>13</b>	222 054 065	Hex. Screw M5 x 40 .....	4	4	—
<b>14</b>	391 301 700	Flat Washer .....	8	8	—
<b>15</b>	503 160 700	Rear Axle .....	1	1	—
<b>16</b>	503 183 000	Spacer (long) .....	1	1	—
<b>N 17</b>	503 189 075	Outer Spacer .....	2	2	—
<b>18</b>	503 180 400	Washer .....	4	4	—
<b>19→20</b>	572 097 712	<b>Wheel 165 (Yellow) .....</b>	<b>2</b>	<b>2</b>	<b>—</b>
<b>20</b>	405 404 500	Ball Bearing 6205 .....	2	2	—
<b>21</b>	224 721 218	Lock Washer 12 mm .....	2	2	—
<b>22</b>	228 781 045	Elastic Flanged Nut M8 .....	16	16	—
<b>23</b>	503 153 100	Center Spacer .....	1	1	—
<b>N 24</b>	503 188 951	External Spacer .....	2	2	—
<b>25</b>	222 023 565	Hex. Screw M12 x 35 .....	2	2	—
<b>26</b>	228 551 045	Elastic Stop Nut M5 .....	4	4	—
<b>27</b>	503 185 000	Welded Shock Support .....	1	—	—
<b>N</b>	503 188 976	Welded Shock Support .....	—	1	—
<b>28→29</b>	572 097 612	<b>Wheel 135 (Yellow) .....</b>	<b>4</b>	<b>4</b>	<b>—</b>
<b>29</b>	405 404 500	Ball Bearing 6205 .....	4	4	—
<b>30</b>	371 901 700	Circlip .....	8	8	—
<b>N 31</b>	415 112 700	Cushion .....	4	4	—
<b>32</b>	503 174 600	Support .....	6	6	—
<b>33</b>	222 088 565	Hex. Screw M8 x 85 .....	2	2	—
<b>34</b>	222 082 565	Hex. Screw M8 x 25 .....	6	6	—
<b>35</b>	503 183 100	Washer .....	6	6	—
<b>36</b>	503 183 200	Washer (Yellow) .....	2	2	—
<b>37</b>	503 154 000	Washer .....	4	4	—

**500**  
**583**







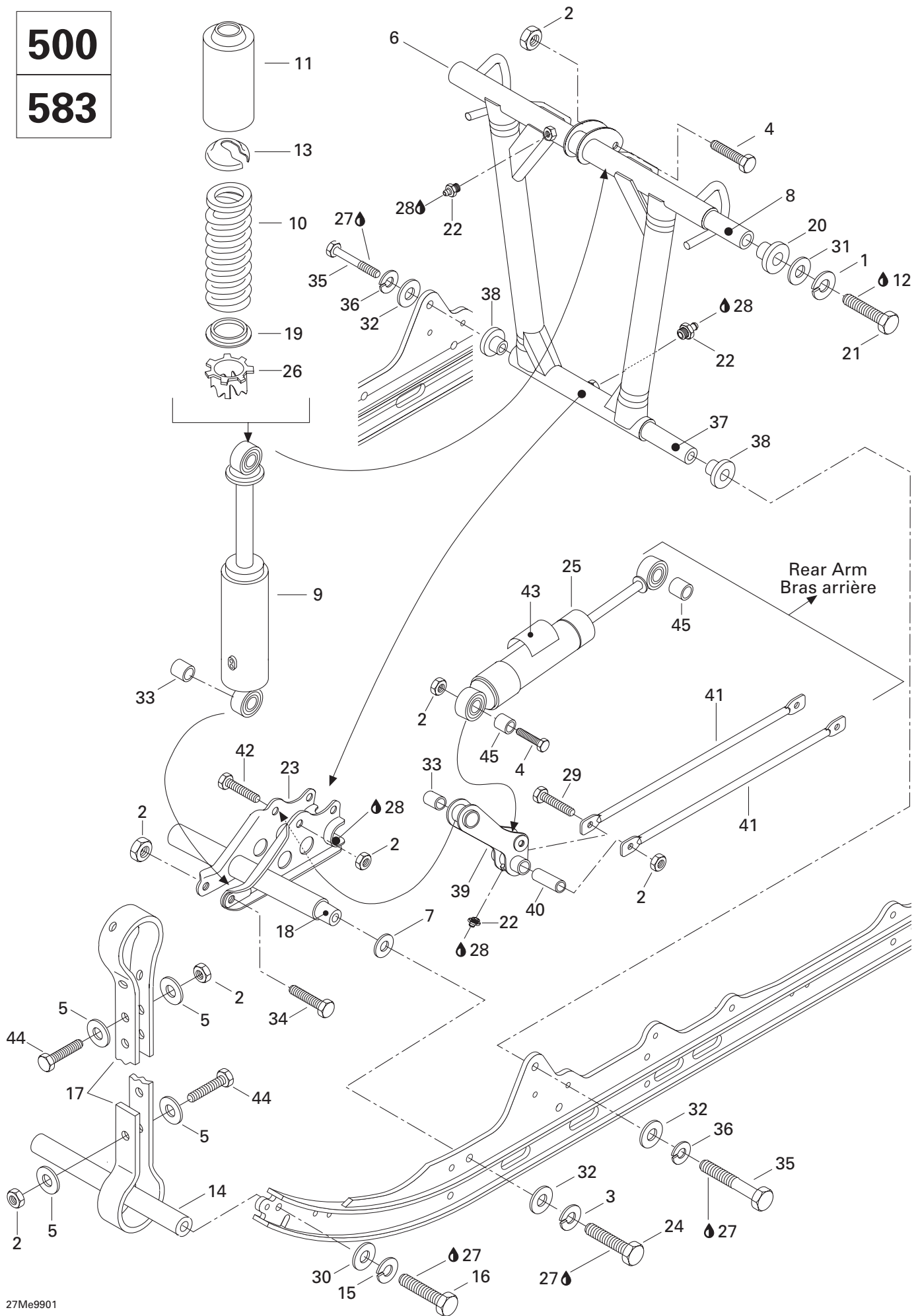
## Rear Suspension (500LC,583) Suspension arrière (500LC,583)

FORMULA  
DELUXE

500 LC	583	670
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<b>38</b>	413 707 400	Loctite 271, 10 c.c. ....	Loctite 271, 10 c.c. ....	@	@	—
<b>39</b>	503 175 400	Hard Washer .....	Rondelle trempée .....	2	2	—
<b>40</b>	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2	2	—
<b>41</b>	222 083 065	Hex. Screw M8 x 30 .....	Vis hex. M8 x 30 .....	6	6	—
<b>42</b>	503 160 000	Wheel Support Axle .....	Axe de roue de support .....	1	1	—
<b>43→44</b>	572 018 900	<b>Idler Wheel</b> .....	<b>Roue de support</b> .....	2	2	—
<b>44</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2	2	—
<b>45</b>	228 551 045	Elastic Stop Nut M5 .....	Écrou élastique M5 .....	2	2	—
<b>46</b>	503 174 900	Lower Axle .....	Axe inférieur .....	1	1	—
<b>47</b>	732 601 002	Hex. Screw .....	Vis hex. ....	2	2	—
<b>48</b>	503 182 900	Interior Spacer (Short) .....	Entretoise intérieure (courte) .....	1	1	—
<b>49</b>	222 089 065	Hex. Screw M8 x 90 .....	Vis hex. M8 x 90 .....	2	2	—
<b>50→51</b>	572 045 800	<b>Wheel 165</b> .....	<b>Roue 165</b> .....	1	1	—
<b>51</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	1	1	—
<b>52</b>	224 021 251	Flat Washer 12 mm .....	Rondelle plate 12 mm .....	2	2	—
<b>53</b>	572 084 800	Reinforcement Stopper .....	Renfort de butée .....	4	4	—
<b>54</b>	503 173 700	Washer .....	Rondelle .....	4	4	—
<b>55</b>	222 088 065	Screw Hex. M8 x 80 .....	Vis hex. M8 x 80 .....	2	2	—
<b>56</b>	228 761 045	Flanged Elastic Stop Nut M6 .....	Écrou d'arrêt élastique à épaulement M6 ..	4	4	—
<b>57</b>	503 183 300	Washer .....	Rondelle .....	2	2	—
<b>N 58→59</b>	503 188 997	<b>Wheel 135</b> .....	<b>Roue 135</b> .....	2	2	—
<b>59</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2	2	—
<b>N 60</b>	503 189 060	Reinforcement Plate .....	Plaque de renfort .....	2	2	—
<b>61</b>	224 081 171	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	4	4	—
<b>62</b>	570 063 600	Wheel Cap .....	Capuchon de roue .....	6	6	—
<b>N 63</b>	572 089 000	Labyrinth Seal .....	Joint Labyrinthe .....	6	6	—

**500**  
**583**



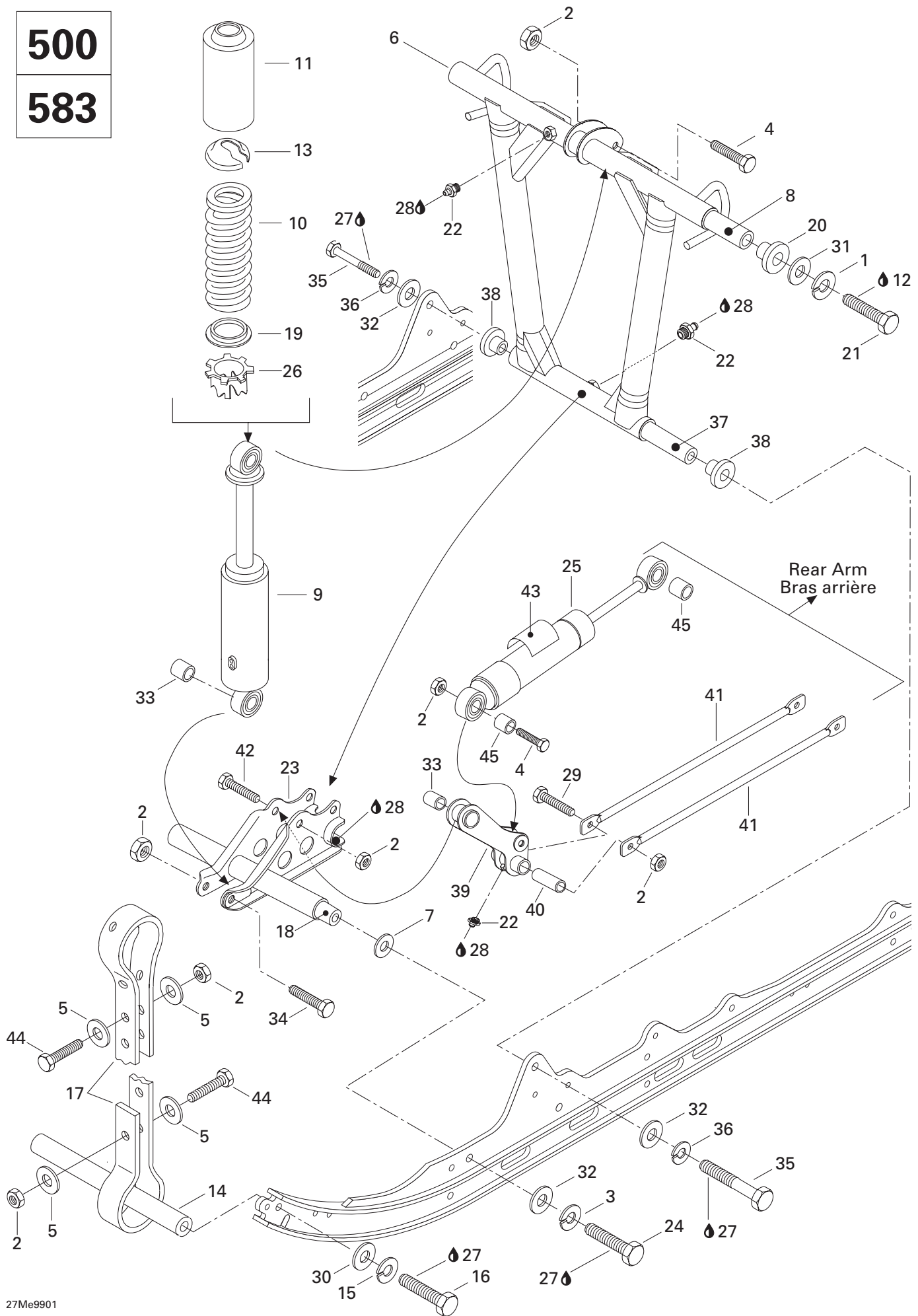


## Front Arm (RR. Susp.) (500LC,583) Bras avant (susp. arr.) (500LC,583)

FORMULA  
DELUXE

				500 LC	583	670
1	213 000 003	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	2	2	—
2	228 581 045	Elastic Stop Nut M8 .....	Écrou élastique M8 .....	9	9	—
3	224 721 218	Lock Washer 12 mm .....	Rondelle-frein 12 mm .....	2	2	—
4	222 084 065	Hex. Screw M8 x 40 .....	Vis hex. M8 x 40 .....	2	2	—
5	517 078 700	Washer .....	Rondelle .....	8	8	—
<b>N 6</b>	503 189 217	Welded Front Arm .....	Bras avant soudé .....	1	1	—
7	503 175 400	Hard Washer .....	Rondelle trempée .....	2	2	—
<b>N 8</b>	503 188 938	Shaft .....	Arbre .....	1	1	—
<b>N 9</b>	503 189 173	Shock Central .....	Amortisseur central .....	1	—	—
	415 094 700	Shock .....	Amortisseur .....	—	1	—
10	415 070 400	Shock Spring .....	Ressort d'amortisseur .....	1	1	—
<b>N 11</b>	503 188 930	Protector .....	Protecteur .....	1	1	—
12	413 703 000	Loctite 242, 10 cc. ....	Loctite 242, 10 cc. ....	@	@	—
13	503 140 600	Spring Stopper .....	Butée de ressort .....	1	1	—
14	503 151 600	Axle .....	Axe .....	1	1	—
15	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2	2	—
16	222 083 065	Hex. Screw M8 x 30 .....	Vis hex. M8 x 30 .....	2	2	—
<b>N 17</b>	503 189 181	Stopper Strap .....	Courroie d'arrêt .....	2	—	—
	570 069 300	Stopper Strap .....	Courroie d'arrêt .....	—	2	—
18	503 174 900	Lower Axle (Shock Support) .....	Axe inférieur (support d'amortisseur) .	1	1	—
19	572 092 600	Spring Guide .....	Guide de ressort .....	1	1	—
<b>N 20</b>	503 188 939	Cushion .....	Coussinet .....	2	2	—
21	222 006 065	Hex. Screw M10 x 60 .....	Vis hex. M10 x 60 .....	2	2	—
22	408 200 700	Grease Fitting M6 .....	Raccord de graissage M6 .....	3	3	—
23	503 185 000	Welded Shock Support .....	Support soudé d'amortisseur .....	1	—	—
<b>N</b>	503 188 976	Welded Shock Support .....	Support soudé d'amortisseur .....	—	1	—
24	222 023 565	Hex. Screw M12 x 35 .....	Vis hex. M12 x 35 .....	2	2	—
<b>N 25</b>	503 189 172	Rear Shock .....	Amortisseur arrière .....	1	—	—
<b>N</b>	503 189 257	Rear Shock (Europe) .....	Amortisseur arrière (europe) .....	1	—	—
	415 094 900	Rear Shock .....	Amortisseur arrière .....	—	1	—
26	503 169 000	Adjuster Ring (Cam) .....	Bague de réglage (came) .....	1	1	—
27	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	—
28	413 706 100	Lithium Grease, 400 gr. ....	Graisse au lithium, 400 gr. ....	@	@	—
29	222 087 565	Hex. Screw M8 x 75 .....	Vis hex. M8 x 75 .....	1	1	—
30	224 081 171	Flat Washer .....	Rondelle plate .....	2	2	—
31	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	2	2	—
32	224 021 251	Flat Washer 12 mm .....	Rondelle plate 12 mm .....	4	4	—
33	414 917 900	Cushion .....	Coussinet .....	2	2	—

