



# *ski-doo*®

PARTS  
ACCESSORIES <sup>AND</sup>  
CATALOG

CATALOGUE  
DE  
PIECES  
ET ACCESSOIRES

1999

FORMULA Z  
500 / 583 / 670

484 400 002

**PARTS CATALOG  
AND ACCESSORIES  
CATALOGUE DE PIÈCES  
ET ACCESSOIRES**

**1999**

**FORMULA Z  
500 / 583 / 670**

**◆ WARNING**

**For user safety, Rotax engines designed for snowmobiles must not be used to power products other than Ski-Doo snowmobiles.**

Bombardier Inc. and its subsidiaries denies any responsibility for any usage other than the one prescribed.

Dealers that do not follow this practice may be financially liable should injury occur.

Bombardier Inc. reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring obligation.

**◆ AVERTISSEMENT**

**Pour la sécurité des utilisateurs, les moteurs Rotax conçus pour les motoneiges ne doivent pas être utilisés pour des fins autres que de faire fonctionner les motoneiges Ski-Doo.**

Bombardier Inc. et ses filiales se dégagent de toute responsabilité pouvant découler des utilisations autres que celle prescrite.

Les concessionnaires qui ne se conforment pas à cet avis peuvent être tenus responsables financièrement advenant des blessures.

Bombardier Inc. se réserve le droit d'effectuer des changements dans le dessin et les caractéristiques de ses véhicules et/ou d'y effectuer des apports ou des améliorations, cela sans s'engager d'aucune façon à effectuer lesdites opérations sur les véhicules déjà fabriqués.

# PARTS CATALOG

The illustrations figuring in this parts catalog show typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown. However, they represent parts which have the same or similar function.

## SYMBOLS USED IN THIS CATALOG

- @ - In «Quantity» column means «Use as Required». — XXX — - Parts marked with «XXX» are not available as spare parts.  
Opt - In «Quantity» column means «Optional».  
**N** - In «Numerical» column means «New Parts».  
- A **bold** description indicates that several parts are included in this item.

Ski-Doo Model  
Modèle Ski-Doo

Vehicle Codification  
Code du véhicule  
Can/U.S./Europe

Rotax Engine Type  
Type de moteur Rotax

Mikuni Carburetor (s)  
Carburateur (s) Mikuni  
PTO/MAG

**FORMULA Z 500**  
**FORMULA Z 583**  
**FORMULA Z 670**

**1388 / 1389 / 1458**  
**1391 / 1392 / N/A**  
**1393 / 1394 / 1395**

**«494» (400 409 406)**  
**«500» (400 509 705)**  
**«670» (400 604 001)**

**403 138 527 / 403 138 528**  
**403 138 525 / 403 138 526**  
**403 138 513 / 403 138 514**



## CATALOGUE DE PIÈCES

Les illustrations contenues dans ce catalogue indiquent la disposition des pièces les unes par rapport aux autres. Il est donc possible qu'elles ne rendent pas compte de la forme exacte de ces pièces ainsi que de leurs détails de fabrication. Ces illustrations ont pour but d'identifier des pièces qui remplissent la même fonction ou une fonction identique.

## SYMBOLES UTILISÉS DANS CE CATALOGUE

- @ - Dans la colonne «Quantité» signifie «Au besoin». — XXX — - Les articles marqués d'un «XXX» ne sont pas disponibles comme pièces de remplacement.  
Opt - Dans la colonne «Quantité» signifie «En option».  
**N** - Dans la colonne «Numérique» signifie «Nouvelle pièce».  
- Une description en caractère **gras** signifie qu'il y a plus d'une pièce dans cet item.

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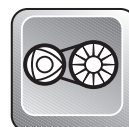
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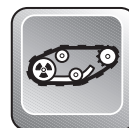
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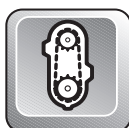
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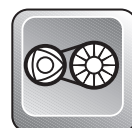
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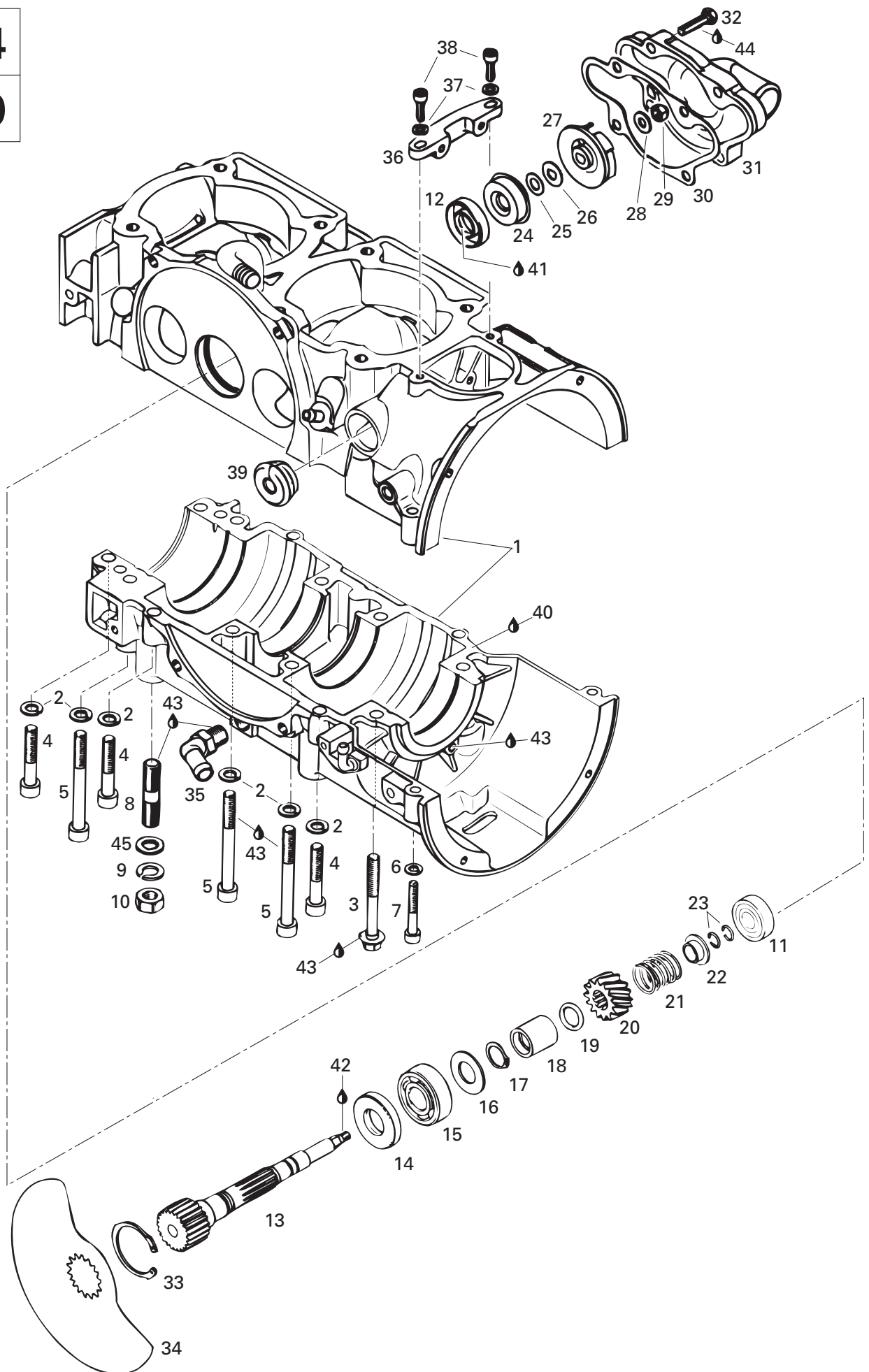
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494

670





## Crankcase, Rotary Valve, Water Pump (494, 670) Carter, valve rotative, pompe à eau (494, 670)

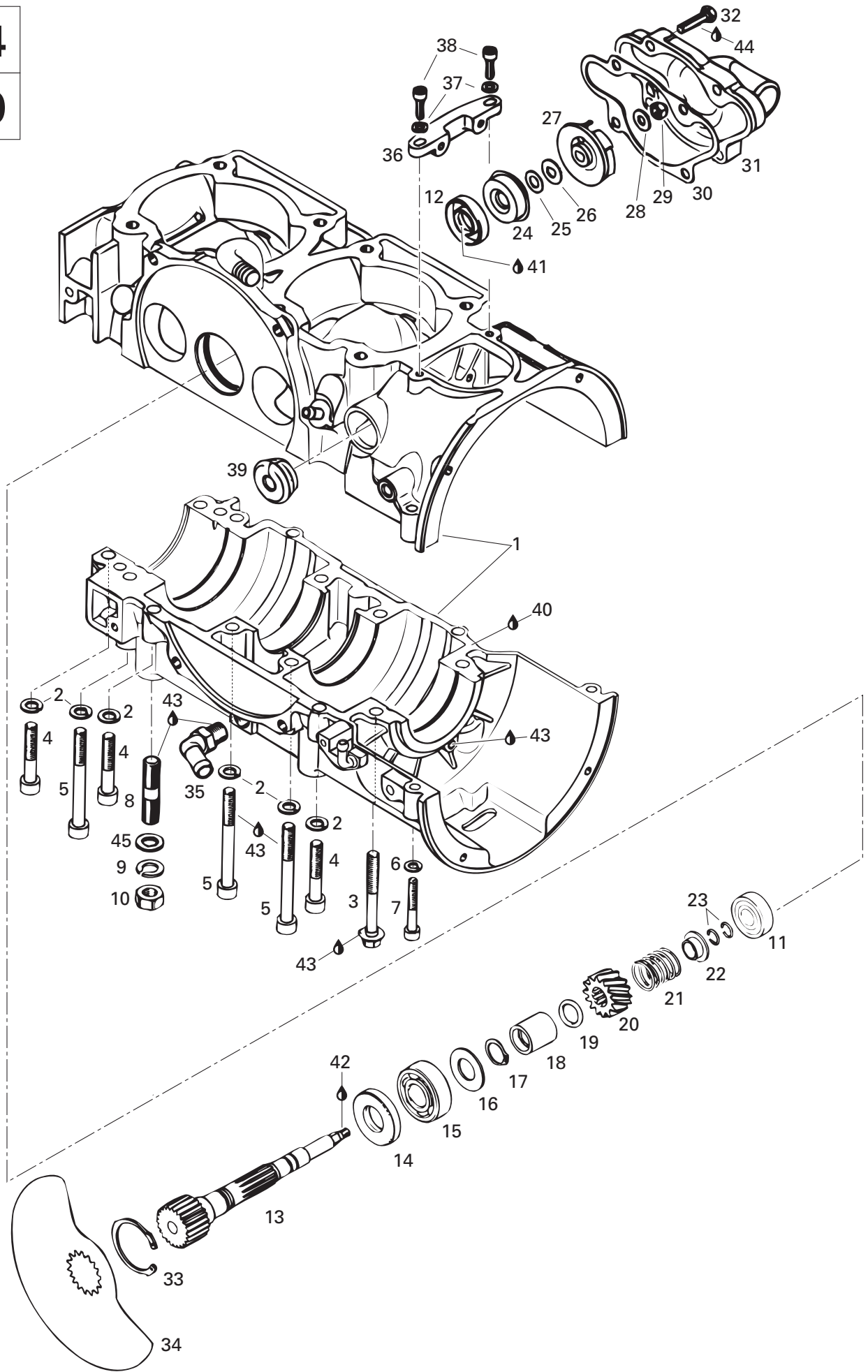
FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1-7</b>	420 888 181	<i>Crankcase Ass'y</i> .....	<i>Carter ass.</i> .....	1	—	—
<b>N</b>	420 888 185	<i>Crankcase Ass'y</i> .....	<i>Carter ass.</i> .....	—	—	1
<b>2</b>	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	12	—	12
<b>3</b>	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65.....	2	—	2
<b>4</b>	420 841 561	Allen Screw M8 x 45 .....	Vis Allen M8 x 45 .....	6	—	6
<b>5</b>	420 841 831	Allen Screw M8 x 75 .....	Vis Allen M8 x 75 .....	6	—	6
<b>6</b>	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm.....	2	—	2
<b>7</b>	420 241 816	Allen Screw M6 x 40 .....	Vis Allen M6 x 40 .....	2	—	2
<b>8</b>	420 940 190	Stud M10 x 29/20 .....	Goujon M10 x 29/20 .....	4	—	4
<b>9</b>	224 701 188	Lock Spring Washer 10 mm .....	Rondelle-frein cintrée 10 mm .....	4	—	4
<b>10</b>	228 001 045	Hex. Nut M10.....	Écrou hex. M10 .....	4	—	4
<b>11</b>	420 932 797	Ball Bearing 6201 .....	Roulement à billes 6201 .....	1	—	1
<b>12</b>	420 850 710	Oil Seal .....	Joint d'étanchéité d'huile .....	1	—	1
<b>N 13</b>	420 837 243	Rotary Valve Shaft .....	Arbre de valve rotative .....	1	—	1
<b>14</b>	420 930 580	Oil Seal .....	Anneau d'étanchéité d'huile .....	1	—	1
<b>15</b>	405 406 400	Ball Bearing 6203.....	Roulement à billes 6203 .....	1	—	1
<b>16</b>	420 227 439	Shim .....	Cale épaisseur .....	1	—	1
<b>17</b>	420 845 450	Lock Ring .....	Bague d'arrêt .....	1	—	1
<b>18</b>	420 847 282	Spacer .....	Entretoise .....	1	—	1
<b>19</b>	420 831 500	O-Ring .....	Joint torique .....	1	—	1
<b>20</b>	420 935 735	Rotary Valve Gear 14 Teeth .....	Roue d'engrenage à 14 dents .....	1	—	1
<b>21</b>	420 938 810	Spring .....	Ressort .....	1	—	1
<b>22</b>	420 827 430	Spring Holding Cup .....	Siège de ressort .....	1	—	1
<b>23</b>	420 845 160	Circlip .....	Circlip .....	2	—	2
<b>N 24</b>	420 650 370	Oil Seal .....	Joint d'étanchéité d'huile .....	1	—	1
<b>25</b>	420 227 945	Washer .....	Rondelle .....	1	—	1
<b>26</b>	420 227 155	Friction Washer.....	Rondelle de friction .....	1	—	1
<b>27</b>	420 922 036	Water Pump Impeller .....	Turbine de pompe à eau .....	1	—	1
<b>28</b>	224 061 121	Flat Washer 6.4 mm.....	Rondelle plate 6.4 mm .....	1	—	1
<b>29</b>	420 842 042	Locking Nut M6.....	Écrou d'arrêt M6 .....	1	—	1
<b>30</b>	420 931 355	Gasket .....	Joint d'étanchéité .....	1	—	1
<b>31</b>	420 922 551	Water Pump Housing .....	Carter de pompe à eau .....	1	—	1
<b>32</b>	420 240 031	Hex. Screw M6 x 25 .....	Vis hex. M6 x 25.....	6	—	6
<b>33</b>	420 845 260	Lock Ring .....	Bague d'arrêt .....	1	—	1
<b>34</b>	420 924 508	Rotary Valve (147°) .....	Valve rotative (147°) .....	1	—	—
	420 924 500	Rotary Valve (164°) .....	Valve rotative (164°) .....	—	—	1
<b>35</b>	420 922 245	Angular Tube .....	Raccord angulaire .....	1	—	1

494

670



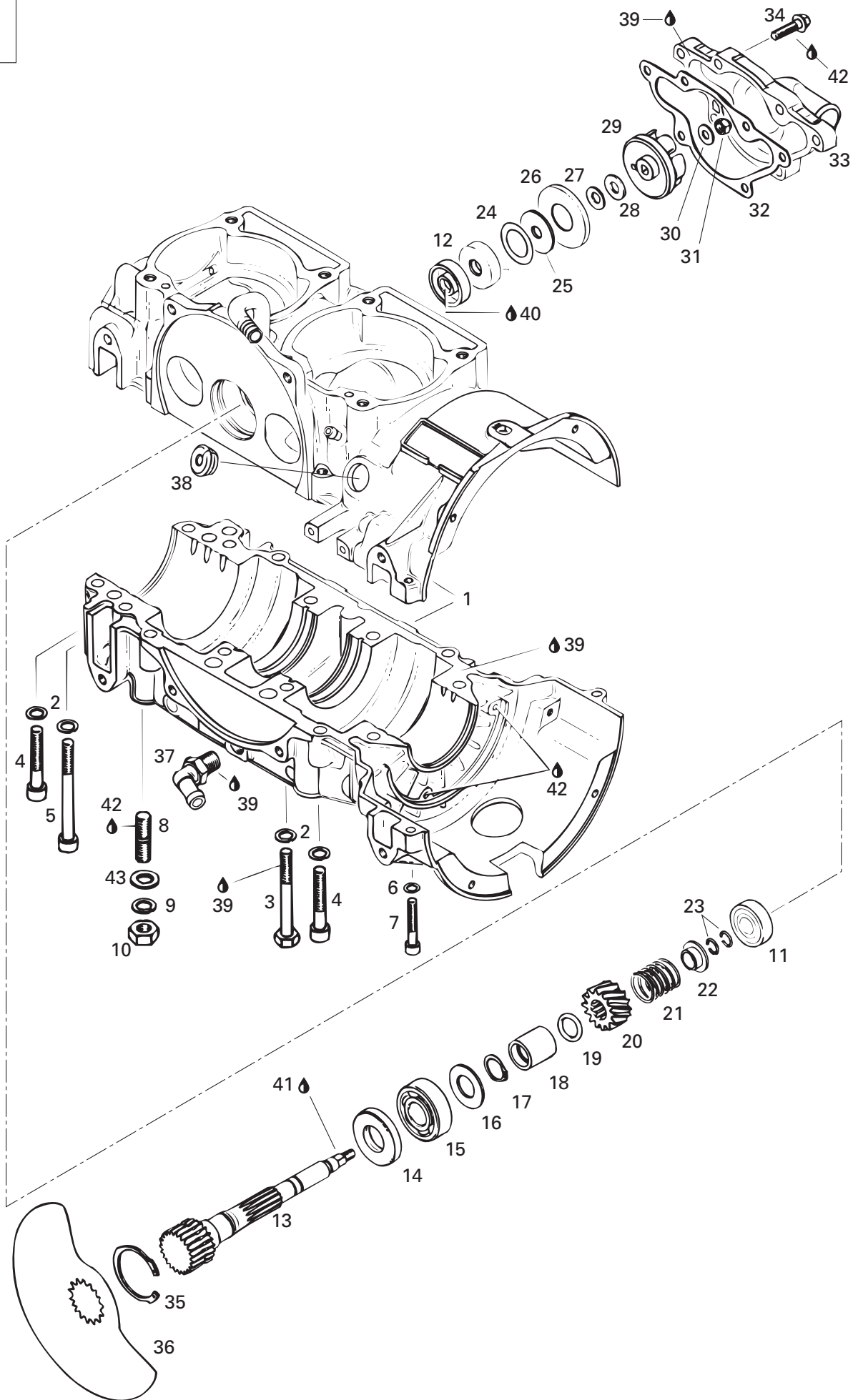




## Crankcase, Rotary Valve, Water Pump (494, 670) Carter, valve rotative, pompe à eau (494, 670)

FORMULA Z

		FORMULA Z		
		5 0 0	5 8 3	6 7 0
<b>36</b>	420 851 280	Fixation .....	Fixation .....	1 – 1
<b>37</b>	420 827 800	Washer 5.5 mm .....	Rondelle 5.5 mm .....	2 – 2
<b>38</b>	420 240 181	Allen Screw M5 x 20 .....	Vis Allen M5 x 20 .....	2 – 2
<b>39</b>	420 860 965	Cable Grommet .....	Passe-câble .....	1 – 1
<b>40</b>	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	@ – @
<b>41</b>	413 802 900	Oil Injection 12 x 1 L .....	Huile injection 12 x 1 L .....	@ – @
<b>42</b>	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	@ – @
<b>43</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ – @
<b>44</b>	— XXX —	Loctite 243 .....	Loctite 243 .....	@ – @
<b>45</b>	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	4 – 4



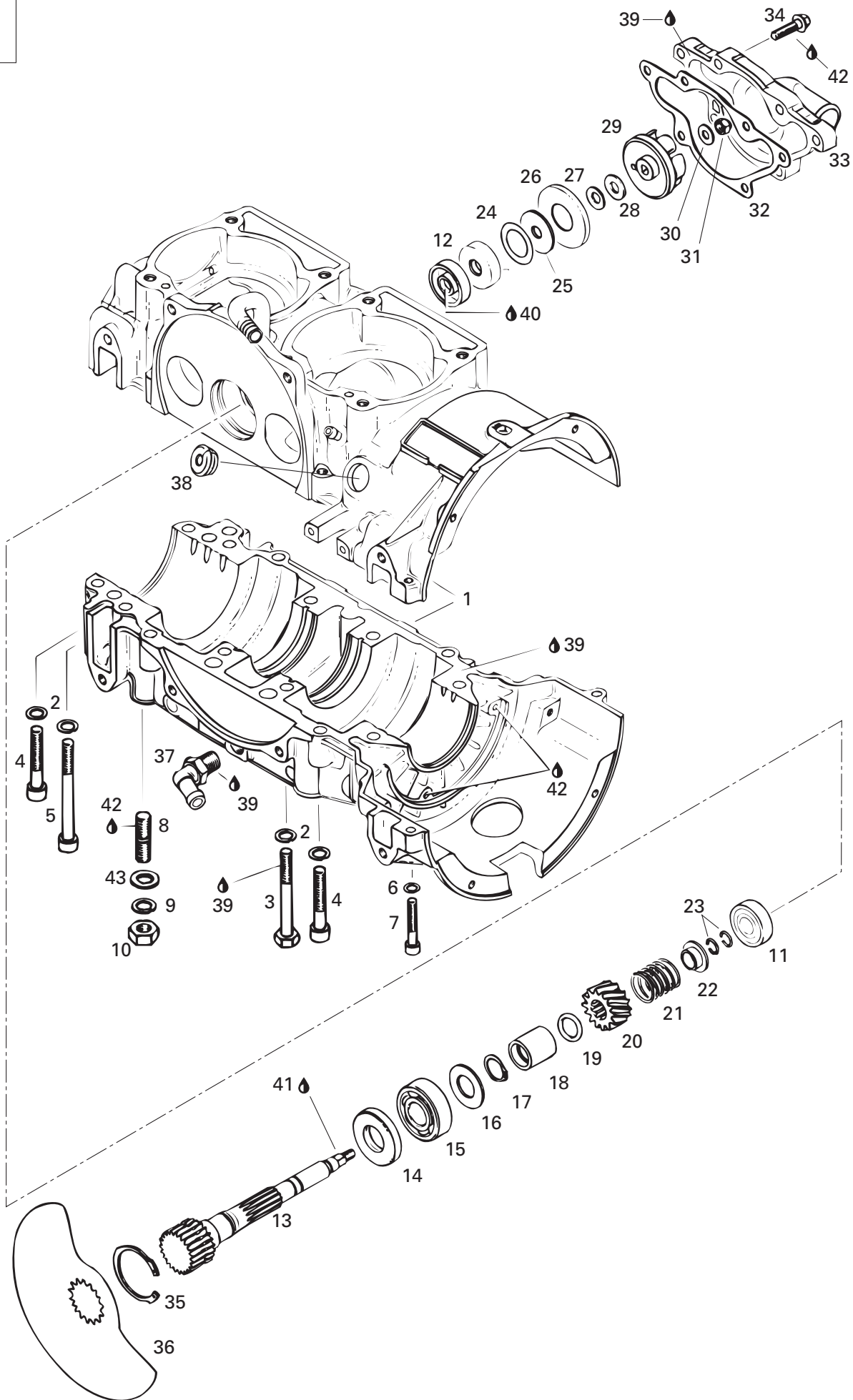


## Crankcase, Rotary Valve, Water Pump (583) Carter, valve rotative, pompe à eau (583)

FORMULA Z

5	5	6
0	8	7
0	3	0

1→7	420 888 091	<b>Crankcase Ass'y</b> .....	<b>Carter ass.</b> .....	–	1	–
2	420 945 752	Lock Washer .....	Rondelle-frein .....	–	14	–
3	222 086 565	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	–	6	–
4	420 841 561	Allen Screw M8 x 45 .....	Vis Allen M8 x 45 .....	–	6	–
5	420 841 831	Allen Screw M8 x 75 .....	Vis Allen M8 x 75 .....	–	2	–
6	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	–	2	–
7	420 241 811	Allen Screw M6 x 35 .....	Vis Allen M6 x 35 .....	–	2	–
8	420 940 190	Stud M10 x 29/20 .....	Goujon M10 x 29/20 .....	–	4	–
9	224 701 188	Lock Spring Washer 10 mm .....	Rondelle-frein cintrée 10 mm .....	–	4	–
10	228 001 045	Hex. Nut M10 .....	Écrou hex. M10 .....	–	4	–
11	420 932 797	Ball Bearing 6201 .....	Roulement à billes 6201 .....	–	1	–
12	420 850 710	Oil Seal .....	Joint d'étanchéité d'huile .....	–	2	–
13	420 837 242	Rotary Valve Shaft .....	Arbre de valve rotative .....	–	1	–
14	420 930 580	Oil Seal .....	Anneau d'étanchéité d'huile .....	–	1	–
15	405 406 400	Ball Bearing 6203 .....	Roulement à billes 6203 .....	–	1	–
16	420 227 439	Shim .....	Cale épaisseur .....	–	1	–
17	420 845 450	Lock Ring .....	Bague d'arrêt .....	–	1	–
18	420 847 282	Spacer .....	Entretoise .....	–	1	–
19	420 831 500	O-Ring .....	Joint torique .....	–	1	–
20	420 935 735	Rotary Valve Gear (14 Tooth) .....	Roue d'engrenage (14 dents) .....	–	1	–
21	420 938 810	Spring .....	Ressort .....	–	1	–
22	420 827 430	Spring Holding Cup .....	Siège de ressort .....	–	1	–
23	420 845 160	Circlip .....	Circlip .....	–	2	–
24	420 944 462	Shim .....	Cale épaisseur .....	–	1	–
25	420 850 890	Rubber Washer .....	Rondelle de caoutchouc .....	–	1	–
26	420 827 970	Supporting Plate .....	Plaque d'appui .....	–	1	–
27	420 227 945	Washer .....	Rondelle .....	–	1	–
28	420 227 155	Friction Washer .....	Rondelle de friction .....	–	1	–
29	420 922 036	Water Pump Impeller .....	Turbine de pompe à eau .....	–	1	–
30	224 061 121	Flat Washer .....	Rondelle plate .....	–	1	–
31	420 842 042	Locking Nut M6 .....	Écrou M6 .....	–	1	–
32	420 931 355	Gasket .....	Joint d'étanchéité .....	–	1	–
33	420 922 551	Water Pump Housing .....	Carter de pompe à eau .....	–	1	–
34	420 240 031	Hex. Screw M6 x 25 .....	Vis hex. M6 x 25 .....	–	6	–
35	420 845 260	Lock Ring .....	Bague d'arrêt .....	–	1	–
36	420 924 502	Rotary Valve (159°) .....	Valve rotative (159°) .....	–	1	–
37	420 922 245	Angular Tube .....	Raccord angulaire .....	–	1	–
38	420 860 965	Cable Grommet .....	Passe-câble .....	–	1	–





## Crankcase, Rotary Valve, Water Pump (583) Carter, valve rotative, pompe à eau (583)

FORMULA Z

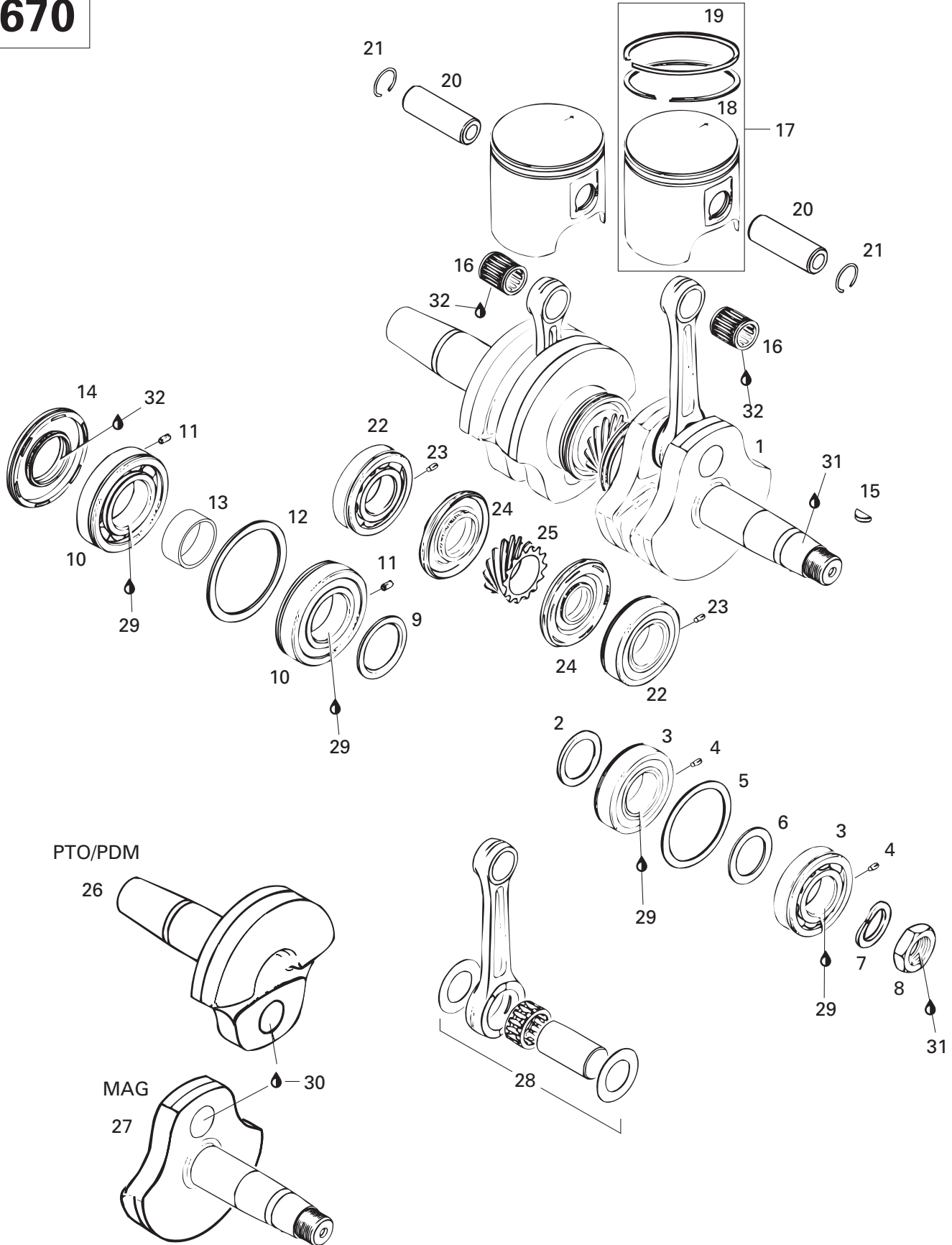
5	5	6
0	8	7
0	3	0

<b>39</b>	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	–	@	–
<b>40</b>	413 802 900	Oil Injection 12 x 1 L .....	Huile injection 12 x 1 L.....	–	@	–
<b>41</b>	420 899 788	Loctite 648, 5 gr. ....	Loctite 648, 5 gr. ....	–	@	–
<b>42</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	–	@	–
<b>43</b>	224 001 211	Flat Washer 10 mm.....	Rondelle plate 10 mm .....	–	4	–



494

670





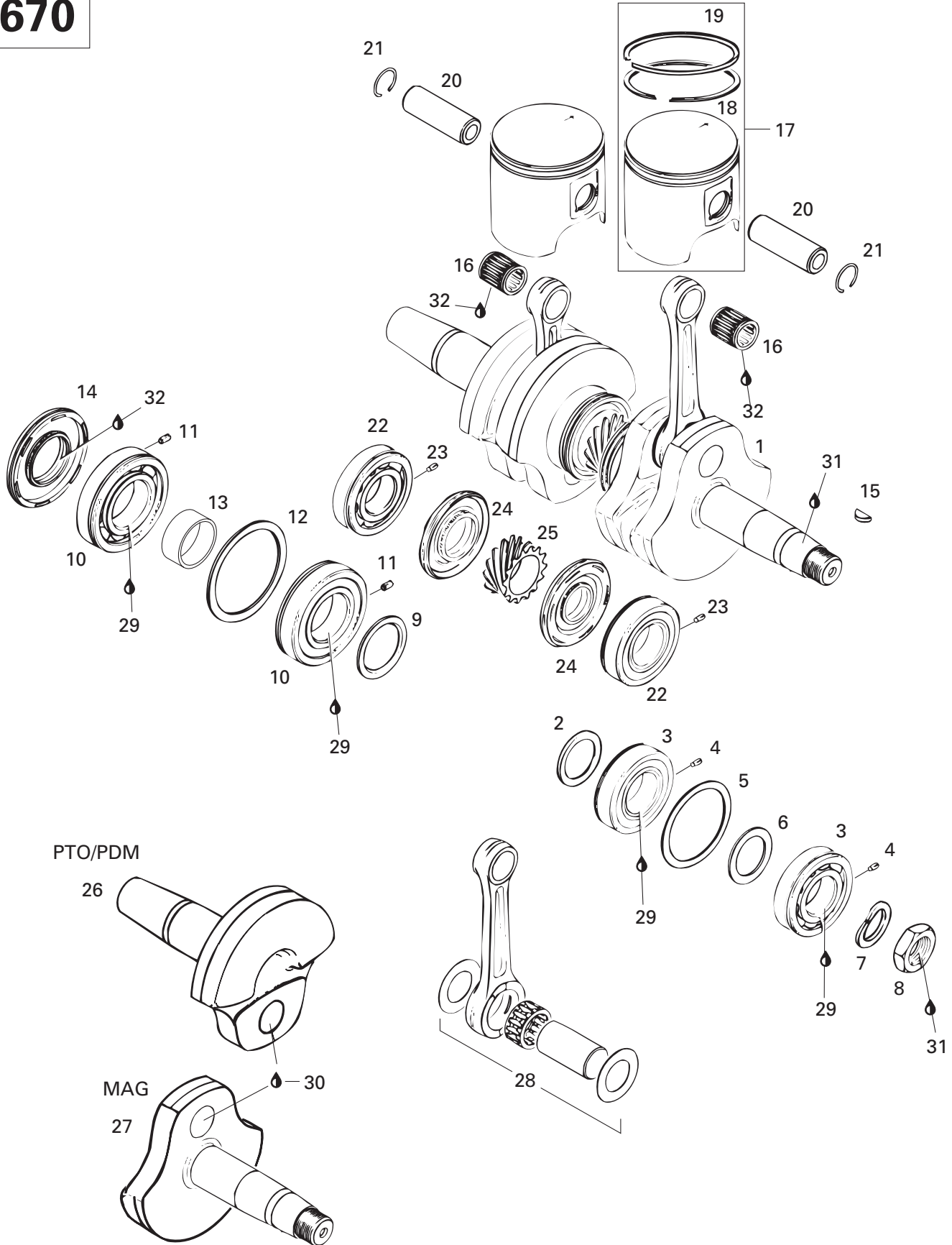
# Crankshaft, Pistons (494, 670) Vilebrequin, pistons (494, 670)

FORMULA Z

			5 0 0	5 8 3	6 7 0
1→15	420 886 932	<b>Crankshaft Ass'y</b> .....			
	420 887 985	<b>Crankshaft Ass'y</b> .....			
2	420 827 445	Spacer Ring .....			
3→4	420 932 589	<b>Ball Bearing 6206</b> .....			
	420 832 538	<b>Ball Bearing 6206</b> .....			
4	420 929 972	Dowel Pin .....			
5	420 827 050	Retaining Disk .....			
6	420 427 684	Adjusting Washer .....			
7	420 945 759	Lock Washer .....			
8	420 842 230	Hex. Nut M22 .....			
9	420 827 760	Spacer Ring .....			
10→11	420 832 574	<b>Ball Bearing 6207 Ass'y</b> .....			
11	420 929 972	Dowel Pin .....			
12	420 927 710	Retaining Disk .....			
13	420 847 684	Distance Sleeve .....			
14	420 831 950	Oil Seal .....			
15	420 246 015	Woodruff Key .....			
16	420 832 438	Needle Bearing .....			
	420 832 442	Needle Bearing .....			
17→19	420 887 553	<b>Piston Ass'y (2 rings 69.39 mm)</b> .....			
	420 887 610	<b>Piston Ass'y (77.90 mm)</b> .....			
	420 887 554	<b>Oversize Pist. Ass'y (2 rings 69.64 mm)</b>			
	420 887 611	<b>Oversize Pist. Ass'y (2 rings 78.15 mm)</b>			
18	420 915 985	Rectangular Ring 69.5 mm .....			
	420 815 025	Rectangular Ring 78.0 mm .....			
	420 915 986	Oversize Rectangular Ring 69.75 mm .			
	420 815 021	Oversize Rectangular Ring 78.25 mm .			
19	420 815 045	Semi-trapez ring 69.5 mm .....			
	420 815 090	Semi-trapez ring 78.0 mm .....			
	420 815 046	Oversize Semi-trapez ring 69.75 mm ..			
	420 815 091	Oversize Semi-trapez ring 78.25 mm ..			
20	420 916 186	Piston Pin .....			
	420 916 370	Piston Pin .....			
21	420 945 735	Piston Circlip .....			
	420 845 100	Piston Circlip .....			
		<b>Vilebrequin ass.</b> .....			
		<b>Vilebrequin ass.</b> .....			
		Rondelle d'écartement .....			
		<b>Roulement à billes 6206</b> .....			
		<b>Roulement à billes 6206</b> .....			
		Goujon d'assemblage .....			
		Disque de retenu .....			
		Rondelle d'ajustement .....			
		Rondelle-frein .....			
		Écrou hex. M22 .....			
		Rondelle d'écartement .....			
		<b>Roulement à billes 6207 ass.</b> .....			
		Goujon d'assemblage .....			
		Disque de retenu .....			
		Rondelle d'écartement .....			
		Anneau d'étanchéité .....			
		Clavette Woodruff .....			
		Roulement à aiguilles .....			
		Roulement à aiguilles .....			
		<b>Piston ass. (2 segments 69.39 mm)</b> .....			
		<b>Piston ass. (77.90 mm)</b> .....			
		<b>Piston ass. surdi. (2 seg. 69.64 mm)</b> .....	Opt		
		<b>Piston ass. surdi. (2 seg. 78.15 mm)</b> .....			Opt
		Segment rectangulaire 69.5 mm .....			
		Segment rectangulaire 78.0 mm .....			
		Seg. rectangulaire surdi. 69.75 mm ....	Opt		
		Seg. rectangulaire surdi. 78.25 mm ....			Opt
		Segment semi-trapézoïdal 69.5 mm ...			
		Segment semi-trapézoïdal 78.0 mm ...			
		Seg. semi-trapéz. surdi. 69.75 mm .....	Opt		
		Seg. semi-trapéz surdi. 78.25 mm .....			Opt
		Axe de piston .....			
		Axe de piston .....			
		Circlip de piston .....			
		Circlip de piston .....			