**500**  
**583**

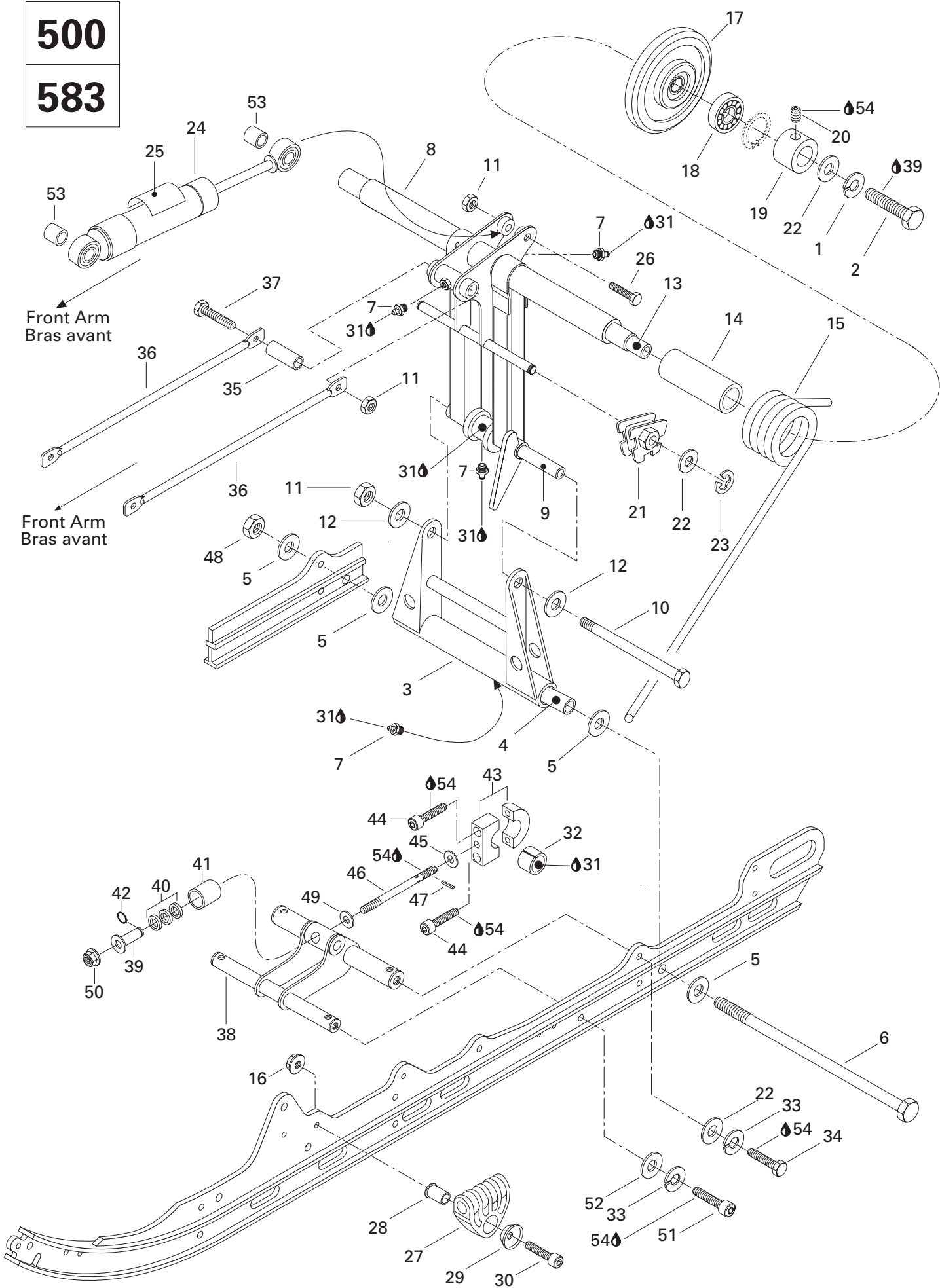




## Front Arm (RR. Susp.) (500LC,583) Bras avant (susp. arr.) (500LC,583)

		FORMULA DELUXE		
		500 LC	583	670
<b>34</b>	222 085 565	Hex. Screw M8 x 55 .....	Vis hex. M8 x 55 .....	1 1 -
<b>35</b>	222 026 065	Hex. Screw M12 x 60 .....	Vis hex. M12 x 60 .....	2 2 -
<b>36</b>	224 721 218	Lock Washer 12 mm .....	Rondelle-frein 12 mm .....	2 2 -
<b>37</b>	503 182 000	Lower Axle (Front Arm) .....	Axe inférieur (bras avant) .....	1 1 -
<b>N 38</b>	503 188 940	Cushion .....	Coussinet .....	2 2 -
<b>39</b>	503 158 500	Lever .....	Levier .....	1 1 -
<b>40</b>	503 158 600	Tie Rod Shaft .....	Axe de barre d'accouplement .....	1 1 -
<b>41</b>	503 187 100	Tie Rod .....	Barre d'accouplement .....	2 2 -
<b>42</b>	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	1 1 -
<b>N 43</b>	516 000 181	Shock Decal .....	Décalque amortisseur .....	1 1 -
<b>N</b>	516 000 182	Shock Decal (Europe) .....	Décalque amortisseur (europe) .....	1 - -
<b>44</b>	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	4 4 -
<b>45</b>	414 802 600	Cushion (Europe) .....	Coussinet (europe).....	2 - -

**500**  
**583**



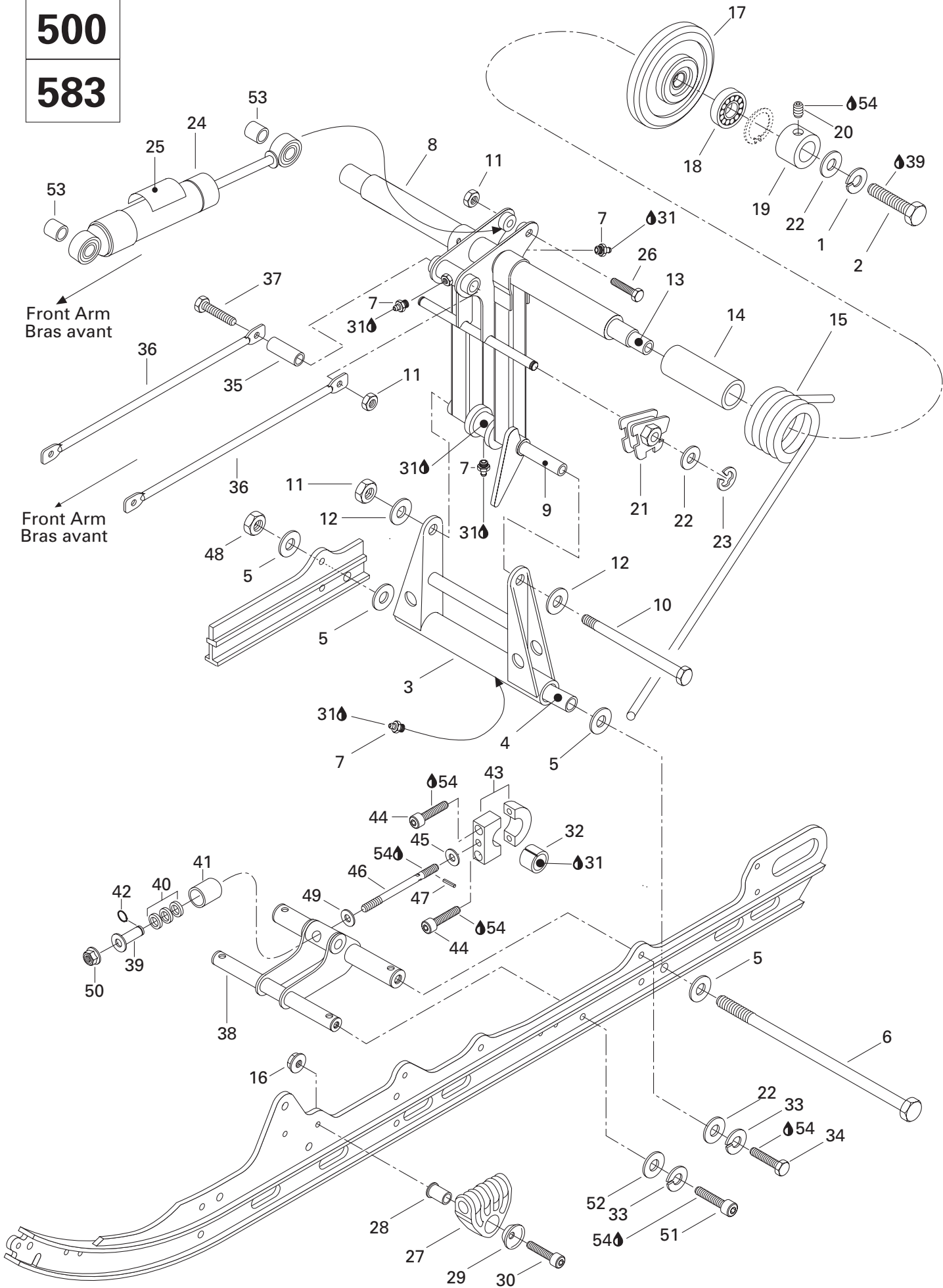


## Rear Arm (RR. Susp.) (500LC,583) Bras arrière (susp. arr.) (500LC,583)

FORMULA  
DELUXE

		500 LC	583	670
1	213 000 003	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	2 2 -
2	222 003 565	Hex. Screw M10 x 35 .....	Vis hex. M10 x 35 .....	2 2 -
3	503 169 200	Pivot Welded Arm .....	Jumelle soudée .....	1 1 -
4	503 154 703	Lower Axle Pivot .....	Axe inférieur de jumelle .....	1 1 -
5	224 081 201	Washer .....	Rondelle .....	4 4 -
6	732 601 198	Bolt M8 .....	Boulon M8 .....	1 1 -
7	408 200 700	Grease Fitting M6 .....	Raccord de graissage M6 .....	4 4 -
N 8	503 189 230	Welded Rear Arm .....	Bras arrière soudé .....	1 - -
N	503 188 961	Welded Rear Arm .....	Bras arrière soudé .....	- 1 -
9	503 144 300	Upper Axle .....	Axe supérieur .....	1 1 -
10	732 601 197	Bolt M8 .....	Boulon M8 .....	1 1 -
11	228 581 045	Elastic Stop Nut M8 .....	Écrou élastique M8 .....	3 3 -
12	224 081 171	Washer .....	Rondelle .....	2 2 -
13	503 168 700	Transversal Rear Axle .....	Axe transversal arrière .....	1 1 -
14	572 080 700	Bushing .....	Douille .....	2 2 -
15	415 010 500	R.H. Spring .....	Ressort DR .....	1 1 -
	414 944 200	R.H. Spring (Europe) .....	Ressort DR (europe) .....	1 - -
	415 010 600	L.H. Spring .....	Ressort GA .....	1 1 -
	414 944 300	L.H. Spring (Europe) .....	Ressort GA (europe) .....	1 - -
16	228 781 045	Flanged Elastic Stop Nut M8 .....	Écrou d'arrêt élastique à épaulement M8 ..	2 2 -
17-18	572 091 400	<b>Idler Wheel</b> .....	<b>Roue de support</b> .....	2 2 -
18	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2 2 -
19	503 168 800	Retaining Ring .....	Bague d'appui .....	2 2 -
20	222 560 865	Socket Set Screw M6 .....	Vis de pression allen M6 .....	2 2 -
21	572 030 800	L.H. Cam Adjuster .....	Came de réglage GA .....	1 1 -
	572 030 900	R.H. Cam Adjuster .....	Came de réglage DR .....	1 1 -
22	224 001 211	Washer 10 mm .....	Rondelle 10 mm .....	6 6 -
23	371 907 100	Circlip .....	Circlip .....	2 2 -
N 24	503 189 172	Rear Shock .....	Amortisseur arrière .....	1 - -
N	503 189 257	Rear Shock (Europe) .....	Amortisseur arrière (europe) .....	1 - -
	415 094 900	Rear Shock .....	Amortisseur arrière .....	- 1 -
N 25	516 000 181	Shock Decal .....	Décalque amortisseur .....	1 1 -
N	516 000 182	Shock Decal (Europe) .....	Décalque amortisseur (europe) .....	1 - -
26	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	1 1 -
N 27	503 188 933	Spring Support .....	Support de ressort .....	2 2 -
N 28	503 188 934	Spring Axle Guide .....	Axe-guide pour ressort .....	2 2 -
N 29	503 188 929	Retainer Washer .....	Rondelle de retenue .....	2 2 -
30	222 984 565	Socket Screw M8 x 45 .....	Vis allen M8 x 45 .....	2 2 -

**500**  
**583**







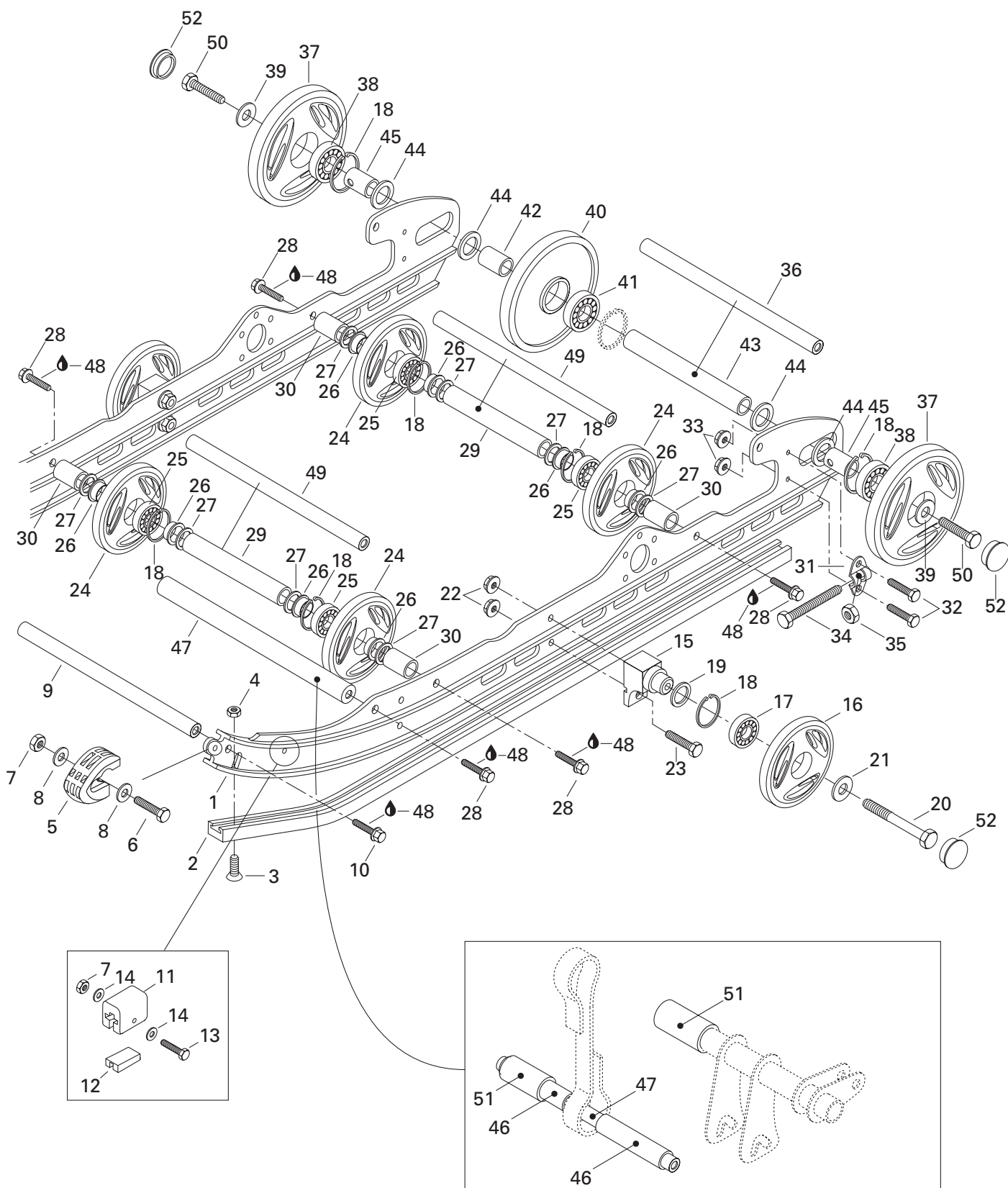
## Rear Arm (RR. Susp.) (500LC,583) Bras arrière (susp. arr.) (500LC,583)

FORMULA  
DELUXE

500 LC	583	670
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31	413 706 100	Lithium Grease, 400 gr. ....	Graisse au lithium, 400 gr. ....	@	@	—
32	415 027 800	Cushion .....	Coussinet .....	1	1	—
33	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	4	4	—
34	222 003 065	Hex. Screw M10 x 30 .....	Vis hex. M10 x 30 .....	2	2	—
35	503 158 600	Tie Rod Shaft .....	Axe de barre d'accouplement .....	1	1	—
36	503 187 100	Tie Rod .....	Barre d'accouplement .....	2	2	—
37	222 087 565	Hex. Screw M8 x 75 .....	Vis hex. M8 x 75 .....	1	1	—
N 38	503 188 969	Bracket Weld .....	Attache soudée .....	1	1	—
39	503 172 900	Bushing Weld .....	Douille soudée .....	1	1	—
40	570 049 600	Rubber Stopper .....	Butée de caoutchouc .....	3	3	—
41	503 103 600	Cup .....	Coupole .....	1	1	—
42	371 910 700	Circlip .....	Circlip .....	1	1	—
N 43-47	503 189 044	<b>Pivot Block Ass'y</b> .....	<b>Bloc de pivot ass.</b> .....	1	1	—
44	222 983 065	Allen Screw M8 x 30 .....	Vis Allen M8 x 30 .....	2	2	—
45	— XXX —	Washer .....	Rondelle .....	1	1	—
46	— XXX —	Threaded Rod .....	Tige filetée .....	1	1	—
47	732 804 011	Roll Pin .....	Goupille ressort .....	1	1	—
48	228 781 045	Nut Flanged Elastic M8 .....	Écrou élastique à épaulement M8 .....	1	1	—
49	503 183 400	Washer .....	Rondelle .....	1	1	—
50	228 701 045	Flanged Elastic Nut M10 .....	Écrou élastique à épaulement M10 .....	1	1	—
51	222 903 565	Screw Allen M10 x 35 .....	Vis Allen M 10 x 35 .....	2	2	—
52	503 176 700	Hard Washer 10 mm .....	Rondelle trempée 10 mm .....	2	2	—
53	414 802 600	Cushion (Europe) .....	Coussinet (europe) .....	2	—	—
54	413 707 400	Loctite 271, 10 c.c. ....	Loctite 271, 10 c.c. ....	@	@	—

# 670





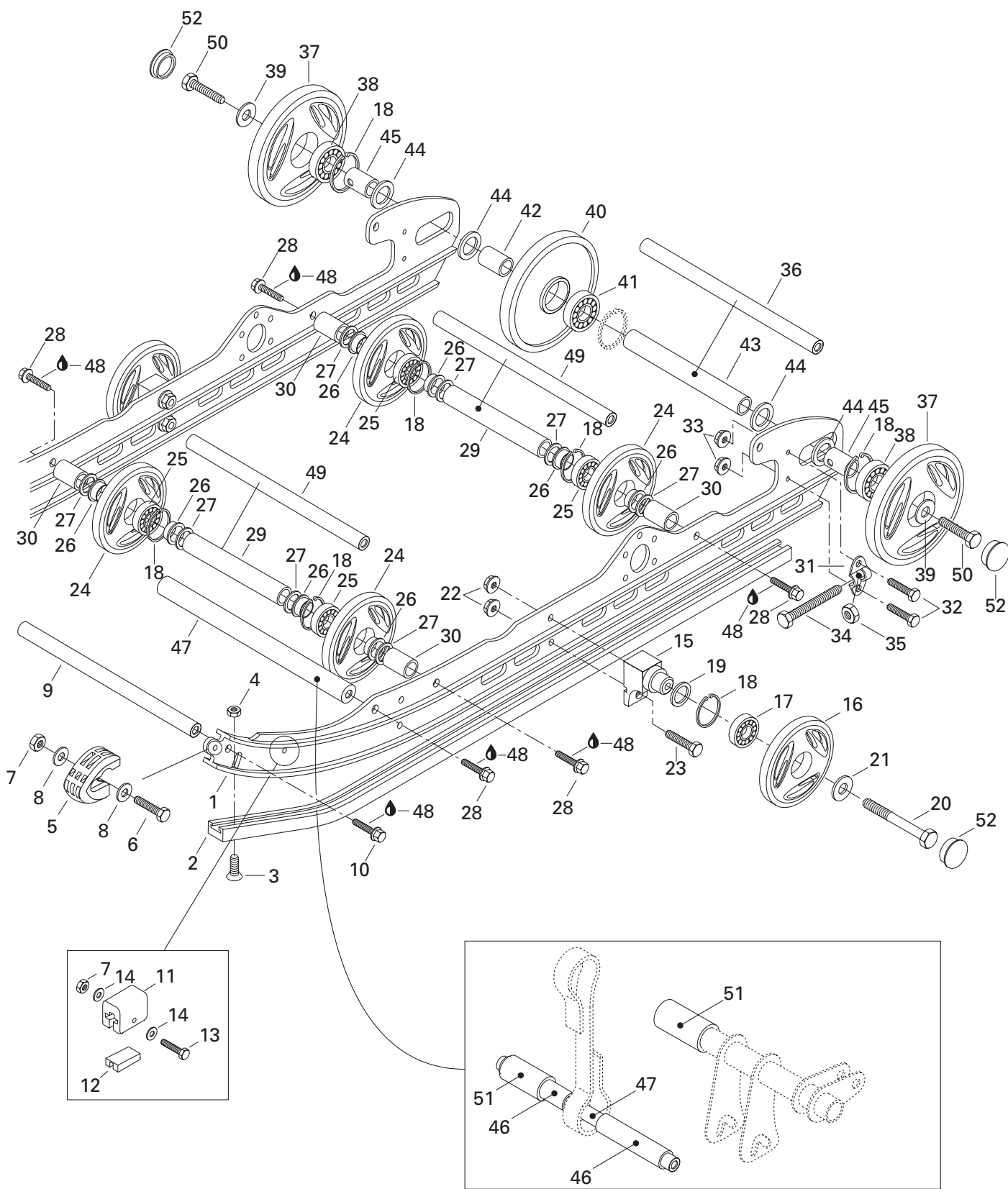
## Rear Suspension (670) Suspension arrière (670)

FORMULA  
DELUXE

500 LC	583	670
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1	503 179 000	Runner .....	Rail usiné .....	-	-	2
N 2	503 188 953	Shoe Runner .....	Glissière .....	-	-	2
3	216 362 560	Countersunk Screw M6 x 25 .....	Vis à tête fraisée M6 x 25 .....	-	-	2
4	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique .....	-	-	2
5	572 075 400	Runner Protector .....	Protecteur de rail .....	-	-	2
6	222 052 565	Hex. Screw M5 x 25 .....	Vis hex. M5 x 25 .....	-	-	2
7	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	-	-	4
8	391 301 600	Flat Washer .....	Rondelle plate .....	-	-	4
9	503 151 600	Axle .....	Axe .....	-	-	1
10	732 601 284	Hex. Flanged Screw M8 x 25 .....	Vis hex. à épaulement M8 x 25 .....	-	-	2
11	570 063 000	Rubber Stopper .....	Butée de caoutchouc .....	-	-	2
12	572 084 800	Stopper Reinforcement .....	Renfort de butée .....	-	-	2
13	222 054 065	Hex. Screw M5 x 40 .....	Vis hex. M5 x 40 .....	-	-	2
14	391 301 700	Flat Washer .....	Rondelle plate .....	-	-	4
15	503 174 600	Support .....	Support .....	-	-	2
16→17	572 097 612	<b>Wheel 135 (Yellow) .....</b>	<b>Roue 135 (jaune) .....</b>	-	-	2
17	405 404 500	Ball Bearing .....	Roulement à billes .....	-	-	2
18	371 901 700	Circlip .....	Circlip .....	-	-	8
19	503 173 700	Washer .....	Rondelle .....	-	-	2
20	222 088 565	Hex. Screw M8 x 85 .....	Vis hex. M8 x 85 .....	-	-	2
21	503 183 100	Washer .....	Rondelle .....	-	-	2
22	228 781 045	Elastic Flanged Stop Nut M8 .....	Écrou d'arrêt élastique à épaulement M8 ..	-	-	4
23	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	-	-	2
N 24→25	503 188 997	<b>Wheel 135 .....</b>	<b>Roue 135 .....</b>	-	-	4
25	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	-	-	4
N 26	415 112 700	Cushion .....	Coussinet .....	-	-	8
27	503 154 000	Washer .....	Rondelle .....	-	-	8
28	207 603 044	Hex. Flanged Screw M10 x 30 .....	Vis hex. à épaulement M10 x 30 .....	-	-	6
29	503 153 100	Spacer .....	Entretoise .....	-	-	2
30	503 188 800	Spacer .....	Entretoise .....	-	-	4
31	503 155 300	Tensioner .....	Tendeur .....	-	-	2
32	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	-	4
33	228 761 045	Elastic Flanged Stop Nut M6 .....	Écrou d'arrêt élastique à épaulement M6 ..	-	-	4
34	732 601 017	Hex. Screw M10 x 110 .....	Vis hex. M10 x 110 .....	-	-	2
35	228 501 045	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	-	-	2
36	503 160 700	Rear Axle .....	Essieu arrière .....	-	-	1
N 37→38	503 188 949	<b>Wheel 180 (Yellow 2000) .....</b>	<b>Roue 180 (jaune 2000) .....</b>	-	-	2
38	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	-	-	2

# 670



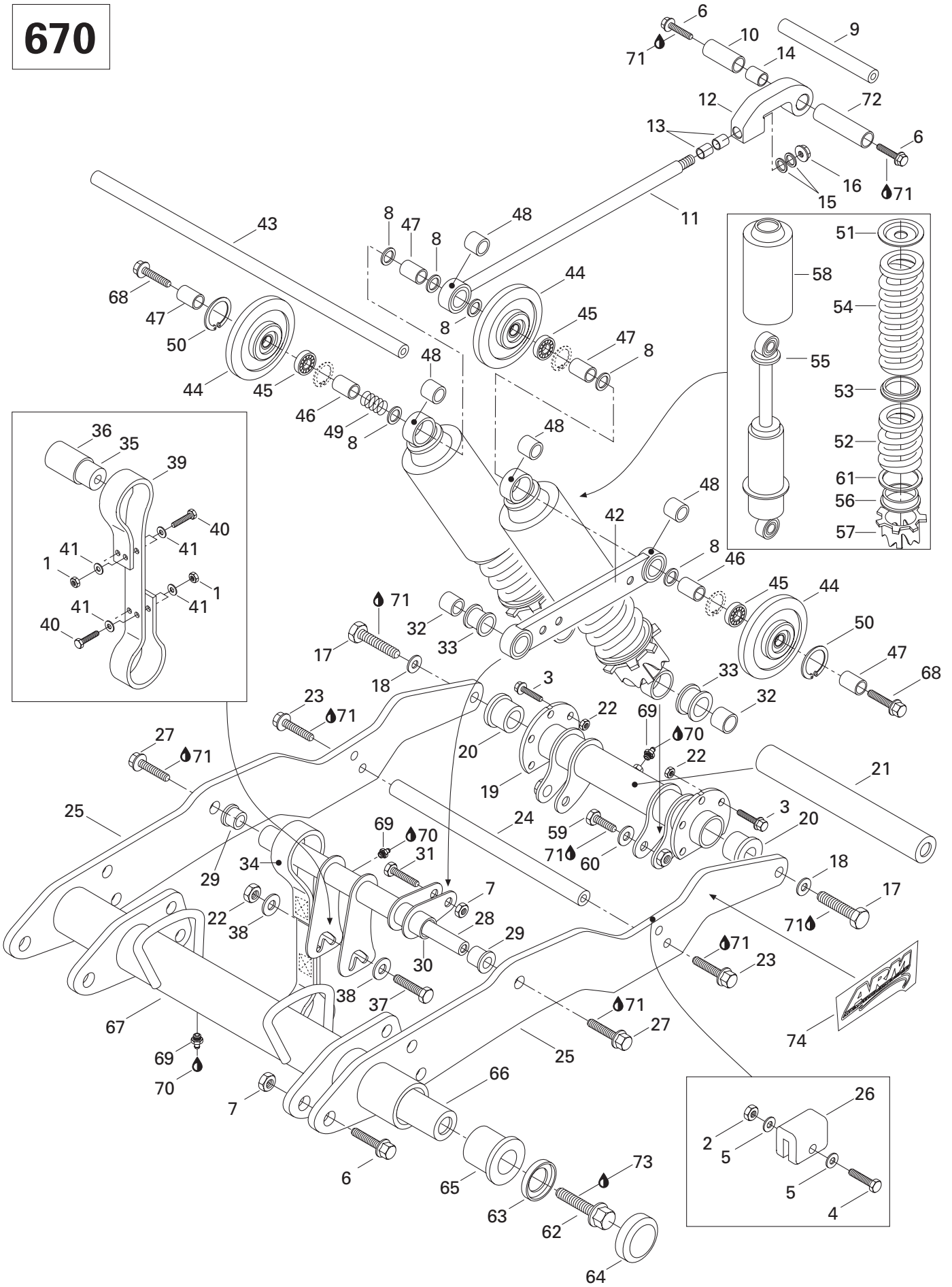


## Rear Suspension (670) Suspension arrière (670)

FORMULA DELUXE		
500 LC	583	670

<b>39</b>	503 183 300	Washer .....	Rondelle .....	-	-	2
<b>40→41</b>	572 106 400	<b>Plastic Wheel 180</b> .....	<b>Roue de plastique 180</b> .....	-	-	1
<b>41</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	-	-	1
<b>42</b>	503 182 900	Short Spacer .....	Entretoise-courte .....	-	-	1
<b>43</b>	503 183 000	Long Spacer .....	Entretoise-longue .....	-	-	1
<b>44</b>	503 180 400	Washer .....	Rondelle .....	-	-	4
<b>45</b>	503 154 800	Outer Spacer .....	Entretoise-extérieure .....	-	-	2
<b>46</b>	572 102 300	Spacer .....	Entretoise .....	-	-	2
<b>47</b>	503 181 100	Axle .....	Axe .....	-	-	1
<b>48</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	-	-	@
<b>49</b>	503 188 700	Wheel Axle .....	Essieu de roue .....	-	-	2
<b>50</b>	732 601 002	Hex. Screw .....	Vis hex. ....	-	-	2
<b>N 51</b>	503 189 215	Spacer .....	Entretoise .....	-	-	2
<b>52</b>	570 063 600	Wheel Cap .....	Capuchon de roue .....	-	-	4

670



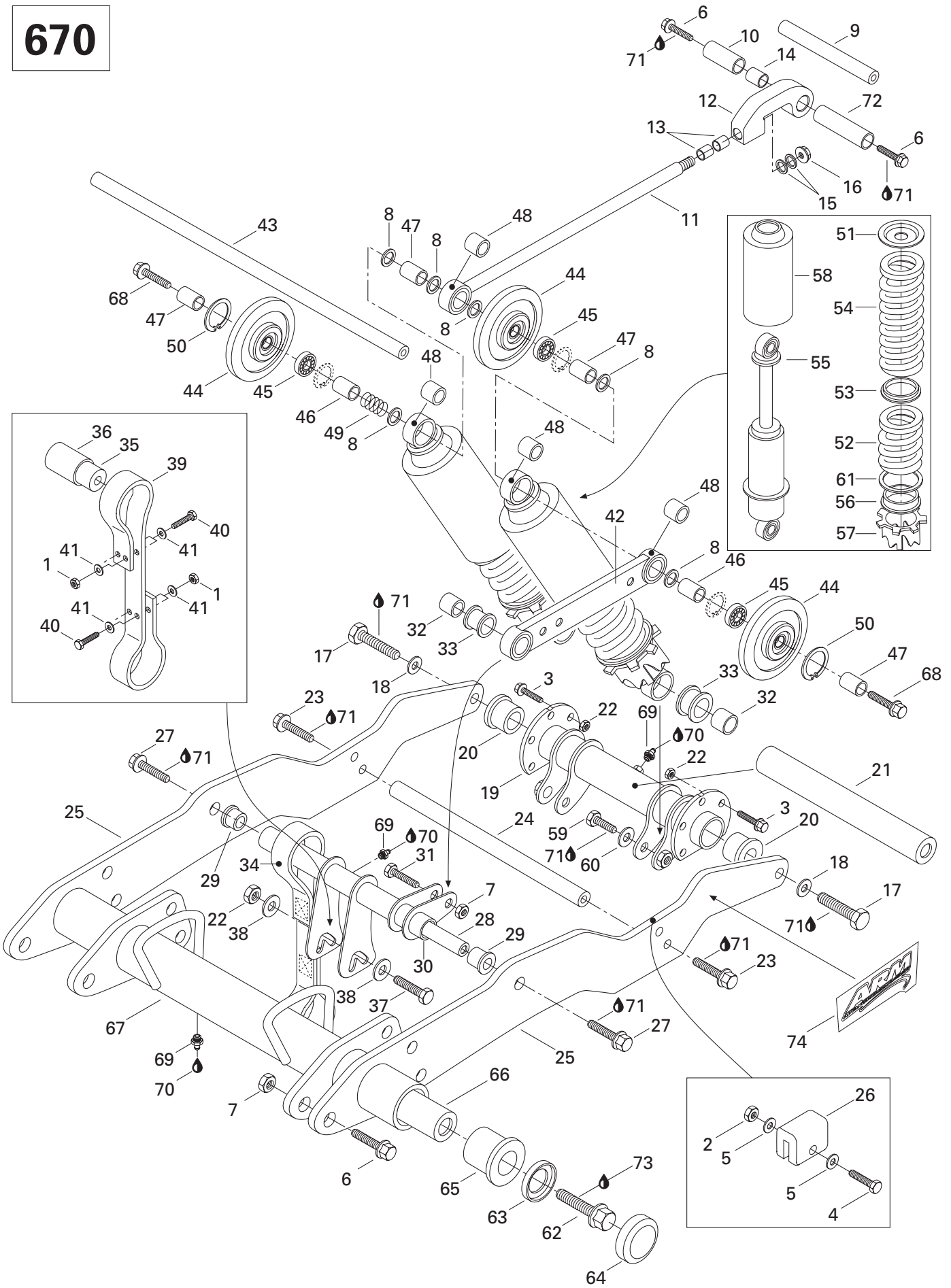


## Rear Suspension (670) Suspension arrière (670)

FORMULA  
DELUXE

			500 LC	583	670
1	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique .....	-	4
2	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	-	2
3	732 601 284	Hex. Flanged Screw M8 x 25 .....	Vis hex. à épaulement M8 x 25 .....	-	10
4	222 054 065	Hex. Screw M5 x 40 .....	Vis hex. M5 x 40 .....	-	2
5	391 301 700	Flat Washer .....	Rondelle plate .....	-	4
6	207 603 044	Hex. Flanged Screw M10 x 30 .....	Vis hex. à épaulement M10 x 30 .....	-	8
7	228 501 045	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	-	7
8	503 180 400	Washer .....	Rondelle .....	-	6
9	503 180 500	Shaft .....	Arbre .....	-	1
10	572 102 400	Spacer .....	Entretoise .....	-	1
11	503 183 900	Rear Arm .....	Bras arrière .....	-	1
12	503 184 000	Rear Arm Stopper .....	Butée de bras arrière .....	-	1
13	503 184 100	Bushing .....	Coussinet .....	-	2
14	503 184 200	Bushing .....	Coussinet .....	-	1
15	572 104 100	Washer .....	Rondelle .....	-	2
16	228 701 045	Elastic Flanged Stop Nut M10 .....	Écrou d'arrêt élastique à épaulement M10 ...	-	1
17	222 075 065	Hex. Screw M14 x 50 .....	Vis hex. M14 x 50 .....	-	2
18	732 900 021	Conical Spring Washer .....	Rondelle-ressort conique .....	-	2
19	503 179 200	Shock Support .....	Support d'amortisseur .....	-	1
20	503 179 900	Cushion .....	Coussinet .....	-	2
21	503 179 300	Shaft .....	Arbre .....	-	1
22	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	-	11
23	732 601 304	Hex. Flanged Screw M12 x 30 .....	Vis hex. à épaulement M12 x 30 .....	-	2
<b>N 24</b>	503 189 200	Axle .....	Axe .....	-	1
25	503 178 900	Arm .....	Bras .....	-	2
26	570 067 600	Rubber Stopper .....	Butée de caoutchouc .....	-	2
27	732 601 283	Hex. Flanged Screw M12 x 45 .....	Vis hex. à épaulement M12 x 45 .....	-	2
28	503 179 500	Shaft .....	Arbre .....	-	1
29	503 180 900	Cushion .....	Coussinet .....	-	2
30	503 180 000	Pivot .....	Pivot .....	-	1
31	222 004 565	Hex. Screw M10 x 45 .....	Vis hex. M10 x 45 .....	-	1
32	503 180 100	Spacer .....	Entretoise .....	-	3
33	503 181 300	Cushion .....	Coussinet .....	-	3
34	503 181 200	Belt .....	Courroie .....	-	1
35	503 180 300	Spacer .....	Entretoise .....	-	1
36	572 102 100	Cushion .....	Coussinet .....	-	1
37	222 088 065	Hex. Screw M8 x 80 .....	Vis hex. M8 x 80 .....	-	1
38	503 183 200	Washer (Yellow) .....	Rondelle (jaune) .....	-	2