494

670

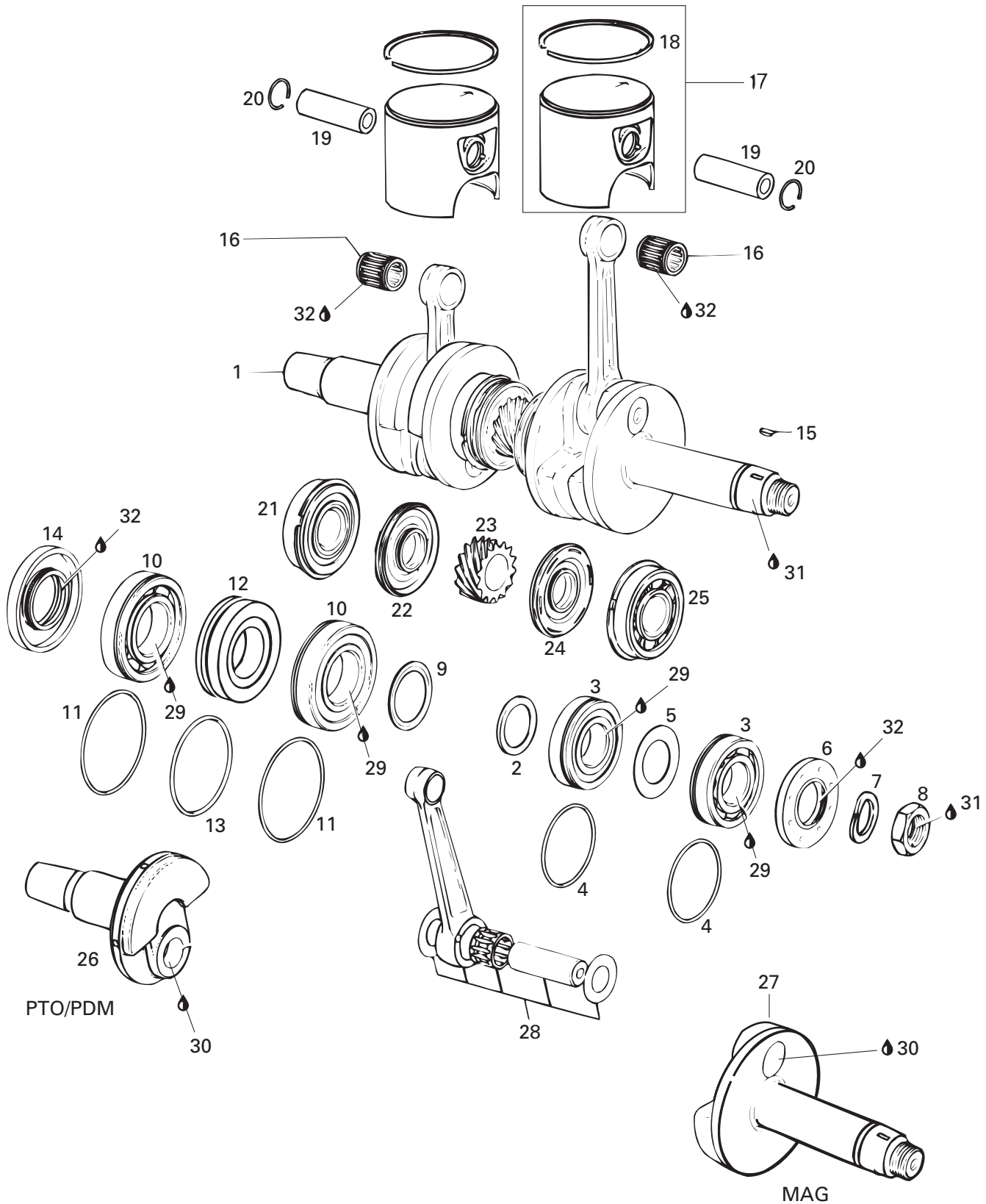




## Crankshaft, Pistons (494, 670) Vilebrequin, pistons (494, 670)

FORMULA Z

			5 0 0	5 8 3	6 7 0	
<b>22→23</b>	420 932 589	<i>Ball Bearing 6206</i> .....	<i>Roulement à billes 6206</i> .....	2	—	—
	420 832 538	<i>Ball Bearing 6206</i> .....	<i>Roulement à billes 6206</i> .....	—	—	2
<b>23</b>	420 929 972	Dowel Pin .....	Goujon d'assemblage .....	2	—	2
<b>24</b>	420 831 990	Oil Seal .....	Anneau d'étanchéité .....	2	—	2
<b>25</b>	420 935 748	Central Gear 14 Teeth .....	Engrenage central 14 dents .....	1	—	1
<b>26</b>	420 818 660	Crankshaft (PTO side).....	Vilebrequin (côté PDM) .....	1	—	—
	420 818 704	Crankshaft (PTO side).....	Vilebrequin (côté PDM) .....	—	—	1
<b>27</b>	420 818 690	Crankshaft (MAG side) .....	Vilebrequin (côté MAG).....	1	—	—
	420 818 733	Crankshaft (MAG side) .....	Vilebrequin (côté MAG).....	—	—	1
<b>28</b>	420 886 955	Crankshaft Repair Kit (MAG side) .....	Néc. rép. de vilebrequin (côté MAG) .....	1	—	—
	420 887 988	Crankshaft Repair Kit (MAG side) .....	Néc. rép. de vilebrequin (côté MAG) ..	—	—	1
	420 886 956	Crankshaft Repair Kit (PTO side) .....	Néc. rép. de vilebrequin (côté PDM) ...	1	—	—
	420 887 989	Crankshaft Repair Kit (PTO side) .....	Néc. rép. de vilebrequin (côté PDM) ...	—	—	1
<b>29</b>	413 701 000	Loctite 767, Antiseize Lubricant, 12 oz .	Loctite 767, lubrifiant antigrippage, 12 oz ..	@	—	@
<b>30</b>	293 800 039	Loctite 642, 50 ml .....	Loctite 642, 50 ml .....	@	—	@
<b>31</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	—	@
<b>32</b>	413 707 000	Molykote 111 .....	Molykote 111 .....	@	—	@



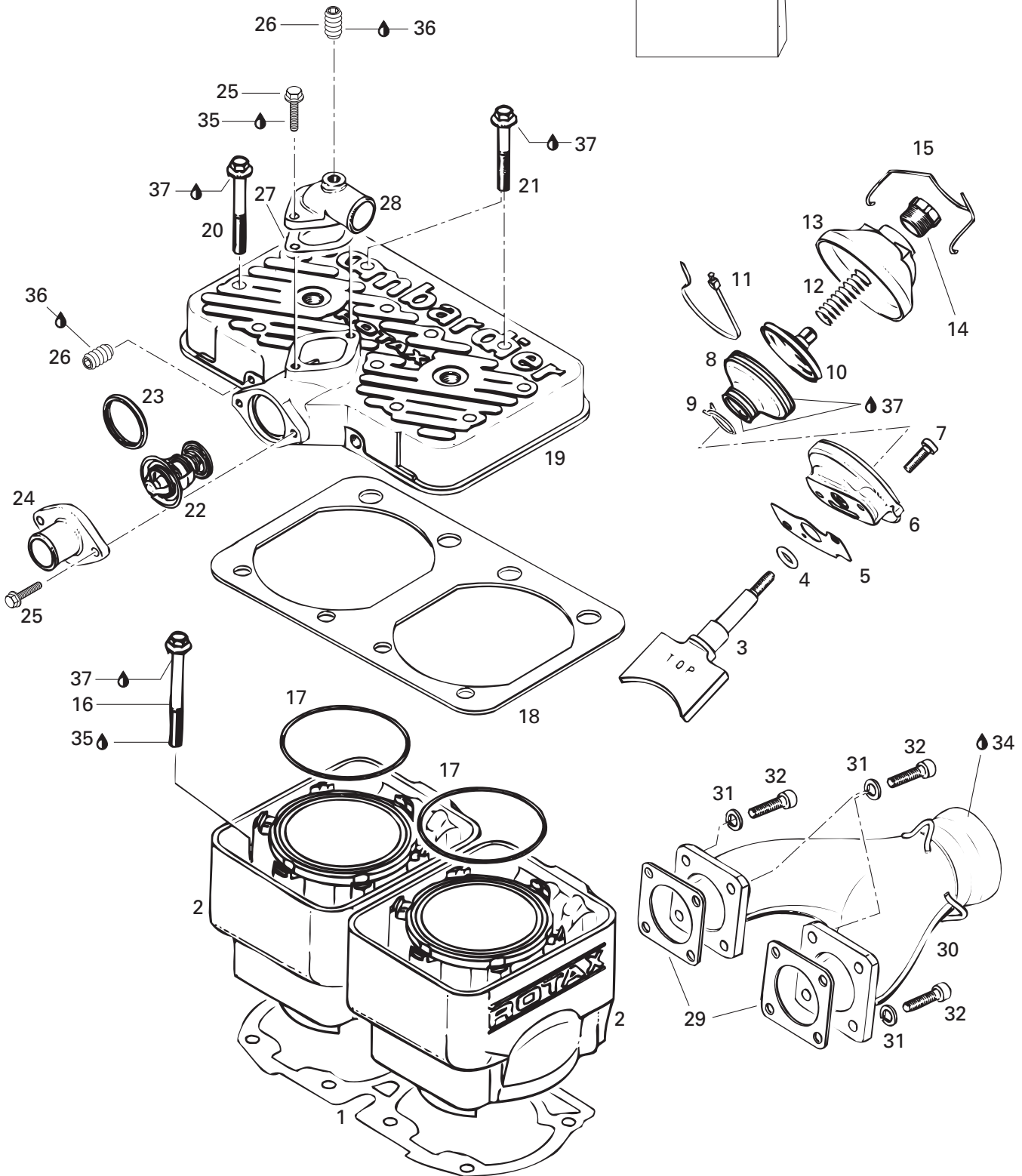




## Crankshaft, Pistons (583) Vilebrequin, pistons (583)

FORMULA Z

			5 0 0	5 8 3	6 7 0
1→15	420 887 355	<b>Crankshaft Ass'y</b> .....			– 1 –
2	420 827 440	Spacer Ring .....			– 1 –
3	420 832 480	Ball Bearing 6206 .....			– 2 –
4	420 830 355	O-Ring .....			– 2 –
5	420 827 715	Shim .....			– 1 –
6	420 830 748	Oil Seal .....			– 1 –
7	420 945 759	Lock Washer .....			– 1 –
8	420 842 230	Hex. Nut M22 .....			– 1 –
9	420 827 760	Distance Ring .....			– 1 –
10	420 832 231	Ball Bearing 6207 .....			– 2 –
11	420 250 165	O-Ring .....			– 2 –
12	420 830 292	Labyrinth Bushing .....			– 1 –
13	420 830 370	O-Ring .....			– 1 –
14	420 831 950	Oil Seal .....			– 1 –
15	420 246 055	Woodruff Key .....			– 1 –
16	420 932 904	Needle Bearing .....			– 2 –
17→18	420 888 080	<b>Piston Ass'y (75.89 mm)</b> .....			– 2 –
	420 888 081	<b>Piston Ass'y (76.14 mm)</b> .....			– Opt –
18	420 815 015	Semi-Trapez Ring 76.0 mm .....			– 2 –
N	420 815 016	Semi-Trapez Ring 76.25 mm .....			– Opt –
19	420 916 136	Piston Pin .....			– 2 –
20	420 945 735	Circlip .....			– 4 –
21	420 832 480	Ball Bearing 6206 .....			– 1 –
22	420 831 990	Oil Seal .....			– 1 –
23	420 935 746	Central Gear (14 Tooth) .....			– 1 –
24	420 831 355	Oil Seal .....			– 1 –
N 25	420 832 092	Ball Bearing 6305 .....			– 1 –
26	420 818 030	Half Crankshaft (PTO Side) .....			– 1 –
27	420 818 068	Half Crankshaft (MAG Side) .....			– 1 –
28	420 996 626	Crankshaft Rod Repair Kit .....			– 1 –
29	413 701 000	Loctite 767, Antiseize Lubricant, 12 oz .....			– 1 –
30	293 800 039	Loctite 642, 50 ml .....		@	– –
31	413 703 000	Loctite 242, 10 cc .....		@	– –
32	413 707 000	Molykote 111 .....		@	– –
		<b>Vilebrequin ass.</b> .....			– 1 –
		Rondelle d'écartement .....			– 1 –
		Roulement à billes 6206 .....			– 2 –
		Joint torique .....			– 2 –
		Cale épaisseur .....			– 1 –
		Anneau d'étanchéité d'huile .....			– 1 –
		Rondelle-frein .....			– 1 –
		Écrou hex. M22 .....			– 1 –
		Rondelle d'écartement .....			– 1 –
		Roulement à billes 6207 .....			– 2 –
		Joint torique .....			– 2 –
		Douille à labyrinthe .....			– 1 –
		Joint torique .....			– 1 –
		Anneau d'étanchéité d'huile .....			– 1 –
		Clavette .....			– 1 –
		Roulement à aiguilles .....			– 2 –
		<b>Piston ass. (75.89 mm)</b> .....			– 2 –
		<b>Piston ass. (76.14 mm)</b> .....			– Opt –
		Segment semi-trapézoïdale 76.0 mm .....			– 2 –
		Segment semi-trapézoïdale 76.25 mm .....			– Opt –
		Axe de piston .....			– 2 –
		Circlip .....			– 4 –
		Roulement à billes 6206 .....			– 1 –
		Anneau d'étanchéité d'huile .....			– 1 –
		Engrenage central (14 dents) .....			– 1 –
		Anneau d'étanchéité d'huile .....			– 1 –
		Roulement à billes 6305 .....			– 1 –
		Moitié de vilebrequin (côté PDM) .....			– 1 –
		Moitié de vilebrequin (côté MAG) .....			– 1 –
		Néc. de réparation de vilebrequin .....			– 1 –
		Loctite 767, lubrifiant antigrippage, 12 oz ..			– 1 –
		Loctite 642, 50 ml .....		@	– –
		Loctite 242, 10 cc .....		@	– –
		Molykote 111 .....		@	– –





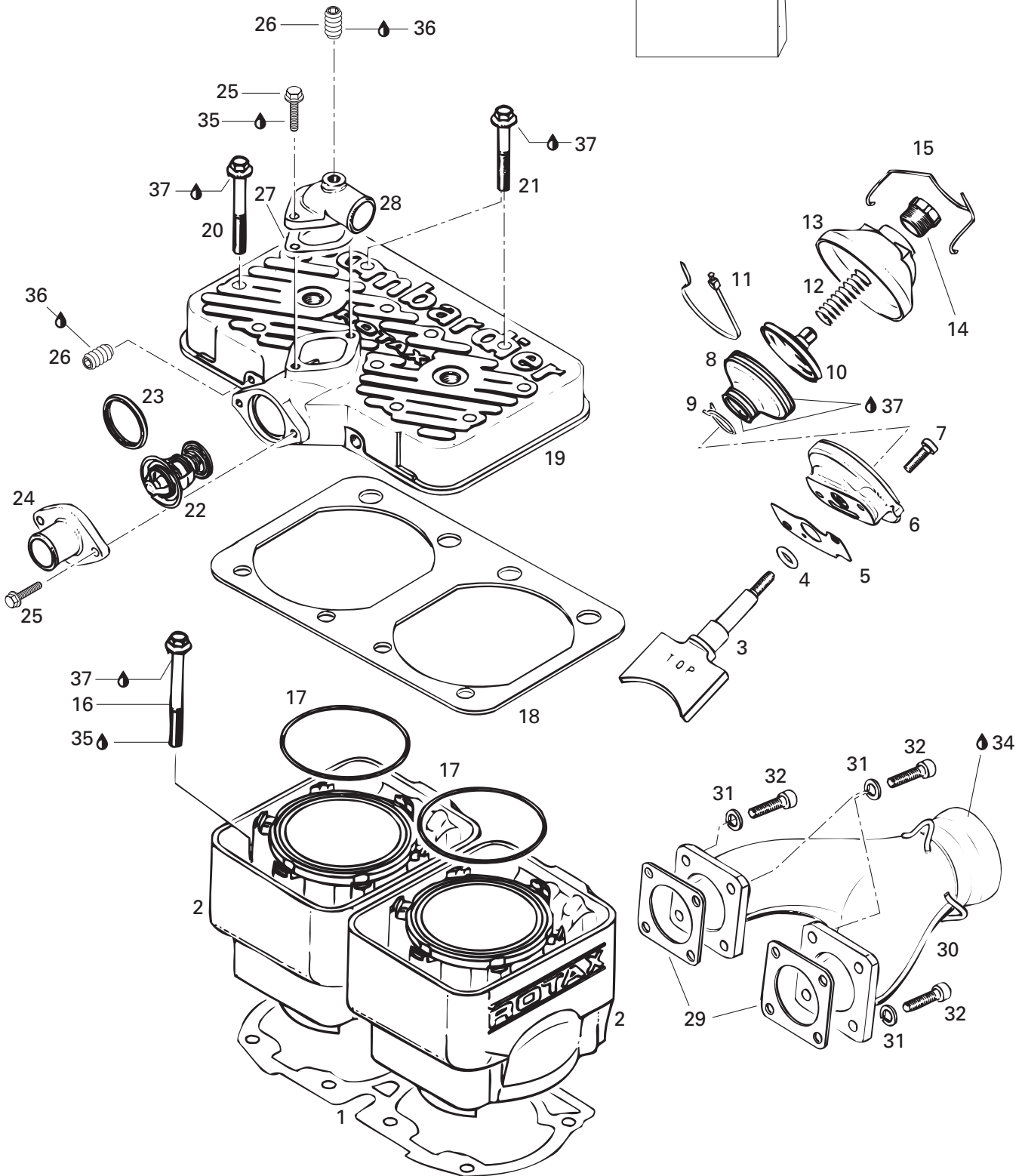
# Cylinder, Exhaust Manifold (494)

## Cylindre, collecteur d'échappement (494)

FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 931 361	Gasket Double 0.4 mm .....	Joint d'étanchéité double 0.4 mm .....	1	-	-
2	420 923 617	Cylinder With Sleeve Ass'y .....	Cylindre avec chemise ass. ....	2	-	-
3	420 854 300	Exhaust Valve .....	Sortie d'échappement .....	2	-	-
4	420 430 110	O-Ring .....	Joint torique .....	2	-	-
5	420 250 234	Gasket .....	Joint .....	2	-	-
6	420 854 265	Valve Housing .....	Boîtier .....	2	-	-
7	420 241 236	Socket Head Screw M6 x 16 .....	Vis Allen M6 x 16 .....	4	-	-
8	420 260 728	Bellows .....	Manchon .....	2	-	-
9	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	2	-	-
10	420 239 043	Spring .....	Ressort .....	2	-	-
11	420 239 944	Spring .....	Ressort .....	2	-	-
12	420 911 551	Valve Cover .....	Couvercle de soupape .....	2	-	-
13	420 241 220	Adjuster Screw .....	Vis d'ajustement .....	2	-	-
14	420 838 082	Spring Clamp .....	Bride à ressort .....	2	-	-
15	420 841 996	Screw M8 x 68.5 .....	Vis M8 x 68.5 .....	8	-	-
16	420 850 040	Rubber Ring .....	Bague de caoutchouc .....	2	-	-
17	420 831 792	O-Ring .....	Joint torique .....	2	-	-
N 18	420 923 168	Cylinder Head (Yellow) .....	Tête de cylindre (jaune) .....	1	-	-
19	420 240 326	Screw M8 x 53.5 .....	Vis M8 x 53.5 .....	12	-	-
20	420 430 782	O-Ring .....	Joint torique .....	2	-	-
21	420 931 260	O-Ring .....	Joint torique .....	1	-	-
N 22	420 923 622	Cylinder Head (Yellow) .....	Couv. de tête de culasse (jaune) .....	1	-	-
23	222 962 565	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	11	-	-
24	414 834 100	Thermostat 42° .....	Thermostat 42° .....	1	-	-
25	420 931 270	Sealing Ring .....	Bague étanche .....	1	-	-
26	420 850 336	Gasket 1 mm .....	Joint 1 mm .....	1	-	-
27	420 922 061	Bent Outlet Socket .....	Collet de sortie d'eau .....	1	-	-
28	420 240 480	Plug Screw 1/8-27 NPT .....	Bouchon d'accès 1/8-27 NPT .....	1	-	-
29	420 922 480	Bent Outlet Socket .....	Collet de sortie d'eau .....	1	-	-
30	420 941 250	Tapping Screw M6 x 20 .....	Vis autotaraudeuse M6 x 20 .....	4	-	-
31	420 850 535	Gasket .....	Joint d'étanchéité .....	2	-	-
32	420 973 228	Exhaust Manifold .....	Collecteur d'échappement .....	1	-	-
33	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	8	-	-
34	222 983 065	Socket Head Screw M8 x 30 .....	Vis Allen M8 x 30 .....	6	-	-
35	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	2	-	-
36	413 710 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml .....	@	-	-
37	420 994 226	<b>Gasket Set</b> .....	<b>Ens. de joint d'étanchéité</b> .....	1	-	-
38	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	@	-	-
39	413 707 000	Molykote 111 .....	Molykote 111 .....	@	-	-





# Cylinder, Exhaust Manifold (583)

## Cylindre, collecteur d'échappement (583)

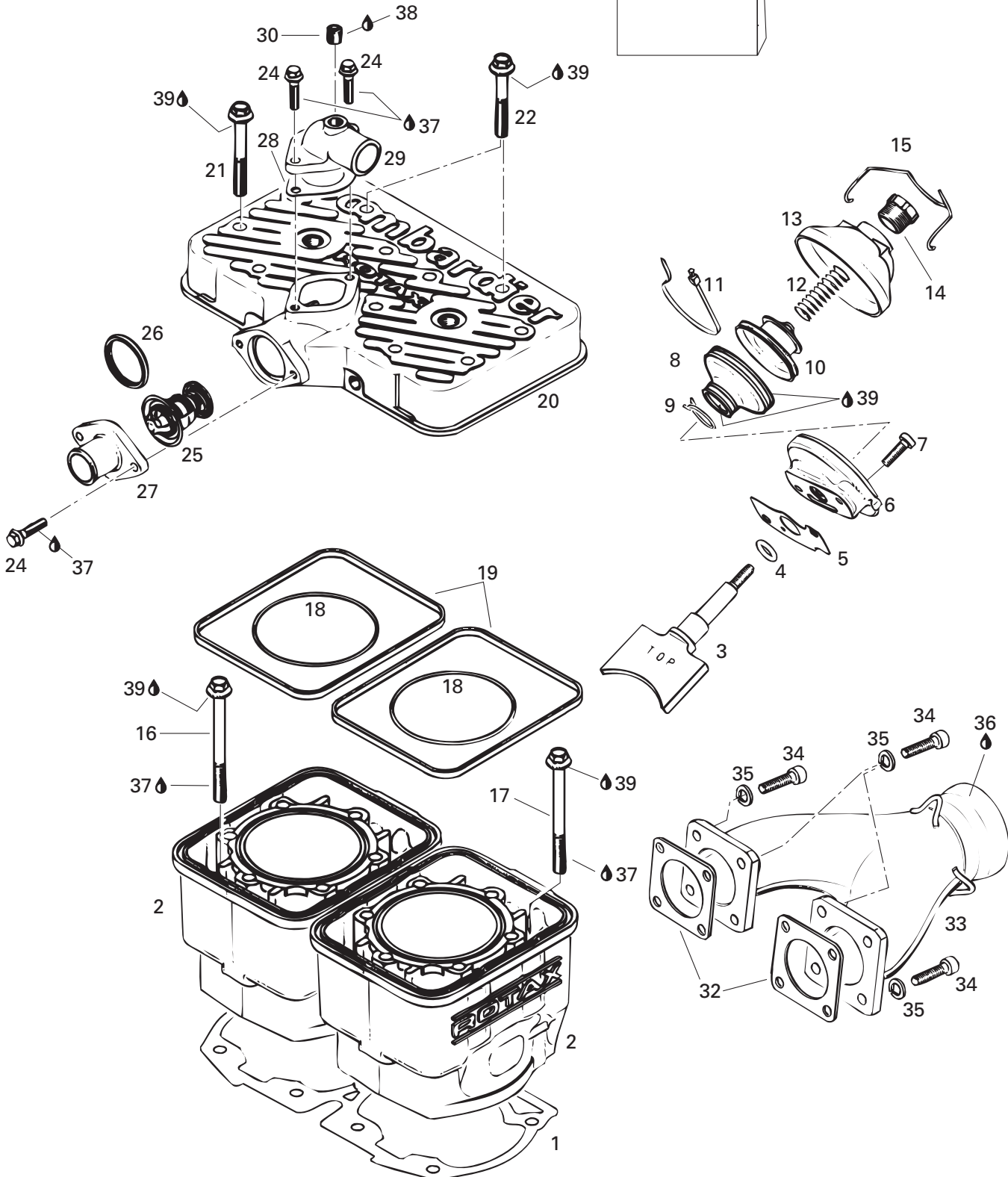
FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 931 185	Gasket .....	Joint d'étanchéité .....	–	1	–
2	420 923 670	Cylinder With Sleeve .....	Cylindre avec chemise .....	–	2	–
3	420 854 310	Exhaust Valve .....	Soupape d'échappement .....	–	2	–
4	420 430 110	O-Ring .....	Joint torique .....	–	2	–
5	420 230 256	Gasket .....	Joint d'étanchéité .....	–	2	–
6	420 253 275	Valve Rod Housing .....	Boîtier de la tige de soupape .....	–	2	–
7	420 241 236	Socket Head Screw M6 x 16 .....	Vis Allen M6 x 16 .....	–	4	–
8	420 260 721	Bellows .....	Manchon .....	–	2	–
9	420 838 190	Clamp 21 mm .....	Bride 21 mm .....	–	2	–
10	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	–	2	–
11	420 251 920	Tie-Rap .....	Tie-Rap .....	–	2	–
12	420 239 948	Spring .....	Ressort .....	–	2	–
13	420 911 551	Valve Cover .....	Couvercle de soupape .....	–	2	–
14	420 241 220	Adjustment Screw .....	Vis d'ajustement .....	–	2	–
15	420 838 082	Spring Clip .....	Pince ressort .....	–	2	–
16	420 440 366	Hex. Screw M8 x 90 .....	Vis hex. M8 x 90 .....	–	8	–
17	420 850 540	O-Ring .....	Joint torique .....	–	2	–
18	420 850 560	Rubber Gasket .....	Joint d'étanchéité de caoutchouc .....	–	1	–
19	420 923 051	Cylinder head (Viper Red) .....	Couv. de tête culasse (rouge vipère) ...	–	1	–
20	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	–	10	–
21	420 941 621	Hex. Screw M8 x 56.5 .....	Vis hex. M8 x 56.5 .....	–	2	–
22	414 834 100	Thermostat (42°) .....	Thermostat (42°) .....	–	1	–
23	420 931 270	Sealing Ring .....	Bague d'étanchéité .....	–	1	–
24	420 922 025	Water Outlet Socket .....	Collet de sortie d'eau .....	–	1	–
<b>N 25</b>	420 940 566	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	–	4	–
26	420 240 480	Plug Screw .....	Bouchon .....	–	2	–
27	420 850 336	Gasket 1 mm .....	Joint d'étanchéité 1 mm .....	–	1	–
28	420 922 062	Bent Outlet Socket .....	Collet de sortie d'eau .....	–	1	–
29	420 850 552	Gasket .....	Joint d'étanchéité .....	–	4	–
30	420 973 989	Exhaust Manifold .....	Collecteur d'échappement .....	–	1	–
31	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	–	8	–
32	222 962 565	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	–	8	–
33	420 997 805	<b>Gasket Set</b> .....	<b>Ens. joint d'étanchéité</b> .....	–	1	–
34	413 710 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml .....	–	@	–
35	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	–	@	–
36	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	–	@	–
37	413 707 000	Molykote 111 .....	Molykote 111 .....	–	@	–



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# Cylinder, Exhaust Manifold (670)

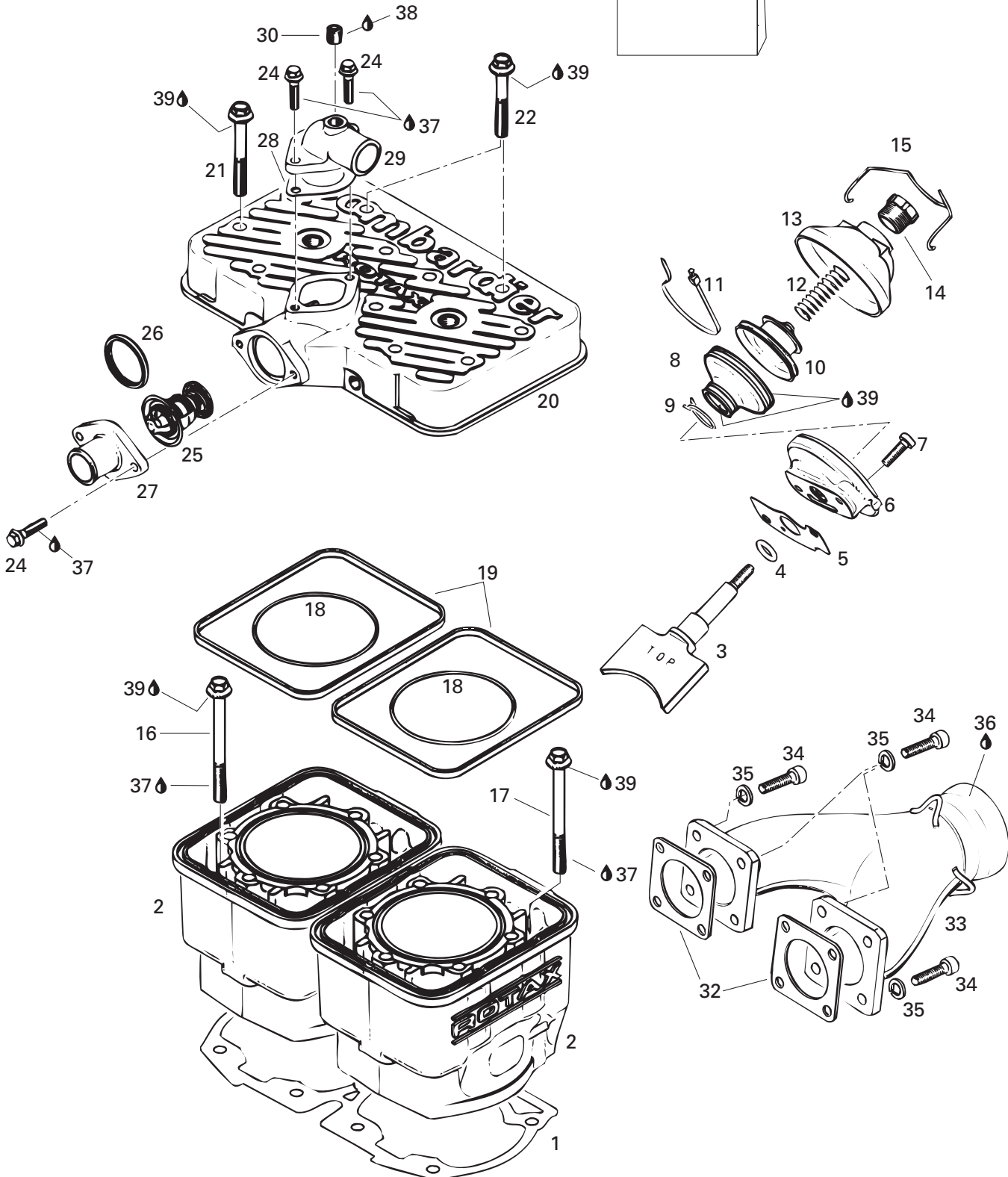
## Cylindre, collecteur d'échappement (670)

FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 931 234	Gasket-Double 0.8 mm .....	Joint d'étanchéité double 0.8 mm .....	-	-	1
	420 931 236	Gasket-Double 0.7 mm .....	Joint d'étanchéité double 0.7 mm .....	-	-	1
	420 931 232	Gasket-Double 0.6 mm .....	Joint d'étanchéité double 0.6 mm .....	-	-	1
	420 931 233	Gasket-Double 0.5 mm .....	Joint d'étanchéité double 0.5 mm .....	-	-	1
	420 931 231	Gasket-Double 0.4 mm .....	Joint d'étanchéité double 0.4 mm .....	-	-	1
	420 931 230	Gasket-Double 0.3 mm .....	Joint d'étanchéité double 0.3 mm .....	-	-	1
2	420 923 198	Cylinder With Sleeve .....	Cylindre avec chemise .....	-	-	2
3	420 854 320	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
4	420 430 110	O-Ring .....	Joint torique .....	-	-	2
5	420 230 256	Gasket .....	Joint d'étanchéité .....	-	-	2
6	420 253 275	Valve Rod Housing .....	Boîtier de la tige de soupape .....	-	-	2
7	420 241 236	Socket Head Screw M6 x 16 .....	Vis Allen M6 x 16 .....	-	-	4
8	420 260 721	Bellows .....	Manchon .....	-	-	2
9	420 838 190	Clamp 21 mm .....	Bride 21 mm .....	-	-	2
10	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
11	420 251 920	Tie-Rap .....	Tie-Rap .....	-	-	2
12	420 239 948	Spring .....	Ressort .....	-	-	2
13	420 911 551	Cover .....	Couvercle .....	-	-	2
14	420 241 220	Adjustment Screw .....	Vis d'ajustement .....	-	-	2
15	420 838 082	Spring Clip .....	Pince ressort .....	-	-	2
16	420 940 126	Hex. Screw M8 x 100 .....	Vis hex. M8 x 100 .....	-	-	4
17	420 941 511	Hex. Screw M8 x 105 .....	Vis hex. M8 x 105 .....	-	-	4
18	420 931 220	O-Ring .....	Joint torique .....	-	-	2
19	420 850 040	Rubber Gasket .....	Joint d'étanchéité de caoutchouc .....	-	-	2
N 20	420 913 547	Cylinder head (Violet) .....	Couv. de tête de culasse (Violet) .....	-	-	1
21	420 841 306	Hex. Screw M8 x 65 .....	Vis hex. M8 x 65 .....	-	-	10
22	420 941 621	Hex. Screw M8 x 56.5 .....	Vis hex. M8 x 56.5 .....	-	-	2
N 24	420 940 566	Hex. Screw M6 x 20 .....	Hex. Screw M6 x 20 .....	-	-	4
25	414 834 100	Thermostat 42° .....	Thermostat 42° .....	-	-	1
26	420 931 270	Sealing Ring .....	Bague d'étanchéité .....	-	-	1
27	420 922 025	Water Outlet Socket .....	Collet de sortie d'eau .....	-	-	1
28	420 850 336	Gasket 1 mm .....	Joint d'étanchéité 1 mm .....	-	-	1
29	420 922 062	Bent Outlet Socket .....	Collet de sortie d'eau .....	-	-	1
30	420 240 480	Plug Screw .....	Bouchon .....	-	-	1
31	420 997 801	<b>Gasket Set</b> .....	<b>Ens. joint d'étanchéité</b> .....	-	-	1
32	420 850 552	Gasket .....	Joint d'étanchéité .....	-	-	2
33	420 973 989	Exhaust Manifold .....	Collecteur d'échappement .....	-	-	1
34	222 962 565	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	-	-	8

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# Cylinder, Exhaust Manifold (670)