670



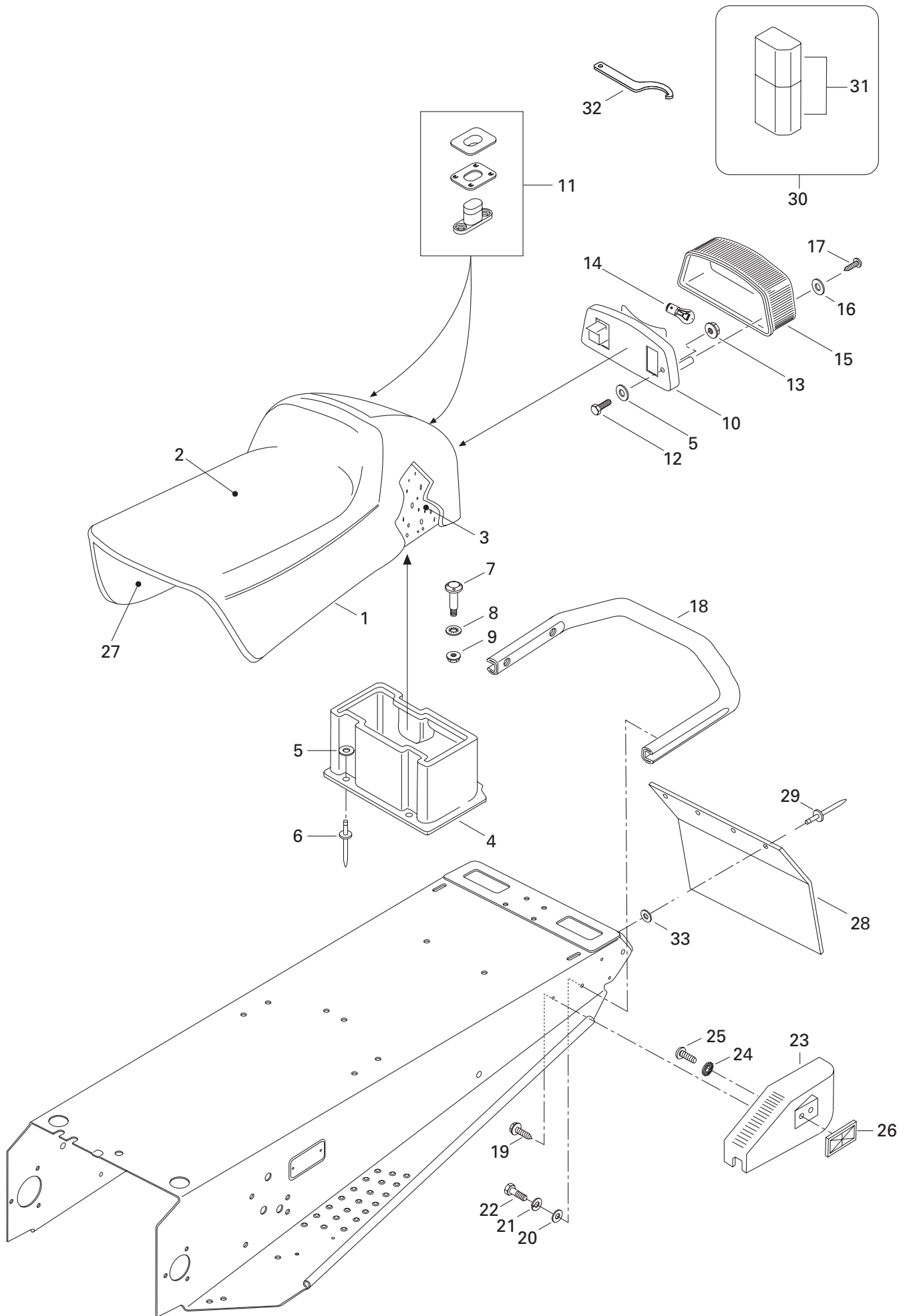




## Rear Suspension (670) Suspension arrière (670)

FORMULA  
DELUXE

			500 LC	583	670
39	570 068 400	Rubber Belt .....		–	1
40	222 062 565	Hex. Screw M6 x 25 .....		–	4
41	503 185 100	Washer .....		–	8
42	503 179 400	Arm .....		–	1
43	503 178 800	Shaft .....		–	1
44→45	572 091 700	<b>Idler Wheel 100</b> .....		–	3
45	405 404 500	Ball Bearing .....		–	3
46	503 178 500	Spacer .....		–	2
47	503 178 600	Spacer .....		–	4
48	503 184 800	Cushion .....		–	4
49	415 088 900	Axle Spring .....		–	1
50	371 910 200	Circlip .....		–	2
51	503 182 300	Spring Stopper .....		–	2
52	415 090 300	Spring .....		–	2
53	572 103 200	Spring Spacer .....		–	2
54	415 090 400	Spring .....		–	2
N 55	503 189 250	Rear Shock .....		–	2
56	503 185 500	Guide Ressort .....		–	2
N 57	503 189 205	Cam .....		–	2
58	570 067 800	Protector .....		–	2
59	222 004 565	Hex. Screw M10 x 45 .....		–	2
60	503 183 800	Washer .....		–	2
61	503 185 600	Washer .....		–	2
62	732 601 304	Hex. Flanged Screw M12 x 40 .....		–	2
63	503 185 300	Protector Support .....		–	2
64	572 045 900	Cap .....		–	2
65	503 179 800	Cushion .....		–	2
66	503 179 700	Shaft .....		–	1
67	503 179 600	Upper Tube .....		–	1
68	732 601 287	Hex. Screw Flanged M12 x 30 .....		–	2
69	408 200 700	Grease Fitting .....		–	3
70	413 706 100	Lithium Grease, 400 gr .....		–	@
71	413 707 400	Loctite 271, 10 cc .....		–	@
72	572 102 500	Spacer .....		–	1
73	413 703 000	Loctite 242, 10 cc .....		–	@
N 74	516 000 221	"ARM" Decal R.H. ....		–	1
N	516 000 222	"ARM" Decal L.H. ....		–	1

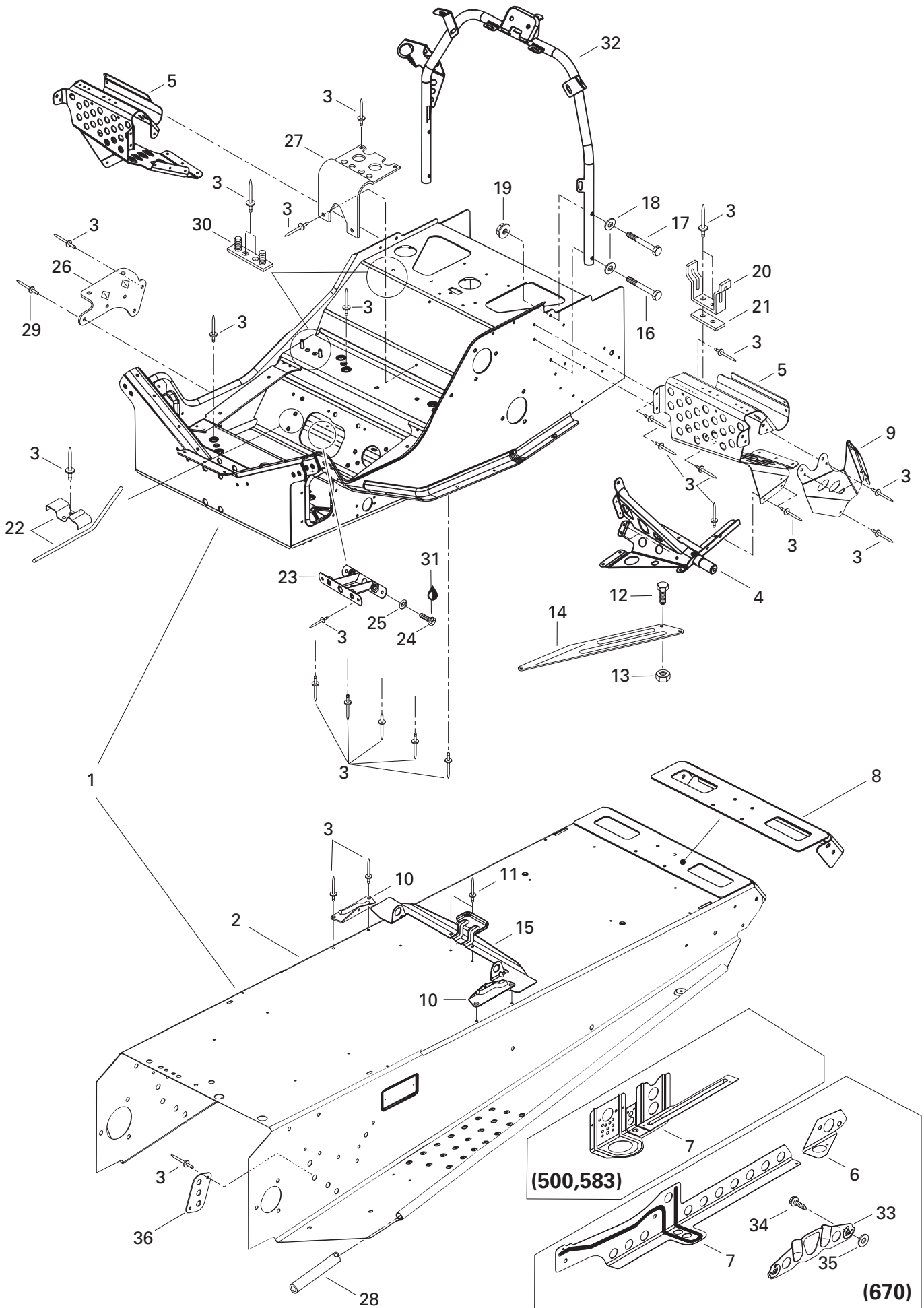




## Seat and Accessories Siège et accessoires

FORMULA  
DELUXE

			500 LC	583	670	
<b>N 1</b>	— XXX —	<b>Seat Ass'y</b> (1 pass.) .....	<b>Siège ass.</b> (1 pass.) .....	1	—	—
<b>N</b>	— XXX —	<b>Seat Ass'y</b> (1 pass.) .....	<b>Siège ass.</b> (1 pass.) .....	—	1	1
<b>N 2</b>	510 003 571	Seat Cover (1 pass.) .....	Housse de siège (1 pass.) .....	1	—	—
<b>N</b>	510 003 574	Seat Cover (1 pass.) .....	Housse de siège (1 pass.) .....	—	1	1
<b>3</b>	414 837 100	Foam Seat (1 pass.) .....	Caoutchouc mousse de siège (1 pass.)	1	1	1
<b>4</b>	572 106 300	Rear Trunk .....	Coffre arrière .....	1	1	1
<b>5</b>	517 297 900	Washer .....	Rondelle .....	5	5	5
<b>6</b>	390 409 600	Pop Rivet .....	Pop rivet .....	3	3	3
<b>7</b>	732 601 221	«T» Bolt .....	Boulon en «T» .....	2	2	2
<b>8</b>	732 610 072	Nut Push .....	Écrou à pression .....	2	2	2
<b>9</b>	228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	2	2	2
<b>10</b>	414 513 600	Taillamp Housing .....	Boîtier du feu arrière .....	1	1	1
<b>11</b>	414 728 000	Seat Buckle .....	Boucle de siège .....	2	2	2
<b>12</b>	222 053 065	Hex. Screw M5 x 30 .....	Vis hex. M5 x 30 .....	2	2	2
<b>13</b>	228 751 045	Flanged Elastic Nut M5 .....	Écrou élastique à épaulement M5 .....	2	2	2
<b>14</b>	410 504 000	Bulb .....	Ampoule .....	1	1	1
<b>15</b>	414 513 700	Lens .....	Lentille .....	1	1	1
<b>16</b>	414 516 400	Plastic Washer .....	Rondelle de plastique .....	2	2	2
<b>17</b>	732 601 253	Phillips Screw .....	Vis cruciforme .....	2	2	2
<b>18</b>	518 314 000	Rear Bumper .....	Pare-chocs arrière .....	1	1	1
<b>19</b>	365 901 100	Self Tapping Screw #12 x 3/4 .....	Vis autotaraudeuse #12 x 3/4 .....	6	6	6
<b>20</b>	224 081 171	Washer M8 .....	Rondelle M8 .....	4	4	4
<b>21</b>	224 781 140	Lock Washer M8 .....	Rondelle-frein M8 .....	4	4	4
<b>22</b>	222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	4	4	4
<b>23→26</b>	580 642 000	<b>R.H. Moulding Ass'y</b> .....	<b>Enjoliveur DR ass.</b> .....	1	1	1
	580 642 100	<b>L.H. Moulding Ass'y</b> .....	<b>Enjoliveur GA ass.</b> .....	1	1	1
<b>24</b>	224 151 101	Ext. Tooth Lock Washer M5 .....	Rondelle-frein à dents extérieures M5	2	2	2
<b>25</b>	222 851 065	Phillips Screw M5 x 10 .....	Vis cruciforme M5 x 10 .....	2	2	2
<b>26</b>	414 510 100	Red Reflector .....	Réflecteur rouge .....	2	2	2
<b>N 27</b>	510 003 596	Sub-Seat .....	Sous-siège .....	1	1	1
<b>28</b>	572 099 100	Snow Gard .....	Garde-neige .....	1	1	1
<b>29</b>	390 908 000	Rivet (Black) .....	Rivet (noir) .....	4	4	4
<b>30</b>	529 027 900	<b>Tool Kit</b> .....	<b>Trousse d'outils</b> .....	1	1	1
<b>31</b>	572 036 310	<b>Tool Box Ass'y</b> .....	<b>Coffre d'outils ass.</b> .....	1	1	1
<b>32</b>	529 032 900	Adjustment Wrench .....	Clé de réglage .....	1	1	1
<b>33</b>	517 225 900	Washer .....	Rondelle .....	4	4	4