## Cylindre, collecteur d'échappement (670)

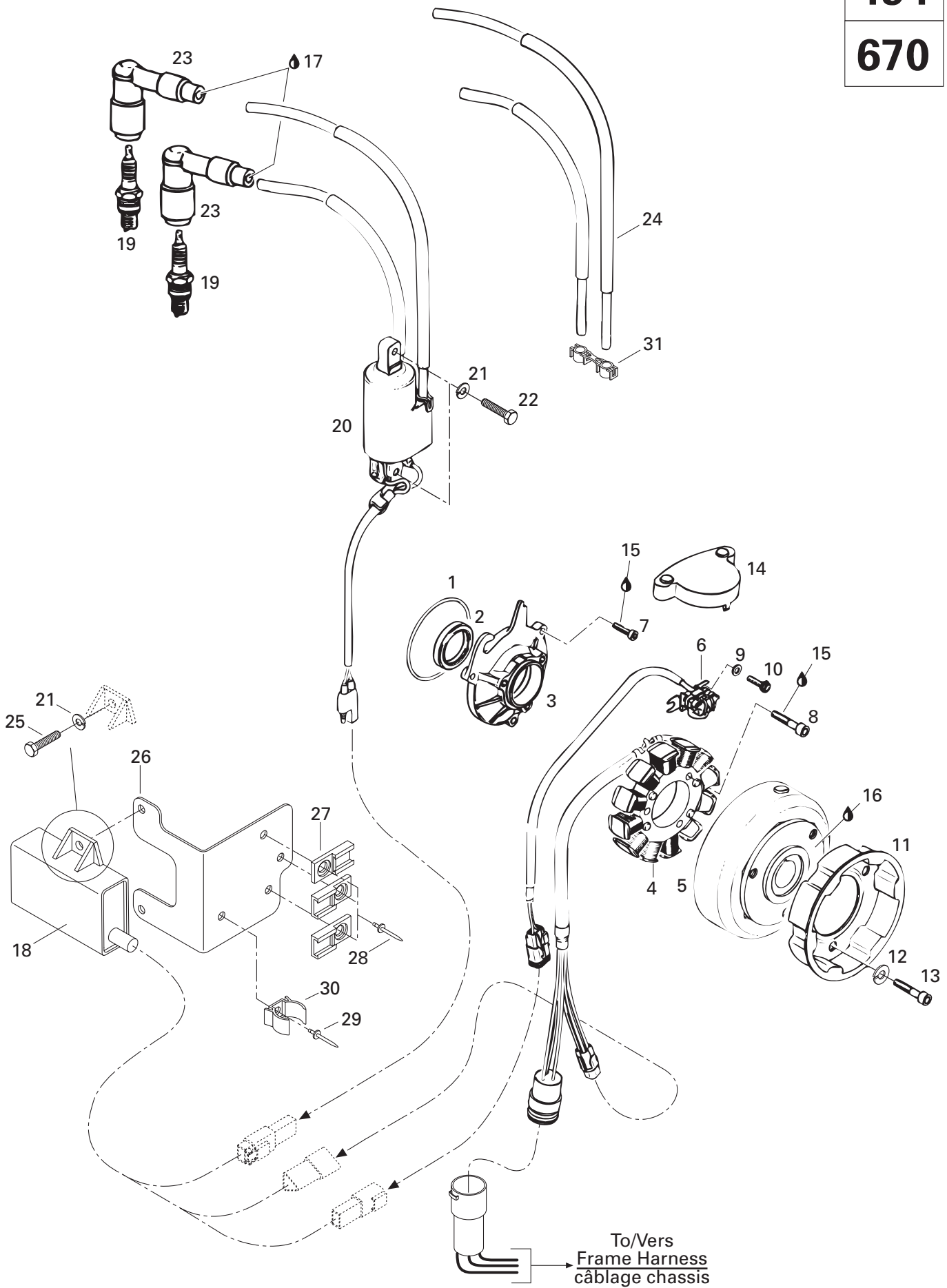
FORMULA Z

5	5	6
0	8	7
0	3	0

<b>35</b>	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	-	8
<b>36</b>	413 701 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml .....	-	-	@
<b>37</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	-	-	@
<b>38</b>	293 800 007	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	-	-	@
<b>39</b>	413 707 000	Molykote 111 .....	Molykote 111 .....	-	-	@

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670





# Magneto 12V 220W (494, 670)

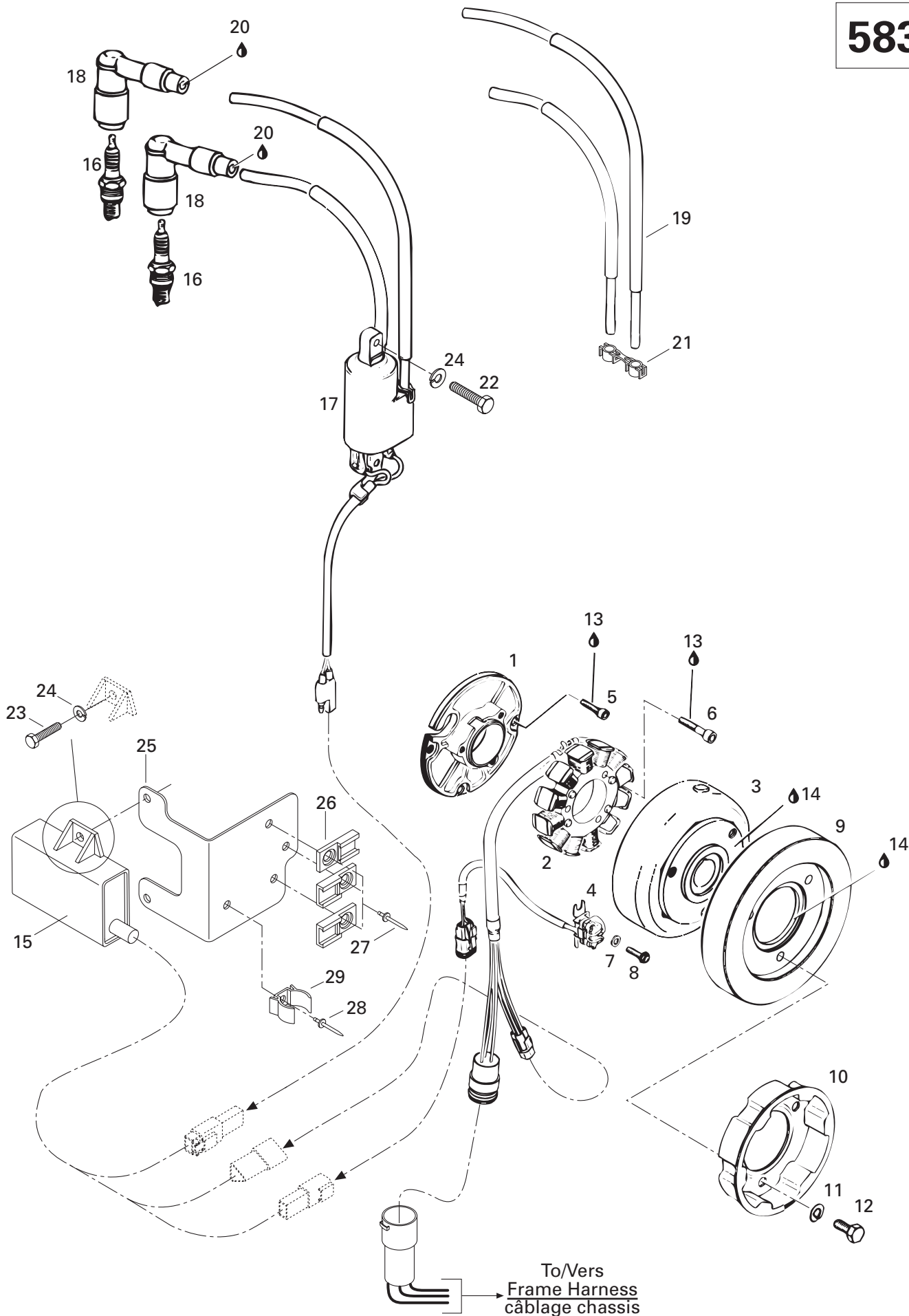
# Magnéto 12V 220W (494, 670)

FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 850 430	O-Ring .....	Joint torique .....	1	—	1
2	420 930 695	Seal-Oil .....	Anneau étanche .....	1	—	1
3	420 810 265	Armature Plate .....	Plateau d'armature .....	1	—	1
<b>N 4-6</b>	410 922 904	<b>Magneto Ass'y 12V 220W</b> .....	<b>Magnéto ass. 12V 220W</b> .....	1	—	1
<b>N 4</b>	410 922 905	Stator Ass'y .....	Stator ass. ....	1	—	1
<b>N 5</b>	410 922 906	Magneto Flywheel .....	Volant moteur .....	1	—	1
<b>N 6</b>	420 965 642	Pick Up Ass'y .....	Capteur ass. ....	1	—	1
7	420 941 540	Socket Head Screw M5 x 20 .....	Vis Allen M5 x 20 .....	3	—	3
8	420 840 886	Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	3	—	3
9	420 827 800	Washer 5.5 mm .....	Rondelle 5.5 mm .....	2	—	2
10	420 840 511	Socket Head Screw M5 x 16 .....	Vis Allen M5 x 16 .....	2	—	2
11	420 852 416	Starting Pulley .....	Poulie de démarrage .....	1	—	1
12	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	3	—	3
13	420 841 520	Socket Head Screw M8 x 12 .....	Vis Allen M8 x 12 .....	3	—	3
14	420 810 700	Pick-Up Cover .....	Couvercle de capteur .....	1	—	1
15	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	—	@
16	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	@	—	@
17	413 706 100	Lithium Grease, 400gr .....	Graisse-lithium, 400gr .....	@	—	@
<b>N 18</b>	512 058 927	Ignition Module .....	Module d'allumage .....	1	—	1
19	414 961 100	Spark Plug (NGK BR9ES) .....	Bougie (NGK BR9ES) .....	2	—	2
<b>N 20</b>	415 085 400	Ignition Coil .....	Bobine d'allumage .....	1	—	1
21	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	4	—	4
22	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	2	—	2
23	278 000 237	Spark Plug Protector .....	Protecteur de bougie .....	2	—	2
24	278 001 268	Spark Plug Wire .....	Fil de bougie .....	1	—	1
25	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	2	—	2
<b>N 26</b>	515 175 107	Support Cable .....	Support de câble .....	1	—	1
27	270 000 141	Clip .....	Attache .....	3	—	3
28	— XXX —	Pop Rivet .....	Pop rivet .....	3	—	3
29	390 402 500	Pop Rivet .....	Pop rivet .....	1	—	1
30	415 089 700	Clip .....	Attache .....	1	—	1
31	410 914 600	Plastic Clip .....	Attache de plastique de fil à bougie ...	@	—	@





To/Vers  
Frame Harness  
câblage chassis



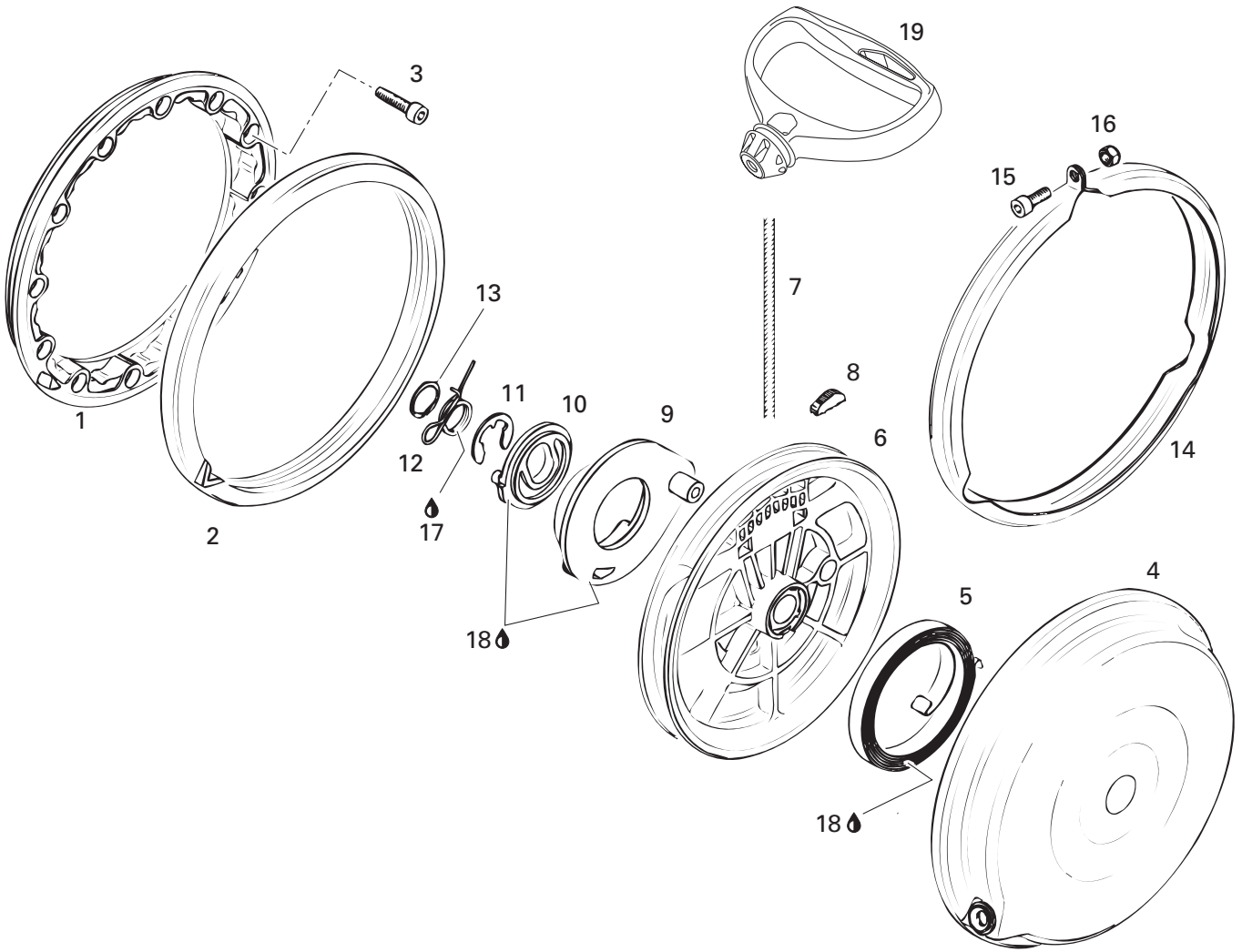
# Magneto 12V 220W (583)

## Magnéto 12V 220W (583)

FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 810 262	Armature Plate .....	Plateau d'armature .....	—	1	—
2→4	410 922 400	<b>Magneto Ass'y 12V 220W</b> .....	<b>Magnéto ass. 12V 220W</b> .....	—	1	—
2	410 922 100	Stator Ass'y .....	Stator ass. ....	—	1	—
3	410 922 500	Magneto Flywheel .....	Volant moteur .....	—	1	—
4	410 921 100	Pick Up Ass'y .....	Capteur ass. ....	—	1	—
5	420 941 540	Socket Head Screw M5 x 20 .....	Vis Allen M5 x 20 .....	—	3	—
6	420 840 886	Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	—	3	—
7	420 827 800	Washer 5.5 mm .....	Rondelle 5.5 mm .....	—	2	—
8	420 941 925	Self Tapping Screw M5 x 16 .....	Vis autotaraudeuse M5 x 16 .....	—	2	—
9	420 866 759	Flywheel .....	Contrepoids .....	—	1	—
10	420 852 411	Starting Pulley .....	Poulie de démarrage .....	—	1	—
11	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	—	3	—
12	222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	—	3	—
13	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	—	@	—
14	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	—	@	—
N 15	415 085 300	Ignition Module .....	Module d'allumage .....	—	1	—
16	414 961 100	Spark Plug NGK BR9ES .....	Bougie NGK BR9ES .....	—	2	—
N 17	415 085 400	Ignition Coil .....	Bobine d'allumage .....	—	1	—
18	278 000 237	Spark Plug Protector .....	Protecteur de bougie .....	—	2	—
19	278 001 268	Spark Plug Wire .....	Fil de bougie .....	—	1	—
20	413 706 100	Lithium Grease, 400 gr. ....	Graisse au lithium, 400 gr. ....	—	@	—
21	410 914 600	Plastic Clip .....	Attache de plastique de fil à bougie ...	—	@	—
22	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	—	2	—
23	222 061 665	Screw Hex. M6 x 16 .....	Vis hex. M6 x 16 .....	—	2	—
24	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	—	4	—
N 25	515 175 107	Support Cable .....	Support de câble .....	—	1	—
26	270 000 141	Clip .....	Attache .....	—	3	—
27	— XXX —	Pop Rivet .....	Pop rivet .....	—	3	—
28	390 402 500	Pop Rivet .....	Pop rivet .....	—	1	—
29	415 089 700	Clip .....	Attache .....	—	1	—





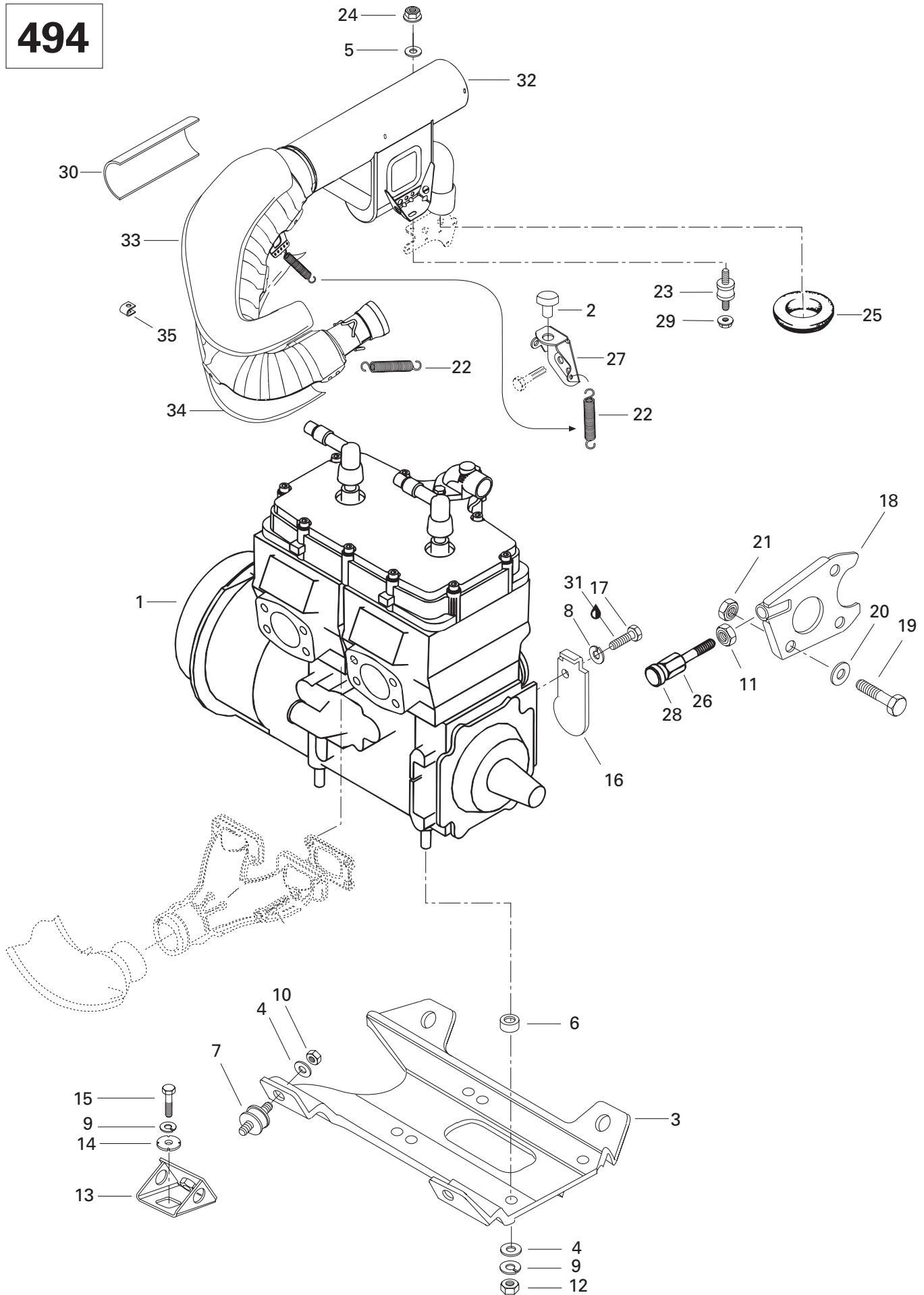
# Rewind Starter

## Démarreur à rappel

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>1→16</b>	420 887 441	<b>Rewind Starter Kit</b> .....	<b>Ens. de démarreur à rappel</b> .....	1	1	1
<b>1</b>	420 810 860	Connecting Flanged .....	Flasque de connection .....	1	1	1
<b>2</b>	420 860 950	Damper Ring .....	Bague Batteur .....	1	1	1
<b>3</b>	222 962 565	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	4	4	4
<b>4→13</b>	420 887 440	<b>Rewind Starter Ass'y</b> .....	<b>Démarreur à rappel ass.</b> .....	1	1	1
<b>4</b>	420 810 875	Starter Housing .....	Boîtier du démarreur .....	1	1	1
<b>5</b>	420 939 115	Rewind Spring Ass'y .....	Ressort de rappel ass. ....	1	1	1
<b>6</b>	420 852 284	Rope Sheave .....	Poulie du démarreur .....	1	1	1
<b>7</b>	412 500 100	Starter Rope 2200 mm .....	Câble du démarreur 2200 mm .....	1	1	1
<b>8</b>	420 852 070	Key Clamp .....	Coin .....	1	1	1
<b>9</b>	420 852 294	Pawl .....	Cliquet .....	1	1	1
<b>10</b>	420 852 301	Pawl Lock .....	Arrêt de cliquet .....	1	1	1
<b>11</b>	420 845 300	Circlip .....	Circlip .....	1	1	1
<b>12</b>	420 938 985	Pawl Spring .....	Ressort d'arrêt .....	1	1	1
<b>13</b>	420 945 770	Lock Ring .....	Bague d'arrêt .....	1	1	1
<b>14</b>	420 851 330	Clamp .....	Bride .....	1	1	1
<b>15</b>	420 241 236	Socket Head Screw M6 x 16 .....	Vis Allen M6 x 16 .....	1	1	1
<b>16</b>	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	1	1	1
<b>17</b>	— XXX —	Molykote G-n Paste (Dow Corning, 88162-74) ..	Pâte G-n Molykote (Dow Corning, 88162-74) ....	@	@	@
<b>18</b>	420 897 061	Silicone Compound Grease .....	Composé à la silicone .....	@	@	@
<b>19</b>	572 084 400	Starter Grip .....	Poignée de démarreur .....	1	1	1





# Engine Support and Muffler (494)

## Support moteur et silencieux (494)

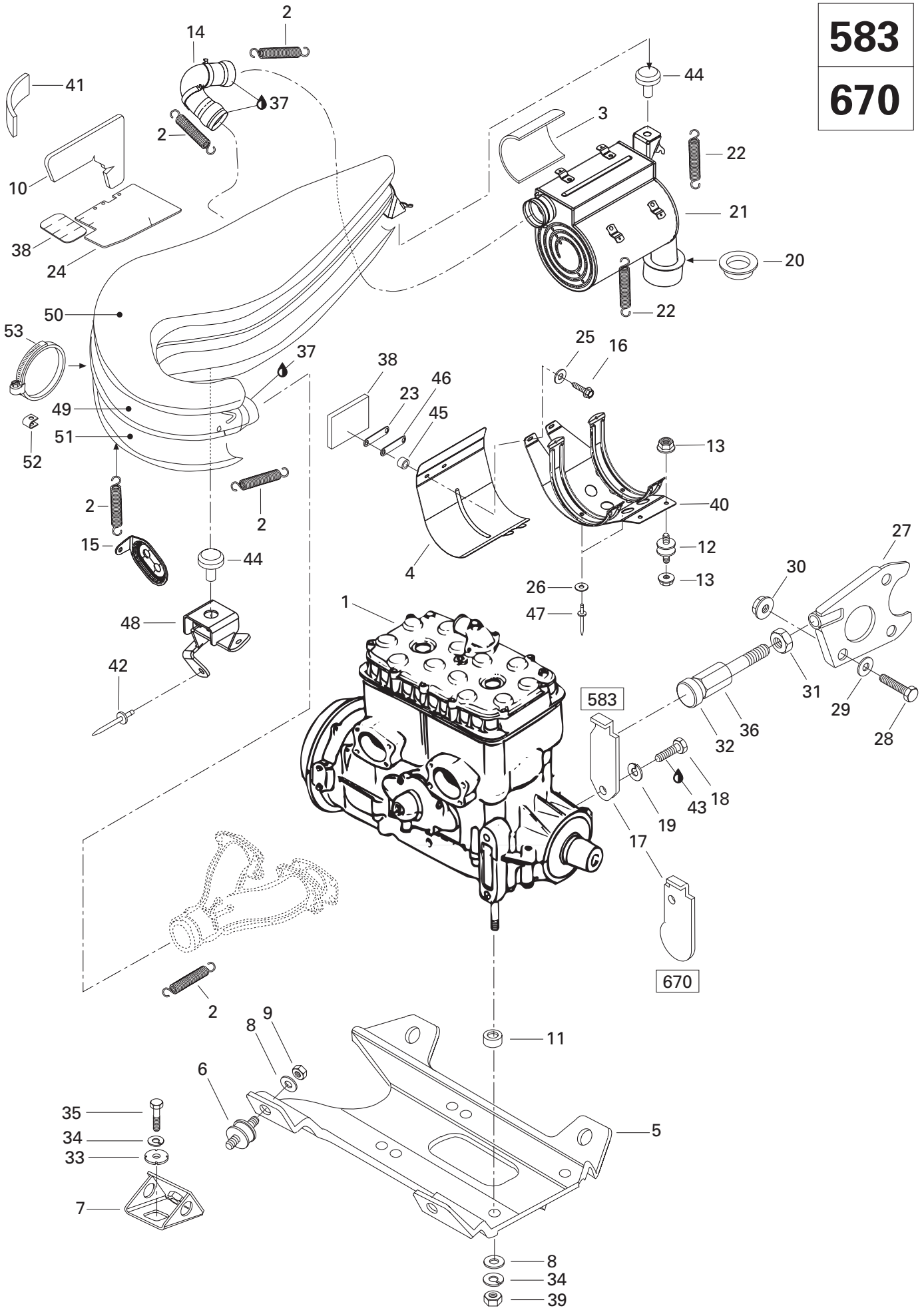
FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	400 409 406	<b>«494» Engine</b> .....	<b>Moteur «494»</b> .....	1	–	–
<b>2</b>	514 048 200	Rubber Bumper .....	Butoir de caoutchouc .....	1	–	–
<b>N 3</b>	512 058 916	Engine Support .....	Socle moteur .....	1	–	–
<b>4</b>	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	8	–	–
<b>5</b>	224 080 251	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	1	–	–
<b>6</b>	503 128 100	Spacer .....	Entretoise .....	4	–	–
<b>7</b>	570 127 700	Rubber Mount .....	Tampon d'ancrage .....	4	–	–
<b>8</b>	224 761 110	Lock Washer 6 mm .....	Rondelle d'arrêt 6 mm .....	1	–	–
<b>9</b>	224 701 188	Lock Spring Washer 10 mm .....	Rondelle-frein cintrée 10 mm .....	8	–	–
<b>10</b>	228 501 045	Elastic Locking Nut M10 .....	Écrou autofreiné élastique M10 .....	4	–	–
<b>11</b>	732 610 019	Hex. Jam Nut M12 .....	Contre-écrou M12 .....	1	–	–
<b>12</b>	228 001 045	Hex. Nut M10 .....	Écrou hex. M10 .....	4	–	–
<b>13</b>	512 050 900	Support .....	Support .....	4	–	–
<b>14</b>	512 056 700	Lock Washer .....	Rondelle-frein .....	4	–	–
<b>15</b>	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	4	–	–
<b>16</b>	512 052 900	Stopper Plate .....	Plaque de butée .....	1	–	–
<b>17</b>	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	1	–	–
<b>18</b>	512 055 600	Support Plate .....	Plaque d'appui .....	1	–	–
<b>19</b>	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	1	–	–
<b>20</b>	224 081 171	Flat Washer 8.4 mm .....	Rondelle plate 8.4 mm .....	1	–	–
<b>21</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	1	–	–
<b>22</b>	414 893 700	Spring .....	Ressort .....	4	–	–
<b>N 23</b>	514 052 743	Rubber Mount .....	Tampon d'ancrage .....	1	–	–
<b>24</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	1	–	–
<b>25</b>	570 039 000	Exhaust Washer .....	Rondelle d'échappement .....	1	–	–
<b>26</b>	512 052 400	Stopper Screw .....	Vis de butée .....	1	–	–
<b>27</b>	514 048 600	Muffler Support .....	Support de silencieux .....	1	–	–
<b>28</b>	570 045 400	Stopper .....	Butée .....	1	–	–
<b>29</b>	228 781 045	Nut Flanged Elastic M8 .....	Écrou à épaulement élastique .....	1	–	–
<b>30</b>	415 064 900	Reflective Sheet .....	Feuille de réflexion .....	@	–	–
<b>31</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	–	–
<b>32→35</b>	514 048 400	<b>Muffler</b> .....	<b>Silencieux</b> .....	1	–	–
<b>33</b>	514 044 020	Upper Shell .....	Enveloppe supérieure .....	1	–	–
<b>34</b>	514 048 504	Lower Shell .....	Enveloppe inférieure .....	1	–	–
<b>35</b>	514 046 503	Cleat .....	Agrafe .....	7	–	–



**583**  
**670**





# Engine Support and Muffler (583, 670)

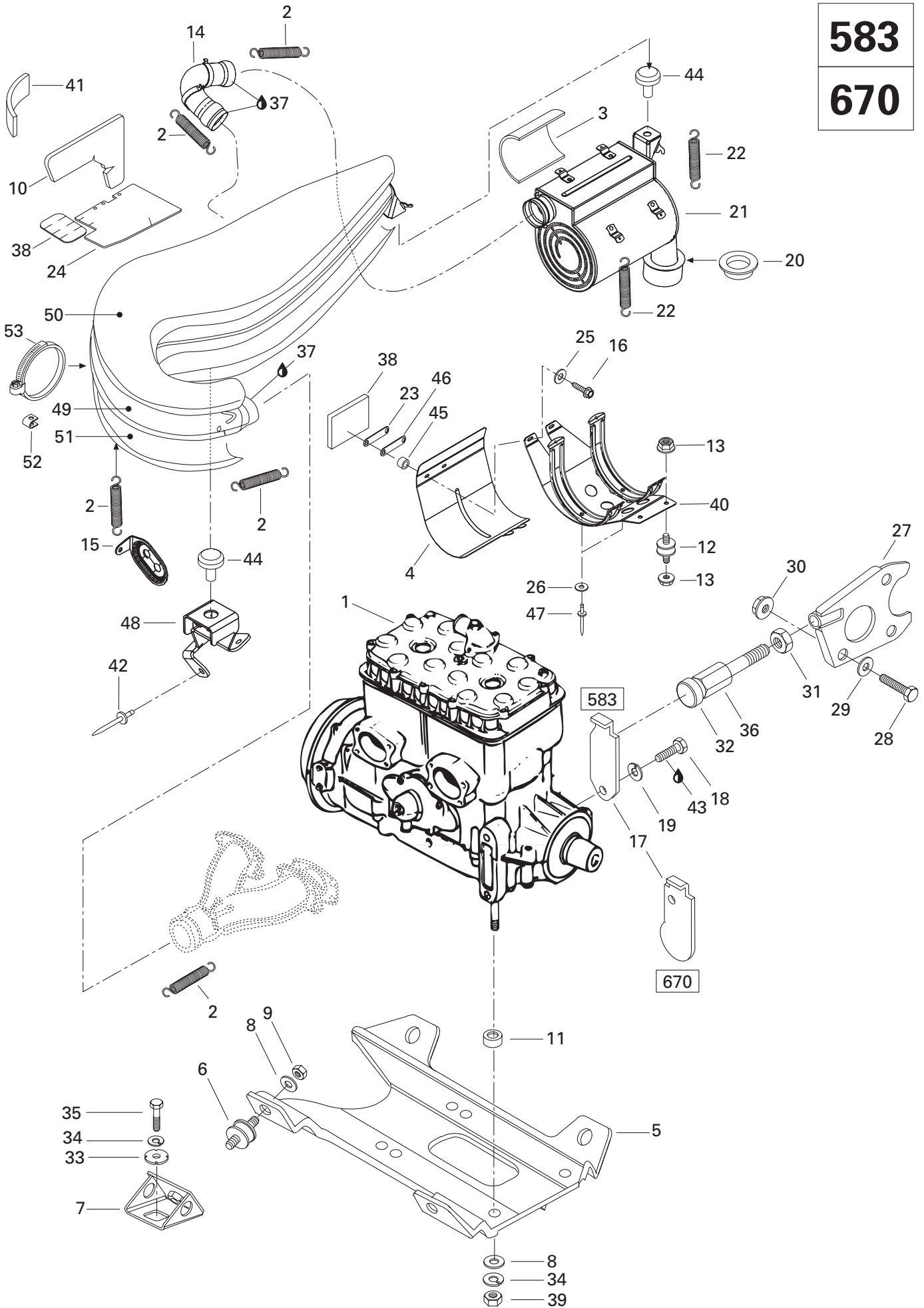
## Support moteur et silencieux (583, 670)

FORMULA Z

5	5	6
0	8	7
0	3	0

N 1	400 509 705	«583» Engine .....	Moteur «583» .....	-	1 -
N	400 604 001	«670» Engine .....	Moteur «670» .....	-	- 1
2	414 893 700	Spring .....	Ressort .....	-	9 9
3	414 746 400	Reflection Sheet .....	Feuille de réflexion .....	-	1 1
4	514 044 300	Heat Deflector .....	Défecteur de chaleur .....	-	1 1
5	512 058 916	Engine Support .....	Socle moteur .....	-	1 1
6	570 127 700	Rubber Mount .....	Tampon d'ancrage .....	-	4 4
7	512 050 900	Support .....	Support .....	-	4 4
8	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	-	8 8
9	228 501 045	Elastic Locking Nut M10 .....	Écrou d'arrêt élastique M10 .....	-	4 4
10	415 014 900	Reflection Sheet .....	Feuille de réflexion .....	-	1 1
11	503 128 100	Spacer .....	Entretoise .....	-	4 4
N 12	514 052 743	Rubber Mount .....	Tampon d'ancrage .....	-	2 2
13	228 781 045	Elastic Flanged Nut M8 .....	Écrou élastique à épaulement M8 .....	-	4 4
14	514 048 300	Tail Pipe .....	Tuyau de sortie .....	-	1 -
	514 044 700	Tail Pipe .....	Tuyau de sortie .....	-	- 1
15	514 045 100	Exhaust Pipe Bracket .....	Attache de tuyau d'échappement .....	-	1 1
16	732 600 004	Screw Hex. Taptite M6 x 30 .....	Vis hex. autotaraudeuse M6 x 30 .....	-	2 2
17	512 049 100	Stopper Plate .....	Plaque de butée .....	-	1 -
	512 052 900	Stopper Plate .....	Plaque de butée .....	-	- 1
18	222 081 665	Hex. Screw M8 x 16 .....	Vis hex. M8 x 16 .....	-	1 -
	222 061 665	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	-	- 1
19	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	-	1 -
	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	- 1
20	570 027 300	Exhaust Grommet .....	Bague d'échappement .....	-	1 1
21	514 044 400	Muffler .....	Silencieux d'échappement .....	-	1 1
22	414 851 600	Spring .....	Ressort .....	-	6 6
23	517 267 100	Side Bracket .....	Attache latérale .....	-	1 1
24	415 049 500	Reflection Sheet .....	Feuille de réflexion .....	-	1 1
25	224 061 151	Flat Washer 6 mm .....	Rondelle plate 6 mm .....	-	2 2
26	517 124 300	Washer .....	Rondelle .....	-	2 2
27	512 055 500	Plate .....	Plaque d'appui .....	-	1 1
28	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	-	1 1
29	224 081 171	Flat Washer 8.4 mm .....	Rondelle plate 8.4 mm .....	-	1 1
30	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	-	1 1
31	732 610 019	Hex. Jam Nut M12 .....	Contre-écrou M12 .....	-	1 1
32	570 045 400	Stopper .....	Butée .....	-	1 1
33	512 056 700	Lock Washer .....	Rondelle-frein .....	-	4 4