# Frame and Accessories

## Châssis et accessoires

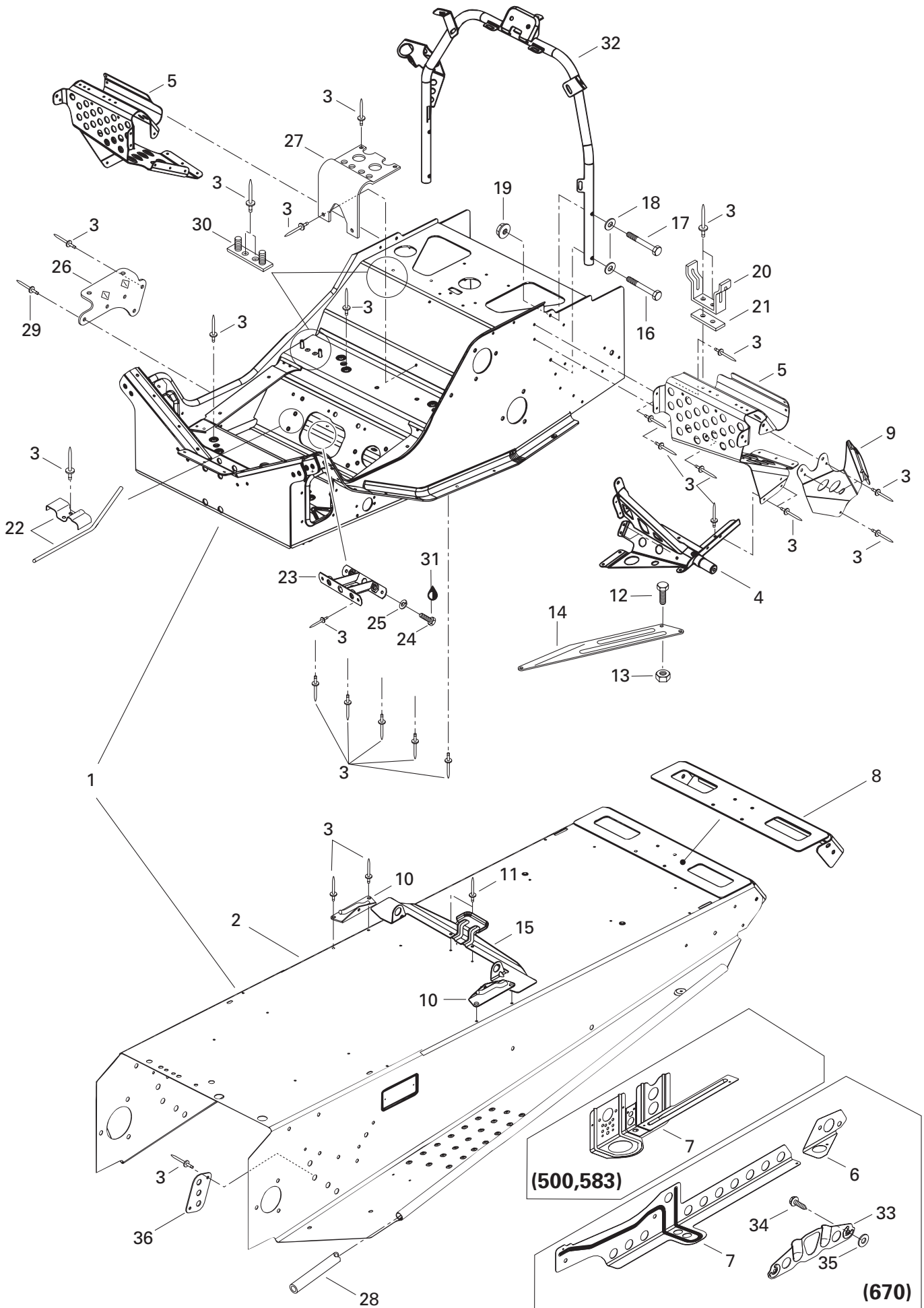
FORMULA  
DELUXE

500  
LC

583

670

				500 LC	583	670
<b>N 1→15</b>	518 321 640	<b>Frame Ass'y</b> .....	<b>Cadre ass.</b> .....	1	1	–
<b>N</b>	518 321 637	<b>Frame Ass'y</b> .....	<b>Cadre ass.</b> .....	–	–	1
<b>N 2</b>	518 321 663	Tunnel .....	Tunnel .....	1	1	1
<b>3</b>	390 402 200	Pop Rivet .....	Pop rivet .....	@	@	@
<b>4</b>	518 320 506	R.H. Footrest Support .....	Support repose pied DR. ....	1	1	1
	518 320 507	L.H. Footrest Support .....	Support repose pied GA .....	1	1	1
<b>5</b>	518 318 933	R.H. Front Footrest .....	Repose-pied avant droit .....	1	1	1
	518 318 934	L.H. Front Footrest .....	Repose-pied avant gauche .....	1	1	1
<b>N 6</b>	518 321 472	Rear Reinforcement R.H. ....	Renfort arrière DR. ....	–	–	1
<b>N</b>	518 321 473	Rear Reinforcement L.H. ....	Renfort arrière GA. ....	–	–	1
<b>N 7</b>	518 321 447	Rear Bracket R.H. ....	Attache arrière DR. ....	1	1	–
<b>N</b>	518 321 448	Rear Bracket L.H. ....	Attache arrière GA. ....	1	1	–
<b>N</b>	518 321 466	Rear Bracket R.H. ....	Attache arrière DR. ....	–	–	1
<b>N</b>	518 321 467	Rear Bracket L.H. ....	Attache arrière GA. ....	–	–	1
<b>N 8</b>	518 321 301	Cap-End .....	Capuchon arrière .....	1	1	1
<b>9</b>	518 308 715	Upper Plate R.H. ....	Plaque supérieure DR. ....	1	1	1
	518 308 714	Upper Plate L.H. ....	Plaque supérieure GA. ....	1	1	1
<b>10</b>	517 266 900	R.H. Tank Bracket .....	Attache de réservoir DR .....	1	1	1
	517 267 000	L.H. Tank Bracket .....	Attache de réservoir GA .....	1	1	1
<b>11</b>	390 402 200	Pop Rivet .....	Pop rivet .....	2	2	–
	390 402 400	Pop Rivet .....	Pop rivet .....	–	–	2
<b>12</b>	222 051 665	Hex. Screw M5 x 16 .....	Vis Hex. M5 x 16 .....	2	2	2
<b>13</b>	228 751 045	Flanged Elastic Nut M5 .....	Écrou élastique à épaulement M5 .....	2	2	2
<b>14</b>	518 316 709	R.H. Reinf. Plate .....	Plaque de renfort DR .....	1	1	1
	518 316 710	L.H. Reinf. Plate .....	Plaque de renfort GA .....	1	1	1
<b>15</b>	518 317 506	Seat Bracket .....	Attache de siège .....	1	1	1
<b>16</b>	222 064 065	Hex. Screw M6 x 40 .....	Vis hex. M6x 40 .....	2	2	2
<b>17</b>	222 063 565	Hex. Screw M6 x 35 .....	Vis hex. M6x 35 .....	2	2	2
<b>18</b>	224 061 151	Washer 6 mm .....	Rondelle 6 mm .....	4	4	4
<b>19</b>	228 761 045	Elastic Flanged Stop Nut M6 .....	Écrou élastique à épaulement .....	4	4	4
<b>20</b>	518 202 100	Pulley Guard Bracket .....	Attache de garde-poulie .....	1	1	1
<b>21</b>	518 207 500	Reinforcement .....	Renfort .....	1	1	1
<b>22</b>	518 313 700	Guide Rope .....	Guide de corde .....	1	1	1
<b>23</b>	518 304 741	Reinforcement Plate .....	Plaque de renfort .....	1	1	1
<b>24</b>	222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	2	2	2
<b>25</b>	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2	2	2
<b>26</b>	518 206 300	Muffler Support .....	Support de silencieux .....	1	1	1
<b>27</b>	518 310 400	Air Silencer Support .....	Support-silencieux d'admission .....	1	1	1

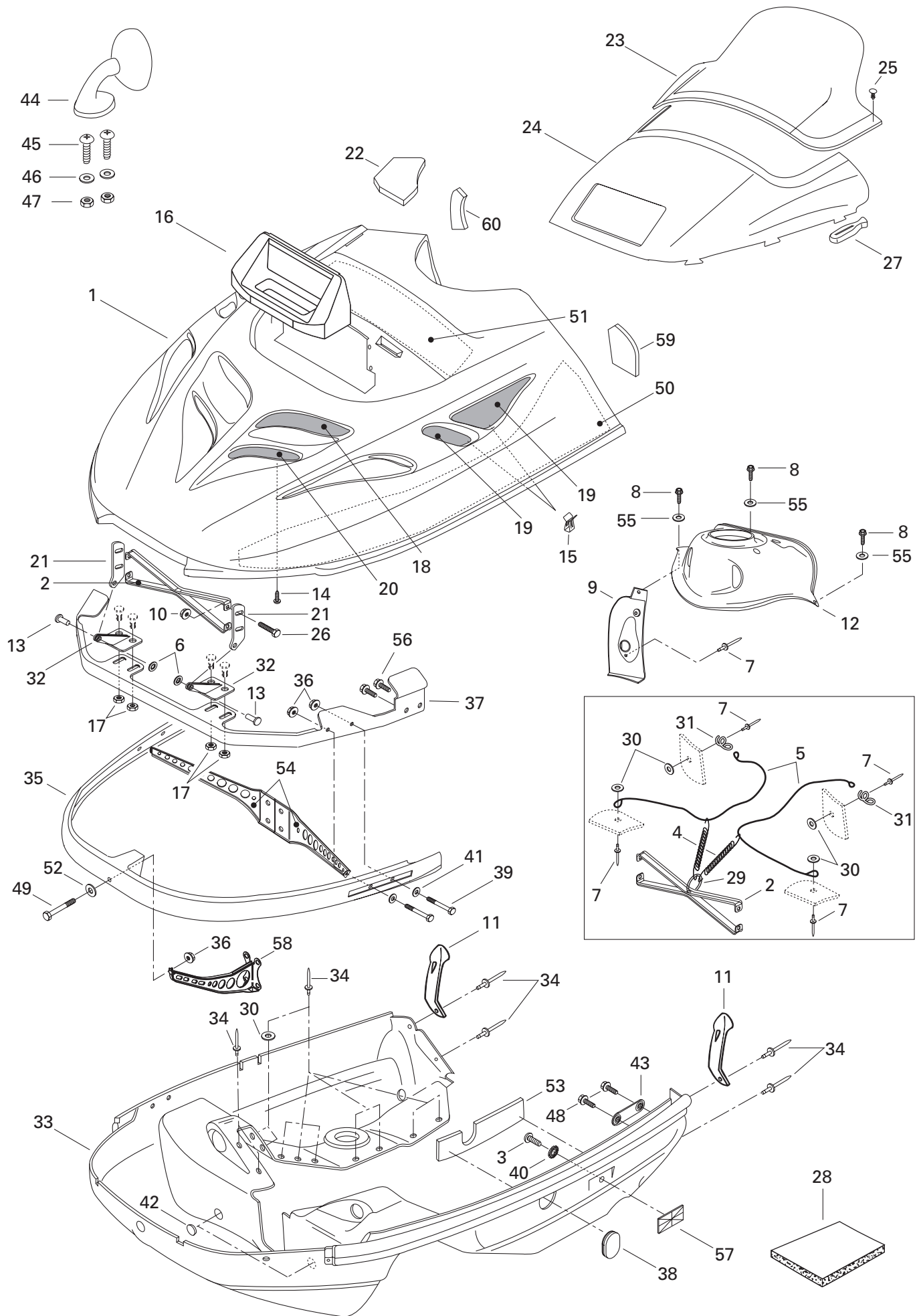




## Frame and Accessories Châssis et accessoires

FORMULA  
DELUXE

			500 LC	583	670
<b>28</b>	518 304 746	Reinforcement .....	–	–	2
<b>29</b>	390 402 200	Rivet .....	@	@	@
<b>30</b>	518 315 300	Support Plate .....	2	2	2
<b>31</b>	413 707 400	Loctite 271, 10 c.c. ....	@	@	@
<b>N 32</b>	518 321 428	Handle Steering Support .....	1	1	1
<b>N 33</b>	518 321 673	Protector Tunnel .....	–	–	2
<b>34</b>	365 901 100	Self Tapping Screw #12 x 3/4 .....	–	–	4
<b>35</b>	224 061 151	Flat Washer 6 mm .....	–	–	4
<b>36</b>	518 201 321	Reinforcement Plate .....	2	2	–



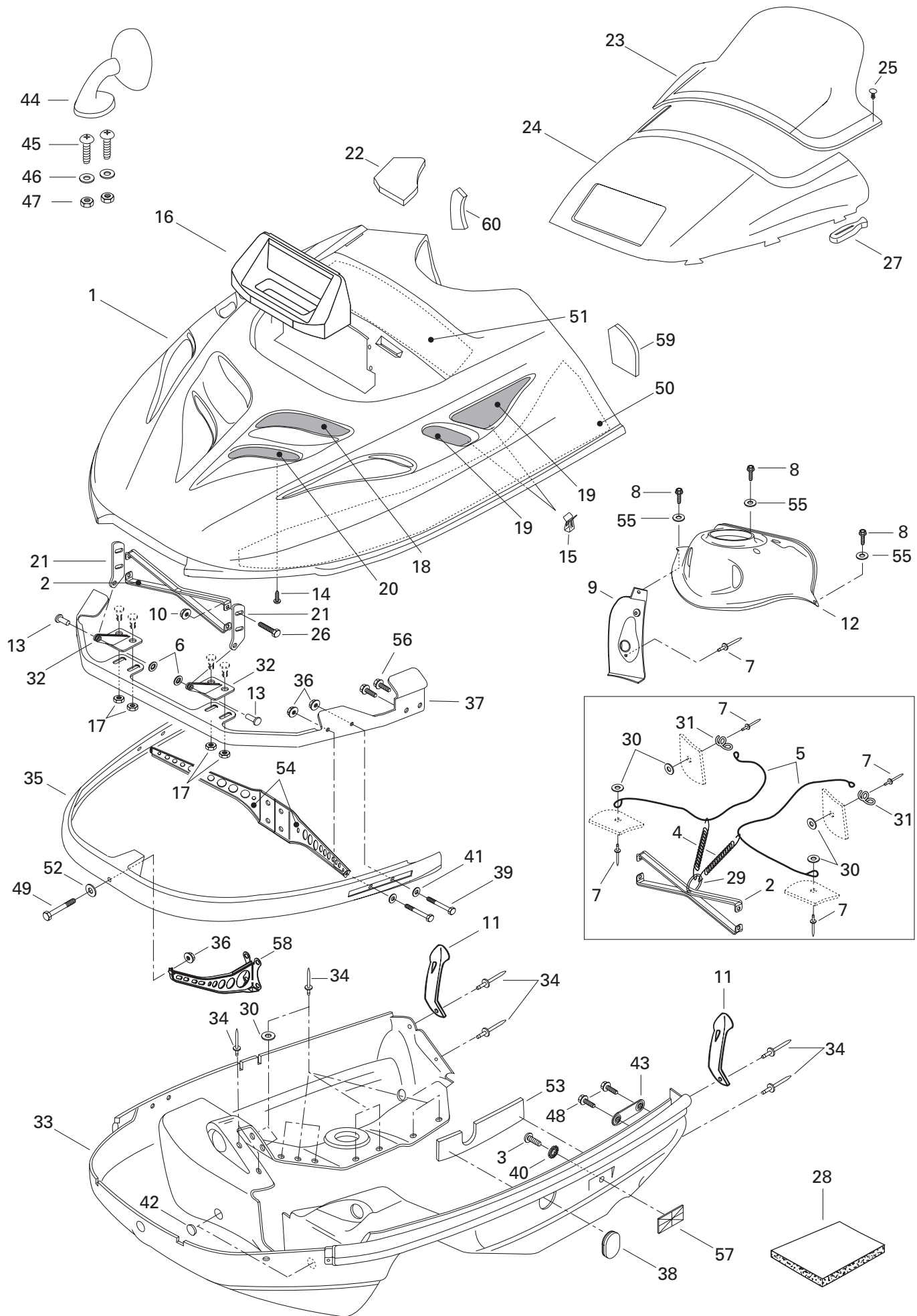




# Cab, Console Capot, console

FORMULA  
DELUXE

		500 LC	583	670
<b>N 1</b>	517 302 198	Cab (Ruby Red) .....	Capot (rouge rubis) .....	1 1 1
<b>2</b>	517 278 100	Hood Reinforcer .....	Renfort de capot .....	1 1 1
<b>3</b>	222 851 065	Screw M5 x 10 .....	Vis M5 x 10 .....	2 2 2
<b>4</b>	414 763 300	Spring .....	Ressort .....	2 2 2
<b>5</b>	415 093 900	Cab Retainer Cable .....	Câble de retenue .....	2 2 2
<b>6</b>	389 804 300	Nut Push .....	Écrou de blocage .....	2 2 2
<b>7</b>	390 409 600	Rivet (Black) .....	Rivet (noir) .....	5 5 5
<b>8</b>	732 600 030	Hex. Tapping Screw .....	Vis hex. autotaraudeuse .....	3 3 3
<b>9</b>	572 052 100	Dash-Handle .....	Console-manette .....	1 1 1
<b>10</b>	228 751 045	Elastic Flanged Nut M5 .....	Écrou élastique à épaulement M5 .....	4 4 4
<b>11</b>	570 027 100	Hood Latch .....	Loquet de capot .....	2 2 2
<b>N 12</b>	517 302 100	Dash-Switch .....	Console-interrupteur .....	1 1 1
<b>13</b>	390 906 200	Rivet-Flat Head 3/16 .....	Rivet-tête plate 3/16 .....	2 2 2
<b>14</b>	732 601 210	Self Tapping Screw #8 x 3/8 .....	Vis autotaraudeuse #8 x 3/8 .....	8 8 8
<b>N 15</b>	517 302 183	Clip .....	Pince .....	8 8 8
<b>16</b>	415 044 800	Foam Sealing .....	Mousse étanche .....	1 1 1
<b>17</b>	228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	4 4 4
<b>18</b>	517 298 400	R.H. Upper Grill Ass'y .....	Grille supérieure ass. DR .....	1 1 1
	517 298 500	L.H. Upper Grill Ass'y .....	Grille supérieure ass. GA .....	1 1 1
<b>19</b>	517 280 200	Side Grill .....	Grille latérale .....	2 2 2
<b>20</b>	517 298 600	R.H. Lower Grill .....	Grille inférieure DR .....	1 1 1
	517 298 700	L.H. Lower Grill .....	Grille inférieure GA .....	1 1 1
<b>21</b>	517 261 100	Upper Hinge .....	Charnière supérieure .....	2 2 2
<b>22</b>	414 975 000	Upper foam .....	Mousse supérieure .....	1 1 1
<b>23</b>	415 050 500	Medium Windshield .....	Pare-brise moyen .....	1 1 1
<b>24</b>	572 101 800	Windshield Support .....	Support de pare-brise .....	1 1 1
<b>25</b>	414 939 500	Windshield Dart .....	Dard de pare-brise .....	9 9 9
<b>26</b>	222 051 665	Hex. Screw M5 x 16 .....	Vis hex. M5 x 16 .....	4 4 4
<b>27</b>	570 023 800	Windshield Latch .....	Attache de pare-brise .....	6 6 6
<b>28</b>	414 632 400	Foam-Acoustic (74"x 34"x 1/2" Thk.) ..	Mousse Isolante (74"x 34"x 1/2" ép.) ..	@ @ @
	414 631 900	Foam-Acoustic (74"x 34"x 1" Thk.) .....	Mousse Isolante (74"x 34"x 1" ép.) .....	@ @ @
<b>29</b>	415 058 300	Ring .....	Bague .....	1 1 1
<b>30</b>	517 124 300	Washer .....	Rondelle .....	8 8 8
<b>31</b>	517 262 800	Bracket .....	Attache .....	2 2 2
<b>32</b>	517 289 900	Lower Hinge .....	Charnière inférieure .....	2 2 2
<b>33</b>	572 076 207	Bottom Pan (Black) .....	Coque (rouge vipère) .....	1 1 1
<b>34</b>	390 906 800	Rivet (Black) .....	Rivet (noir) .....	26 26 26
<b>35</b>	517 265 400	Front Bumper .....	Pare-chocs avant .....	1 1 1