**583**  
**670**

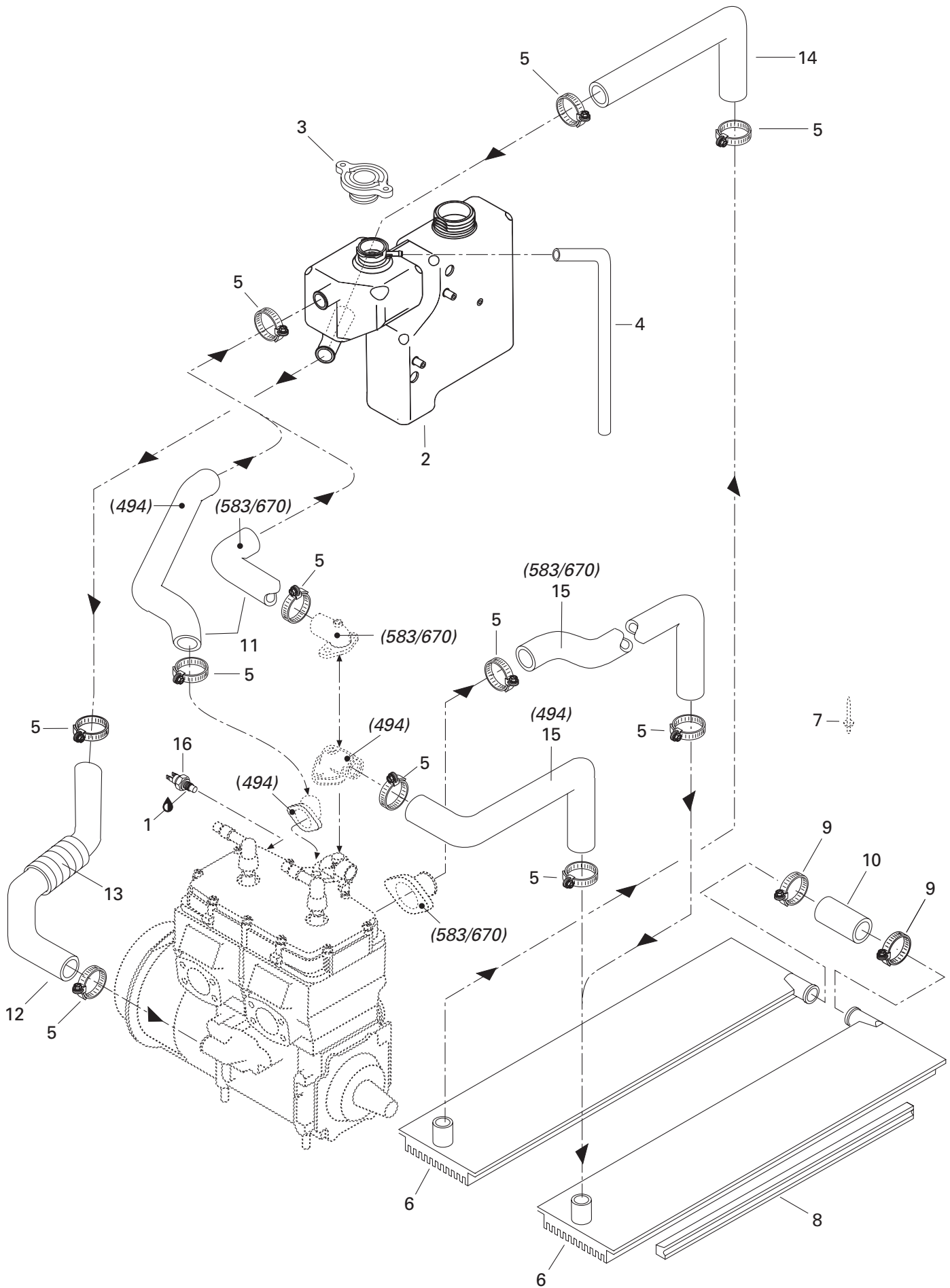




## Engine Support and Muffler (583,670) Support moteur et silencieux (583,670)

FORMULA Z

				5 0 0	5 8 3	6 7 0
34	224 701 188	Lock Spring Washer 10 mm .....	Rondelle-frein cintrée 10 mm .....	–	8	8
35	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	–	4	4
36	512 052 400	Stopper Screw .....	Vis de butée .....	–	1	1
37	413 710 300	Loctite 17914, 80 ml. ....	Loctite 17914, 80 ml. ....	–	@	@
38	414 706 200	Reflection Plate .....	Plaque de réflexion .....	–	2	2
39	228 001 045	Hex. Nut M10 .....	Écrou Hex. M10 .....	–	4	4
40	514 044 200	Support Ass'y .....	Support ass. ....	–	1	1
41	415 049 100	Reflection Sheet .....	Feuille de réflexion .....	–	1	1
42	390 906 800	Rivet .....	Rivet .....	–	1	1
43	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	–	@	@
44	570 048 700	Rubber Bumber .....	Butoir de caoutchouc .....	–	2	2
45	570 049 300	Rubber Spacer .....	Entretoise caoutchouc .....	–	2	2
46	514 045 200	Reinforcement .....	Renfort .....	–	1	1
47	390 402 200	Pop Rivet .....	Pop Rivet .....	–	2	2
48	514 044 500	Pipe Support .....	Support de tuyau .....	–	1	1
N 49-53	514 052 803	<b>Tuned Pipe Ass'y</b> .....	<b>Tuyau d'échappement ass.</b> .....	–	1	1
N 50	514 052 808	Upper Shell .....	Enveloppe supérieure .....	–	1	1
N 51	514 052 809	Lower Shell .....	Enveloppe inférieure .....	–	1	1
52	514 046 503	Cleat .....	Agrafe .....	–	11	11
N 53	514 052 924	Clamp .....	Bride de serrage .....	–	1	1





# Cooling System

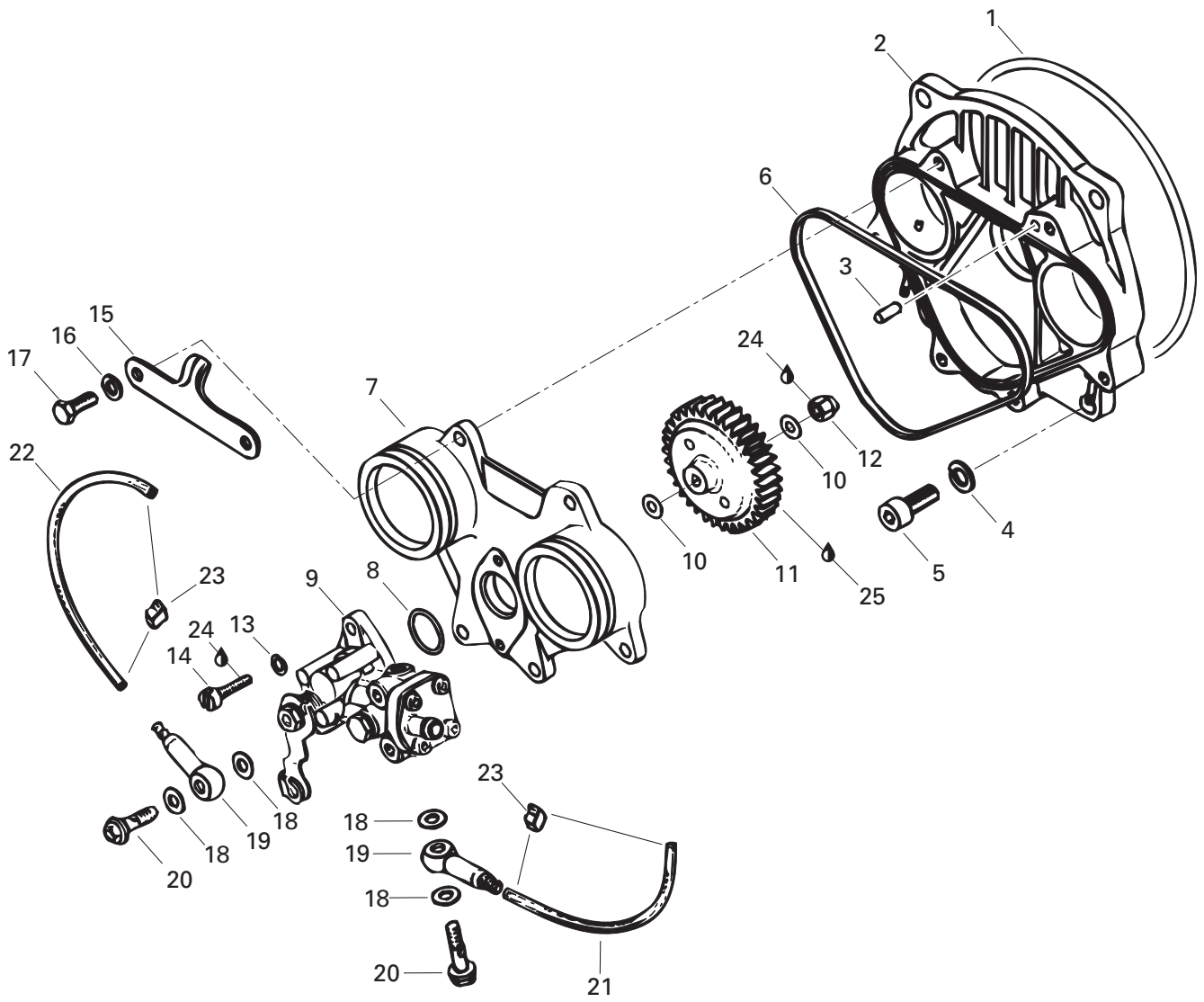
## Système de refroidissement

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>1</b>	413 702 300	Loctite 592, Pipe Sealant, 50 ml .....	Loctite 592, joint pour tuyau, 50 ml ...	@	@	@
<b>2</b>	572 076 900	Coolant Tank .....	Réservoir (liquide de refroidissement) ...	1	1	1
<b>3</b>	414 684 700	Pressure Cap .....	Bouchon à pression .....	1	1	1
<b>4</b>	415 080 200	Line .....	Conduit .....	@	@	@
<b>5</b>	408 800 400	Clamp Tridon .....	Collier de serrage Tridon .....	8	8	8
<b>6</b>	517 280 510	R.H. Radiator .....	Radiateur DR .....	1	1	1
	517 280 511	L.H. Radiator .....	Radiateur GA .....	1	1	1
<b>7</b>	— XXX —	Rivet .....	Rivet .....	@	@	@
<b>8</b>	415 056 500	Radiator Protector .....	Protecteur de radiateur .....	2	2	2
<b>9</b>	408 803 400	Clamp Tridon .....	Collier de serrage Tridon .....	2	2	2
<b>10</b>	414 795 800	Radiator Hose .....	Boyau de raccord du radiateur .....	1	1	1
<b>11</b>	414 972 900	Engine Outlet Hose .....	Boyau de sortie du moteur .....	1	—	—
	414 973 300	Engine Outlet Hose .....	Boyau de sortie du moteur .....	—	1	1
<b>12</b>	415 010 400	Engine Inlet Hose .....	Boyau d'entrée du moteur .....	1	1	1
<b>13</b>	415 084 700	Protector Shield .....	Gaine protecteur .....	@	@	@
<b>14</b>	414 973 000	Radiator Outlet Hose .....	Boyau de sortie du radiateur .....	1	1	1
<b>15</b>	415 028 000	Radiator Inlet Hose .....	Boyau d'entrée du radiateur .....	1	—	—
	415 008 500	Radiator Inlet Hose .....	Boyau d'entrée du radiateur .....	—	1	1
<b>16</b>	512 047 000	Sensor Temp. ....	Capteur température .....	1	—	—
	414 728 700	Sensor Temp. ....	Capteur température .....	—	1	1







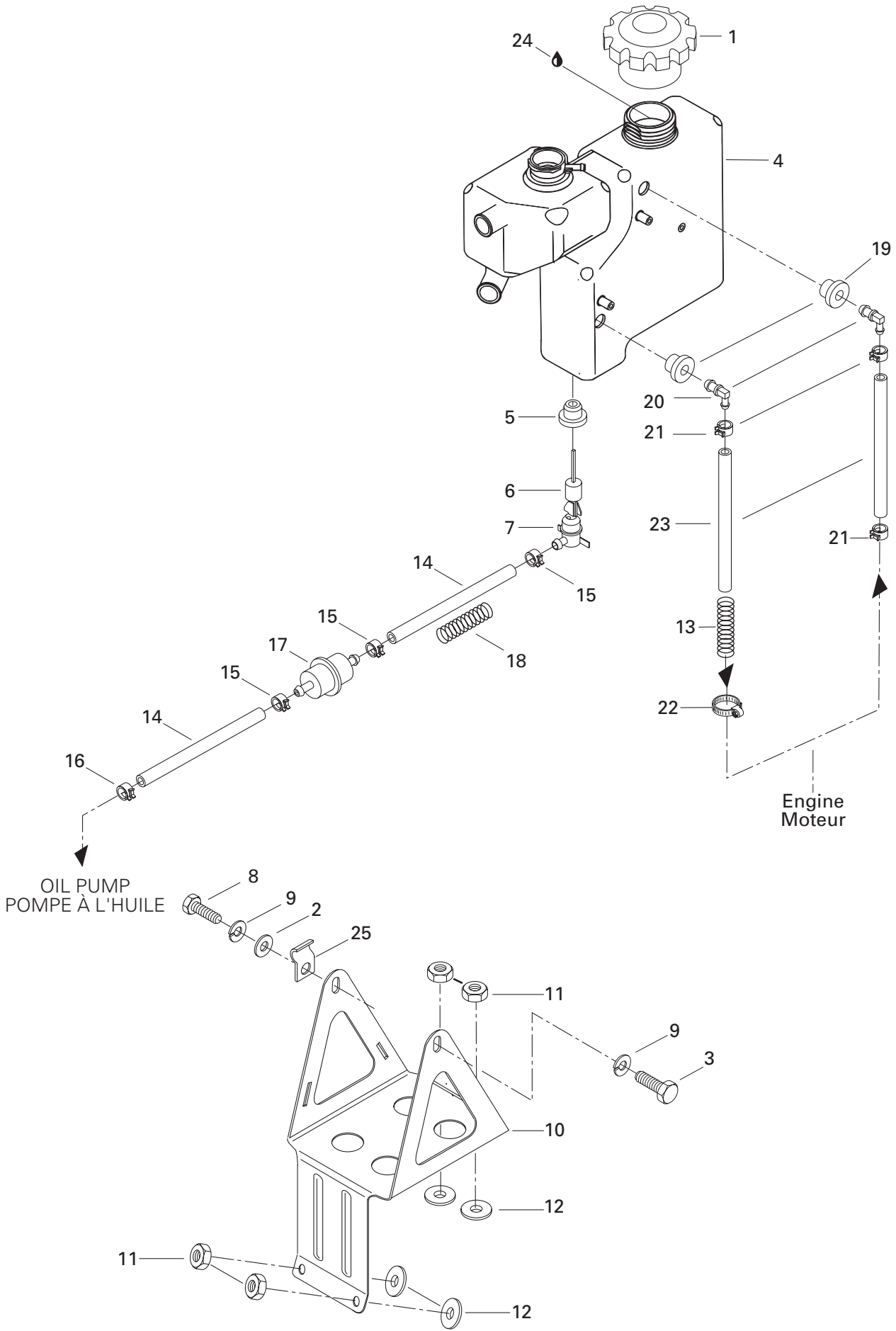
# Oil Injection System

## Système à injection d'huile

FORMULA Z

5	5	6
0	8	7
0	3	0

1	420 831 360	O-Ring .....	Joint torique .....	1	1	1
2→3	420 810 486	<b>Rotary Valve Cover Ass'y</b> .....	<b>Couvercle de valve rotative ass.</b> .....	1	1	1
3	420 929 650	Dowel Pin .....	Goupille .....	1	1	1
4	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	4	4	4
5	222 982 065	Socket Head Screw M8 x 20 .....	Vis Allen M8 x 20 .....	4	4	4
6	420 831 707	Rubber Ring .....	Anneau de caoutchouc .....	1	1	1
7	420 810 490	Oil Pump Mounting Flanged .....	Épaulement de pompe à l'huile .....	1	1	1
8	420 230 370	O-Ring .....	Joint torique .....	1	1	1
9	420 887 930	Oil Pump Ass'y .....	Pompe à l'huile ass. ....	1	—	—
	420 887 936	Oil Pump Ass'y .....	Pompe à l'huile ass. ....	—	1	1
10	420 927 945	Washer 6.2 mm .....	Rondelle 6.2 mm .....	2	2	2
11	420 935 945	Oil Pump Gear 41 Teeth .....	Roue d'engrenage à 41 dents .....	1	1	1
12	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	1	1	1
13	420 945 750	Lock Washer 5 mm .....	Rondelle-frein 5 mm .....	2	2	2
14	420 240 761	Cylindrical Slotted Screw M5 x 16 .....	Vis cylindrique fendue M5 x 16 .....	2	2	2
15	420 851 340	Plate (Intake Silencer) .....	Plaque (admission d'air) .....	1	1	1
16	420 945 751	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	6	6	6
17	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	6	6	6
18	404 146 600	Oil Banjo Gasket .....	Joint d'étanchéité de raccord Banjo ...	4	4	4
19	420 956 010	Valve Ass'y .....	Soupape ass. ....	2	2	2
20	404 146 800	Banjo Bolt M6 x 16 .....	Boulon Banjo M6 x 16 .....	2	2	2
21	414 413 800	Oil Line (MAG Side) .....	Conduit d'huile (côté MAG) .....	@	@	@
22	414 413 800	Oil Line (PTO Side) .....	Conduit d'huile (côté PDM) .....	@	@	@
23	420 853 840	Clamp .....	Bride .....	4	4	4
24	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@	@
25	413 707 000	Molykote 111 .....	Molykote 111 .....	@	@	@

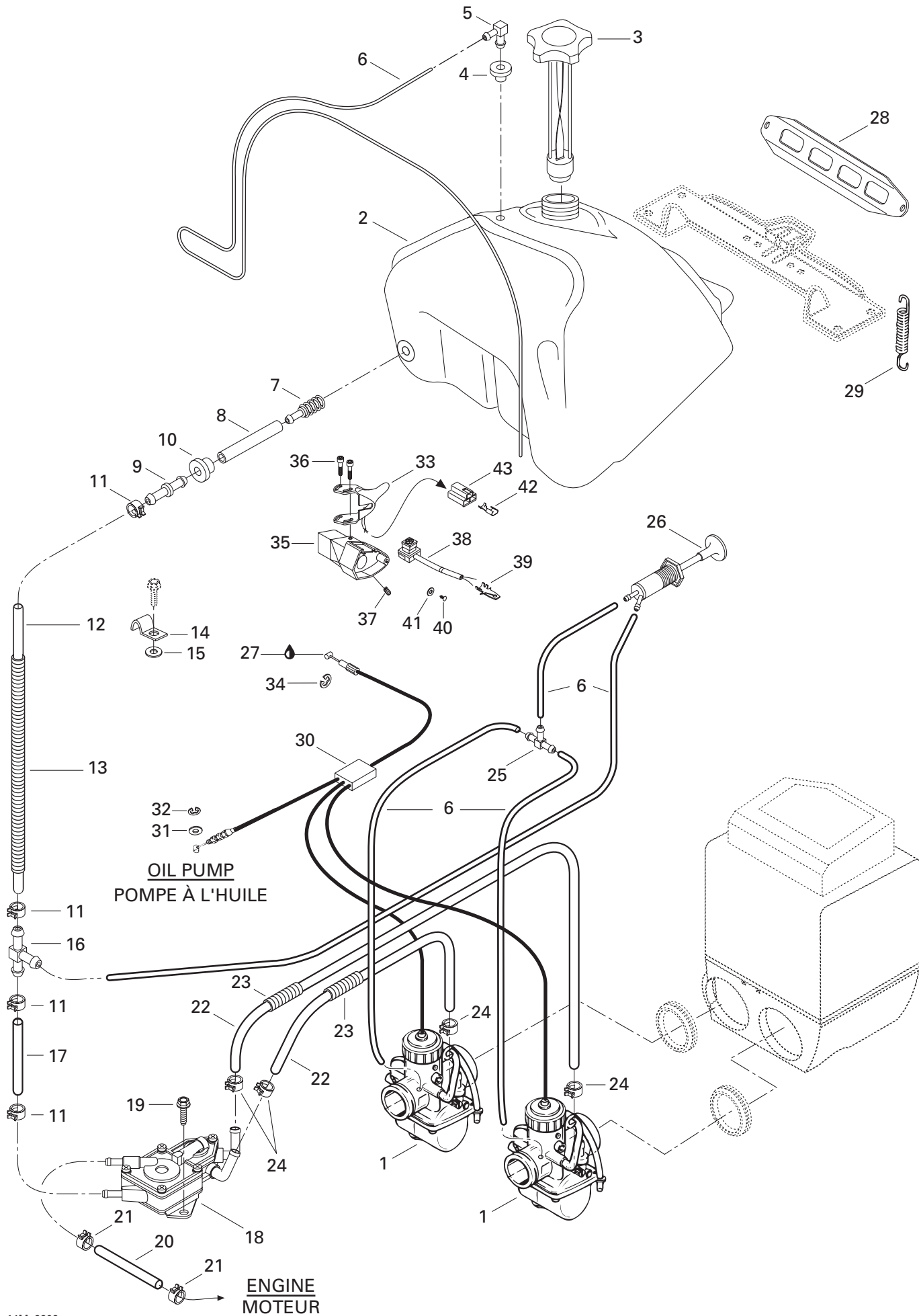




## Support and Oil Tank Support et réservoir d'huile

FORMULA Z

			5 0 0	5 8 3	6 7 0	
1	572 071 000	Oil Tank Cap .....	Bouchon du réservoir à huile .....	1	1	1
2	224 061 121	Flat Washer .....	Rondelle plate .....	1	1	1
3	222 061 065	Screw Hex. M6 x 10 .....	Vis hex. M6 x 10 .....	1	1	1
<b>N 4</b>	519 000 014	Injection Oil Tank .....	Réservoir d'huile à injection .....	1	1	1
5	570 023 000	Grommet .....	Passe-fils .....	1	1	1
6	414 681 900	Float .....	Flotte .....	1	1	1
7	414 681 800	Oil Level Sensor .....	Contacteur de niveau d'huile .....	1	1	1
8	222 061 265	Hex. Screw M6 x 12 .....	Vis hex. M6 x 12 .....	1	1	1
9	224 761 110	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	2	2	2
10	517 278 900	Oil Reservoir Support .....	Support de réservoir d'huile .....	1	1	1
11	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	4	4	4
12	414 454 400	Rubber Spacer .....	Entretoise en caoutchouc .....	4	4	4
13	415 044 100	Spring .....	Ressort .....	1	1	1
14	415 080 700	Oil Line .....	Conduit d'huile .....	@	@	@
15	414 415 200	Spring Clip .....	Bride à ressort .....	3	3	3
16	414 420 700	Spring Clip .....	Bride à ressort .....	1	1	1
17	414 536 500	Oil Filter .....	Filtre à huile .....	1	1	1
18	414 940 300	Spring .....	Ressort .....	1	1	1
19	570 273 900	Grommet .....	Passe-fils .....	2	2	2
20	414 523 600	Elbow Fitting 90° .....	Raccord coudé 90° .....	2	2	2
21	414 655 700	Spring Clip .....	Bride à ressort .....	3	3	3
22	408 801 100	Spring Clip .....	Bride à ressort .....	1	1	1
23	— XXX —	Oil Line .....	Conduit d'huile .....	@	@	@
24	413 803 100	Blizzard Oil (12 x 500 ml) .....	Huile Blizzard (12 x 500 ml) .....	@	@	@
	413 802 900	Injection Oil (12 x 1 Liter) .....	Huile à injection (12 x 1 litre) .....	@	@	@
	413 803 000	Injection Oil (3 x 4 Liter) .....	Huile à injection (3 x 4 litre) .....	@	@	@
	413 803 200	Injection Oil (205 Liter) .....	Huile à injection (205 litre) .....	@	@	@
	413 711 000	Synthetic Injection Oil (3 x 4 Liter) .....	Huile à injection synthétique (3 x 4 litre) .....	@	@	@
	413 710 700	Synthetic Injection Oil (205 Liter) .....	Huile à injection synthétique (205 litre) .....	@	@	@
	413 710 500	Synthetic Injection Oil (12 x 1 Liter) ... Bombardier-Rotax Formula XP-S .....	Huile à injection synthétique (12 x 1 litre) Bombardier-Rotax Formula XP-S .....	@	@	@
25	415 018 200	Clip .....	Pince .....	1	1	1





# Fuel System

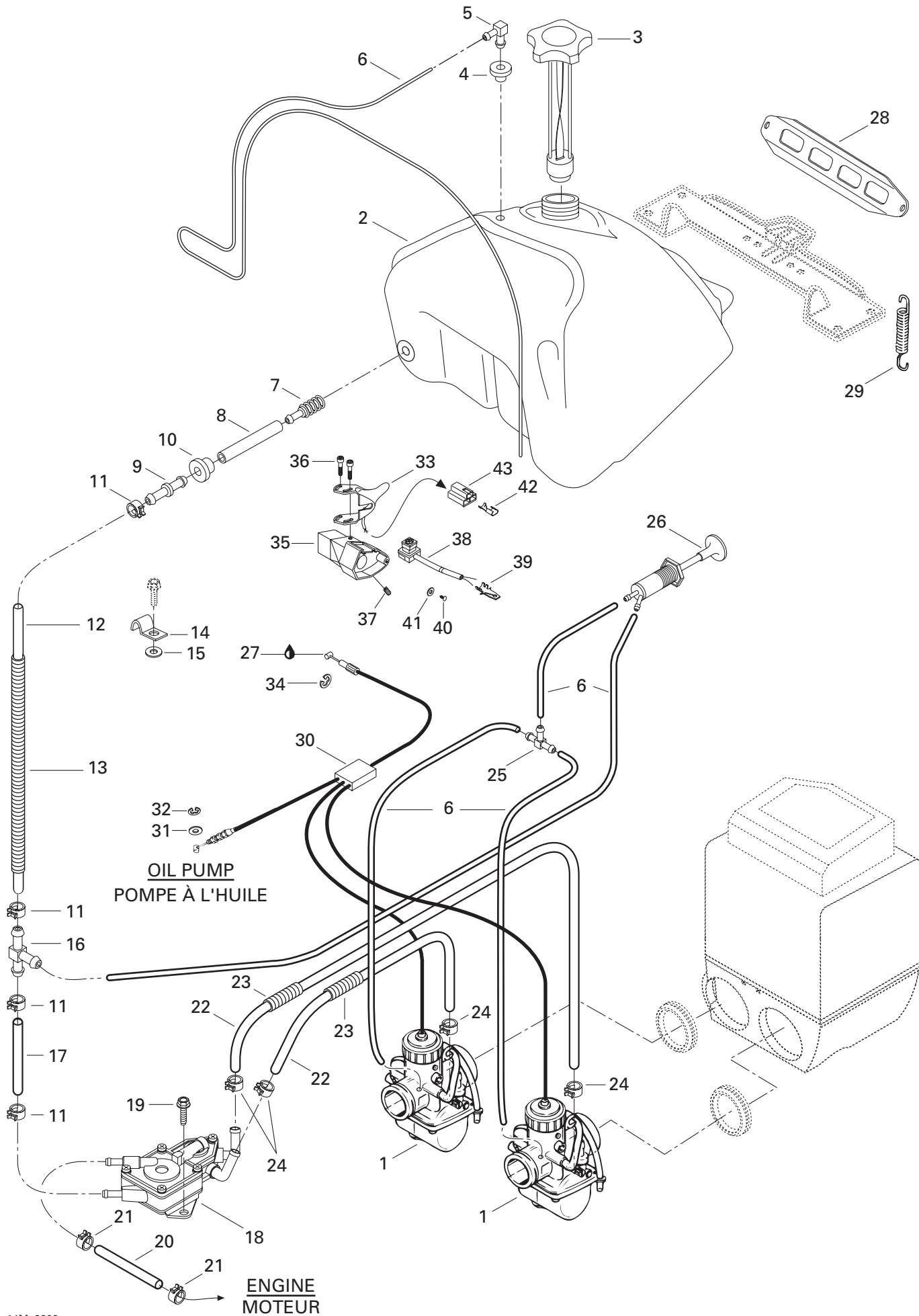
## Système d'alimentation

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	403 138 527	<i>Carburetor VM 38-408 (PTO)</i> .....	<i>Carburateur VM 38-408 (PDM)</i> .....	1	—	—
<b>N</b>	403 138 528	<i>Carburetor VM 38-409 (MAG)</i> .....	<i>Carburateur VM 38-409 (MAG)</i> .....	1	—	—
<b>N</b>	403 138 525	<i>Carburetor VM 40-105 (PTO)</i> .....	<i>Carburateur VM 40-105 (PDM)</i> .....	—	1	—
<b>N</b>	403 138 526	<i>Carburetor VM 40-106 (MAG)</i> .....	<i>Carburateur VM 40-106 (MAG)</i> .....	—	1	—
<b>N</b>	403 138 513	<i>Carburetor VM 40-109 (PTO)</i> .....	<i>Carburateur VM 40-109 (PDM)</i> .....	—	—	1
<b>N</b>	403 138 514	<i>Carburetor VM 40-110 (MAG)</i> .....	<i>Carburateur VM 40-110 (MAG)</i> .....	—	—	1
<b>N 2</b>	513 032 948	Fuel Tank .....	Réservoir à essence .....	1	—	—
<b>N</b>	513 032 921	Fuel Tank .....	Réservoir à essence .....	—	1	1
<b>3</b>	572 161 200	Cap .....	Bouchon .....	1	—	—
	572 039 600	Cap .....	Bouchon .....	—	1	1
<b>4</b>	570 135 100	Grommet .....	Passe-fils .....	1	1	1
<b>5</b>	414 814 100	Male Connector .....	Raccord mâle .....	1	1	1
<b>6</b>	415 080 100	Primer Line .....	Conduit amorceur .....	@	@	@
<b>7</b>	414 865 700	Fuel Filter .....	Filtre à essence (crépine) .....	1	—	—
	414 872 100	Fuel Filter .....	Filtre à essence (crépine) .....	—	1	1
<b>8</b>	— XXX —	Fuel Line .....	Conduit d'essence .....	@	—	—
	415 005 700	Fuel Line .....	Conduit d'essence .....	—	@	@
<b>9</b>	414 518 500	Male Connector .....	Raccord mâle .....	1	—	—
	414 872 700	Male Connector .....	Raccord mâle .....	—	1	1
<b>10</b>	570 045 500	Grommet .....	Passe-fils .....	1	—	—
	570 273 900	Grommet .....	Passe-fils .....	—	1	1
<b>11</b>	414 554 800	Spring Clamp .....	Bride à ressort .....	4	—	—
	414 655 700	Spring Clamp .....	Bride à ressort .....	—	4	4
<b>12</b>	415 080 200	Fuel Line .....	Conduit d'essence .....	@	—	—
	415 080 300	Fuel Line .....	Conduit d'essence .....	—	@	@
<b>13</b>	415 079 900	Tubing .....	Gaine .....	@	—	—
	415 080 000	Tubing .....	Gaine .....	—	@	@
<b>14</b>	415 018 200	Clip .....	Pince .....	1	1	1
<b>15</b>	224 061 121	Flat Washer .....	Rondelle plate .....	—	1	1
<b>16</b>	414 222 500	"T" Fitting .....	Raccord en "T" .....	1	—	—
	415 119 300	"T" Fitting .....	Raccord en "T" .....	—	1	1
<b>17</b>	415 080 200	Fuel Line .....	Conduit d'essence .....	@	—	—
	415 111 400	Formed Tube .....	Boyau formé .....	—	@	@
<b>18</b>	403 801 100	<i>Fuel Pump Ass'y</i> .....	<i>Pompe à essence ass.</i> .....	1	—	—
<b>N</b>	513 032 919	<i>Fuel Pump Ass'y</i> .....	<i>Pompe à essence ass.</i> .....	—	1	1
<b>19</b>	732 601 120	Hex. Screw Self Tapping .....	Vis hex. autotaraudeuse .....	2	2	2
<b>20</b>	415 079 800	Rubber Hose .....	Boyau .....	@	@	@
<b>21</b>	414 415 200	Spring Clamp .....	Bride à ressort .....	2	2	2
<b>22</b>	415 117 800	Formed Tube .....	Boyau formé .....	2	2	2



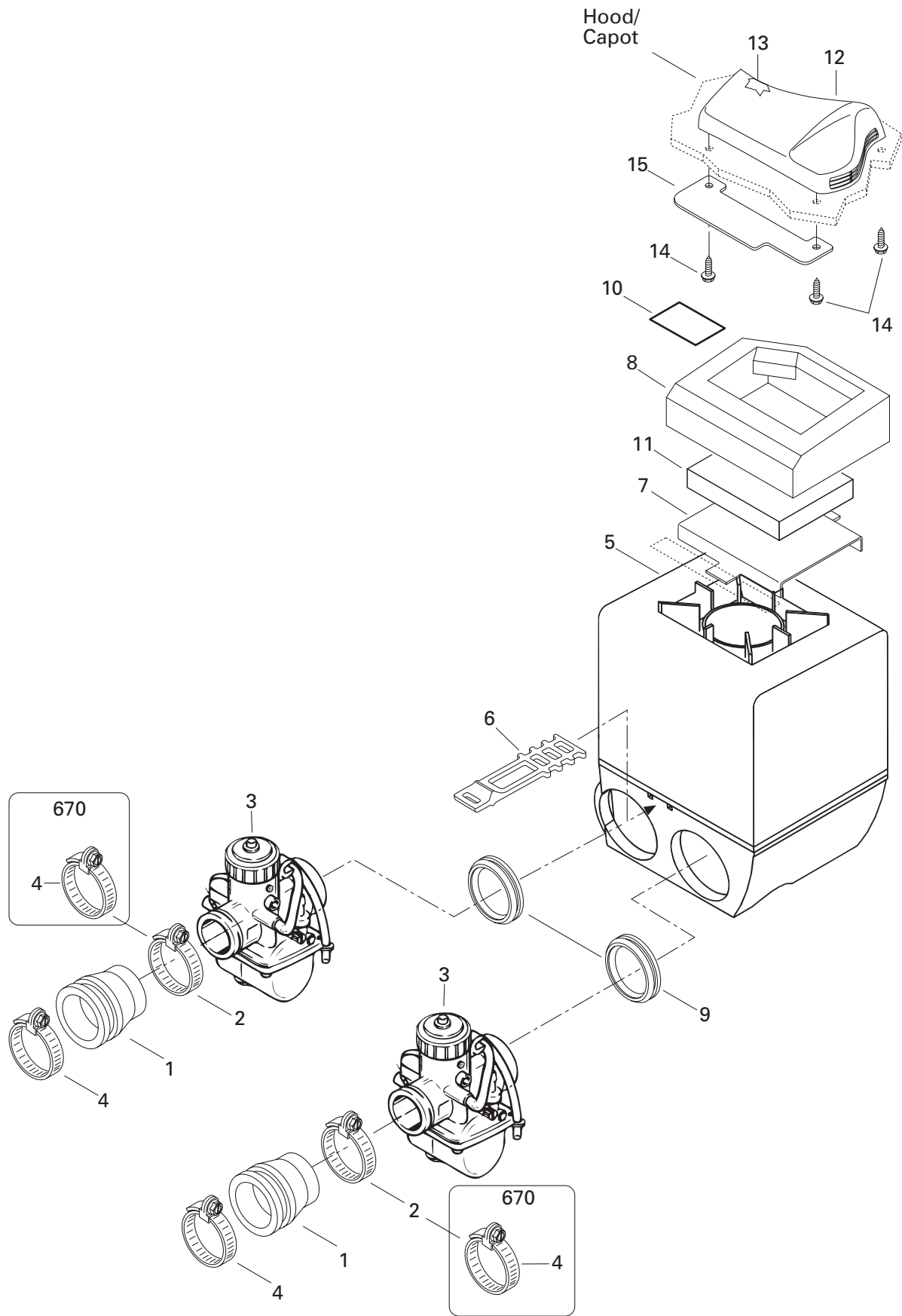




## Fuel System Système d'alimentation

FORMULA Z

		FORMULA Z		
		5 0 0	5 8 3	6 7 0
<b>23</b>	415 079 900	Tubing .....	Gaine .....	@ @ @
<b>24</b>	414 420 700	Spring Clip .....	Bride à ressort .....	4 4 4
<b>25</b>	414 222 400	"T" Fitting .....	Raccord en "T" .....	1 1 1
<b>26</b>	415 060 500	Primer Valve .....	Amorceur .....	1 1 1
<b>27</b>	413 701 700	Dielectric Grease, 3 oz .....	Graisse diélectrique, 3 oz .....	@ @ @
<b>28</b>	517 249 200	Fuel Tank Support .....	Support du réservoir à essence .....	1 1 1
<b>29</b>	517 182 100	Spring .....	Ressort .....	2 2 2
<b>30</b>	414 968 801	Throttle Cable and Housing (38 mm) ..	Câble et gaine d'accélérateur (38 mm)	1 - -
	414 966 201	Throttle Cable and Housing (40 mm) ..	Câble et gaine d'accélérateur (40 mm)	- 1 1
<b>31</b>	414 753 300	Washer .....	Rondelle .....	1 1 1
<b>32</b>	414 753 500	Circlip .....	Circlip .....	1 1 1
<b>33</b>	572 056 900	Heat Throttle Handle Ass'y (38 mm) .....	Manette d'acc. chauffante ass. (38 mm)....	1 - -
	572 057 000	Heat Throttle Handle Ass'y (40 mm) .....	Manette d'acc. chauffante ass. (40 mm)....	- 1 1
<b>34</b>	414 274 500	Circlip .....	Circlip .....	1 1 1
<b>35</b>	572 028 600	Throttle Handle Housing .....	Logement de manette d'accélérateur .	1 1 1
<b>36</b>	732 601 143	Flanged Screw .....	Vis à épaulement .....	4 4 4
<b>37</b>	414 440 800	Set Screw M8 x 10 .....	Vis de pression M8 x 10 .....	1 1 1
<b>38</b>	414 612 700	Kill Switch .....	Interrupteur d'urgence .....	1 1 1
<b>39</b>	409 210 000	Male Terminal .....	Terminal mâle .....	2 2 2
<b>40</b>	414 473 200	Self Tapping Screw .....	Vis autotaraudeuse .....	1 1 1
<b>41</b>	391 300 700	Flat Washer .....	Rondelle plate .....	1 1 1
<b>N 42</b>	515 175 253	Female Terminal .....	Terminal femelle .....	3 3 3
<b>43</b>	409 008 500	Female Connector Housing .....	Logement de raccord femelle .....	1 1 1





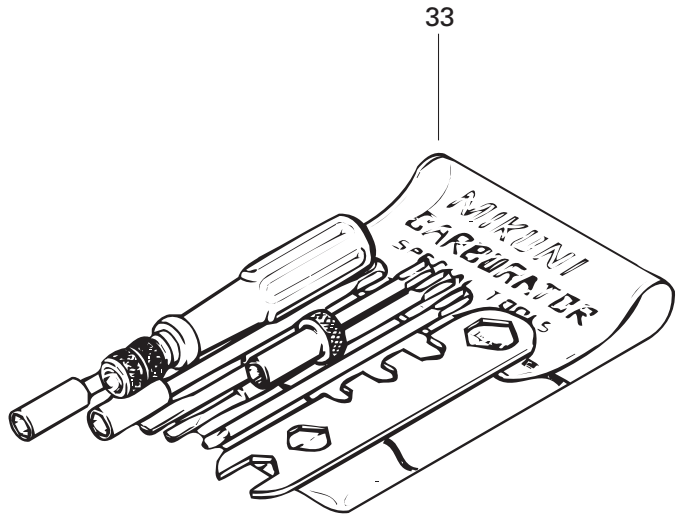
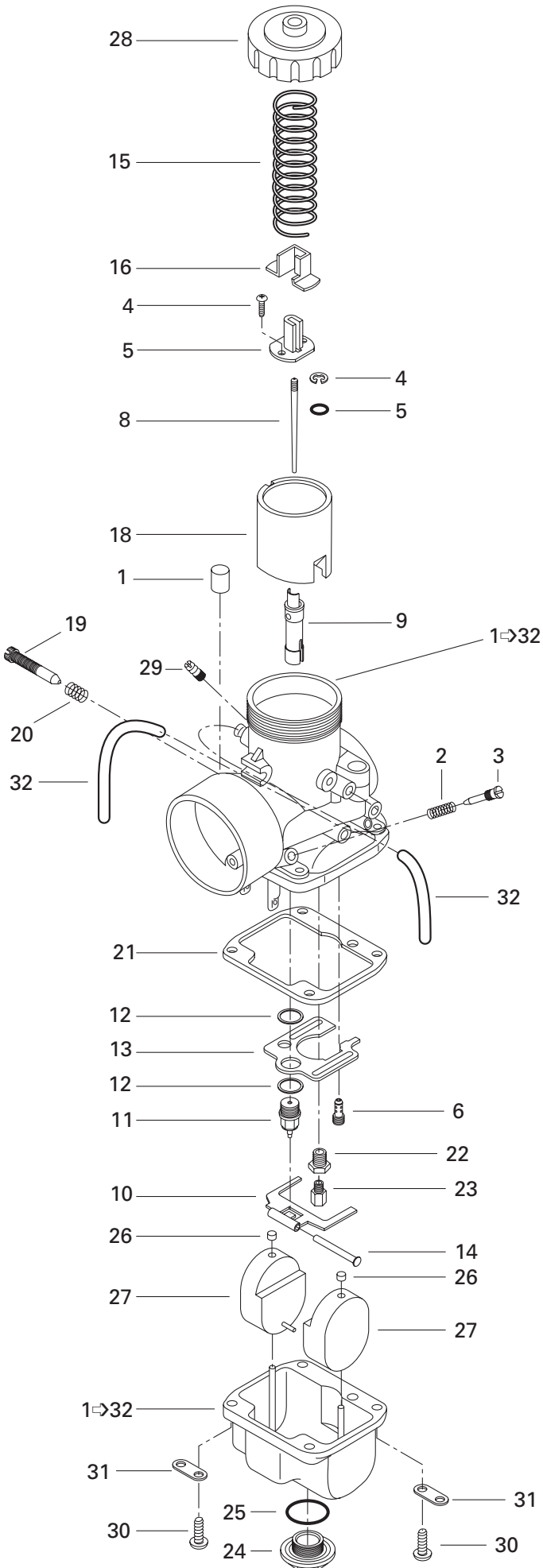
# Air Intake System

## Système d'admission d'air

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	403 138 527	<i>Carburetor VM 38-408 (PTO) .....</i>	<i>Carburateur VM 38-408 (PDM).....</i>	1	–	–
<b>N</b>	403 138 528	<i>Carburetor VM 38-409 (MAG) .....</i>	<i>Carburateur VM 38-409 (MAG) .....</i>	1	–	–
<b>N</b>	403 138 525	<i>Carburetor VM 40-105 (PTO) .....</i>	<i>Carburateur VM 40-105 (PDM).....</i>	–	1	–
<b>N</b>	403 138 526	<i>Carburetor VM 40-106 (MAG) .....</i>	<i>Carburateur VM 40-106 (MAG) .....</i>	–	1	–
<b>N</b>	403 138 513	<i>Carburetor VM 40-109 (PTO) .....</i>	<i>Carburateur VM 40-109 (PDM).....</i>	–	–	1
<b>N</b>	403 138 514	<i>Carburetor VM 40-110 (MAG) .....</i>	<i>Carburateur VM 40-110 (MAG) .....</i>	–	–	1
<b>2</b>	570 048 100	Adaptor Caburetor .....	Adapteur de carburatuer .....	2	–	–
	570 048 400	Adaptor Caburetor .....	Adapteur de carburatuer .....	–	2	2
<b>3</b>	415 038 400	Clamp .....	Bride .....	2	–	–
<b>4</b>	414 532 800	Clamp .....	Bride .....	2	4	4
<b>N 5</b>	508 000 026	<i>Air Intake Ass'y.....</i>	<i>Silencieux d'admission ass. ....</i>	1	–	–
<b>N</b>	508 000 027	<i>Air Intake Ass'y.....</i>	<i>Silencieux d'admission ass. ....</i>	–	1	1
<b>6</b>	570 069 700	Latch .....	Loquet .....	1	1	1
<b>7</b>	517 283 900	Grill Intake .....	Grille admission .....	1	1	1
<b>8</b>	415 105 900	Exterior Foam .....	Mousse extérieure .....	1	1	1
<b>9</b>	570 048 900	Intake Adaptor VM 38 .....	Adapteur d'admission VM 38 .....	2	–	–
	570 049 000	Intake Adaptor VM 40 .....	Adapteur d'admission VM 40 .....	–	2	2
<b>N 10</b>	516 000 130	Caution Decal .....	Décalque d'attention .....	1	1	1
<b>11</b>	415 014 800	Air Filter .....	Filtre à air .....	1	1	1
<b>12</b>	572 077 900	Cover Intake .....	Couvercle d'admission .....	1	1	1
<b>13</b>	414 972 600	Air Filter .....	Filtre à air .....	1	1	1
<b>N 14</b>	732 603 009	Screw Hex. Self Tapping .....	Vis hex. autotarauteuse .....	3	3	3
<b>15</b>	517 298 800	Deflector .....	Défecteur .....	1	1	1





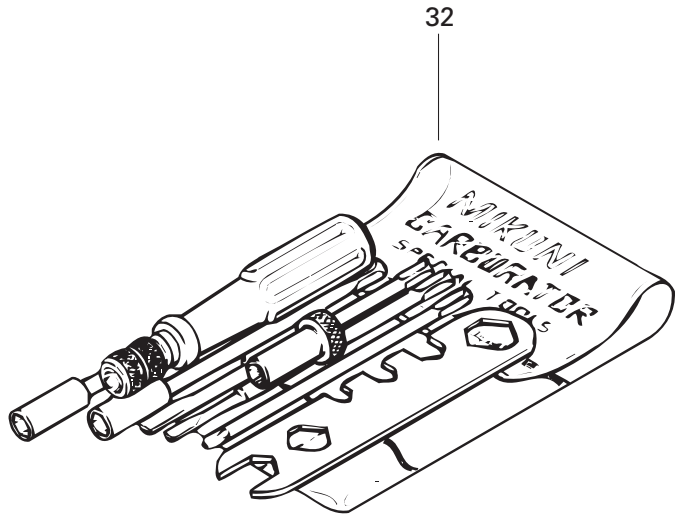
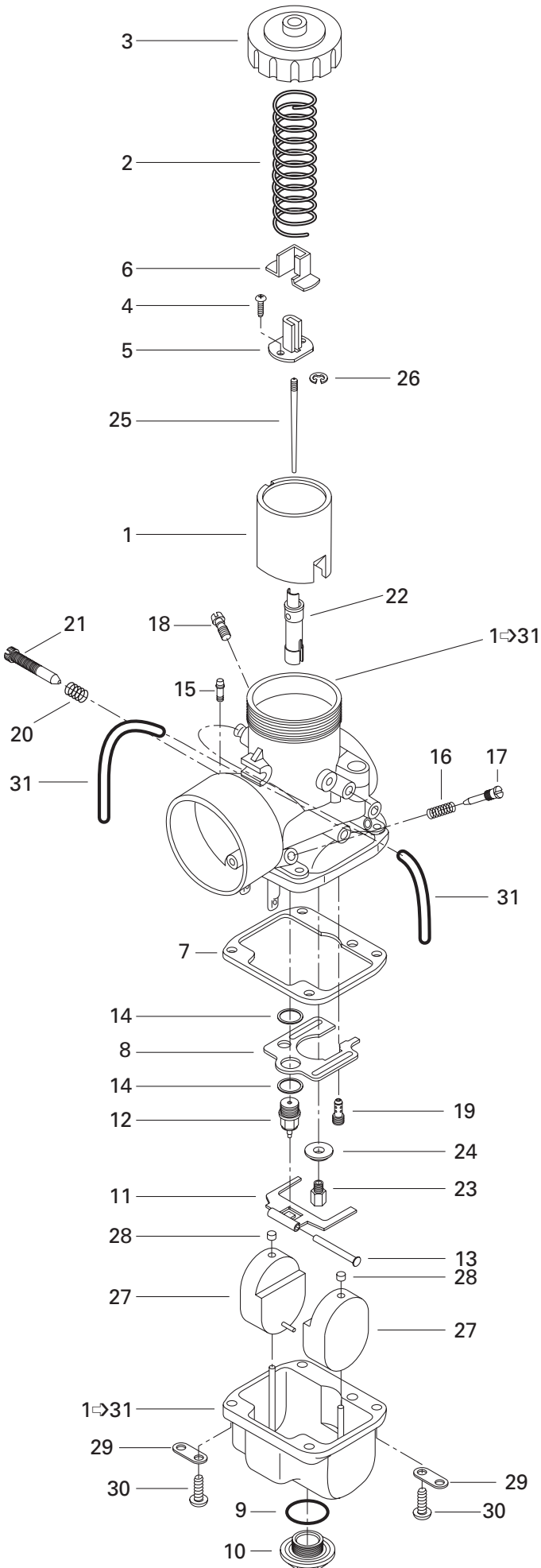
## Carburetors (494) Carburateurs (494)

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b> →32	403 138 527	<b>Carburetor VM 38-408 (PTO)</b> .....	<b>Carburateur VM 38-408 (PDM)</b> .....	1	—	—
<b>N</b>	403 138 528	<b>Carburetor VM 38-409 (MAG)</b> .....	<b>Carburateur VM 38-409 (MAG)</b> .....	1	—	—
<b>1</b>	404 158 900	Filter .....	Filtre .....	2	—	—
<b>2</b>	404 139 800	Spring (Idle Adjusting Screw) .....	Ressort (vis du mélange de ralenti) ....	2	—	—
<b>3</b>	404 149 000	Idle Adjusting Screw .....	Vis du mélange de ralenti .....	2	—	—
<b>4</b>	404 152 400	E Ring .....	Rondelle E.....	2	—	—
<b>5</b>	404 117 000	Packing .....	Joint tampon .....	2	—	—
<b>6</b>	404 109 500	Pilot Jet PJ 50 .....	Gicleur du ralenti PJ 50 .....	2	—	—
<b>7</b>	404 121 300	Screw with Washer .....	Vis avec rondelle .....	4	—	—
<b>8</b>	404 161 820	Jet Needle J8-6GY09 .....	Aiguille J8-6GY09 .....	2	—	—
<b>9</b>	404 160 900	Needle Jet NJ Q-3 (480) .....	Gicleur d'aiguille NJ Q-3 (480).....	2	—	—
<b>10</b>	404 105 000	Float Arm.....	Levier du flotteur .....	2	—	—
<b>11</b>	404 147 400	Needle Valve 1.5.....	Soupape d'admission 1.5 .....	2	—	—
<b>12</b>	404 101 600	Gasket Washer .....	Joint d'étanchéité .....	4	—	—
<b>13</b>	— XXX —	Baffle Plate .....	Chicane .....	2	—	—
<b>14</b>	404 103 300	Float Arm Pin.....	Goupille de levier de flotteur .....	2	—	—
<b>15</b>	404 154 800	Throttle Valve Spring .....	Ressort du tiroir d'accélérateur .....	2	—	—
<b>16</b>	404 122 100	Cover .....	Couvecle de raccord .....	2	—	—
<b>17</b>	404 160 800	Connector .....	Raccord .....	2	—	—
<b>18</b>	404 131 300	Throttle Valve 2.5.....	Tiroir d'accélérateur 2.5 .....	2	—	—
<b>19</b>	404 102 800	Throttle Stop Screw .....	Vis du ralenti .....	2	—	—
<b>20</b>	404 101 700	Spring (Throttle Stop Screw) .....	Ressort (vis du ralenti) .....	2	—	—
<b>21</b>	404 104 700	Gasket .....	Joint d'étanchéité de la cuve .....	2	—	—
<b>22</b>	404 105 500	Screw Guide.....	Vis guide .....	2	—	—
<b>23</b>	404 100 500	Main Jet MJ 280 (MAG).....	Gicleur principal MJ 280 (MAG) .....	1	—	—
	404 101 200	Main Jet MJ 300 (PTO).....	Gicleur principal MJ 300 (PDM).....	1	—	—
<b>24</b>	404 105 600	Drain Plug Screw .....	Bouchon d'accès .....	2	—	—
<b>25</b>	404 101 500	Washer .....	Rondelle.....	2	—	—
<b>26</b>	404 105 800	Cap .....	Capuchon .....	4	—	—
<b>27</b>	404 105 400	Float .....	Flotteur .....	4	—	—
<b>28</b>	404 105 100	Cover .....	Couvercle .....	2	—	—
<b>29</b>	404 153 400	Nipple .....	Adapteur d'amorceur .....	2	—	—
<b>30</b>	404 102 000	Screw with Lock Washer .....	Vis et rondelle-frein .....	8	—	—
<b>31</b>	404 103 000	Tube Retainer Plate .....	Guide du tuyau d'aération .....	4	—	—
<b>32</b>	404 161 802	Vent Tube .....	Tuyau d'aération .....	4	—	—
<b>33</b>	404 112 000	<b>Tool Kit</b> .....	<b>Ens. d'outils</b> .....	1	—	—
<b>N 34</b>	861 767 300	<b>High Altitude Kit</b> (Not Shown).....	<b>Ens. de haute altitude</b> (non illustré) . Opt	—	—	—

583  
670







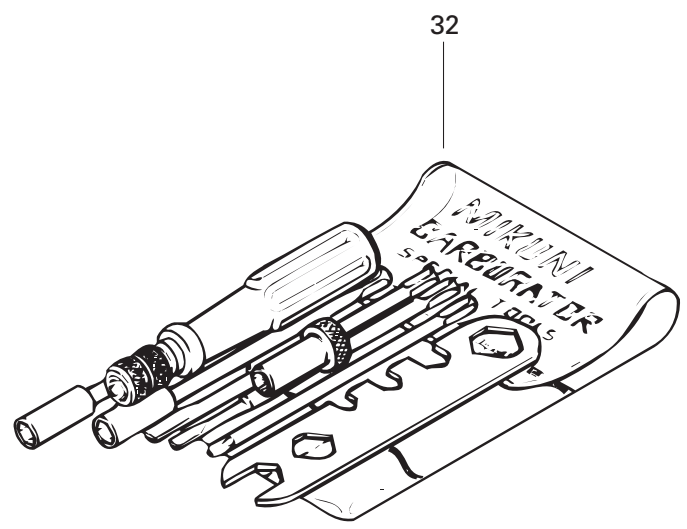
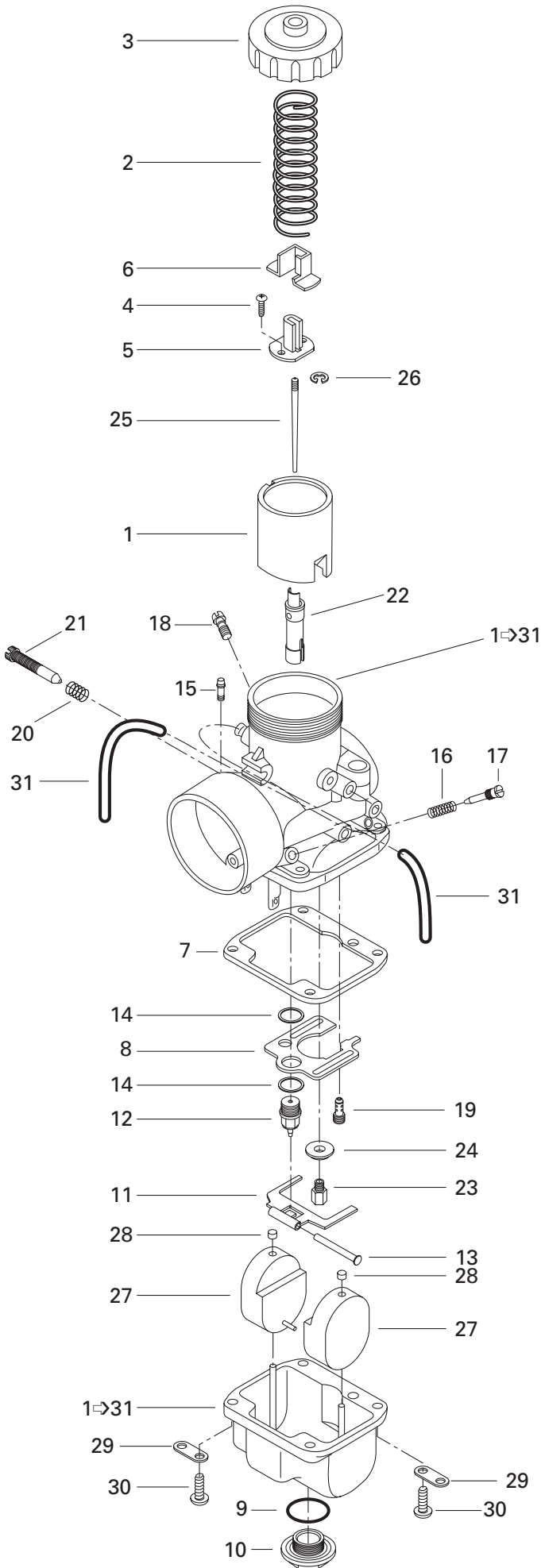
# Carburetors (583, 670) Carburateurs (583, 670)

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	31	403 138 525	<b>VM 40-105 Carburetor (PTO)</b> .....	<b>Carburateur VM 40-105 (PDM)</b> .....	–	1	–
<b>N</b>		403 138 526	<b>VM 40-106 Carburetor (MAG)</b> .....	<b>Carburateur VM 40-106 (MAG)</b> .....	–	1	–
<b>N</b>		403 138 513	<b>VM 40-109 Carburetor (PTO)</b> .....	<b>Carburateur VM 40-109 (PDM)</b> .....	–	–	1
<b>N</b>		403 138 514	<b>VM 40-110 Carburetor (MAG)</b> .....	<b>Carburateur VM 40-110 (MAG)</b> .....	–	–	1
<b>1</b>		404 132 300	Throttle Valve CA 2.5 .....	Tiroir d'accélérateur CA 2.5 .....	–	2	2
<b>2</b>		404 156 500	Throttle Valve Spring .....	Ressort du tiroir d'accélérateur .....	–	2	2
<b>3</b>		404 126 800	Cover .....	Couvercle .....	–	2	2
<b>4</b>		404 121 300	Screw with Washer .....	Vis avec rondelle .....	–	4	4
<b>5</b>		404 160 800	Connector .....	Raccord .....	–	2	2
<b>6</b>		404 128 100	Cover .....	Couvercle de raccord .....	–	2	2
<b>7</b>		404 104 700	Gasket .....	Joint d'étanchéité de la cuve .....	–	2	2
<b>8</b>		404 112 700	Baffle Plate .....	Chicane .....	–	2	2
<b>9</b>		404 112 800	Washer .....	Rondelle .....	–	2	2
<b>10</b>		404 112 900	Plug Screw .....	Bouchon d'accès .....	–	2	2
<b>11</b>		404 105 000	Float Arm .....	Levier du flotteur .....	–	2	2
<b>12</b>		404 147 400	Needle Valve 1.5 .....	Soupape d'admission 1.5 .....	–	2	2
<b>13</b>		404 103 300	Float Arm Pin .....	Goupille de levier de flotteur .....	–	2	2
<b>14</b>		404 101 600	Gasket Washer .....	Joint d'étanchéité .....	–	4	4
<b>15</b>		404 158 900	Filter .....	Filtre .....	–	2	2
<b>16</b>		404 139 800	Spring (Idle Adjusting Screw) .....	Ressort (vis du mélange de ralenti) ....	–	2	2
<b>17</b>		404 149 000	Idle Adjusting Screw .....	Vis du mélange de ralenti .....	–	2	2
<b>18</b>		404 153 400	Nipple .....	Adapteur d'amorceur .....	–	2	2
<b>19</b>		404 121 000	Pilot Jet PJ 60 .....	Gicleur du ralenti PJ 60 .....	–	2	2
<b>20</b>		404 101 700	Spring (Throttle Stop Screw) .....	Ressort (Vis du ralenti) .....	–	2	2
<b>21</b>		404 125 200	Throttle Stop Screw .....	Vis du ralenti .....	–	2	2
<b>22</b>		404 148 300	Needle Jet 224-AA-2 .....	Gicleur d'aiguille 224-AA-2 .....	–	2	–
		404 151 800	Needle Jet 224-AA-3 .....	Gicleur d'aiguille 224-AA-3 .....	–	–	2
<b>23</b>		404 100 500	Main Jet MJ 280 (PTO) .....	Gicleur principal MJ 280 (PDM) .....	–	1	–
		404 107 800	Main Jet MJ 310 (PTO) .....	Gicleur principal MJ 310 (PDM) .....	–	–	1
		404 100 600	Main Jet MJ 260 (MAG) .....	Gicleur principal MJ 260 (MAG) .....	–	1	–
		404 101 100	Main Jet MJ 290 (MAG) .....	Gicleur principal MJ 290 (MAG) .....	–	–	1
<b>24</b>		404 116 700	Washer .....	Rondelle .....	–	2	2
<b>25</b>		404 157 400	Jet Needle J8-7ECY01 .....	Aiguille J8-7ECY01 .....	–	2	–
		404 156 700	Jet Needle J8-7EDY01 .....	Aiguille J8-7EDY01 .....	–	–	2
<b>26</b>		404 152 200	E-Ring .....	Rondelle-E .....	–	2	2
<b>27</b>		404 105 400	Float .....	Flotteur .....	–	4	4
<b>28</b>		404 105 800	Cap .....	Bouchon .....	–	4	4
<b>29</b>		404 103 000	Tube Retainer Plate .....	Guide du tuyau d'aération .....	–	4	4

**583**  
**670**

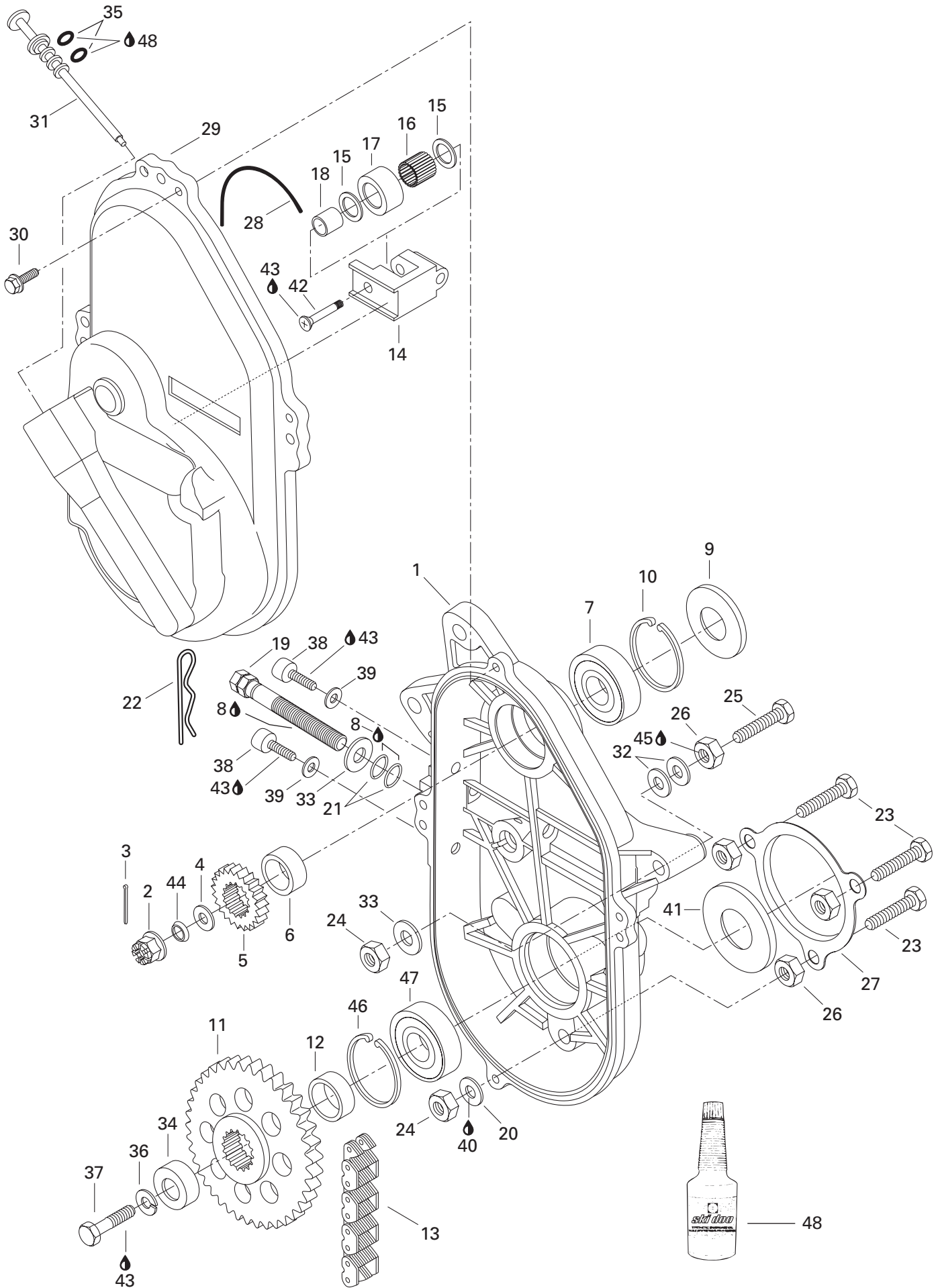


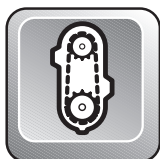


## Carburetors (583, 670) Carburateurs (583, 670)

FORMULA Z

		FORMULA Z		
		5 0 0	5 8 3	6 7 0
<b>30</b>	404 102 000	Screw with Lock Washer .....	Vis et rondelle-frein .....	– 8 8
<b>31</b>	404 109 802	Vent Tube .....	Tuyau d'aération .....	– 4 4
<b>32</b>	404 112 000	<b>Tool Kit</b> .....	<b>Ens. d'outils</b> .....	– 1 1
<b>N 33</b>	861 767 200	<b>High Altitude Kit</b> (Not Shown) .....	<b>Ens. de haute altitude</b> (non illustré) .	– Opt –
<b>N</b>	861 767 100	<b>High Altitude Kit</b> (Not Shown) .....	<b>Ens. de haute altitude</b> (non illustré) .	– – Opt

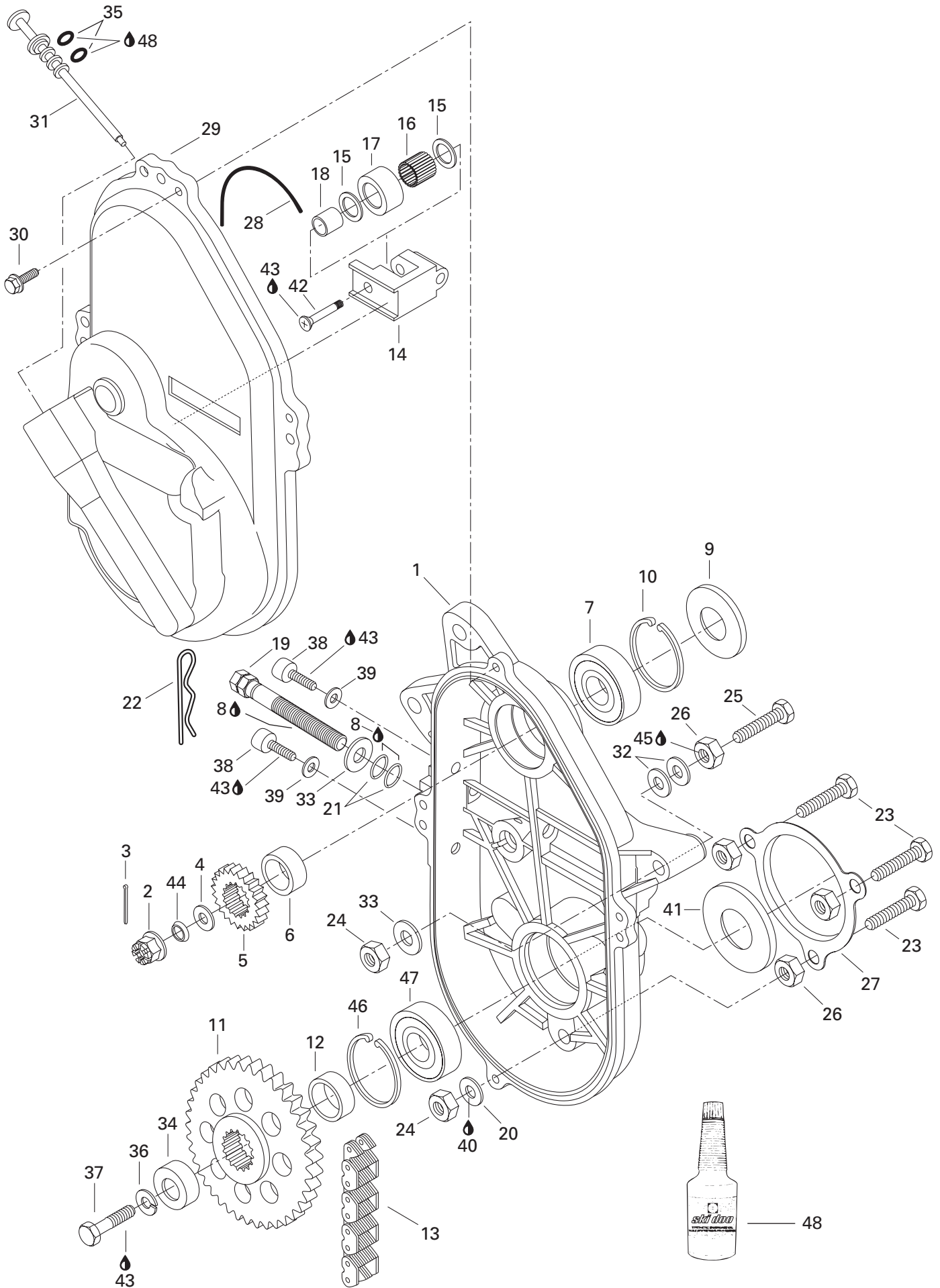


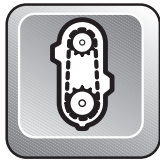


# Chaincase Carter de chaîne

FORMULA Z

			5 0 0	5 8 3	6 7 0
<b>N 1</b>	504 151 777	Chaincase .....	1	1	1
<b>2</b>	228 911 045	Castellated Nut M16 .....	1	—	—
	732 610 012	Castellated Nut M20 .....	—	1	1
<b>3</b>	371 801 300	Cotter Pin .....	1	—	—
	371 006 300	Cotter Pin .....	—	1	1
<b>4</b>	504 087 100	Washer .....	1	—	—
<b>5</b>	504 078 400	Sprocket Narrow (23 Tooth) .....	1	—	—
	504 084 300	Sprocket Large (25 Tooth) .....	—	1	1
<b>6</b>	504 093 400	Shim .....	1	1	1
<b>7</b>	405 404 400	Ball Bearing 6205 .....	1	1	1
<b>8</b>	413 706 100	Lithium Grease, 400 gr .....	@	@	@
<b>9</b>	414 882 800	Seal .....	1	—	—
	414 531 200	Seal .....	—	1	1
<b>10</b>	371 901 700	Circlip (Interior) .....	1	1	1
<b>11</b>	504 148 600	Sprocket Narrow (43 Tooth) .....	1	—	—
	504 148 500	Sprocket Large (43 Tooth) .....	—	1	1
<b>12</b>	501 021 800	Inner Shim .....	1	1	1
<b>13</b>	412 105 500	Drive Chain Narrow (72 Links) .....	1	—	—
	412 106 900	Drive Chain Large (74 Links) .....	—	1	1
<b>14</b>	504 081 000	Chain Tensioner .....	1	1	1
<b>15</b>	504 080 300	Washer .....	2	2	2
<b>16</b>	405 403 000	Needle Bearing .....	1	1	1
<b>17</b>	414 531 300	Roller .....	1	1	1
<b>18</b>	504 080 200	Spacer .....	1	1	1
<b>N 19</b>	732 601 311	Tensioner Adjustment Screw (Forging) .	1	1	1
<b>20</b>	732 900 020	Copper Washer 10 mm .....	3	3	3
<b>21</b>	414 484 400	O-Ring .....	2	2	2
<b>22</b>	414 575 600	Hair Pin .....	1	1	1
<b>23</b>	270 104 544	Hex. Screw M10 x 45 .....	3	3	3
<b>24</b>	228 501 045	Elastic Nut M10 .....	5	5	5
<b>25</b>	732 601 111	Hex. Screw M10 x 70 .....	2	2	2
<b>26</b>	504 083 800	Spacer .....	5	5	5
<b>27</b>	501 022 100	Protector .....	1	1	1
<b>28</b>	414 362 300	O-Ring .....	1	1	1
<b>29</b>	080 037 100	Chaincase Cover .....	1	1	1
<b>30</b>	732 600 004	Flanged Screw M6 x 30 .....	4	4	4
<b>31</b>	572 092 700	Filler Cap .....	1	1	1
<b>32</b>	504 073 700	Washer .....	@	@	@



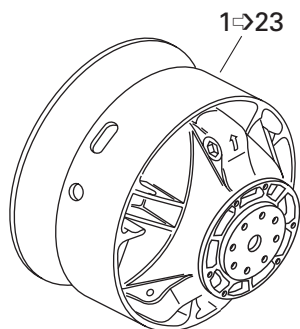
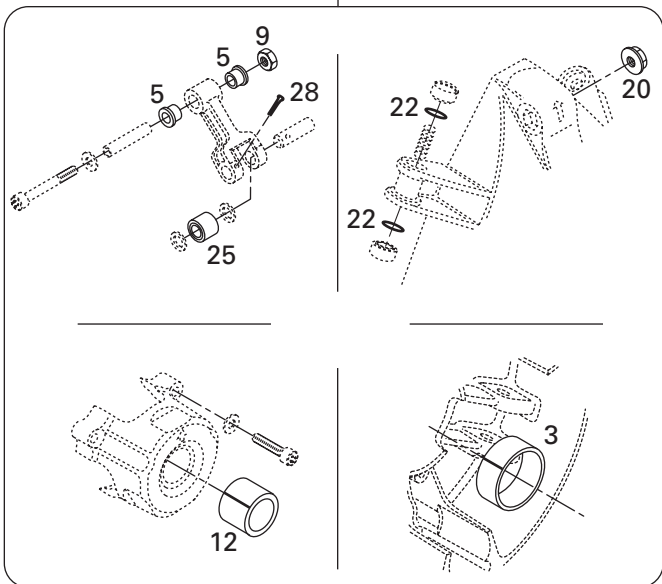
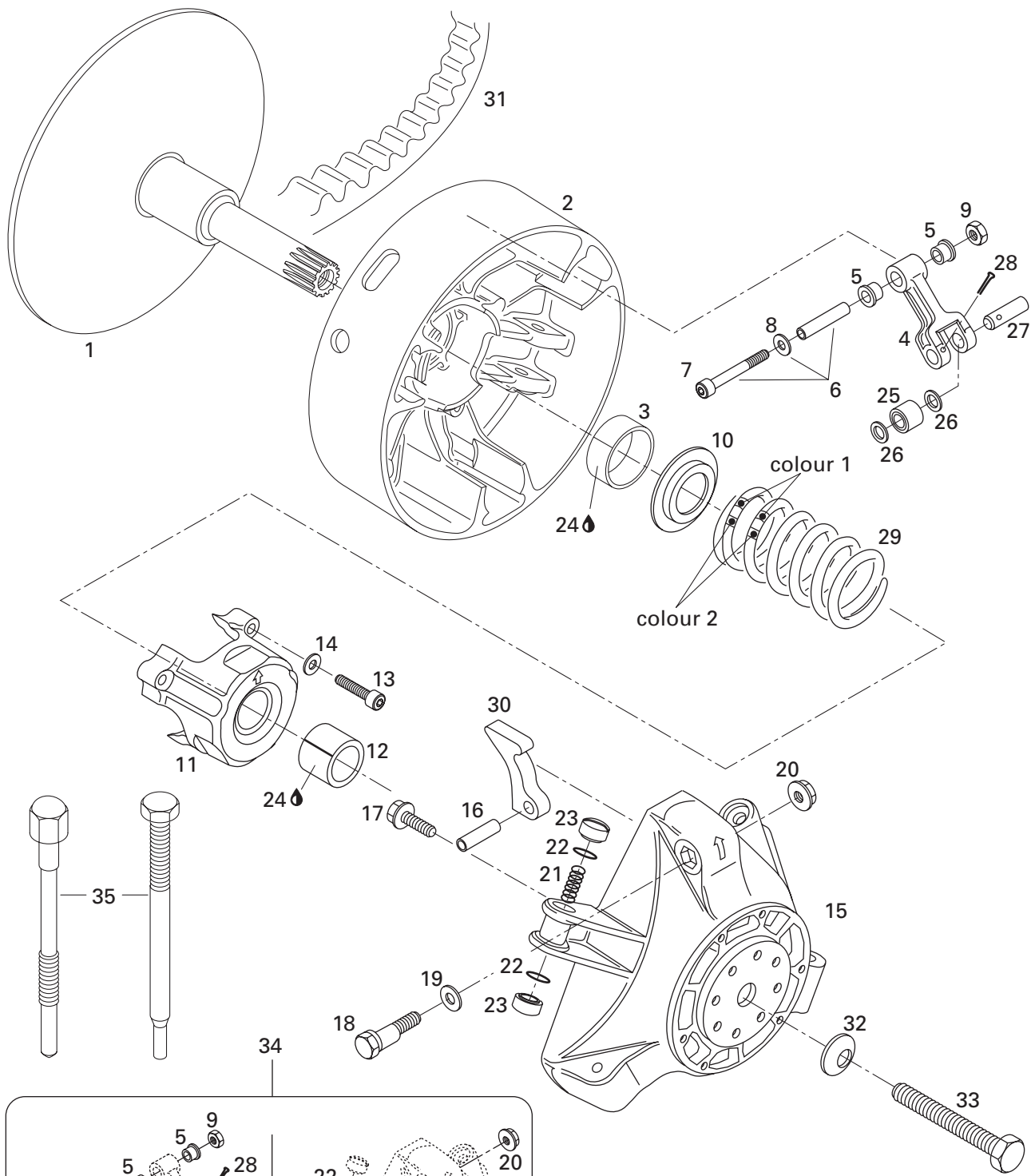


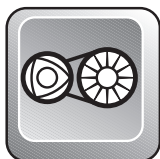
## Chaincase Carter de chaîne

FORMULA Z

			5 0 0	5 8 3	6 7 0	
<b>33</b>	224 001 211	Flat Washer 10 mm.....	Rondelle plate 10 mm .....	3	3	3
<b>34</b>	501 022 400	Cap .....	Capuchon .....	1	1	1
<b>35</b>	414 969 400	O-Ring .....	Joint Torique .....	2	2	2
<b>36</b>	224 701 188	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	1	1	1
<b>37</b>	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	1	1	1
<b>38</b>	732 601 132	Allen Screw M8 x 10 .....	Vis Allen M8 x 10 .....	2	2	2
<b>39</b>	504 082 900	Washer .....	Rondelle .....	2	2	2
<b>40</b>	413 702 700	Loctite 515, Paste Gasket, 50 ml .....	Loctite 515, joint en pâte, 50 ml .....	@	@	@
<b>41</b>	581 056 500	Oil Seal .....	Joint d'étanchéité d'huile .....	1	1	1
<b>42</b>	732 601 144	Screw .....	Vis .....	1	1	1
<b>43</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	@
<b>44</b>	417 000 900	Spring Washer .....	Rondelle-ressort .....	1	–	–
<b>45</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@	@
<b>46</b>	414 784 900	Circlip (interior) .....	Circlip (intérieur) .....	1	1	1
<b>47</b>	405 403 900	Ball Bearing 6206 .....	Roulement à bille 6206 .....	1	1	1
<b>48</b>	413 803 300	Synthetic Chaincase Oil .....	Huile à carter de chaîne synthétique .....	@	@	@
		(12 x 355 ml) .....	(12 x 355 ml) .....			