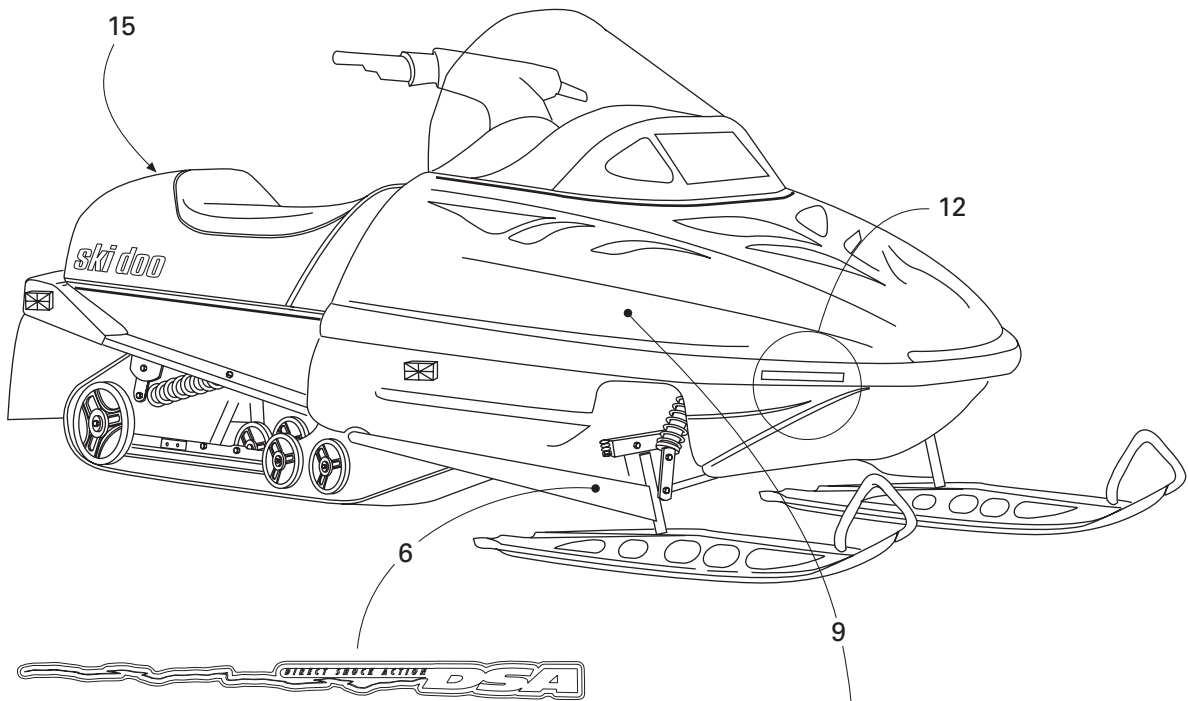
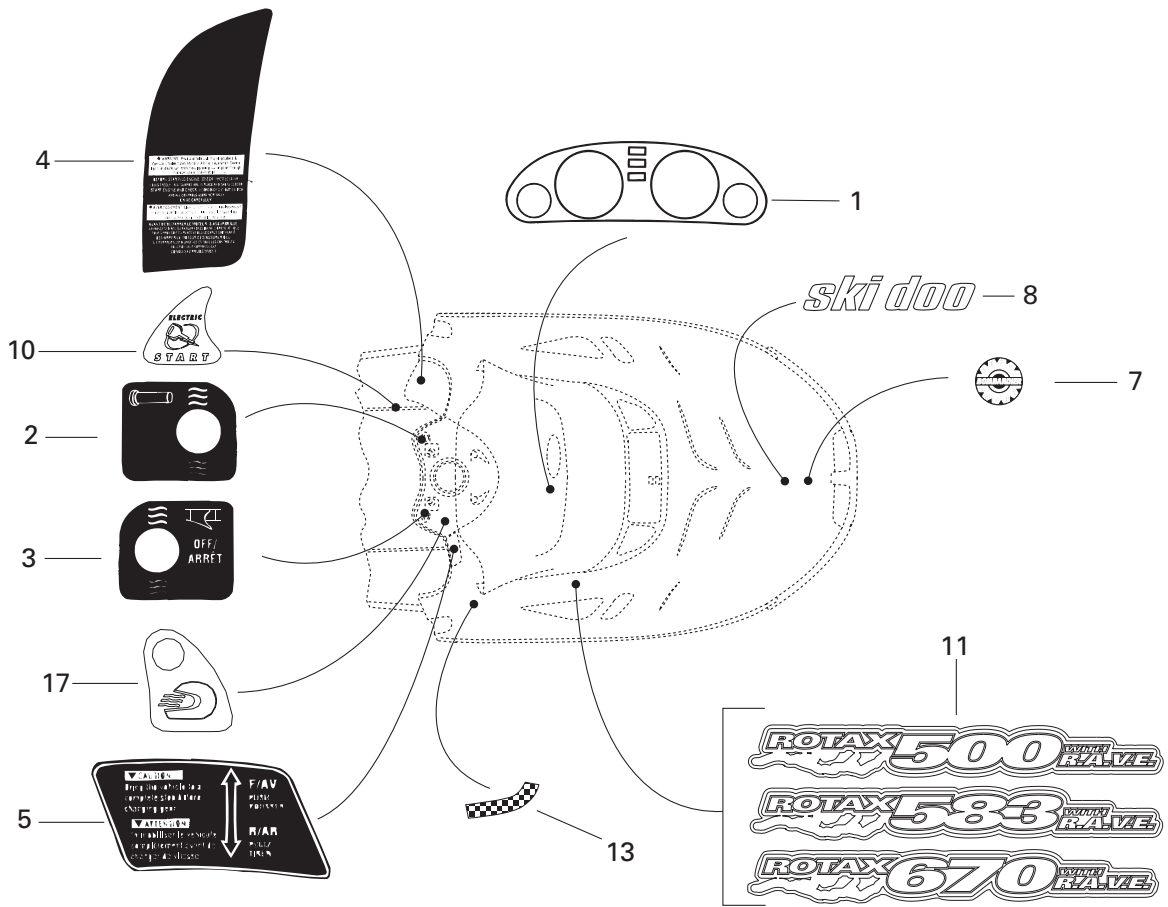




## Cab, Console Capot, console

FORMULA  
DELUXE

			500 LC	583	670	
36	228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	5	5	5
37	517 296 600	Hinge Bracket .....	Attache charnière .....	1	1	1
38	570 053 702	Pan Bottom Cap (Black) .....	Capuchon de coque (noir) .....	1	1	1
39	222 063 065	Hex. Screw M6 x 30 .....	Vis hex. M6 x 30 .....	4	4	4
40	224 151 101	External Tooth Lock Washer 5 mm .....	Rondelle-frein à dents ext. 5 mm .....	2	2	2
41	224 061 121	Washer .....	Rondelle .....	4	4	4
42	572 072 100	Cap .....	Bouchon .....	2	2	2
43	517 267 100	Side Bracket .....	Attache latérale .....	2	2	2
44	414 971 910	R.H. Mirror .....	Rétroviseur DR .....	1	1	1
	414 972 010	L.H. Mirror .....	Rétroviseur GA .....	1	1	1
45	222 841 665	Machined Screw M4 x 16 .....	Vis machinée M4 x 16 .....	4	4	4
46	517 124 300	Washer .....	Rondelle .....	4	4	4
47	228 541 045	Nut Hex. Elastic M4 .....	Écrou hex. élastique M4 .....	4	4	4
48	732 600 002	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	4	4	4
49	222 064 065	Hex. Screw M6 x 40 .....	Vis hex. M6 x 40 .....	1	1	1
50	414 883 500	L.H. Lower Foam .....	Mousse inférieure GA .....	1	1	1
	415 048 700	R.H. Lower Foam .....	Mousse inférieure DR .....	1	1	1
51	414 985 100	Foam Center .....	Mousse centrale .....	1	1	1
52	224 061 201	Washer .....	Rondelle .....	1	1	1
53	414 931 600	Foam # 6 .....	Mousse # 6 .....	1	1	1
54	517 295 000	L.H. Support .....	Support GA .....	1	1	1
	517 295 100	R.H. Support .....	Support DR .....	1	1	1
55	391 301 600	Washer .....	Rondelle .....	3	3	3
56	365 901 100	Self Tapping Screw .....	Vis autotaraudeuse .....	4	4	4
57	414 510 200	Reflector (amber) .....	Réflexeur (ambre) .....	2	2	2
58	517 294 500	Front Weld Support .....	Support avant soudé .....	1	1	1
59	414 883 700	L.H. Rear Foam .....	Mousse arrière GA .....	1	1	1
60	414 883 800	R.H. Rear Foam .....	Mousse arrière DR .....	1	1	1



**FORMULA**



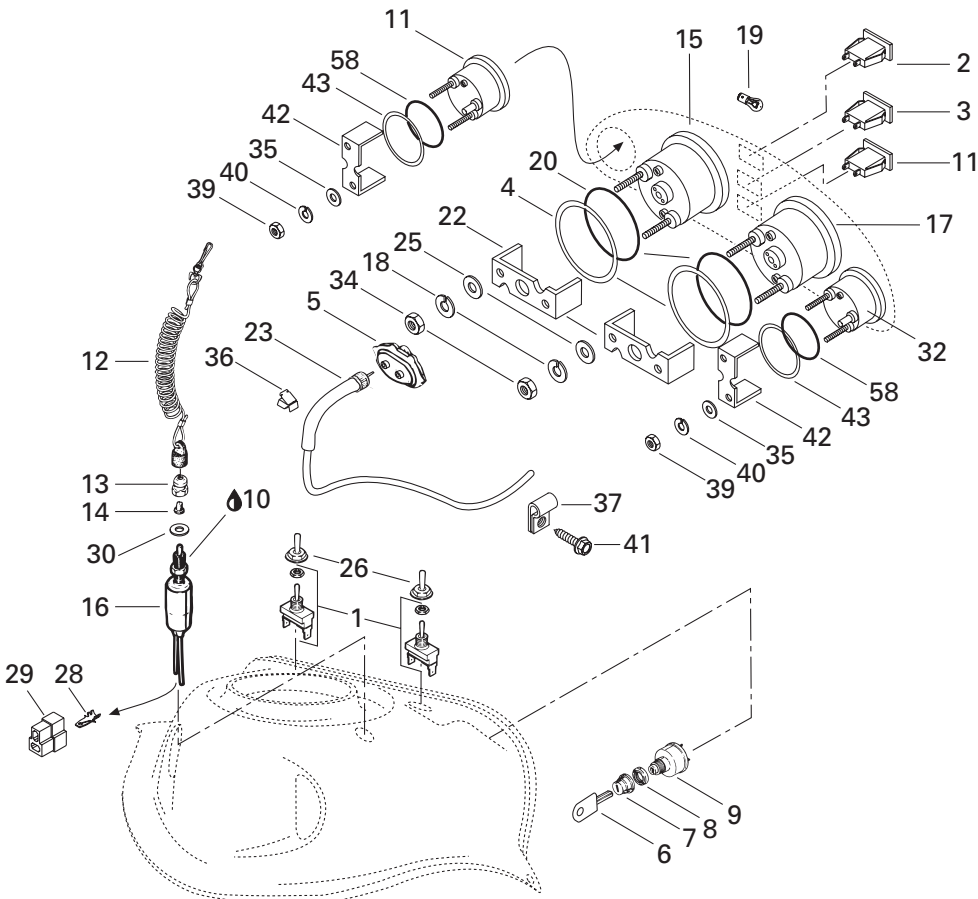
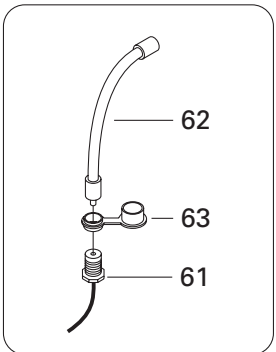
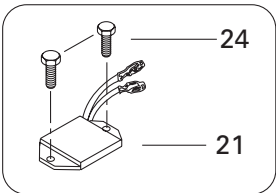
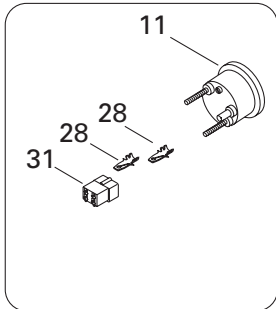
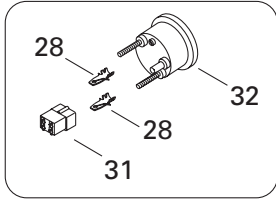
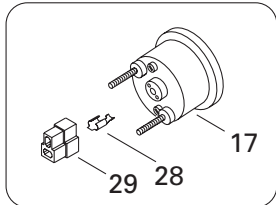
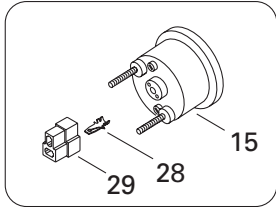
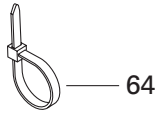
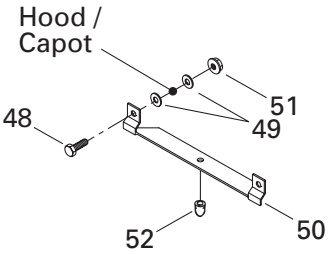
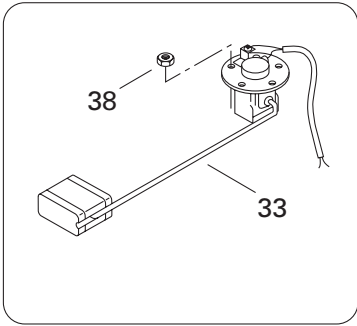
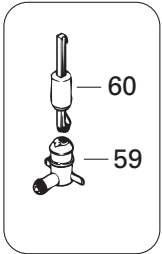
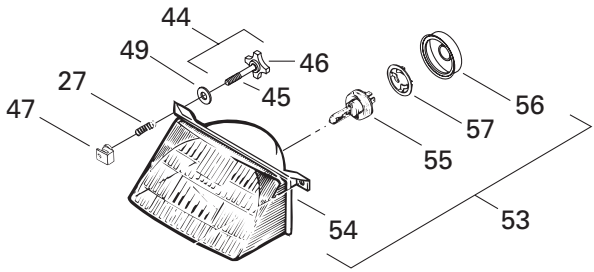
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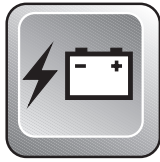


## Decal Décalcomanie

FORMULA  
DELUXE

		500 LC	583	670
<b>N 1</b>	516 000 146	Dash Decal .....	Décalque du tableau de bord .....	1 1 1
<b>2</b>	414 898 500	Heat Grip Decal .....	Décalque de poignée chauffante .....	1 1 1
<b>3</b>	414 898 400	Heat Thumb Decal .....	Décalque de pouce chauffant .....	1 1 1
<b>4</b>	414 969 800	Instruction Label (1 pass.) .....	Étiquette d'instruction (1 pass.) .....	1 1 1
<b>5</b>	414 901 600	Reverse Decal .....	Décalque de renverse .....	1 1 1
<b>N 6</b>	415 127 555	<b>Arm Decal Kit</b> .....	<b>Ens. décalque de bras</b> .....	1 1 1
<b>N 7</b>	516 000 282	«BOMBARDIER» Logo .....	Logo «BOMBARDIER» .....	1 1 1
<b>N 8</b>	516 000 266	«Ski-Doo» Decal .....	Décalque «Ski-Doo» .....	1 1 1
<b>N 9</b>	415 127 554	<b>Side Decal Kit</b> .....	<b>Ens. de décalques latéral</b> .....	1 1 1
<b>N 10</b>	516 000 271	Electric Decal .....	Décalque électrique .....	1 1 1
<b>N 11</b>	415 127 553	«ROTAX 500» Decal Kit .....	Ens. de décalque «ROTAX 500» .....	1 – –
<b>N</b>	415 127 557	«ROTAX 583» Decal Kit .....	Ens. de décalque «ROTAX 583» .....	– 1 –
<b>N</b>	415 127 559	«ROTAX 670» Decal Kit .....	Ens. de décalque «ROTAX 670» .....	– – 1
<b>12</b>	418 001 009	Bumper Decal Reflector (Yellow) .....	Décalque réflecteur de pare-choc (jaune) ...	2 2 2
<b>13</b>	414 949 113	Decal Reflector Kit (Yellow) .....	Ens. de décalque réflecteur (jaune) .....	1 1 1
	414 949 111	Decal Reflector Kit (Red) (Europe) .....	Ens. de décalque réflecteur (rouge)(europe)	1 – –
<b>N 14</b>	415 127 556	<b>"500" Hood Decal Kit</b> (not shown) .... (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17) .....	<b>Ens. de décalques du capot "500"</b> (non ill.) (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17) .....	1 – –
<b>N</b>	415 127 558	<b>"583" Hood Decal Kit</b> (not shown) .... (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17) .....	<b>Ens. de décalques du capot "583"</b> (non ill.) (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17)	– 1 –
<b>N</b>	415 127 560	<b>"670" Hood Decal Kit</b> (not shown) .... (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17) .....	<b>Ens. de décalques du capot "670"</b> (non ill.) (Incl. 1, 2, 3, 4, 5, 8, 9, 10, 11, 13, 17) .....	– – 1
<b>15</b>	415 037 900	Reflector (White) (Europe) .....	Réflecteur (blanc) (Europe) .....	1 – –
<b>16</b>	418 002 200	«CE» Decal .....	Décalque «CE» .....	1 1 1
<b>N 17</b>	516 000 277	Visor Decal .....	Décalque visière .....	1 1 1