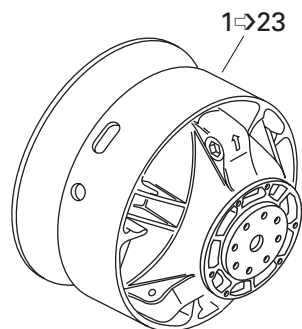
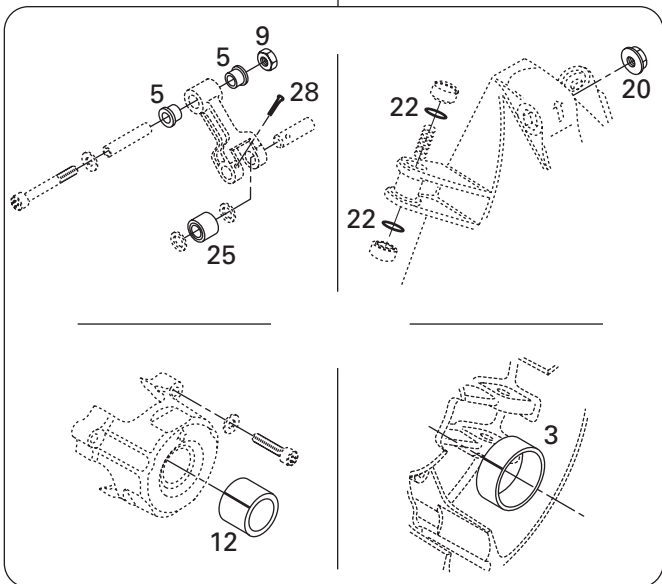
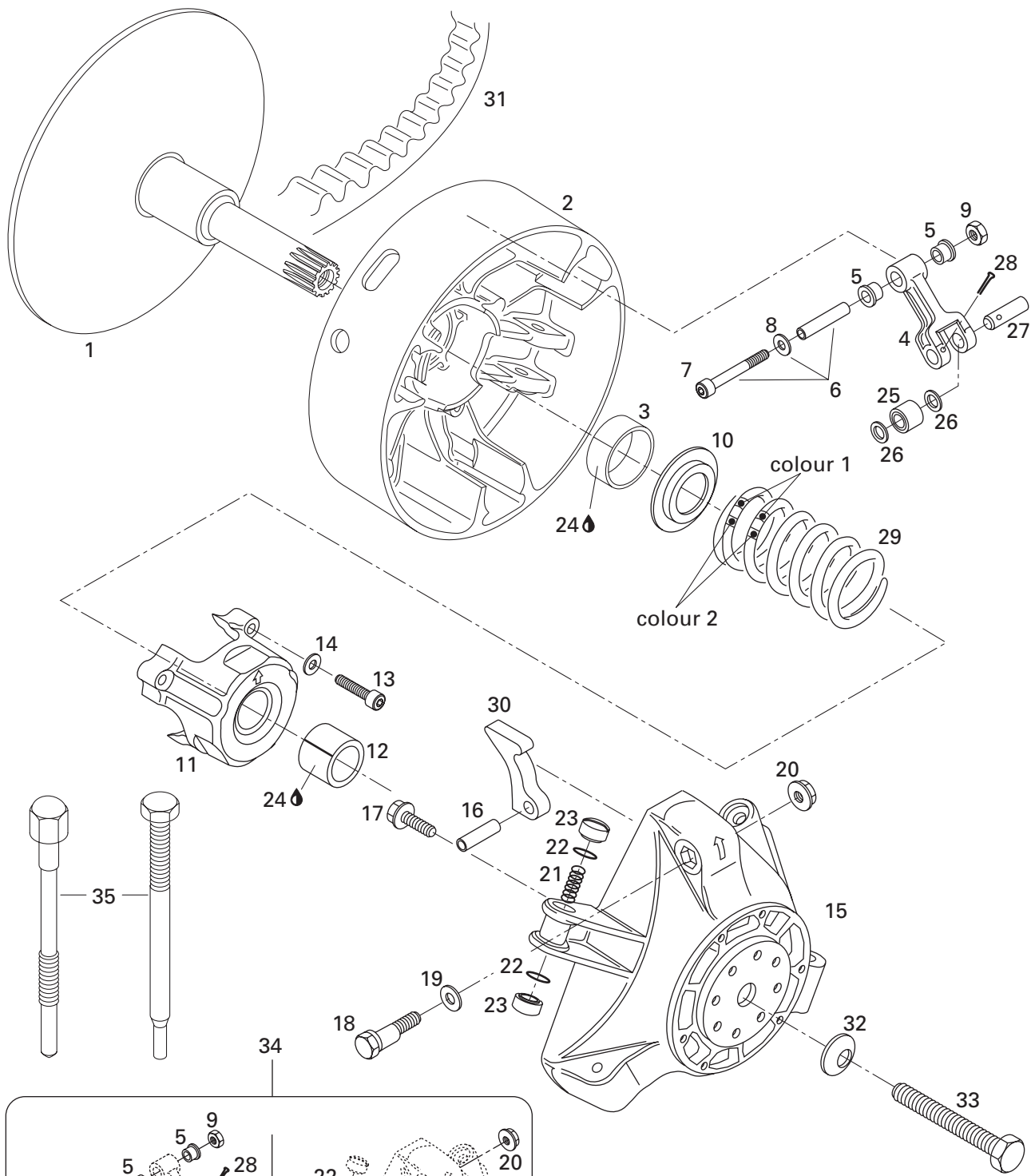


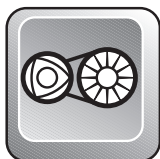
# Drive Pulley Poulie motrice

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1→23</b>	417 222 154	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	1	–	1
<b>N</b>	417 222 120	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	–	1	–
<b>1</b>	417 010 900	Fixe Flange .....	Flasque fixe .....	1	–	1
<b>N</b>	417 222 071	Fixe Flange .....	Flasque fixe .....	–	1	–
<b>2→3</b>	417 010 000	<b>Sliding Flange</b> .....	<b>Flasque Coulissante</b> .....	1	–	–
	417 003 703	<b>Sliding Flange</b> .....	<b>Flasque Coulissante</b> .....	–	1	1
<b>3</b>	417 004 201	Bushing Outer Half .....	Douille de demi-poulie coulissante ....	1	1	1
<b>4→5</b>	417 003 801	<b>Lever Ass'y</b> .....	<b>Levier ass.</b> .....	3	3	3
<b>5</b>	417 004 305	Bushing .....	Douille .....	6	6	6
<b>6→8</b>	417 004 800	<b>Screw Ass'y</b> .....	<b>Vis d'ajustement ass.</b> .....	3	3	3
<b>7</b>	222 965 065	Socket Head Screw M6 x 50 .....	Vis Allen M6 x 50 .....	3	3	3
<b>8</b>	224 061 151	Flat Washer 6 mm .....	Rondelle plate 6 mm .....	3	3	3
<b>9</b>	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	3	3	3
<b>N 10</b>	417 222 044	Spring Seat .....	Siège du ressort .....	1	1	1
<b>11→12</b>	417 222 157	<b>Spring Cover Ass'y</b> .....	<b>Couvercle de ressort ass.</b> .....	1	1	1
<b>12</b>	417 004 501	Bushing Spring Cover .....	Douille de couvercle de ressort .....	1	1	1
<b>13</b>	222 964 066	Socket Head Screw M6 x 40 .....	Vis Allen M6 x 40 .....	3	3	3
<b>14</b>	420 245 370	Washer .....	Rondelle .....	3	3	3
<b>15</b>	417 004 700	Governor Cup Ass'y .....	Cuvette du régulateur ass. ....	1	1	1
<b>16</b>	732 804 009	Dowel Tube M8 x 24 .....	Goupille d'assemblage M8 x 24 .....	3	3	3
<b>17</b>	732 601 249	Hex. Locking Screw M6 x 18 .....	Vis de blocage hex. M6 x 18 .....	6	6	6
<b>18</b>	417 005 500	Calibration Screw .....	Vis de calibration .....	3	3	3
<b>19</b>	417 005 600	Washer .....	Rondelle .....	3	3	3
<b>20</b>	228 467 045	Locking Nut M6 .....	Écrou de blocage M6 .....	3	3	3
<b>21</b>	417 005 700	Spring .....	Ressort .....	3	3	3
<b>22</b>	732 401 030	O-Ring .....	Joint torique .....	6	6	6
<b>23</b>	417 005 800	Slider Shoe .....	Glissière .....	6	6	6
<b>24</b>	413 703 100	Loctite 609, 10 cc .....	Loctite 609, 10 cc .....	@	@	@
<b>N 25</b>	417 222 042	Roller Ass'y .....	Rouleau ass. ....	3	3	3
<b>26</b>	417 004 302	Thrust Washer .....	Rondelle de butée .....	6	6	6
<b>27</b>	417 004 308	Pin .....	Goupille .....	3	–	–
	417 004 309	Pin .....	Goupille .....	–	3	3
<b>28</b>	732 958 001	Cotter Pin .....	Goupille fendue .....	3	3	3
<b>29</b>	415 015 300	Spring (Violet/Yellow) .....	Ressort (violet/jaune) .....	1	1	–
	415 034 900	Spring (Violet/Blue) .....	Ressort (violet/bleu) .....	–	–	1
<b>30</b>	417 005 281	Ramp (281) .....	Rampe (281) .....	3	–	–
	417 005 286	Ramp (286) .....	Rampe (286) .....	–	3	3



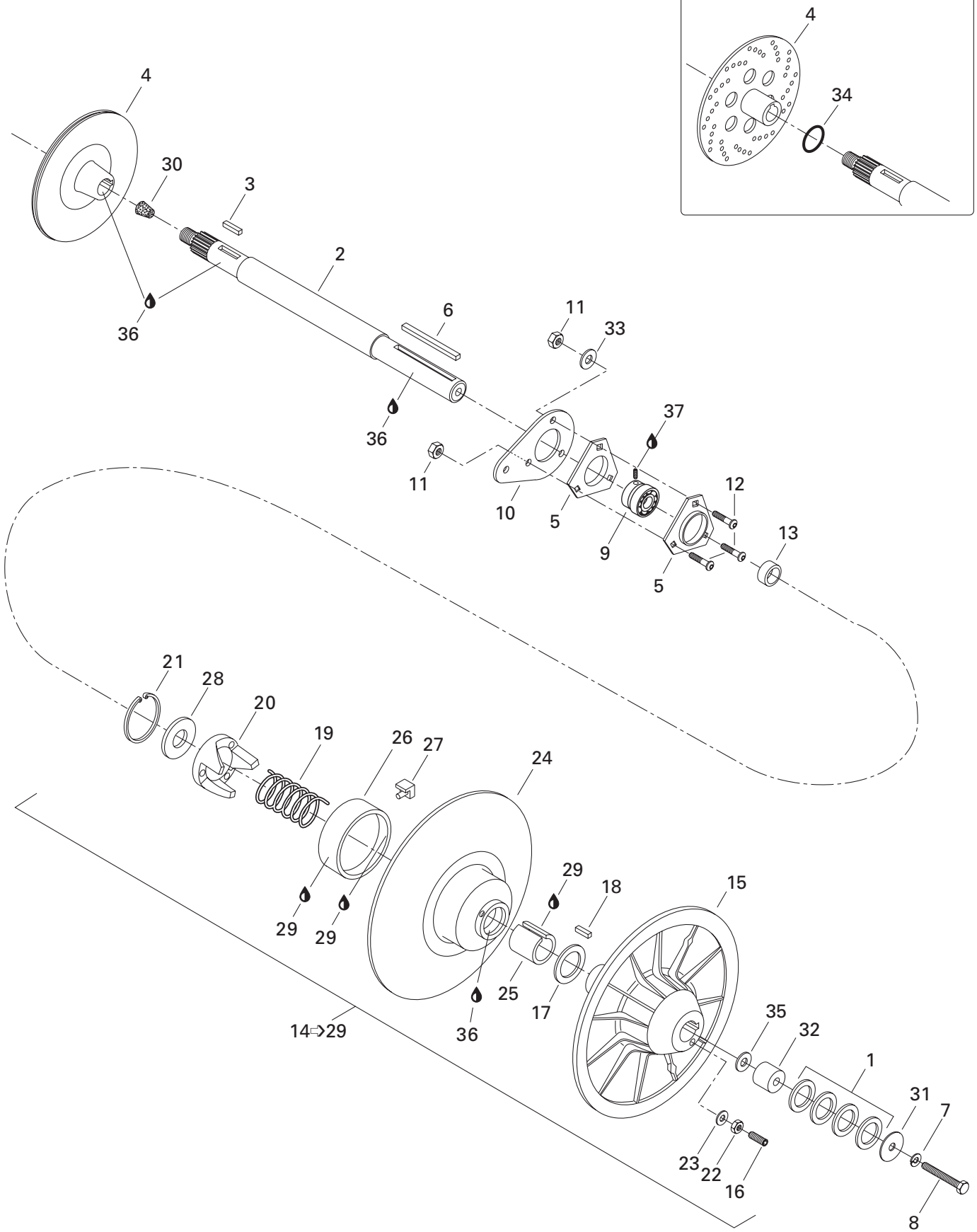


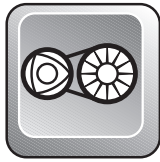
## Drive Pulley Poulie motrice

FORMULA Z

			5 0 0	5 8 3	6 7 0
<b>N 31</b>	414 860 700	Drive Belt .....			
	417 300 067	Drive Belt .....			
<b>32</b>	732 900 021	Conical Spring Washer 14 mm .....			
	732 900 026	Conical Spring Washer 12 mm .....			
<b>33</b>	417 120 000	Bolt .....			
	417 120 100	Bolt .....			
<b>N 34</b>	417 011 008	<b>Clutch Repair Kit</b> .....			
<b>35</b>	529 007 900	Puller Inner Half .....			
	529 022 400	Puller Inner Half .....			
<b>N 37</b>	861 767 300	<b>High Altitude Kit</b> (Not Shown) .....			
<b>N</b>	861 767 200	<b>High Altitude Kit</b> (Not Shown) .....			
<b>N</b>	861 767 100	<b>High Altitude Kit</b> (Not Shown) .....			
		Courroie d'entrainement .....	1	1	—
		Courroie d'entrainement .....	—	—	1
		Rondelle-ressort conique 14 mm .....	1	—	1
		Rondelle-ressort conique 12 mm .....	—	1	—
		Boulon.....	1	—	1
		Boulon.....	—	1	—
		<b>Ens. de réparation d'embrayage</b> .....	1	1	1
		Extracteur de demi-poulie fixe .....	1	1	—
		Extracteur de demi-poulie fixe .....	—	—	1
		<b>Ens. de haute altitude</b> (non illustré) . Opt	—	—	—
		<b>Ens. de haute altitude</b> (non illustré) .	—	Opt	—
		<b>Ens. de haute altitude</b> (non illustré) .	—	—	Opt

# FORMULA Z 500



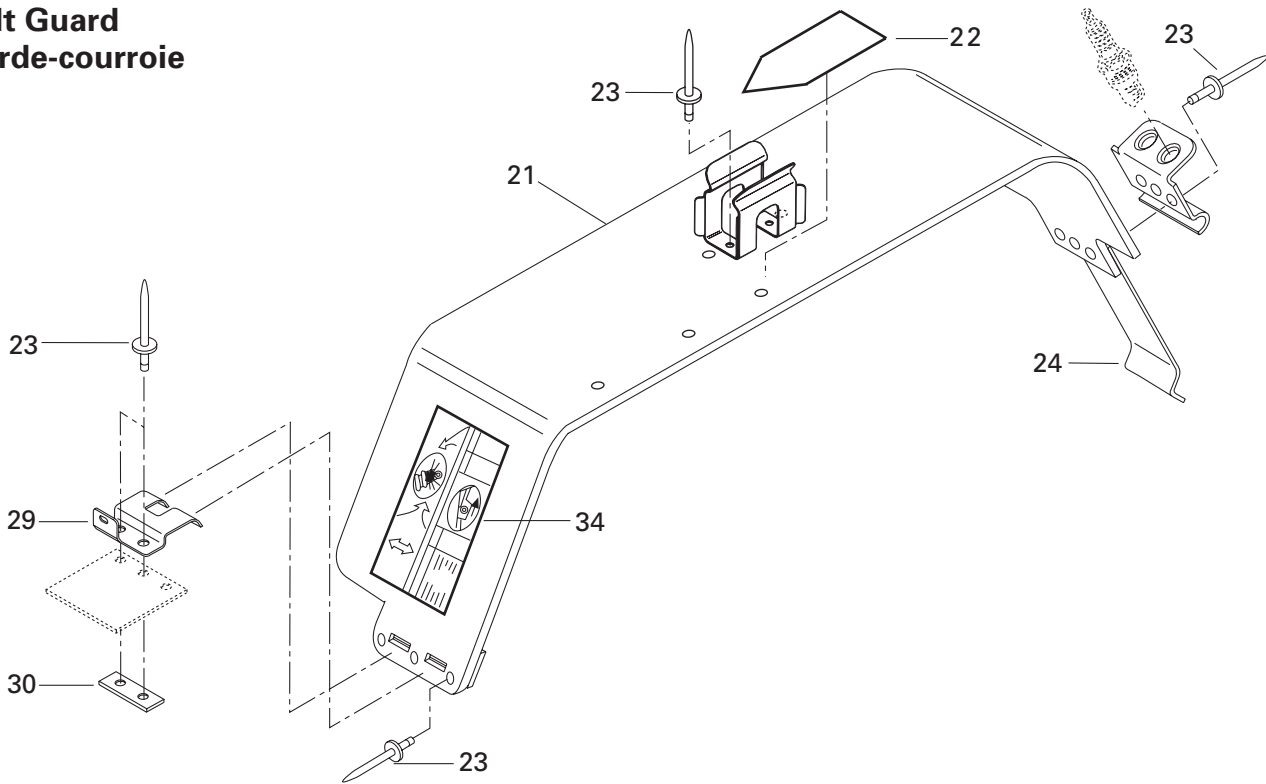


## Driven Pulleys Poulies menées

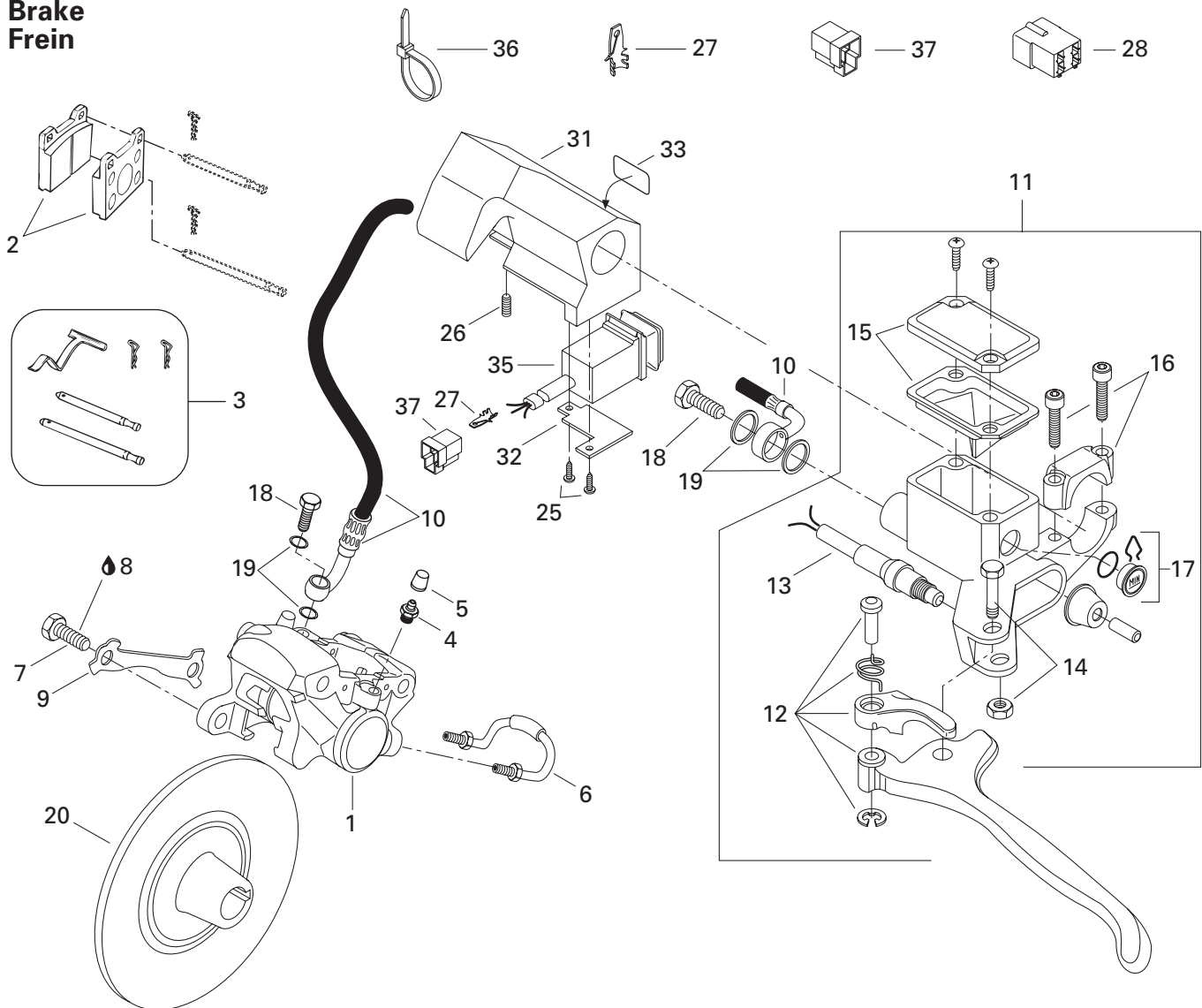
FORMULA Z

	5 0 0	5 8 3	6 7 0
1 504 108 200 Shim .....	@	@	@
2 504 149 300 Countershaft .....	1	—	—
504 149 400 Countershaft .....	—	1	1
3 507 021 300 Key .....	1	1	1
N 4 507 032 203 Brake Disk .....	1	—	—
507 013 300 Brake Disk .....	—	1	1
5 501 025 000 Flange .....	2	2	2
6 414 581 300 Key .....	1	1	1
7 224 781 140 Lock Washer M8 .....	1	1	1
8 222 086 565 Hex Screw M8 x 65 .....	1	1	1
9 405 408 300 Ball Bearing with Collar .....	1	1	1
10 501 022 300 Spacer .....	1	1	1
11 228 581 045 Elastic Stop Nut M8 .....	3	3	3
12 732 601 156 Socket Head Screw M8 x 25 .....	3	3	3
13 504 128 300 Shim .....	1	1	1
14→29 — XXX — <b>Driven Pulley Ass'y</b> .....	<b>Poulie menée ass.</b> .....	1	1
15 504 141 600 Flange Fixe .....	Flasque fixe .....	1	1
16 223 563 065 Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	3	3
17 504 141 900 Thrust Washer .....	Rondelle d'appuie .....	1	1
18 414 820 800 Key .....	Clavette .....	1	1
19 414 558 900 Release Spring .....	Ressort de rappel .....	1	1
N 20 417 126 343 Cam (50°) .....	Came (50°) .....	1	1
21 371 903 100 Circlip .....	Circlip .....	1	1
22 228 061 045 Nut M6 .....	Écrou M6 .....	3	3
23 420 245 370 Washer .....	Rondelle .....	3	3
24→27 504 143 400 <b>Sliding Flange Ass'y</b> .....	<b>Flasque coulissante ass.</b> .....	1	1
25 415 011 200 Bushing Garlock .....	Douille garlock .....	1	1
26 414 876 600 Bushing Garlock .....	Coussinet garlock .....	1	1
27 414 918 000 Cam Slider Shoe .....	Glissière de came .....	3	3
28 504 141 800 Washer .....	Rondelle .....	1	1
29 413 703 100 Loctite 609, 10 cc .....	Loctite 609, 10 cc .....	@	@
30 414 784 800 Cork .....	Bouchon de liège .....	—	1
31 517 078 700 Washer .....	Rondelle .....	1	1
32 504 091 600 Counter Shaft Extension .....	Rallonge d'arbre de renvoi .....	1	1
33 224 081 171 Flat Washer 8.4 mm .....	Rondelle plate 8.4 mm .....	1	1
34 371 910 000 Circlip .....	Circlip .....	1	—
35 224 081 201 Flat Washer .....	Rondelle plate .....	@	@
36 413 701 000 Loctite 767, Antiseize Lubricant, 12 oz .....	Loctite 271, lubrifiant antigrippage, 12 oz ..	@	@
37 413 703 000 Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@

# Belt Guard Garde-courroie



# Brake Frein







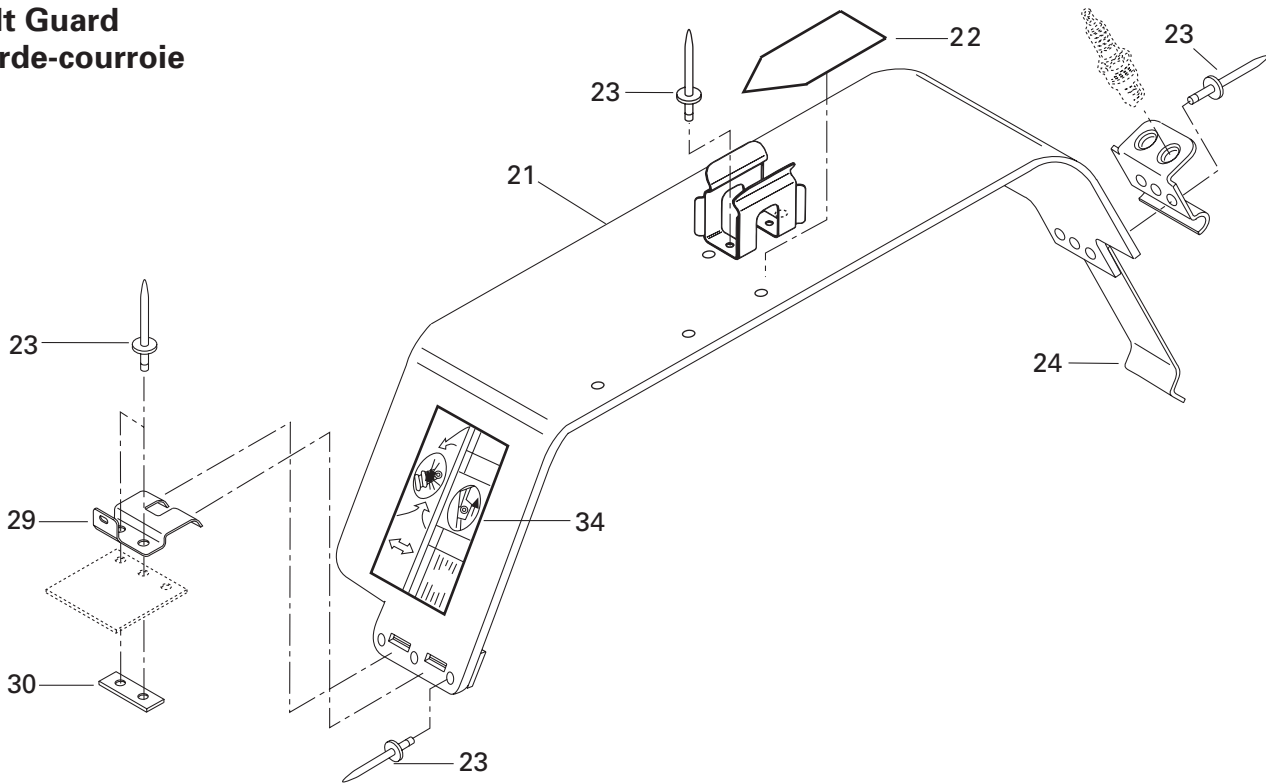
# Hydraulic Brake and Belt Guard

## Frein hydraulique et garde-courroie

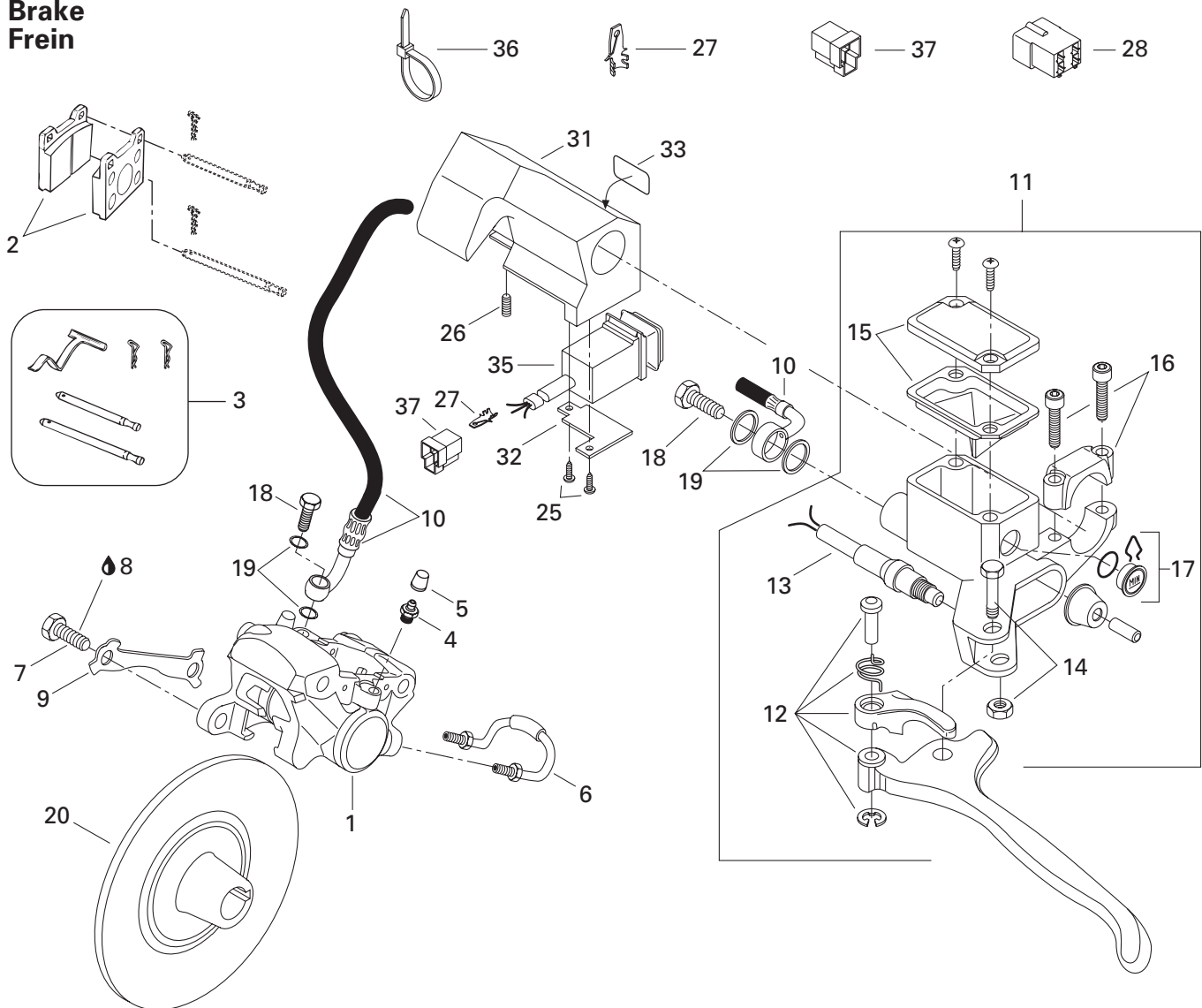
FORMULA Z

			5 0 0	5 8 3	6 7 0
1→6	415 034 500	<b>Caliper</b> .....	1	–	–
	414 920 000	<b>Caliper</b> .....	–	1	1
2	415 053 600	Brake Lining Kit .....	1	–	–
	414 990 000	Brake Lining Kit .....	–	1	1
3	414 990 700	Kit (Pins, Retainers, Spring) .....	1	1	1
4	414 989 800	Screw-Bleeder .....	1	2	2
5	414 989 700	Boot .....	1	2	2
6	414 989 900	Tube .....	1	1	1
7	222 003 565	Hex. Screw M10 x 35 .....	2	2	2
8	413 703 000	Loctite 242, 10 cc .....	@	@	@
9	507 029 900	Locking Tab .....	1	1	1
N 10	507 032 212	Hose .....	1	1	1
11→17	415 099 500	<b>Master Cylinder</b> .....	1	1	1
12	415 075 300	Lever Ass'y .....	1	1	1
13	415 117 500	Microswitch Ass'y .....	1	1	1
14	415 030 000	Pin Ass'y .....	1	1	1
15	415 029 900	Cover .....	1	1	1
16	415 029 800	Clamp Ass'y .....	1	1	1
17	414 990 600	Window .....	1	1	1
18	414 920 500	Bolt .....	2	2	2
19	414 920 600	Washer .....	4	4	4
N 20	507 032 203	Brake Disk .....	1	–	–
N	507 031 300	Brake Disk .....	–	1	1
N 21→24	417 300 025	<b>Belt Guard Ass'y</b> .....	1	1	1
N 22	516 000 132	Warning Decal .....	1	1	1
23	390 402 200	Pop Rivet .....	10	10	10
24	414 941 800	Tool Box Spring .....	1	1	1
25	414 473 200	Self Tapping Screw .....	2	2	2
26	414 440 800	Set Screw .....	1	1	1
27	409 210 000	Tab Connector .....	@	@	@
28	409 209 300	Tab Connector Housing .....	@	@	@
29	518 314 200	Pulley Guard Bracket .....	1	1	1
30	518 207 500	Reinforcement Plate .....	1	1	1
31	572 079 500	Housing-Dimmer .....	1	1	1
32	517 283 800	Housing-Plate .....	1	1	1
33	415 025 500	Switch Decal .....	1	1	1
34	418 001 708	Decal Adjustment Suspension .....	1	1	–
	418 001 714	Decal Adjustment Suspension .....	–	–	1

# Belt Guard Garde-courroie



# Brake Frein





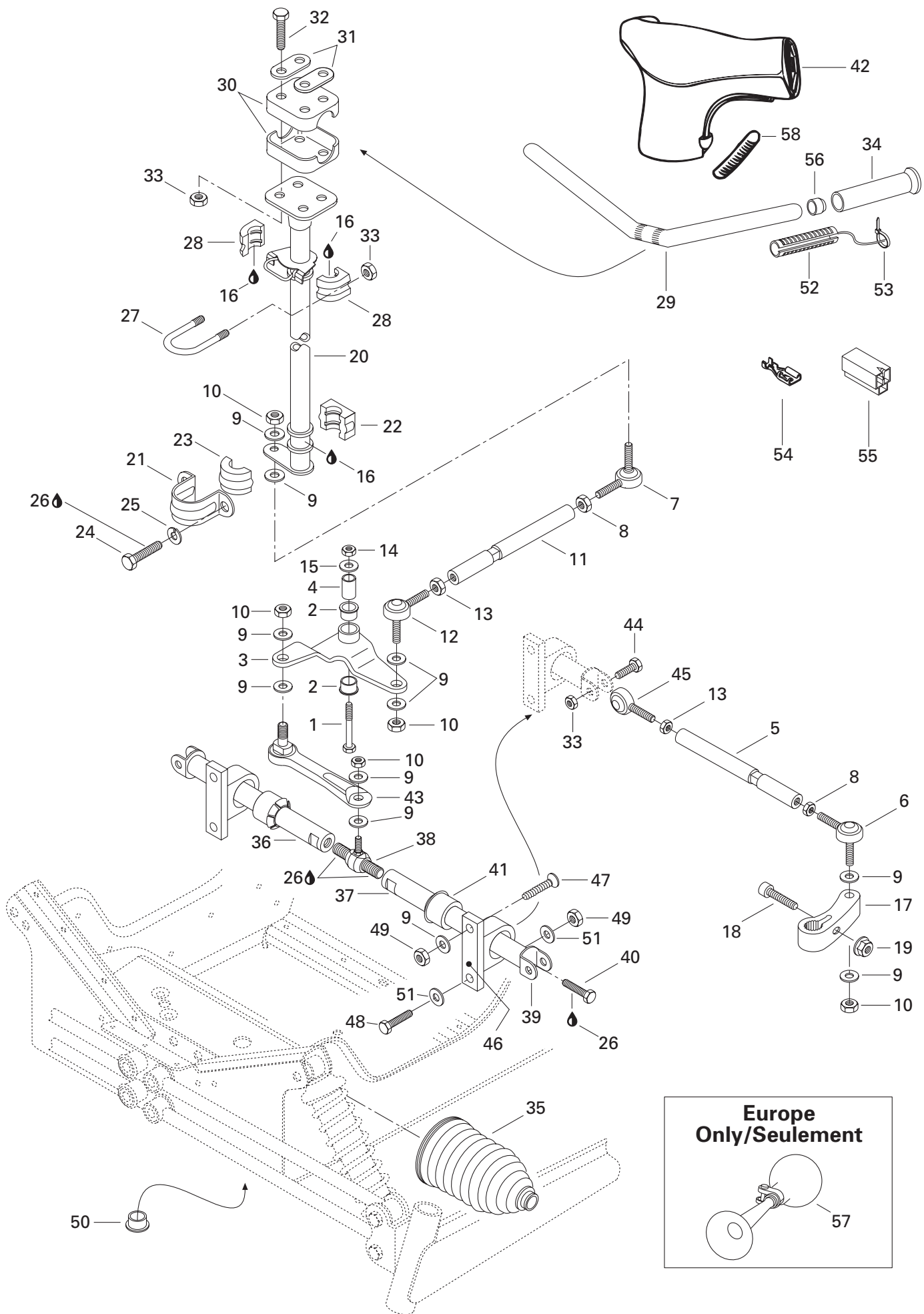
# Hydraulic Brake and Belt Guard

## Frein hydraulique et garde-courroie

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 35</b>	515 175 293	Switch .....	Commutateur .....	1	1	1
<b>36</b>	414 115 200	Tie Rap .....	Attache .....	2	2	2
<b>37</b>	409 204 200	Tab Connector Housing .....	Logement de raccord mâle .....	@	@	@



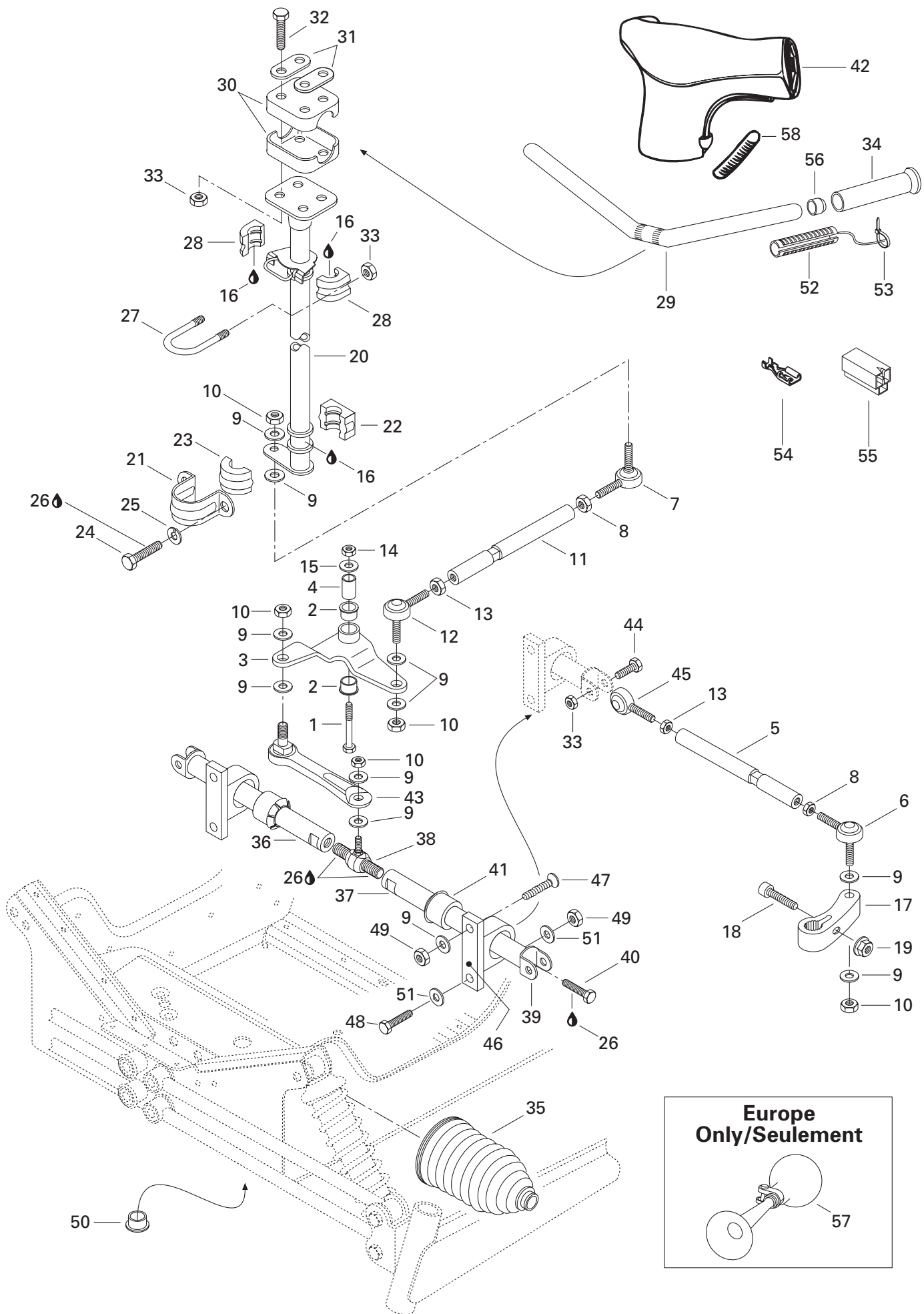


# Steering System

## Système de direction

FORMULA Z

			5 0 0	5 8 3	6 7 0
1	222 026 565	Hex. Screw M12 x 65 .....	1	1	1
2	415 041 100	Cushion .....	2	2	2
3	506 145 700	Pivot Arm .....	1	1	1
4	415 038 000	Pivot .....	1	1	1
5	506 140 400	Tie-Rod .....	2	2	2
6	415 012 400	Ball Joint .....	2	2	2
7	414 768 000	R.H. Ball Joint .....	1	1	1
8	732 610 010	Jam Nut M10 .....	3	3	3
9	503 175 800	Washer .....	14	14	14
10	732 610 042	Elastic Stop Nut M10 .....	6	6	6
11	506 146 100	Tie-Rod .....	1	1	1
12	414 768 100	L.H. Ball Joint .....	1	1	1
13	732 610 011	Jam Nut M10 .....	3	3	3
14	228 521 045	Elastic Stop Nut M12 .....	1	1	1
15	506 136 400	Washer .....	1	1	1
16	413 711 500	Synthetic Grease .....	@	@	@
17	506 145 800	R.H. Steering Arm .....	1	1	1
	506 145 900	L.H. Steering Arm .....	1	1	1
18	222 983 565	Socket Head Screw M8 x 35 .....	2	2	2
19	228 781 045	Elastic Flanged Nut M8 .....	2	2	2
<b>N 20</b>	506 151 127	Main Tube .....	1	1	1
21	517 126 200	Retaining Support .....	1	1	1
22	572 064 400	Lower Half Bushing .....	1	1	1
23	572 064 500	Upper Half Bushing .....	1	1	1
24	222 082 065	Hex. Screw M8 x 20 .....	2	2	2
25	224 781 140	Lock Washer 8 mm .....	2	2	2
26	413 707 400	Loctite 271, 10 cc .....	@	@	@
27	506 060 600	«U» Clamp .....	1	1	1
28	572 067 100	Half Bushing .....	2	2	2
29	506 125 900	Bar Handle .....	1	1	1
30	277 000 142	Steering Clamp .....	2	2	2
<b>N 31</b>	506 151 196	Reinforcement .....	2	2	2
32	222 085 565	Hex. Screw M8 x 55 .....	4	4	4
33	228 581 045	Elastic Stop Nut M8 .....	8	8	8
34	572 100 500	Handle Grip .....	2	2	2
35	570 068 300	Tie-Rod Cap .....	2	2	2
36	506 139 500	Sliding Bar (Short) .....	1	1	1
37	506 139 600	Sliding Bar (Long) .....	1	1	1
		Vis hex. M12 x 65 .....	1	1	1
		Coussinet .....	2	2	2
		Bras de pivot .....	1	1	1
		Pivot .....	1	1	1
		Barre d'accouplement .....	2	2	2
		Joint à rotule .....	2	2	2
		Joint à rotule DR .....	1	1	1
		Contre-écrou M10 .....	3	3	3
		Rondelle .....	14	14	14
		Écrou d'arrêt élastique M10 .....	6	6	6
		Barre d'accouplement .....	1	1	1
		Joint à rotule GA .....	1	1	1
		Contre-écrou M10 .....	3	3	3
		Écrou d'arrêt élastique M12 .....	1	1	1
		Rondelle .....	1	1	1
		Graisse synthétique .....	@	@	@
		Bras de direction DR .....	1	1	1
		Bras de direction GA .....	1	1	1
		Vis Allen M8 x 35 .....	2	2	2
		Écrou élastique à épaulement M8 .....	2	2	2
		Arbre de direction .....	1	1	1
		Support de retenue .....	1	1	1
		Demi-douille inférieur .....	1	1	1
		Demi-douille supérieur .....	1	1	1
		Vis hex. M8 x 20 .....	2	2	2
		Rondelle-frein 8 mm .....	2	2	2
		Loctite 271, 10 cc .....	@	@	@
		Bride en «U» .....	1	1	1
		Demi-douille .....	2	2	2
		Guidon .....	1	1	1
		Bride de direction .....	2	2	2
		Renfort .....	2	2	2
		Vis hex. M8 x 55 .....	4	4	4
		Écrou d'arrêt élastique M8 .....	8	8	8
		Gaine de poignée .....	2	2	2
		Capuchon de timonerie .....	2	2	2
		Barre coulissante (courte) .....	1	1	1
		Barre coulissante (longue) .....	1	1	1



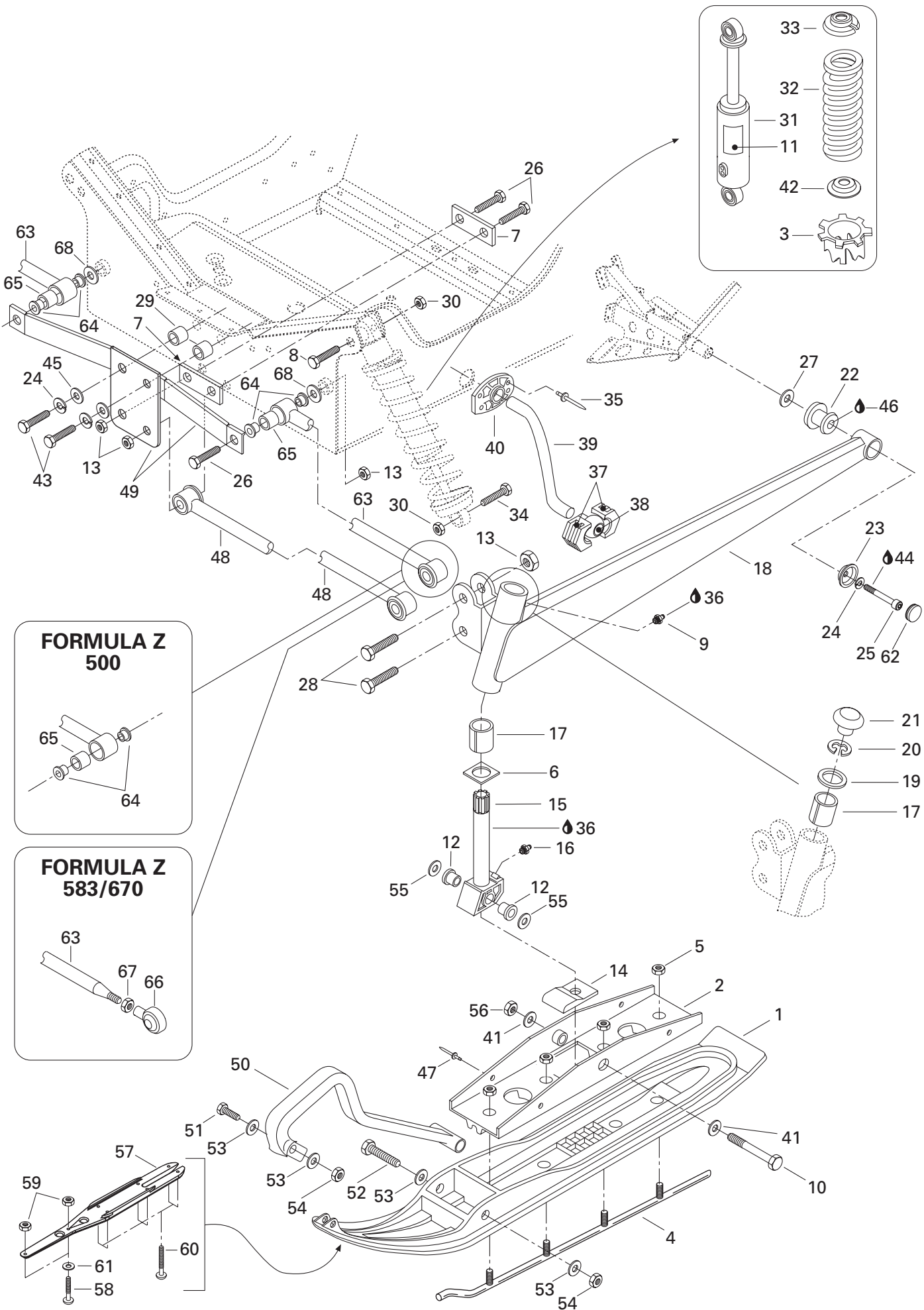


## Steering System Système de direction

FORMULA Z

			5 0 0	5 8 3	6 7 0	
<b>38</b>	415 053 300	Ball Joint (Double) .....	Joint à rotule (double) .....	1	1	1
<b>39</b>	506 138 300	Bracket .....	Attache .....	2	2	2
<b>40</b>	222 002 565	Hex. Screw M10 x 25 .....	Vis hex. M10 x 25 .....	2	2	2
<b>41</b>	572 108 500	Cushion .....	Coussinet .....	2	2	2
<b>42</b>	572 084 100	Steering Padding .....	Rembourrage de guidon .....	1	1	1
<b>43</b>	415 063 700	Ball Joint Lever .....	Levier à rotule .....	1	1	1
<b>44</b>	222 084 065	Hex. Screw M8 x 40 .....	Vis hex. M8 x 40 .....	2	2	2
<b>45</b>	415 048 600	L.H. Ball Joint .....	Joint à rotule GA .....	2	2	2
<b>46</b>	506 148 800	Sliding Bar Guide .....	Guide de barre coulissante .....	2	2	2
<b>47</b>	222 907 065	Socket Head Screw M10 x 70 .....	Vis Allen M10 x 70 .....	2	2	2
<b>48</b>	222 007 565	Hex. Screw M10 x 75 .....	Vis hex. M10 x 75 .....	2	2	2
<b>49</b>	228 501 045	Elastic Locking Nut M10 .....	Écrou d'arrêt élastique M10 .....	4	4	4
<b>50</b>	415 067 700	Cap .....	Bouchon .....	1	1	1
<b>51</b>	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	4	4	4
<b>52</b>	410 110 000	Heating Grip .....	Poignée chauffante .....	2	2	2
<b>53</b>	293 750 001	Tie Rap .....	Attache .....	2	2	2
<b>N 54</b>	515 175 252	Female Connector .....	Raccord femelle .....	3	3	3
<b>55</b>	409 204 300	Female Connector Housing .....	Logement de raccord femelle .....	1	1	1
<b>56</b>	572 081 900	Handle Bar End .....	Bout de guidon .....	2	2	2
<b>57</b>	415 040 700	Horn (Europe) .....	Avertisseur (Europe) .....	1	–	1
<b>58</b>	572 072 400	Keyway .....	Mortaise .....	2	2	2



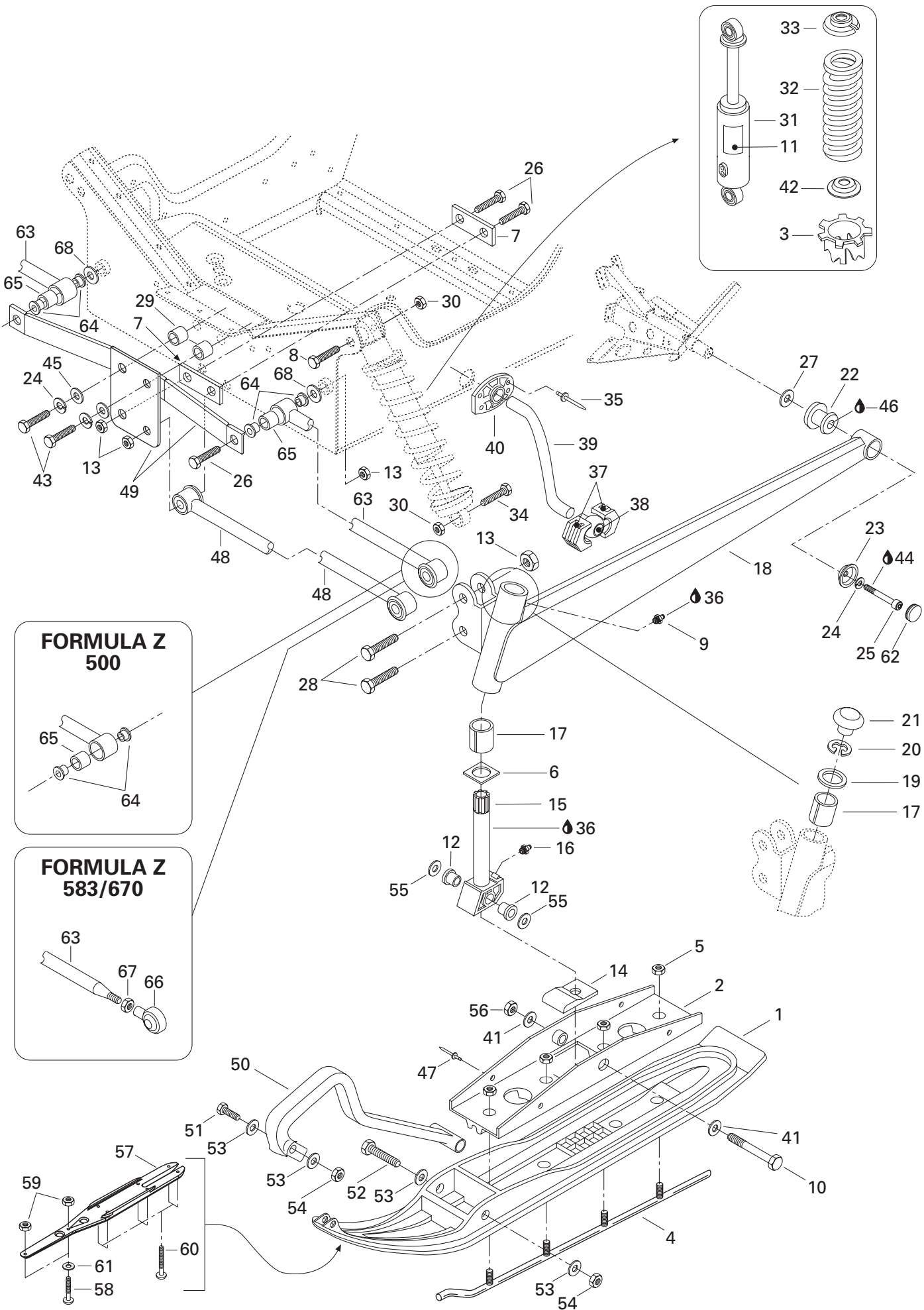




## Front Suspension and Ski Suspension avant et ski

FORMULA Z

			5 0 0	5 8 3	6 7 0	
N 1	505 070 172	Flexible Ski Liner .....	Ski de plastique flexible .....	2	2	2
N	505 070 173	Flexible Ski Liner (Europe).....	Ski de plastique flexible (Europe) .....	2	—	2
N 2	505 070 251	Bridge Ass'y .....	Pont ass. ....	2	2	2
3	503 183 700	Cam .....	Came .....	2	2	2
N 4	860 501 900	<b>Runner kit (5 Carbide) .....</b>	<b>Ens. de lisse (5 carbures).....</b>	1	1	1
5	228 701 045	Elastic Flanged Nut M10 .....	Écrou élastique à épaulement M10 ....	8	8	8
6	506 081 200	Wear Plate .....	Plaque d'usure .....	2	2	2
7	415 061 100	Link Low Plate .....	Plaque de raccord inférieur .....	2	2	2
8	222 006 065	Hex. Screw M10 x 60 .....	Vis hex. M10 x 60 .....	2	2	2
9	408 200 700	Grease Fitting .....	Graisseur .....	2	2	2
10	732 601 169	Hex. Screw M12 x 120 .....	Vis hex. M12 x 120 .....	2	2	2
N 11	516 000 181	Shock Decal .....	Décalque d'amortisseur .....	2	2	2
12	414 530 600	Cushion .....	Coussinet .....	4	4	4
13	228 521 045	Elastic Stop Nut M12 .....	Écrou d'arrêt élastique M12 .....	8	8	8
14	570 053 300	Ski Stopper .....	Butée de ski .....	2	2	2
15→16	506 144 500	<b>Ski Leg.....</b>	<b>Jambe de ski.....</b>	2	2	2
16	408 200 700	Grease Fitting .....	Graisseur .....	2	2	2
17	572 069 900	Cushion .....	Coussinet .....	4	4	4
18	506 144 200	L.H. Swing Arm (Yellow) .....	Bras oscillant GA (jaune).....	1	1	1
	506 144 100	R.H. Swing Arm (Yellow) .....	Bras oscillant DR (jaune) .....	1	1	1
19	506 080 900	Retainer Washer .....	Rondelle de retenue .....	2	2	2
20	371 910 400	Circlip .....	Circlip .....	2	2	2
21	572 091 300	Cap .....	Bouchon .....	2	2	2
22	570 062 200	Rubber Damper .....	Coussinet tampon .....	2	2	2
23	506 115 800	Bowl .....	Coupole.....	2	2	2
24	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	4	4	4
25	222 982 565	Socket Head Screw M8 x 25 .....	Vis Allen M8 x 25 .....	2	2	2
26	732 601 113	Hex. Screw M12 x 100 .....	Vis hex. M12 x 100 .....	4	4	4
27	503 146 700	Washer .....	Rondelle.....	2	2	2
28	222 025 565	Hex. Screw M12 x 55 .....	Vis hex. M12 x 55 .....	4	4	4
29	506 146 300	Spacer .....	Entretoise .....	2	2	2
30	228 501 045	Elastic Locking Nut M10 .....	Écrou de blocage élastique M10 .....	4	4	4
N 31	505 070 012	Shock.....	Amortisseur .....	2	2	2
32	415 075 900	Shock Spring (Yellow) .....	Ressort d'amortisseur (jaune) .....	2	2	—
N	505 070 240	Shock Spring .....	Ressort d'amortisseur .....	—	—	2
33	503 140 600	Spring Stopper .....	Butée du ressort .....	2	2	2
34	222 005 565	Hex. Screw M10 x 55 .....	Vis hex. M10 x 55 .....	2	2	2
35	390 402 300	Pop Rivet .....	Pop rivet .....	8	8	8



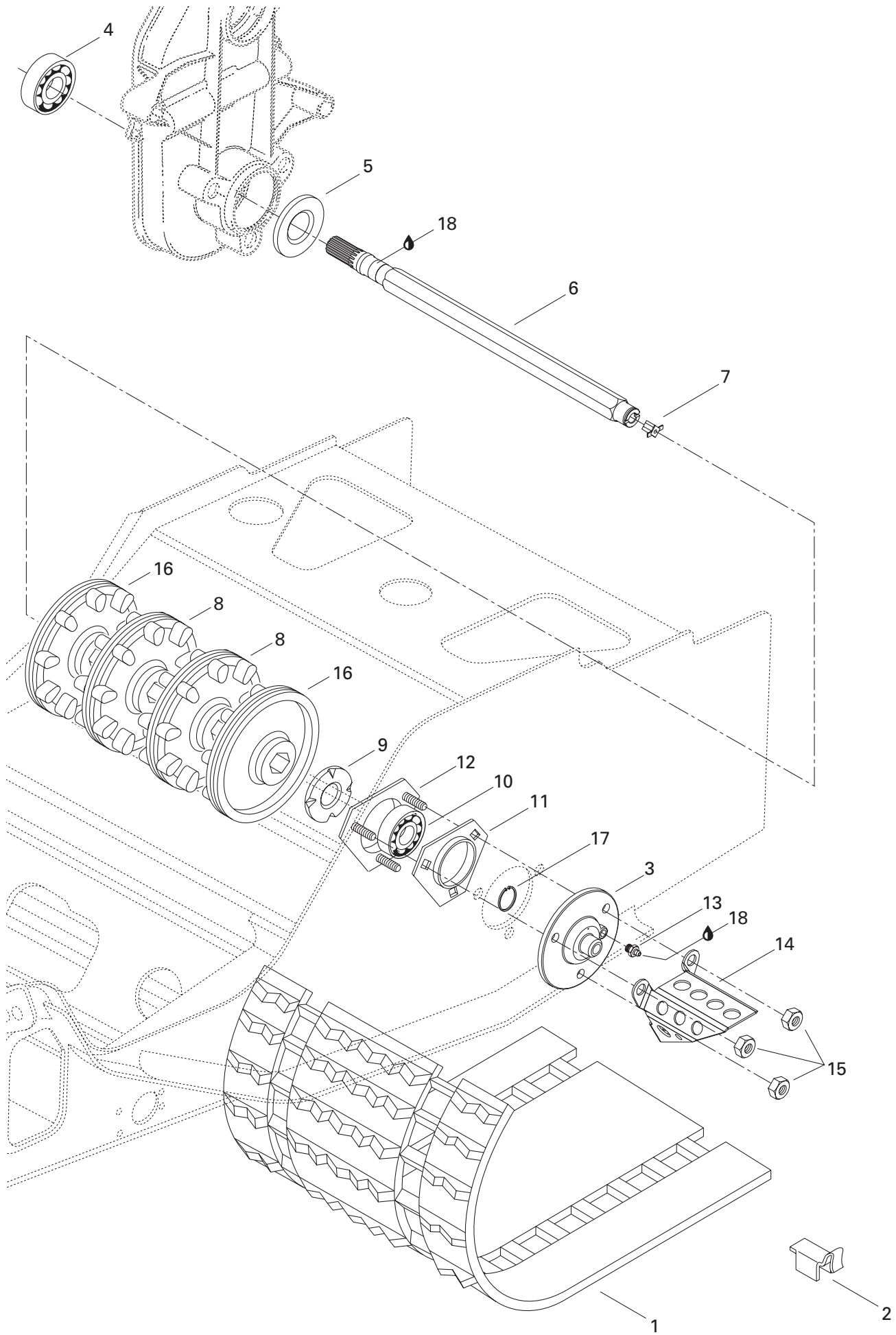


## Front Suspension and Ski Suspension avant et ski

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>36</b>	413 711 500	Synthetic Grease.....	Graisse synthétique .....	@	@	@
<b>37</b>	572 069 800	Sliding Block .....	Coulisseau .....	4	4	4
<b>N 38</b>	505 070 068	Ball Joint .....	Rotule .....	2	2	2
<b>N 39</b>	505 070 078	Stabilisator .....	Stabilisateur .....	1	1	1
<b>N 40</b>	505 070 139	Bushing .....	Douille .....	2	2	2
<b>41</b>	506 136 400	Washer .....	Rondelle.....	4	4	4
<b>42</b>	503 187 500	Spring Guide .....	Guide de ressort .....	2	2	2
<b>43</b>	222 086 065	Hex. Screw M8 x 60 .....	Vis hex. M8 x 60 .....	2	2	2
<b>44</b>	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@	@	@
<b>45</b>	224 080 251	Flat Washer 8 mm .....	Rondelle Plate 8 mm .....	2	2	2
<b>46</b>	293 550 014	Grease, Super Lube #823-28 .....	Graisse, Super Lube #823-28 .....	@	@	@
<b>N 47</b>	390 911 100	Pop Rivet .....	Pop rivet .....	4	4	4
<b>48</b>	580 650 800	Arm Fixed Ass'y .....	Barreau fixe ass. ....	2	2	2
<b>49</b>	415 065 300	Plate Link .....	Plaque de raccord .....	1	1	1
<b>50</b>	572 101 000	Plastic Handle .....	Poignée de plastique .....	2	2	2
<b>51</b>	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	2	2	2
<b>52</b>	732 601 303	Hex. Screw M8 x 100 .....	Vis hex. M8 x 100 .....	2	2	2
<b>53</b>	224 081 171	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	8	8	8
<b>54</b>	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	4	4	4
<b>55</b>	732 900 048	Washer .....	Rondelle .....	4	4	4
<b>56</b>	228 521 045	Elastic Stop Nut M12 .....	Écrou d'arrêt élastique M12 .....	2	2	2
<b>N 57</b>	505 070 232	Proactive Control .....	Controle proactif .....	2	2	2
<b>N 58</b>	205 452 546	Socket Head Screw M5 x 25 .....	Vis Allen M5 x 25 .....	4	4	4
<b>59</b>	228 751 045	Elastic Flanged Nut M5 .....	Écrou élastique à épaulement M5 .....	4	4	4
<b>60</b>	211 000 021	Phillips Screw .....	Vis cruciforme .....	12	12	12
<b>61</b>	224 061 151	Flat Washer 6 mm .....	Rondelle plate 6 mm .....	4	4	4
<b>62</b>	572 045 900	Cap .....	Capuchon .....	2	2	2
<b>N 63-65</b>	505 070 123	<b>Arm Ass'y.....</b>	<b>Barreau ass. ....</b>	2	—	—
	580 665 900	<b>Arm Ass'y.....</b>	<b>Barreau ass. ....</b>	—	2	2
<b>64</b>	506 149 100	Cushion .....	Coussinet .....	4	2	2
<b>65</b>	506 149 200	Bushing .....	Douille .....	2	1	1
<b>66</b>	415 042 500	R.H. Ball Joint .....	Joint à rotule DR .....	—	2	2
<b>67</b>	228 371 042	Hex. Jam Nut M14.....	Contre-écrou M14 .....	—	2	2
<b>N 68</b>	732 900 050	Washer .....	Rondelle.....	2	2	2





# Drive Axle and Track Essieu moteur et chenille

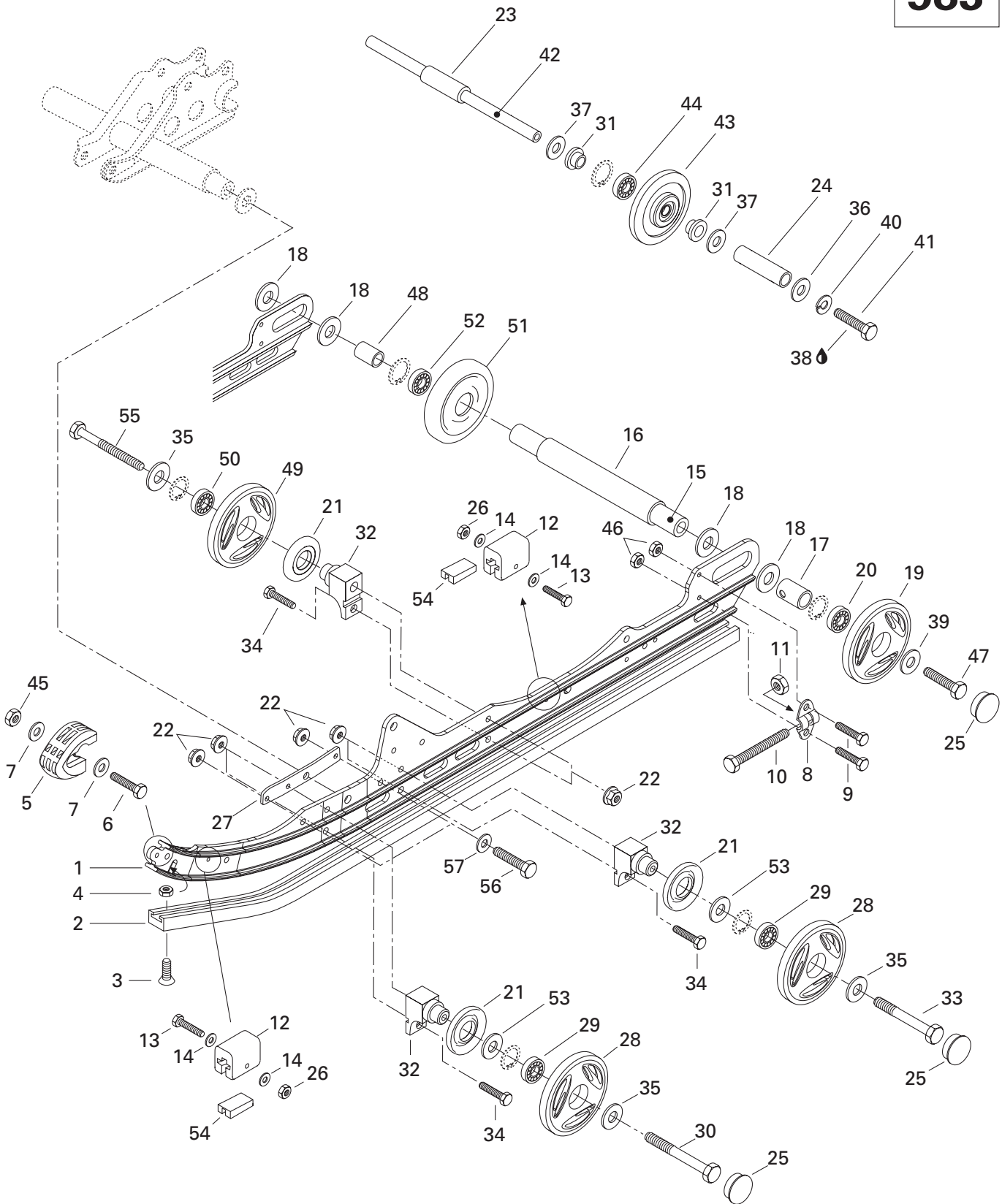
FORMULA Z

		FORMULA Z		
		500	583	670
<b>N 1-2</b>	504 151 779	<i>Track</i> .....	<i>Chenille</i> .....	1 - -
	570 211 600	<i>Track (Europe)</i> .....	<i>Chenille (Europe)</i> .....	1 - -
	570 212 300	<i>Track</i> .....	<i>Chenille</i> .....	- 1 -
	570 212 600	<i>Track</i> .....	<i>Chenille</i> .....	- - 1
	570 212 300	<i>Track(Europe)</i> .....	<i>Chenille (Europe)</i> .....	- - 1
<b>2</b>	500 003 400	Guide Cleat .....	Agrafe guide .....	32 32 32
<b>3</b>	572 094 000	Flange (Speedo Drive Insert).....	Flasque (Prise ind. vitesse).....	1 1 1
<b>4</b>	405 403 900	Ball Bearing, 6206 .....	Roulement à billes, 6206 .....	1 1 1
<b>5</b>	581 056 500	Oil Seal .....	Joint d'étanchéité d'huile .....	1 1 1
<b>6</b>	501 026 500	Drive Axle .....	Arbre d'entraînement .....	1 1 1
<b>7</b>	572 010 100	Speedometer Drive Insert .....	Prise de l'indicateur de vitesse .....	1 1 1
<b>8</b>	414 663 900	9-Tooth Sprocket .....	Barbotin 9 dents .....	2 2 2
<b>9</b>	501 017 400	Ball Bearing Protector .....	Protecteur de roulement à billes.....	1 1 1
<b>10</b>	405 408 600	Ball Bearing .....	Roulement à billes .....	1 1 1
<b>11</b>	501 025 000	Flange .....	Flasque .....	1 1 1
<b>12</b>	501 026 800	Ball Bearing Housing .....	Logement de roulement à billes .....	1 1 1
<b>13</b>	408 200 700	Grease Fitting .....	Raccord de graissage .....	1 1 1
<b>14</b>	517 290 100	Cable Protector .....	Protecteur de câble .....	1 1 1
<b>15</b>	228 581 045	Elastic Nut M8 .....	Écrou élastique M8 .....	3 3 3
<b>16</b>	414 990 800	9-Tooth Half Sprocket .....	Demi-barbotin 9 dents .....	2 2 2
<b>17</b>	371 910 200	Circlip .....	Circlip .....	1 1 1
<b>18</b>	413 706 100	Lithium Grease, 400 Gr. ....	Graisse au lithium, 400 gr. ....	@ @ @