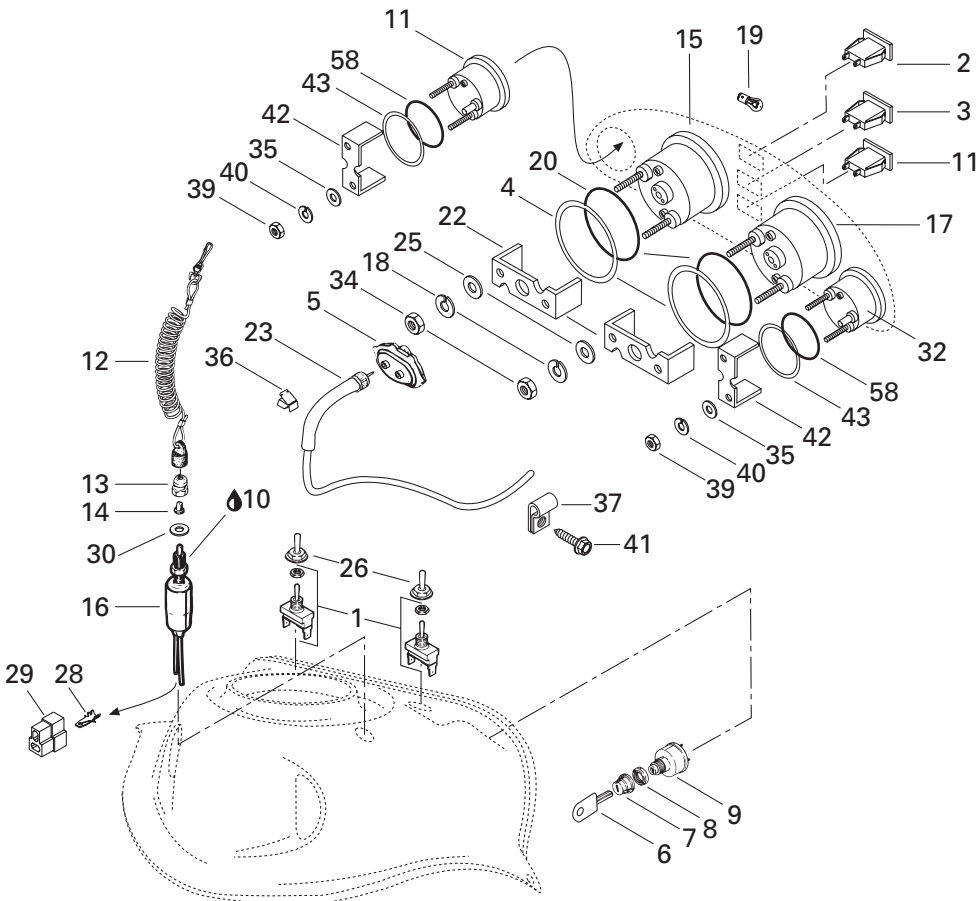
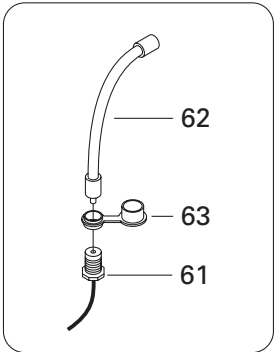
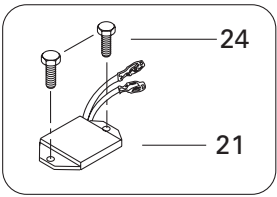
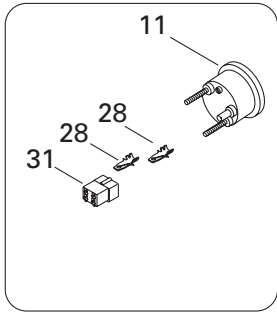
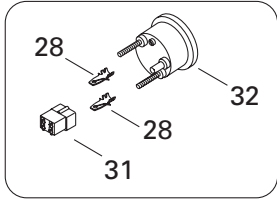
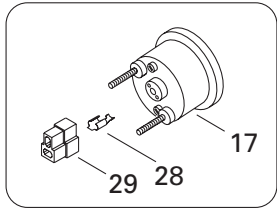
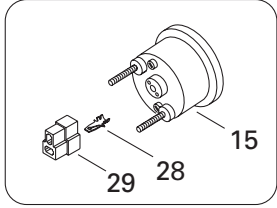
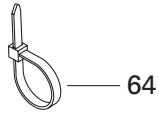
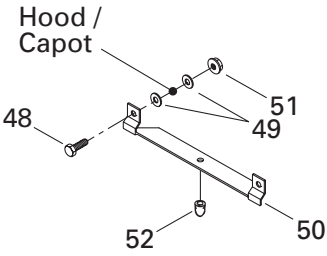
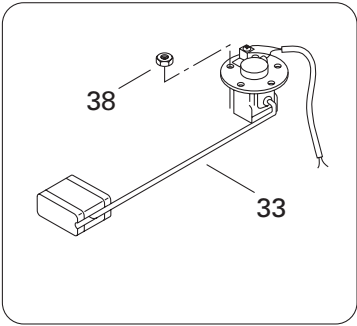
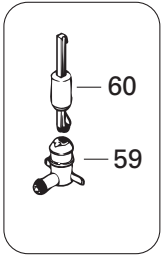
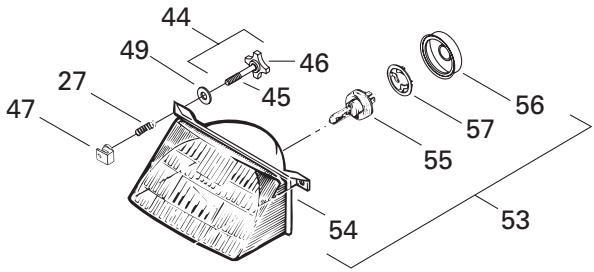


# Electrical System Système électrique

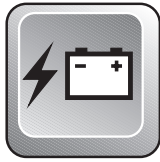
FORMULA  
DELUXE

500 LC	583	670
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1	410 107 300	Switch (Heating Grip Handle) .....	Interrupteur (poignées chauffantes)....	2	2	2
2	410 109 500	Pilot Lamp (Oil Level).....	Lampe témoin (niveau d'huile) .....	1	1	1
3	410 109 600	Pilot Lamp (Headlamp) .....	Lampe témoin (feu de route) .....	1	1	1
4	517 258 500	Washer .....	Rondelle .....	2	2	2
5	572 022 300	Drive Angle .....	Correcteur de vitesse .....	1	1	1
6	414 991 700	Blank Key (Plastic PKG/5) .....	Clé vierge (plastique pqt/5) .....	@	@	@
7	570 013 700	Boot .....	Protecteur .....	1	1	1
8	410 112 100	Face Nut .....	Écrou avant .....	1	1	1
9	410 111 300	Ignition Switch .....	Interrupteur d'allumage .....	1	1	1
10	413 701 700	Dielectric Grease, 3 oz .....	Graisse diélectrique, 3 oz .....	@	@	@
11	415 097 300	Fuel Gauge .....	Indicateur du niveau d'essence .....	1	1	1
12	515 151 500	Switch Cap Ass'y .....	Capuchon ass. ....	1	1	1
13	515 145 900	Switch Nut .....	Écrou interrupteur .....	1	1	1
14	570 151 100	Plunger Cap .....	Capuchon plongeur .....	1	1	1
15	415 096 500	Tachometer .....	Compte-tours .....	1	1	1
16	410 106 700	Switch .....	Interrupteur .....	1	1	1
17	415 096 300	Speedometer (KMH) .....	Indicateur de vitesse (KMH) .....	1	1	1
	415 096 400	Speedometer (MH) .....	Indicateur de vitesse (MH) .....	@	@	@
18	414 806 700	Lock Washer .....	Rondelle-frein .....	4	4	4
19	410 504 200	Instrumentation Bulb .....	Ampoule de cadran .....	@	@	@
20	414 807 100	O-Ring .....	Joint torique .....	2	2	2
21	515 163 900	Voltage Regulator .....	Régulateur de tension .....	1	1	1
22	414 806 500	Case Holder .....	Support de boîtier .....	2	2	2
23	414 761 400	Speedometer Cable .....	Câble de l'indicateur de vitesse .....	1	1	1
24	732 600 002	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	2	2	2
25	414 806 800	Washer .....	Rondelle .....	4	4	4
N 26	515 175 281	Switch Cover .....	Couvre interrupteur .....	2	2	2
27	517 168 600	Spring .....	Ressort.....	2	2	2
28	409 210 000	Male Terminal (14-18 Gauge) .....	Terminal mâle (calibre 14-18) .....	@	@	@
29	409 204 500	Male Connector .....	Connecteur mâle .....	@	@	@
30	— XXX —	Washer .....	Rondelle .....	1	1	1
31	409 204 200	Tab Connector Housing .....	Logement de raccord mâle .....	@	@	@
32	415 097 200	Temperature Gauge .....	Indicateur de température .....	1	1	1
33	415 114 700	Fuel Sender Ass'y .....	Capteur du niveau d'essence .....	1	1	1
34	414 806 900	Nut .....	Écrou .....	4	4	4
35	391 301 700	Washer .....	Rondelle .....	4	4	4
36	414 227 300	Clip .....	Pince .....	6	6	6
37	414 176 000	Clip .....	Pince .....	2	2	2



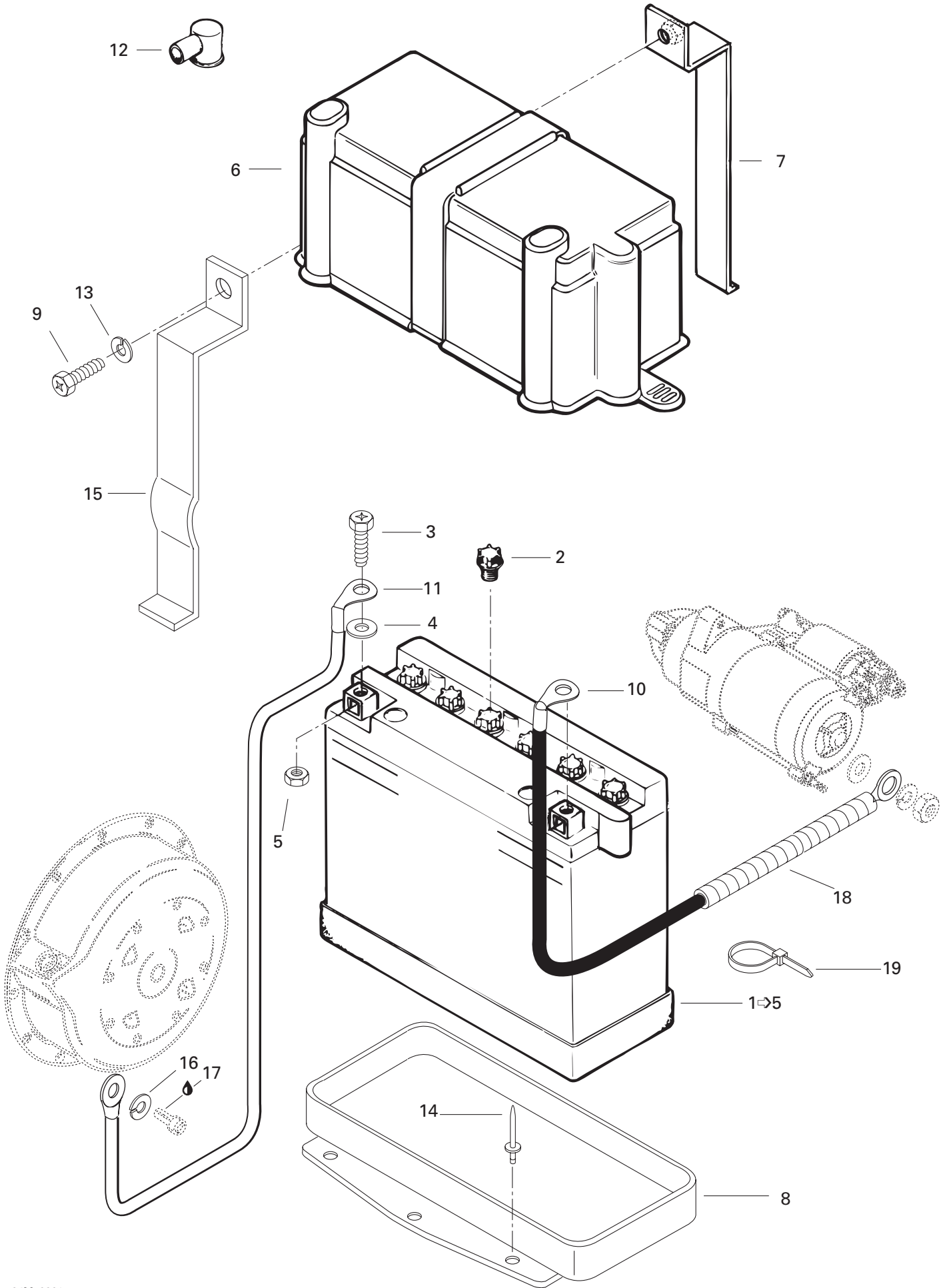


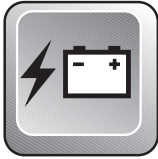


# Electrical System Système électrique

FORMULA  
DELUXE

			500 LC	583	670	
38	228 551 045	Nut Hex. Elastic M5 .....	Écrou élastique à épaulement M5 .....	5	5	5
39	414 833 600	Nut .....	Écrou .....	4	4	4
40	414 833 700	Lock Washer .....	Rondelle-frein .....	4	4	4
41	365 901 100	Hex. Tapping Screw .....	Vis hex. autotaraudeuse .....	2	2	2
42	414 806 600	Case Holder .....	Support de boîtier .....	2	2	2
43	517 258 600	Washer .....	Rondelle formée .....	2	2	2
44→46	415 100 700	<b>Adjuster Screw Ass'y</b> .....	<b>Vis d'ajustement ass.</b> .....	2	2	2
45	732 603 004	Screw M4 x 40 .....	Vis M4 x 40 .....	2	2	2
46	572 106 600	Handle .....	Manette .....	2	2	2
47	572 078 600	Projector Nut .....	Écrou de phare .....	2	2	2
48	222 051 665	Hex. Screw M5 x 16 .....	Vis hex. M5 x 16 .....	2	2	2
49	391 302 100	Washer .....	Rondelle .....	6	6	6
50	517 218 500	Headlamp Support .....	Support de phare avant .....	1	1	1
51	228 751 045	Nut Flanged Elastic M5 .....	Écrou élastique à épaulement M5 .....	2	2	2
52	410 608 200	Rubber Stopper .....	Butée de caoutchouc .....	1	1	1
53→57	410 609 100	<b>Headlamp Ass'y</b> .....	<b>Phare avant ass.</b> .....	1	1	1
54	410 608 900	Headlamp .....	Phare avant .....	1	1	1
55	410 503 700	Halogen Bulb 60/55 W .....	Ampoule halogène 60/55 W .....	1	1	1
56	410 607 100	Protector Cap .....	Capuchon protecteur .....	1	1	1
57	410 608 300	Bulb Holder .....	Porte-ampoule .....	1	1	1
58	414 807 200	Packing .....	Joint torique .....	2	2	2
59	414 681 800	Oil Level Sensor .....	Contacteur de niveau d'huile .....	1	1	1
60	414 681 900	Float .....	Flotte .....	@	@	@
N 61	515 175 111	Visor Plug Harness .....	Cablage prise visière .....	1	1	1
N 62	515 175 161	Extension Plug Visor .....	Rallonge prise visière .....	1	1	1
63	572 103 300	Cap .....	Capuchon .....	1	1	1
N 64	515 175 220	Tie Rap .....	Attache .....	@	@	@






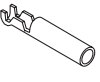







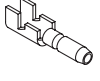





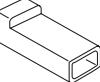
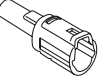

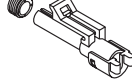
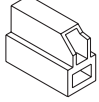
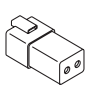
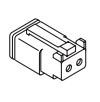
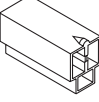
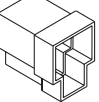
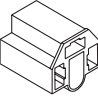
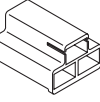
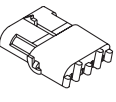
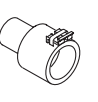
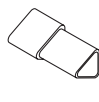
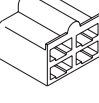
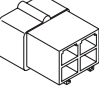
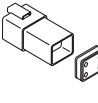
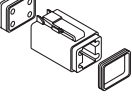
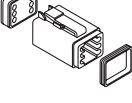
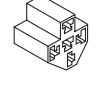


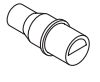
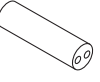









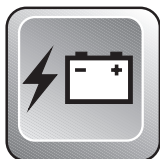


## Electric System Système électrique

FORMULA DELUXE		
500 LC	583	670








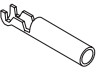






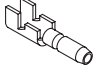




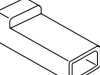


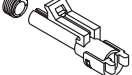




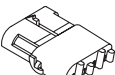
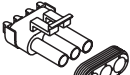



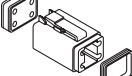
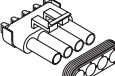





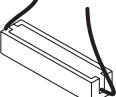
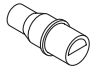








<b>1→5</b>	410 301 100	<b>Battery</b> .....	<b>Batterie</b> .....	1	1	1
<b>2</b>	410 300 800	Battery Cap .....	Bouchon de batterie .....	6	6	6
<b>3</b>	222 061 665	Hex Screw M6 x 16 .....	Vis hex. M6 x 16 .....	2	2	2
<b>4</b>	391 302 100	Washer .....	Rondelle .....	2	2	2
<b>5</b>	228 061 045	Nut M6 .....	Écrou M6 .....	2	2	2
<b>6</b>	570 022 000	Battery Cover .....	Couvercle de batterie .....	1	1	1
<b>7</b>	517 286 000	Steel Strip .....	Lanière .....	1	1	1
<b>8</b>	517 286 200	Battery Seat .....	Siège de batterie .....	1	1	1
<b>9</b>	222 052 065	Screw Hex. M5 x 20 .....	Vis hex. M5 x 20 .....	1	1	1
<b>10</b>	515 161 300	Current Wire .....	Fil de batterie .....	1	1	1
<b>11</b>	515 157 000	Ground Wire .....	Fil de mise à la masse .....	1	1	1
<b>12</b>	570 151 000	Protector Cap .....	Capuchon protecteur .....	1	1	1
<b>13</b>	224 751 090	Lock Washer 5 mm (Black) .....	Rondelle-frein 5 mm (noir) .....	1	1	1
<b>14</b>	390 402 200	Pop Rivet .....	Pop rivet .....	6	6	6
<b>15</b>	517 286 100	Steel Strip .....	Lanière .....	1	1	1
<b>16</b>	394 001 900	External Tooth Lock Washer .....	Rondelle-frein à dents extérieures .....	1	1	1
<b>17</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	@
<b>18</b>	415 079 900	Tubing .....	Gaine .....	@	@	@
<b>19</b>	748 001 001	Tie Rap .....	Attache .....	1	1	1

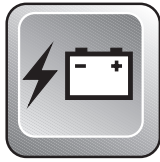
	1	2	3	4	5	6	7	8	9
A									
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## Electrical Accessories Accessoires électrique


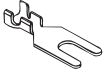



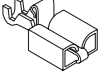
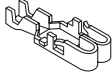





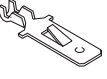
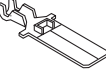



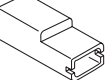

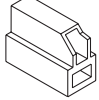
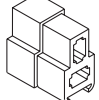
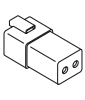
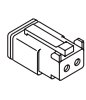
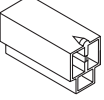
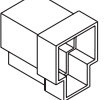
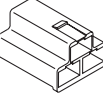
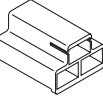
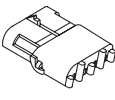
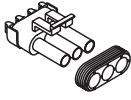
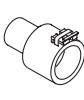

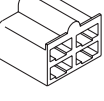
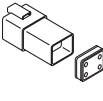
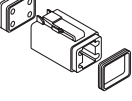
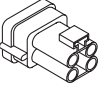
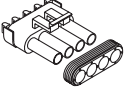
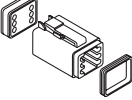
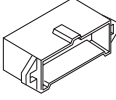









<b>A1</b>	409 012 500	Open Barrel ..... (12/10 gauge-10 mm stud) .....	Cosse à anneau ..... (calibre 12/10-goujon 10 mm) .....
<b>A1</b>	409 012 600	Open Barrel ..... (12/10 gauge-.257" stud) .....	Cosse à anneau ..... (calibre 12/10-goujon .257") .....
<b>A2</b>	561 502 700	Open Barrel ..... (16/14 gauge-5/16" stud) .....	Cosse à anneau ..... (calibre 16/14-goujon 5/16") .....
<b>A2</b>	409 003 200	Open Barrel ..... (16/14 gauge-1/4" stud) .....	Cosse à anneau ..... (calibre 16/14-goujon 1/4") .....
<b>A3</b>	561 503 000	Spade Terminal ..... (16/14 gauge-8 mm stud) .....	Cosse ouverte ..... (calibre 16/14-goujon 8 mm) .....
<b>A4</b>	409 001 800	Ring Terminal ..... (16/14 gauge-10 mm stud) .....	Cosse à oeillet ..... (calibre 16/14-goujon 10 mm) .....
<b>A5</b>	278 000 992	Open Barrel 1/4" (14-18 Gauge) .....	Cosse à anneau 1/4" (calibre 14-18) ..
<b>B1</b>	409 010 300	Female Terminal (18 Gauge) .....	Terminal femelle (calibre 18) .....
<b>B1</b>	409 205 300	Female Terminal (18/16 gauge) .....	Terminal femelle (calibre 18/16) .....
<b>B1</b>	561 503 100	Female Terminal ..... (Single 14 / Double 18/18 gauge) .....	Terminal femelle ..... (calibre-simple 14 / double 18/18) .....
<b>N B1</b>	515 175 252	Female Terminal .....	Terminal femelle .....
<b>N B1</b>	515 175 253	Female Terminal .....	Terminal femelle .....
<b>B2</b>	409 011 400	Female Terminal (3,13/2,03 mm) .....	Terminal femelle (3,13/2,03 mm) .....
<b>B2</b>	409 011 500	Female Terminal (2,40/2,03 mm) .....	Terminal femelle (2,40/2,03 mm) .....
<b>B2</b>	409 205 100	Female Terminal (18/16 gauge) .....	Terminal femelle (calibre 18/16) .....
<b>B2</b>	561 503 200	Female Terminal ..... (Single 14 / Double 18/18 gauge) .....	Terminal femelle ..... (calibre-simple 14 / double 18/18) .....
<b>B2</b>	561 503 800	Female Terminal (16/14 gauge) .....	Terminal femelle (calibre 16/14) .....
<b>B3</b>	409 010 100	Female Terminal (18 Gauge) .....	Terminal femelle (calibre 18) .....
<b>B4</b>	409 003 600	Female Terminal .....	Terminal femelle .....
<b>B5</b>	290 964 068	Female Terminal (14-18 Gauge) .....	Terminal femelle (calibre 14-18) .....
<b>B6</b>	409 010 300	Female Terminal (18 Gauge) .....	Terminal femelle (calibre 18) .....
<b>B7</b>	278 000 223	Female Terminal (18 Gauge) .....	Terminal femelle (calibre 18) .....
<b>B8</b>	278 001 114	Female Terminal (18 Gauge) .....	Terminal femelle (calibre 18) .....
<b>B9</b>	278 000 632	Female Terminal (16/18 Gauge) .....	Terminal femelle (calibre 16/18) .....
<b>C1</b>	409 206 100	Male Terminal (20/18 gauge) .....	Terminal mâle (calibre 20/18) .....
<b>C1</b>	561 503 400	Male Terminal (18/16 gauge) .....	Terminal mâle (calibre 18/16) .....
<b>C1</b>	409 210 000	Male Terminal (14/18 gauge) .....	Terminal mâle (calibre 14/18) .....
<b>C2</b>	409 201 000	Male Terminal .....	Terminal mâle .....
<b>C3</b>	409 011 100	Male Terminal (14/12 Gauge) .....	Terminal mâle (calibre 14/12) .....
<b>C3</b>	409 010 900	Male Terminal (14/12 Gauge) .....	Terminal mâle (calibre 14/12) .....
<b>C4</b>	409 011 300	Male Terminal .....	Terminal mâle .....

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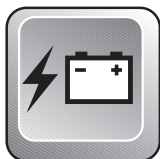


## Electrical Accessories Accessoires électrique

<b>C5</b>	278 000 230	Male Terminal (20 Gauge) .....	Terminal mâle (calibre 20) .....
<b>C6</b>	278 000 222	Male Terminal (18 Gauge) .....	Terminal mâle (calibre 18) .....
<b>C7</b>	278 000 631	Male Terminal (16/18 Gauge) .....	Terminal mâle (calibre 16/18) .....
<b>D1</b>	409 204 800	Female Connector Housing (Single) ....	Logement de raccord femelle (simple) ...
<b>D2</b>	409 010 400	Female Connector Housing (Single) ....	Logement de raccord femelle (simple) ...
<b>D3</b>	409 204 700	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ....
<b>D4</b>	409 201 300	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ....
<b>D5</b>	409 201 200	Female Connector Housing (Single) ....	Logement de raccord femelle (simple) ...
<b>D6</b>	409 208 800	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ....
<b>D7</b>	278 000 161	Female Connector Housing (Single) ....	Logement de raccord femelle (simple)
<b>D8</b>	278 000 219	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ....
<b>E1</b>	409 204 600	Female Connector Housing (Double) ..	Logement de raccord femelle (double) ...
<b>E2</b>	409 204 500	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ....
<b>E3</b>	278 001 113	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ....
<b>E4</b>	409 206 900	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ....
<b>E5</b>	409 207 300	Female Connector Housing (Double) ..	Logement de raccord femelle (double)
<b>F1</b>	409 204 300	Female Connector Housing (Triple) .....	Logement de raccord femelle (triple) ..
<b>F2</b>	409 204 200	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F3</b>	409 008 500	Female Connector Housing (Triple) .....	Logement de raccord femelle (triple) ..
<b>F4</b>	409 202 700	Female Connector Housing (Triple) .....	Logement de raccord femelle (triple) ..
<b>F5</b>	409 008 600	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F6</b>	278 000 281	Female Connector Housing (Triple) .....	Logement de raccord femelle (triple) ..
<b>F6</b>	278 000 394	Female Connector Housing (Triple) .....	Logement de raccord femelle (triple) ..
<b>F7</b>	278 000 273	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F8</b>	409 207 900	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F9</b>	409 207 000	Male Connector Housing (3) .....	Logement de raccord mâle (3) .....
<b>G1</b>	409 204 900	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>G2</b>	409 209 300	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G3</b>	278 000 635	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>G4</b>	278 000 739	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G5</b>	409 207 700	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G6</b>	278 000 395	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>H1</b>	270 000 137	Male Connector Housing (6) .....	Logement de raccord mâle (6) .....
<b>H2</b>	572 151 500	Male Connector Housing (8) .....	Logement de raccord mâle (8) .....
<b>H3</b>	572 151 200	Female Connector Housing (8) .....	Logement de raccord femelle (8) .....
<b>H4</b>	409 209 900	Female Connector Housing (5) .....	Logement de raccord femelle (5) .....
<b>J1</b>	409 901 700	Tubing (10 mm) .....	Gaine (10 mm) .....
<b>J1</b>	409 901 800	Tubing (13 mm) .....	Gaine (13 mm) .....
<b>J1</b>	415 079 900	Tubing (10 mm) .....	Gaine (10 mm) .....

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## Electrical Accessories Accessoires électrique

<b>J1</b>	410 112 800	Tubing (12 mm x 40 mm) .....	Gaine (12 mm x 40 mm) .....
<b>J1</b>	410 112 900	Tubing (Meter) .....	Gaine (mètre) .....
<b>J1</b>	415 080 000	Tubing (16 mm) .....	Gaine (16 mm) .....
<b>J2</b>	410 917 200	Fuse 30 amp. ....	Fusible 30 amp. ....
<b>J3</b>	409 004 000	Fuse Holder .....	Porte-fusibles .....
<b>J4</b>	410 911 000	Resistance 30 ohms .....	Résistance 30 ohms .....
<b>J5</b>	278 001 008	Insulating Sheath (Male Terminal) .....	Étui thermique (terminal mâle) .....
<b>J6</b>	278 001 007	Insulating Sheath (Single) .....	Étui thermique (simple) .....
<b>J7</b>	410 113 200	Light Relay .....	Relai de phare .....
<b>K1</b>	409 208 500	Seal Wire .....	Joint de fil .....
<b>K1</b>	409 012 300	Seal Wire .....	Joint de fil .....
<b>K1</b>	278 000 218	Seal Wire .....	Joint de fil .....
<b>K1</b>	409 208 300	Seal Wire .....	Joint de fil .....
<b>K2</b>	278 000 216	Wire Seal (Cap) .....	Joint de fil (bouchon) .....
<b>L1</b>	278 000 636	Secondary Lock (Female) .....	Barrure secondaire (femelle) .....
<b>L2</b>	278 000 738	Secondary Lock (Male) .....	Barrure secondaire (mâle) .....
<b>L3</b>	409 207 500	Male Lock (Double) .....	Verrou mâle (double) .....
<b>L3</b>	409 013 100	Male Lock (4) .....	Verrou mâle (4) .....
<b>L3</b>	409 207 600	Male Lock (3) .....	Verrou mâle (3) .....
<b>L4</b>	409 207 100	Female Lock (Double) .....	Verrou femelle (double) .....
<b>M1</b>	409 205 600	Clip .....	Attache .....
<b>M2</b>	414 227 300	Clip .....	Pince .....
<b>M3</b>	415 018 200	Clip .....	Pince .....


**FORMULA DELUXE 500LC**
**MODELS/MODÈLES: 1377/1378/1379**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Cover, medium windshield (nylon)	449 058 090	Toile, pare-brise moyen (nylon)
Cover, medium windshield (canvas)	459 058 090	Toile, pare-brise moyen (canvas)
Cover, medium windshield (super)	469 058 090	Toile, pare-brise moyen (super)
Cover, medium windshield (polyester)	479 058 090	Toile, pare-brise moyen (polyester)
Cover, personalised, medium windshield (canvas)	459 058 091	Toile personnalisée, pare-brise moyen (canvas)
Cover, fit all windshield (canvas)	459 074 090	Toile, tout pare-brise (canvas)
Cover, personalised, fit all windshield (canvas)	459 074 091	Toile personnalisée, tout pare-brise (canvas)
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Grill kit (purple)	860 704 600	Ens. grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
High altitude kit	861 767 300	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA DELUXE 500LC**
**MODELS/MODÈLES: 1377/1378/1379**

Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. avec dossier bas) (noir)
Seat, convertible	861 769 300	Siège convertible
Seat, two-up	415 081 902	Siège, deux passagers
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 900	Amortisseur HPG
Ski, steel, narrow	505 066 610	Ski acier étroit
Ski, steel, wide	505 070 082	Ski acier large
Signal light	295 500 544	Lumière de signalisation
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", ½» rod)	505 070 223	Lisse au carbure (6", tige de ½»)
Ski runner (carbide) (8", ½» rod)	505 070 224	Lisse au carbure (8", tige de ½»)
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 078 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 078 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 078 505 <sup>(2)</sup>	Plaque protectrice (bleue)
Skid plate (purple)	502 006 553 <sup>(2)</sup>	Plaque protectrice (mauve)

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)




**FORMULA DELUXE 583**
**MODELS/MODÈLES: 1380/1381**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Cover, medium windshield (nylon)	449 058 090	Toile, pare-brise moyen (nylon)
Cover, medium windshield (canvas)	459 058 090	Toile, pare-brise moyen (canvas)
Cover, medium windshield (super)	469 058 090	Toile, pare-brise moyen (super)
Cover, medium windshield (polyester)	479 058 090	Toile, pare-brise moyen (polyester)
Cover, personalised, medium windshield (canvas)	459 058 091	Toile personnalisée, pare-brise moyen (canvas)
Cover, fit all windshield (canvas)	459 074 090	Toile, tout pare-brise (canvas)
Cover, personalised, fit all windshield (canvas)	459 074 091	Toile personnalisée, tout pare-brise (canvas)
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Grill kit (purple)	860 704 600	Ens. grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
High altitude kit	861 767 200	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA DELUXE 583**
**MODELS/MODÈLES: 1380/1381**

Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Quick adjustment kit (rear susp.)	861 765 500	Ens. d'ajustement rapide (susp. arrière)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. avec dossier bas) (noir)
Seat, convertible	861 769 300	Siège convertible
Seat, two-up	415 081 902	Siège, deux passagers
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 900	Amortisseur, HPG
Ski, steel, narrow	505 066 610	Ski acier étroit
Ski, steel, wide	505 070 082	Ski acier large
Signal light	295 500 544	Lumière de signalisation
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", ½» rod)	505 070 223	Lisse au carbure (6", tige de ½»)
Ski runner (carbide) (8", ½» rod)	505 070 224	Lisse au carbure (8", tige de ½»)
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 070 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 070 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 070 505 <sup>(2)</sup>	Plaque protectrice (bleue)

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)



**FORMULA DELUXE 583**

**MODELS/MODÈLES: 1380/1381**

Skid plate (purple)	502 006 553 <sup>(2)</sup>	Plaque protectrice (mauve)
Skid plate (red)	572 070 502 <sup>(2)</sup>	Plaque protectrice (rouge)
Skid plate (yellow '98)	572 105 400 <sup>(2)</sup>	Plaque protectrice (jaune)
Slider shoe SC-10 (amethyst '98)	560 315 700	Glissière SC-10 (améthyste)
Slider shoe SC-10 (black)	560 315 500	Glissière SC-10 (noire)
Slider shoe SC-10 (blue '98)	560 315 600	Glissière SC-10 (bleu)
Slider shoe SC-10 (red)	560 315 800	Glissière SC-10 (rouge)
Slider shoe SC-10 (yellow '98)	560 315 900	Glissière SC-10 (jaune)
Snowguard (red)	572 111 212	Garde-neige (rouge)
Snowguard (yellow)	572 111 215	Garde-neige (jaune)
Steering arm, left (yellow)	506 151 209	Bras de direction gauche (jaune)
Steering arm, right (yellow)	506 151 210	Bras de direction droit (jaune)
Steering padding (yellow)	506 151 214	Rembourrage de guidon (jaune)
Tank bra (black)	513 032 951	Couvre-réservoir (noir)
Tie rod (yellow)	506 151 217	Barre d'accouplement (jaune)
Track 15" x 121" (1.45") 36.8 mm	861 753 500	Chenille 15" x 121" (1.45") 36.8 mm
Track 15" x 121" (1.75") 44.6 mm	570 212 900	Chenille 15" x 121" (1.75") 44.6 mm
Track extension kit SC-10	861 760 400	Ens. rallonge de chenille SC-10
Tunnel molding, rear, left (purple)	518 321 583	Enjoliveur arrière gauche (mauve)
Tunnel molding, rear, right (purple)	518 321 584	Enjoliveur arrière droit (mauve)
Tunnel molding, rear, left (yellow)	518 321 585	Enjoliveur arrière gauche (jaune)
Tunnel molding, rear, right (yellow)	518 321 586	Enjoliveur arrière droit (jaune)
Windshield (high)	414 939 100	Pare-brise haut
Windshield (low)	414 795 900	Pare-brise bas
Windshield (low) for quick installation	415 127 516	Pare-brise bas pour changement rapide
Windshield quick installation kit	415 127 517	Ens. fixation rapide pour pare-brise

**Note:** (1) Tongue type hitch required / Attelage type languette requis  
**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
 Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA DELUXE 670**
**MODELS/MODÈLES: 1382/1383**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Cover, medium windshield (nylon)	449 058 090	Toile, pare-brise moyen (nylon)
Cover, medium windshield (canvas)	459 058 090	Toile, pare-brise moyen (canvas)
Cover, medium windshield (super)	469 058 090	Toile, pare-brise moyen (super)
Cover, medium windshield (polyester)	479 058 090	Toile, pare-brise moyen (polyester)
Cover, personalised, medium windshield (canvas)	459 058 091	Toile personnalisée, pare-brise moyen (canvas)
Cover, fit all windshield (canvas)	459 074 090	Toile, tout pare-brise (canvas)
Cover, personalised, fit all windshield (canvas)	459 074 091	Toile personnalisée, tout pare-brise (canvas)
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Grill kit (purple)	860 704 600	Ens. grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
High altitude kit	861 767 100	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)




**FORMULA DELUXE 670**
**MODELS/MODÈLES: 1382/1383**

Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. avec dossier bas) (noir)
Seat, convertible	861 769 300	Siège convertible
Seat, two-up	415 081 902	Siège, deux passagers
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 800	Amortisseur HPG
Ski, steel, narrow	505 066 610	Ski acier étroit
Ski, steel, wide	505 070 082	Ski acier large
Signal light	295 500 544	Lumière de signalisation
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", ½» rod)	505 070 223	Lisse au carbure (6", tige de ½»)
Ski runner (carbide) (8", ½» rod)	505 070 224	Lisse au carbure (8", tige de ½»)
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 070 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 070 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 070 505 <sup>(2)</sup>	Plaque protectrice (bleue)
Skid plate (purple)	502 006 553	Plaque protectrice (mauve)

**Note:** (1) Tongue type hitch required / Attelage type languette requis

**Note:** (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)





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