500

583







# Rear Suspension Suspension arrière

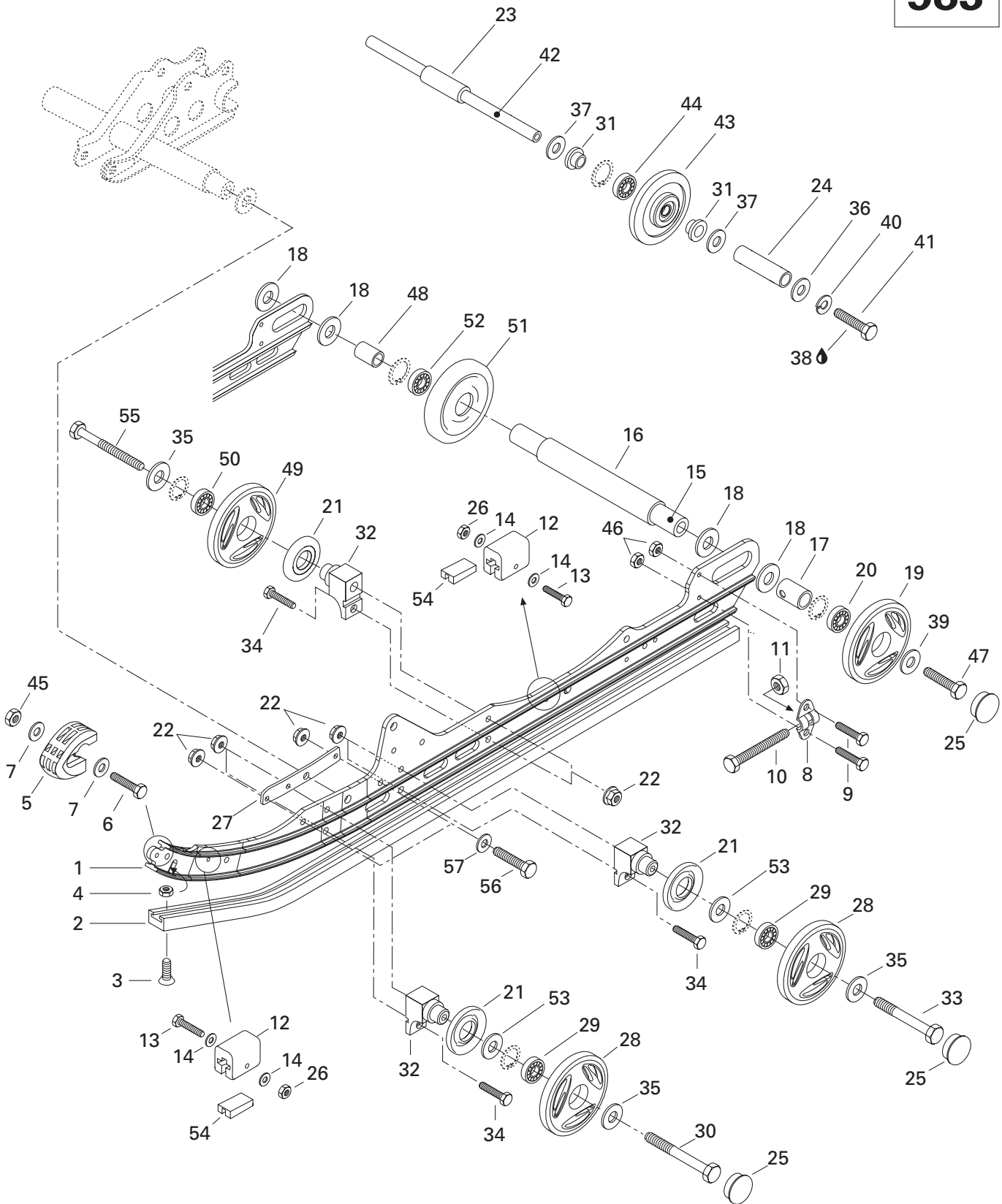
FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	503 188 960	Runner .....	Rail .....	2	2	—
<b>2</b>	560 103 300	Runner Shoe .....	Glissière .....	2	2	—
<b>3</b>	216 362 560	Countersunk Head Screw M6 x 25 .....	Vis à tête fraisée M6 x 25 .....	2	2	—
<b>4</b>	228 561 045	Elastic Stop Nut M6 .....	Écrou élastique M6 .....	2	2	—
<b>5</b>	572 075 400	Runner Protector .....	Protecteur de rail .....	2	2	—
<b>6</b>	222 052 565	Hex. Screw M5 x 25 .....	Vis hex. M5 x 25 .....	2	2	—
<b>7</b>	391 301 600	Flat Washer .....	Rondelle plate .....	4	4	—
<b>8</b>	503 155 300	Tensioner .....	Tendeur .....	2	2	—
<b>9</b>	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	4	4	—
<b>N 10</b>	230 100 044	Hex. Screw M10 x 100 .....	Vis hex. M10 x 100 .....	2	2	—
<b>11</b>	228 501 045	Elastic Locking Nut M10 .....	Écrou autofreiné élastique M10 .....	2	2	—
<b>12</b>	570 063 000	Rubber Stopper .....	Butée de caoutchouc .....	4	4	—
<b>13</b>	222 054 065	Hex. Screw M5 x 40 .....	Vis hex. M5 x 40 .....	4	4	—
<b>14</b>	391 301 700	Flat Washer .....	Rondelle plate .....	8	8	—
<b>15</b>	503 160 700	Rear Axle .....	Essieu arrière .....	1	1	—
<b>16</b>	503 183 000	Spacer (long) .....	Entretoise (longue) .....	1	1	—
<b>N 17</b>	503 189 075	Outer Spacer .....	Entretoise extérieure .....	2	2	—
<b>18</b>	503 180 400	Washer .....	Rondelle .....	4	4	—
<b>19→20</b>	572 097 712	<b>Wheel 165</b> .....	<b>Roue 165</b> .....	2	2	—
<b>20</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2	2	—
<b>N 21</b>	572 089 000	Labyrinth Seal .....	Joint de labyrinthe .....	6	6	—
<b>22</b>	228 781 045	Flanged Elastic Nut M8 .....	Écrou élastique à épaulement M8 .....	12	12	—
<b>23</b>	503 153 100	Spacer .....	Entretoise .....	1	1	—
<b>N 24</b>	503 188 951	Outer Spacer .....	Entretoise extérieure .....	2	2	—
<b>25</b>	570 063 600	Wheel Cap .....	Capuchon de roue .....	6	6	—
<b>26</b>	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	4	4	—
<b>N 27</b>	503 189 060	Reinforcement Plate .....	Plaque de renfort .....	2	2	—
<b>28→29</b>	572 097 612	<b>Idler Wheel 135 (Yellow)</b> .....	<b>Roue de support 135 (jaune)</b> .....	4	4	—
<b>29</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	4	4	—
<b>30</b>	222 089 065	Hex. Screw M8 x 90 .....	Vis hex. M8 x 90 .....	2	2	—
<b>31</b>	415 112 700	Cushion .....	Coussinet .....	4	4	—
<b>N 32</b>	503 174 600	Support .....	Support .....	6	6	—
<b>33</b>	222 088 565	Hex. Screw M8 x 85 .....	Vis hex. M8 x 85 .....	2	2	—
<b>34</b>	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	6	6	—
<b>N 35</b>	503 183 100	Washer .....	Rondelle .....	6	6	—
<b>N 36</b>	503 183 200	Washer (Yellow) .....	Rondelle (jaune) .....	2	2	—
<b>37</b>	503 154 000	Washer .....	Rondelle .....	4	4	—
<b>38</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	—

500

583





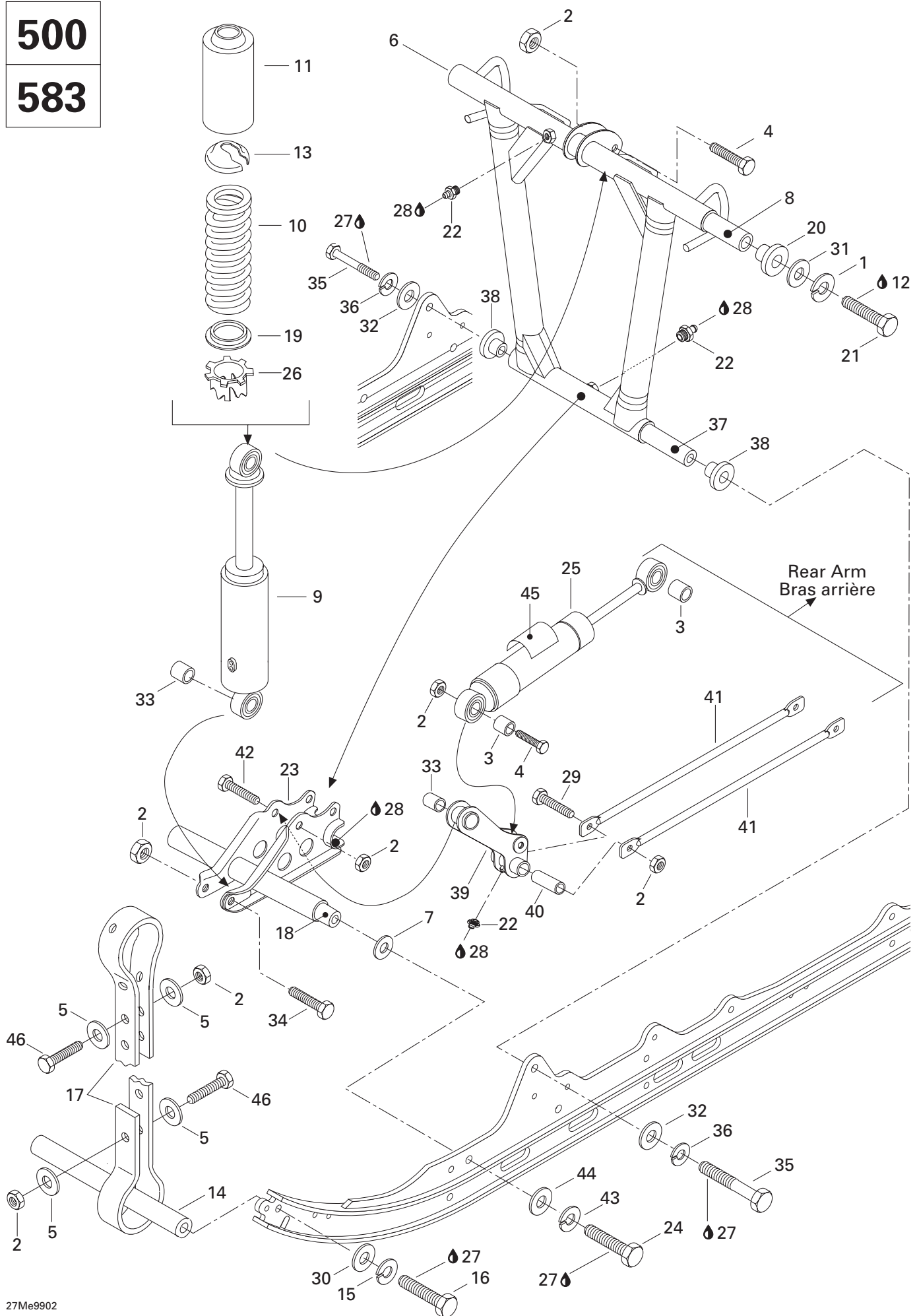
## Rear Suspension Suspension arrière

FORMULA Z

5 0 0	5 8 3	6 7 0
-------------	-------------	-------------

<b>39</b>	503 183 300	Washer .....	Rondelle .....	2	2	—
<b>40</b>	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2	2	—
<b>41</b>	222 083 065	Hex. Screw M8 x 30 .....	Vis hex. M8 x 30 .....	2	2	—
<b>42</b>	503 160 000	Wheel Support Axle .....	Axe de roue de support .....	1	1	—
<b>43→44</b>	572 018 900	<b>Idler Wheel</b> .....	<b>Roue de support</b> .....	2	2	—
<b>44</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2	2	—
<b>45</b>	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	2	2	—
<b>46</b>	228 761 045	Elastic Flange Nut M6 .....	Écrou élastique à épaulement M6 .....	4	4	—
<b>47</b>	732 601 002	Hex. Screw .....	Vis hex. ....	2	2	—
<b>48</b>	503 182 900	Spacer (Short) .....	Entretoise (courte) .....	1	1	—
<b>N 49→50</b>	503 188 997	<b>Wheel 135</b> .....	<b>Roue 135</b> .....	2	2	—
<b>50</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2	2	—
<b>N 51→52</b>	572 045 800	<b>Wheel 165</b> .....	<b>Roue 165</b> .....	1	1	—
<b>52</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	1	1	—
<b>53</b>	503 173 700	Washer .....	Rondelle .....	4	4	—
<b>54</b>	572 084 800	Stopper Reinforcement .....	Renfort de butée .....	4	4	—
<b>55</b>	222 088 065	Hex. Screw M8 x 80 .....	Vis hex. M8 x 80 .....	2	2	—
<b>56</b>	222 083 065	Hex. Screw M8 x 30 .....	Vis hex. M8 x 30 .....	4	4	—
<b>57</b>	224 081 171	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	4	4	—

500  
583





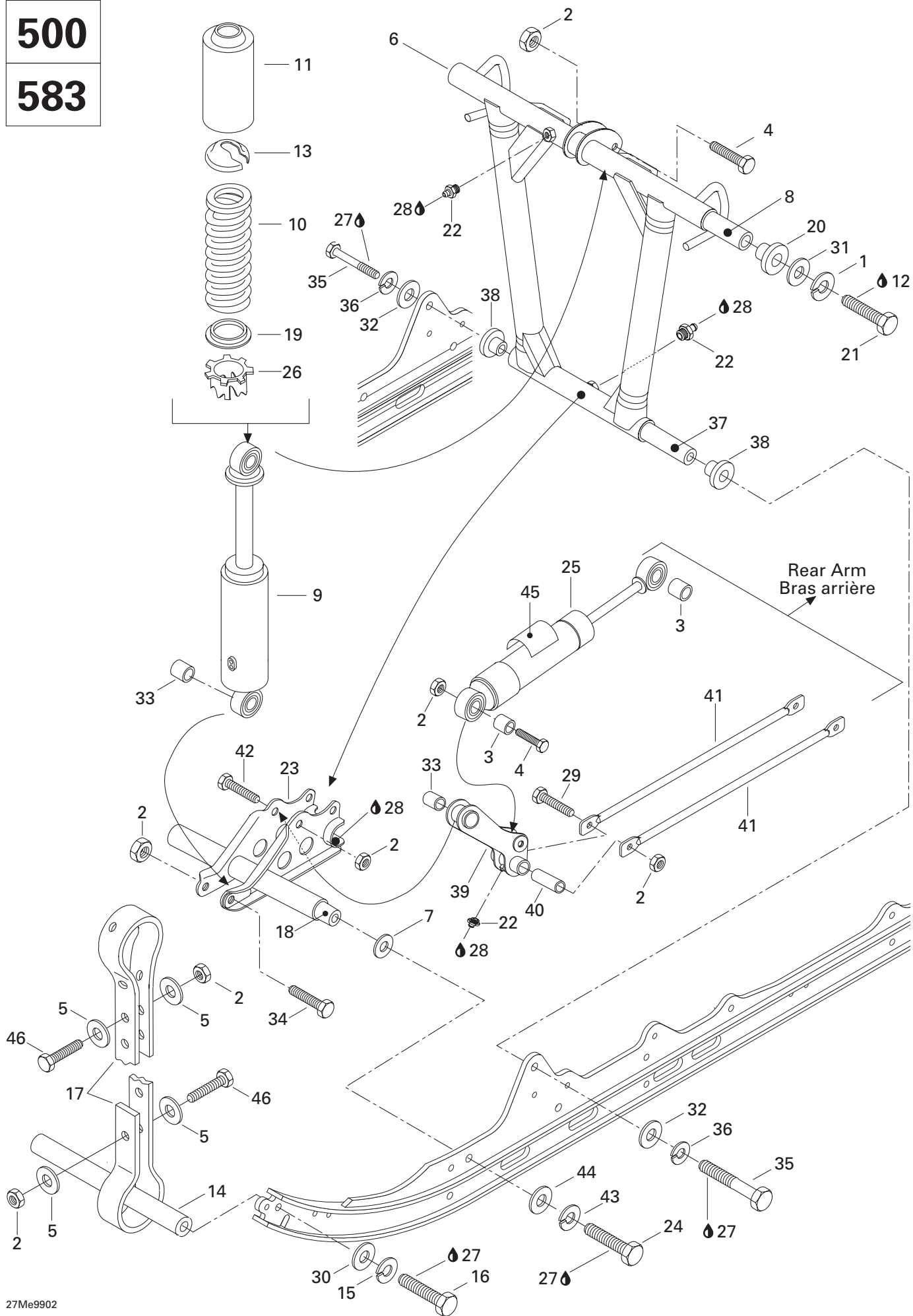
## Front Arm (RR. Susp.) Bras avant (susp. arr.)

FORMULA Z

		5 0 0	5 8 3	6 7 0
1	213 000 003	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	2 2 -
2	228 581 045	Elastic Stop Nut M8 .....	Écrou élastique M8 .....	9 9 -
3	414 802 600	Cushion (Europe) .....	Coussinet (Europe) .....	2 - -
4	222 084 065	Hex. Screw M8 x 40 .....	Vis hex. M8 x 40 .....	2 2 -
5	517 078 700	Washer .....	Rondelle .....	8 8 -
<b>N 6</b>	503 189 217	Front Arm .....	Bras avant .....	1 1 -
7	503 175 400	Hardened Washer .....	Rondelle trempée .....	2 2 -
<b>N 8</b>	503 188 938	Shaft .....	Arbre .....	1 1 -
<b>N 9</b>	503 189 173	Center Shock .....	Amortisseur central .....	1 - -
<b>N</b>	415 094 700	Center Shock .....	Amortisseur central .....	- 1 -
10	415 070 400	Shock Spring .....	Ressort d'amortisseur .....	1 1 -
<b>N 11</b>	503 188 930	Protector .....	Protecteur .....	1 1 -
12	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ @ -
13	503 140 600	Spring Stopper .....	Butée de ressort .....	1 1 -
14	503 151 600	Axle .....	Axe .....	1 1 -
15	224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2 2 -
16	222 083 065	Hex. Screw M8 x 30 .....	Vis hex. M8 x 30 .....	2 2 -
<b>N 17</b>	503 189 181	Stopper Strap .....	Courroie d'arrêt .....	2 - -
	570 069 300	Stopper Strap .....	Courroie d'arrêt .....	- 2 -
18	503 174 900	Lower Axle .....	Axe inférieur .....	1 1 -
19	572 092 600	Spring Guide .....	Guide de ressort .....	1 1 -
<b>N 20</b>	503 188 939	Cushion .....	Coussinet .....	2 2 -
21	222 006 065	Hex. Screw M10 x 60 .....	Vis hex. M10 x 60 .....	2 2 -
22	408 200 700	Grease Fitting M6 .....	Raccord de graissage M6 .....	3 3 -
23	503 185 000	Center Support .....	Support central .....	1 - -
<b>N</b>	503 188 976	Center Support .....	Support central .....	- 1 -
24	222 024 065	Hex. Screw M12 x 40 .....	Vis hex. M12 x 40 .....	2 2 -
<b>N 25</b>	503 189 172	Rear Shock .....	Amortisseur arrière .....	1 - -
	415 094 900	Rear Shock .....	Amortisseur arrière .....	- 1 -
<b>N</b>	503 189 257	Rear Shock (Europe) .....	Amortisseur arrière (Europe) .....	1 - -
26	503 169 000	Cam .....	Came .....	1 1 -
27	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@ @ -
28	413 711 500	Synthetic Grease .....	Graisse synthétique .....	@ @ -
29	222 087 565	Hex. Screw M8 x 75 .....	Vis hex. M8 x 75 .....	1 1 -
30	224 081 171	Flat Washer 8 mm .....	Rondelle plate 8 mm .....	2 2 -
31	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	2 2 -
32	224 021 251	Flat Washer 12 mm .....	Rondelle plate 12 mm .....	2 2 -
33	414 917 900	Cushion .....	Coussinet .....	2 2 -
34	222 085 565	Hex. Screw M8 x 55 .....	Vis hex. M8 x 55 .....	1 1 -

500

583





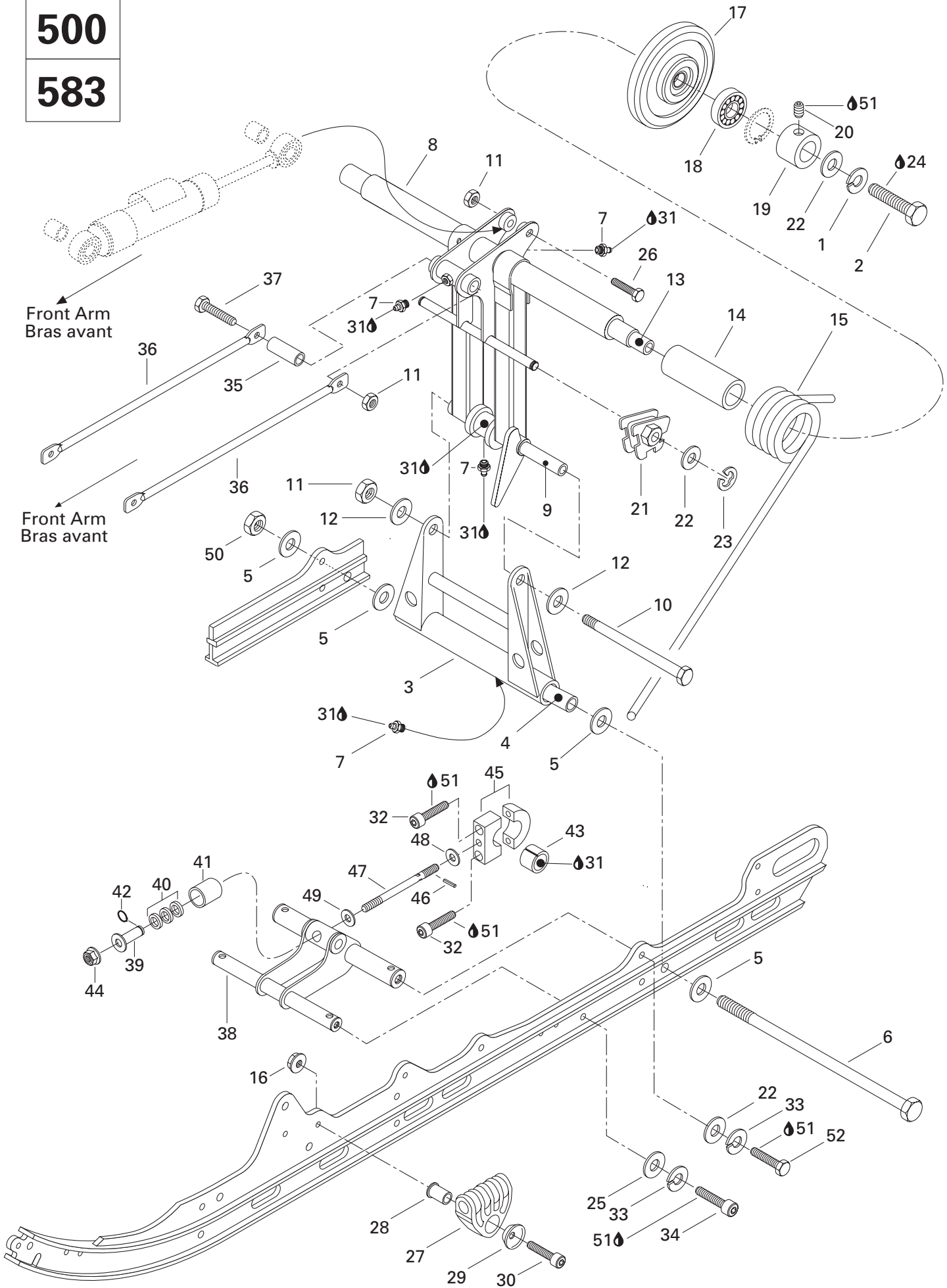
## Front Arm (RR. Susp.) Bras avant (susp. arr.)

FORMULA Z

		FORMULA Z		
		500	583	670
<b>35</b>	222 026 065	Hex. Screw M12 x 60 .....	Vis hex. M12 x 60 .....	2 2 -
<b>36</b>	224 721 218	Lock Washer 12 mm .....	Rondelle frein 12 mm .....	2 2 -
<b>37</b>	503 182 000	Shaft .....	Arbre .....	1 1 -
<b>N 38</b>	503 188 940	Cushion .....	Coussinet .....	2 2 -
<b>39</b>	503 158 500	Lever .....	Levier .....	1 1 -
<b>40</b>	503 158 600	Tie Rod Shaft .....	Axe de barre d'accouplement .....	1 1 -
<b>41</b>	503 187 100	Tie rod .....	Barre d'accouplement .....	2 2 -
<b>42</b>	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	1 1 -
<b>43</b>	224 721 218	Lock Washer 12 mm .....	Rondelle frein 12 mm .....	2 2 -
<b>44</b>	224 021 251	Flat Washer 12 mm .....	Rondelle plate 12 mm .....	2 2 -
<b>N 45</b>	516 000 181	Shock Decal .....	Décalque amortisseur .....	1 1 -
<b>N</b>	516 000 182	HPG Decal (Europe) .....	Décalque HPG (Europe) .....	1 - -
<b>46</b>	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	4 4 -



**500**  
**583**



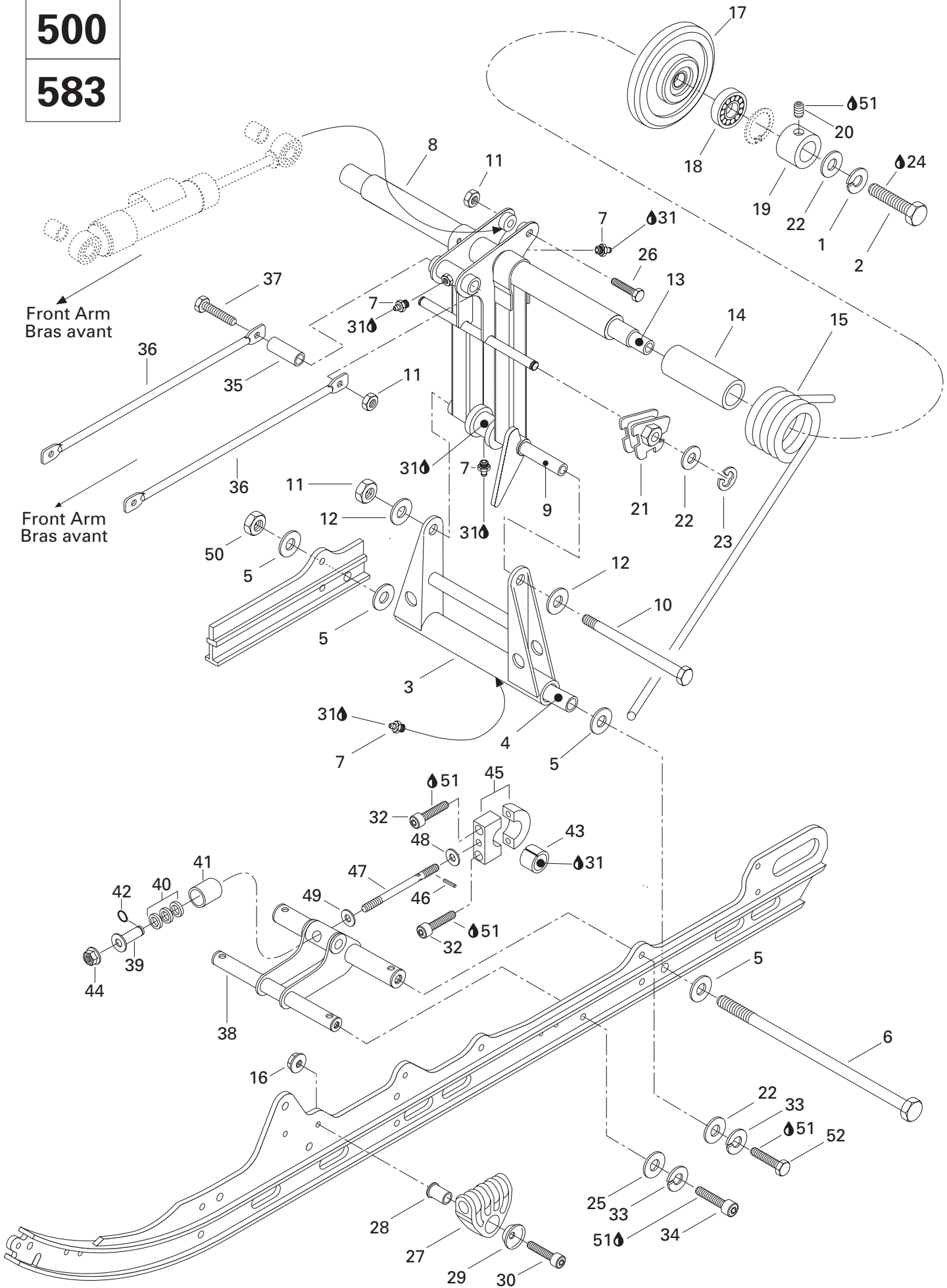


## Rear Arm (RR. Susp.) Bras arrière (susp. arr.)

FORMULA Z

		5 0 0	5 8 3	6 7 0
1	213 000 003	Lock Washer 10 mm .....	Rondelle-frein 10 mm .....	2 2 -
2	222 003 565	Hex. Screw M10 x 35 .....	Vis hex. M10 x 35 .....	2 2 -
3	503 169 200	Pivot Arm .....	Jumelle .....	1 1 -
4	503 154 703	Lower Axle Pivot .....	Axe inférieur de jumelle .....	1 1 -
5	224 081 201	Flat Washer .....	Rondelle plate .....	4 4 -
6	732 601 198	Bolt M8 (Long) .....	Boulon M8 (long) .....	1 1 -
7	408 200 700	Grease Fitting M6 .....	Raccord de graissage M6 .....	4 4 -
N 8	503 189 230	Rear Arm .....	Bras arrière .....	1 - -
N	503 188 961	Rear Arm .....	Bras arrière .....	- 1 -
9	503 144 300	Upper Axle .....	Axe supérieur .....	1 1 -
10	732 601 197	Bolt M8 (short) .....	Boulon M8 (court) .....	1 1 -
11	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	3 3 -
12	224 081 171	Flat Washer .....	Rondelle plate .....	2 2 -
13	503 168 700	Rear Cross Shaft .....	Axe transversal arrière .....	1 1 -
14	572 080 700	Bushing .....	Douille .....	2 2 -
15	415 010 500	R.H. Spring .....	Ressort DR .....	1 1 -
	414 944 200	R.H. Spring (Europe) .....	Ressort DR (Europe) .....	1 - -
	415 010 600	L.H. Spring .....	Ressort GA .....	1 1 -
	414 944 300	L.H. Spring (Europe) .....	Ressort GA (Europe) .....	1 - -
16	228 781 045	Flanged Elastic Nut M8 .....	Écrou élastique à épaulement M8 .....	2 2 -
17→18	572 091 400	<b>Idler Wheel 155</b> .....	<b>Roue de support 155</b> .....	2 2 -
18	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	2 2 -
19	503 168 800	Retaining Ring .....	Bague d'appui .....	2 2 -
20	222 560 865	Socket Set Screw M6 .....	Vis de pression Allen M6 .....	2 2 -
21	572 030 900	R.H. Cam Adjuster .....	Came de réglage DR .....	1 1 -
	572 030 800	L.H. Cam Adjuster .....	Came de réglage GA .....	1 1 -
22	224 001 211	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	4 6 -
23	371 907 100	Circlip .....	Circlip .....	2 2 -
24	413 703 000	Loctite 242, 10 cc .....	Loctite 242, 10 cc .....	@ @ -
25	503 176 700	Hardened Washer 10 mm .....	Rondelle trempée 10 mm .....	- 2 -
26	222 085 065	Hex. Screw M8 x 50 .....	Vis hex. M8 x 50 .....	1 1 -
N 27	503 188 933	Spring Support .....	Support de ressort .....	2 2 -
N 28	503 188 934	Spring Axle Guide .....	Axe pour guide ressort .....	2 2 -
N 29	503 188 929	Retainer Cushion .....	Coussinet de retenue .....	2 2 -
30	222 984 565	Socket Head Screw M8 x 45 .....	Vis Allen M8 x 45 .....	2 2 -
31	413 711 500	Synthetic Grease .....	Graisse synthétique .....	@ @ -
32	222 983 065	Socket Head Screw M8 x 30 .....	Vis Allen M8 x 30 .....	- 2 -
33	224 701 188	Lock Spring Washer 10 mm .....	Rondelle-frein 10 mm .....	- 4 -
34	222 903 565	Socket Head Screw M10 x 35 .....	Vis Allen M10 x 35 .....	- 2 -

**500**  
**583**



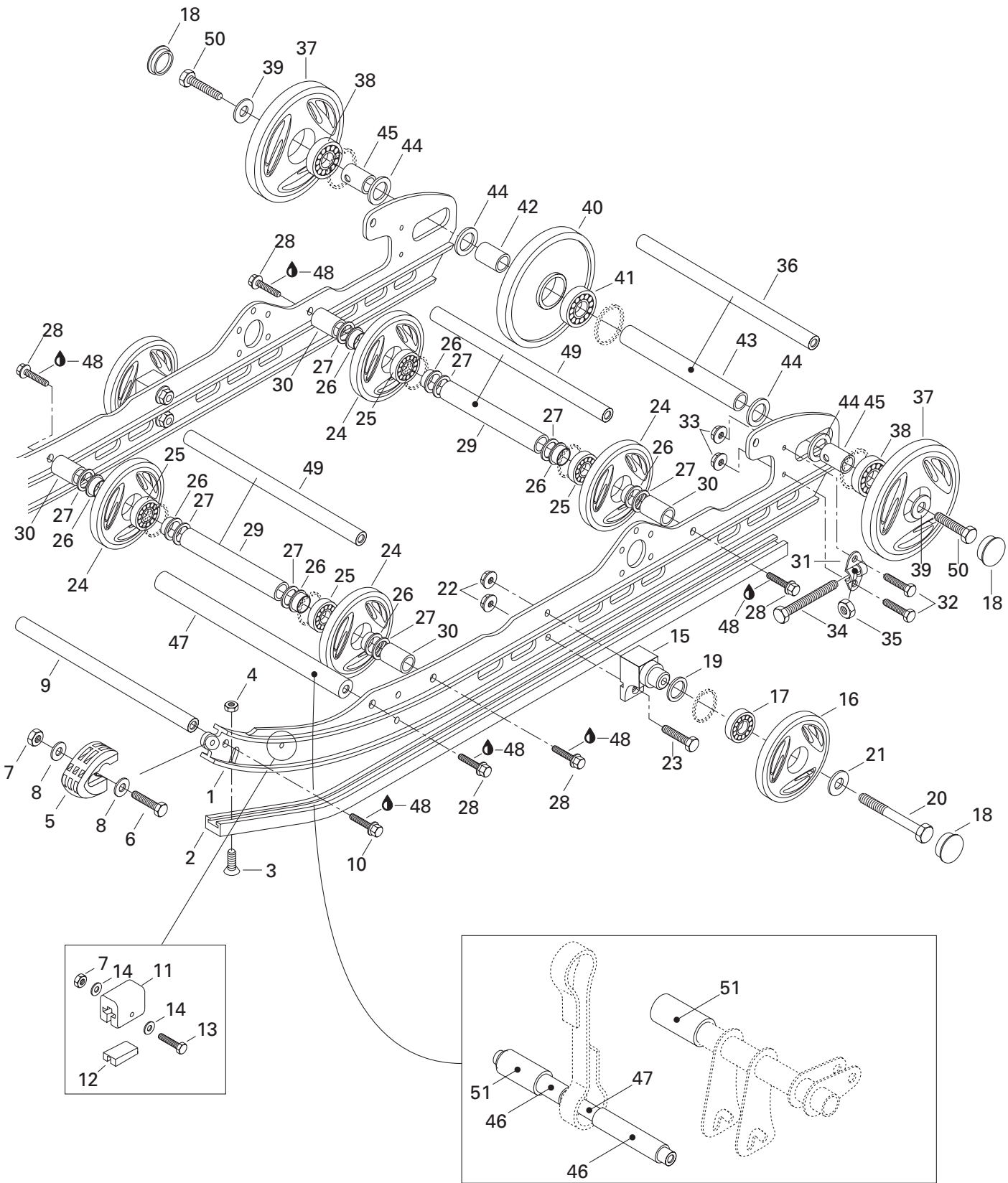


## Rear Arm (RR. Susp.) Bras arrière (susp. arr.)

FORMULA Z

5	5	6
0	8	7
0	3	0

35	503 158 600	Tie Rod Shaft .....	Axe de barre d'accouplement .....	1	1	—
36	503 187 100	Tie Rod .....	Barre d'accouplement .....	2	2	—
37	222 087 565	Hex. Screw M8 x 75 .....	Vis hex. M8 x 75 .....	1	1	—
N 38	503 188 969	Bracket .....	Attache .....	—	1	—
39	503 172 900	Bushing Weld .....	Douille soudée .....	—	1	—
40	570 049 600	Rubber Stopper .....	Butée de caoutchouc .....	—	3	—
41	503 103 600	Cup .....	Couple .....	—	1	—
42	371 910 700	Circlip .....	Circlip .....	—	1	—
43	415 027 800	Cushion .....	Coussinet .....	—	1	—
44	228 701 045	Elastic Flanged Nut M10 .....	Écrou élastique à épaulement M10 .....	—	1	—
N 45→46	503 189 044	<b>Pivot Block Ass'y</b> .....	<b>Bloc de pivot ass.</b> .....	—	1	—
46	732 804 011	Spring Pin .....	Goupille-ressort .....	—	1	—
47	— XXX —	Threaded Rod .....	Tige filetée .....	—	1	—
48	— XXX —	Washer .....	Rondelle .....	—	1	—
49	503 183 400	Washer .....	Rondelle .....	—	1	—
50	228 781 045	Elastic Flanged Nut M8 .....	Écrou élastique à épaulement M8 .....	1	1	—
51	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	—
52	222 003 065	Hex. Screw M10 x 30 .....	Vis hex. M10 x 30 .....	—	2	—





# Rear Suspension (670)

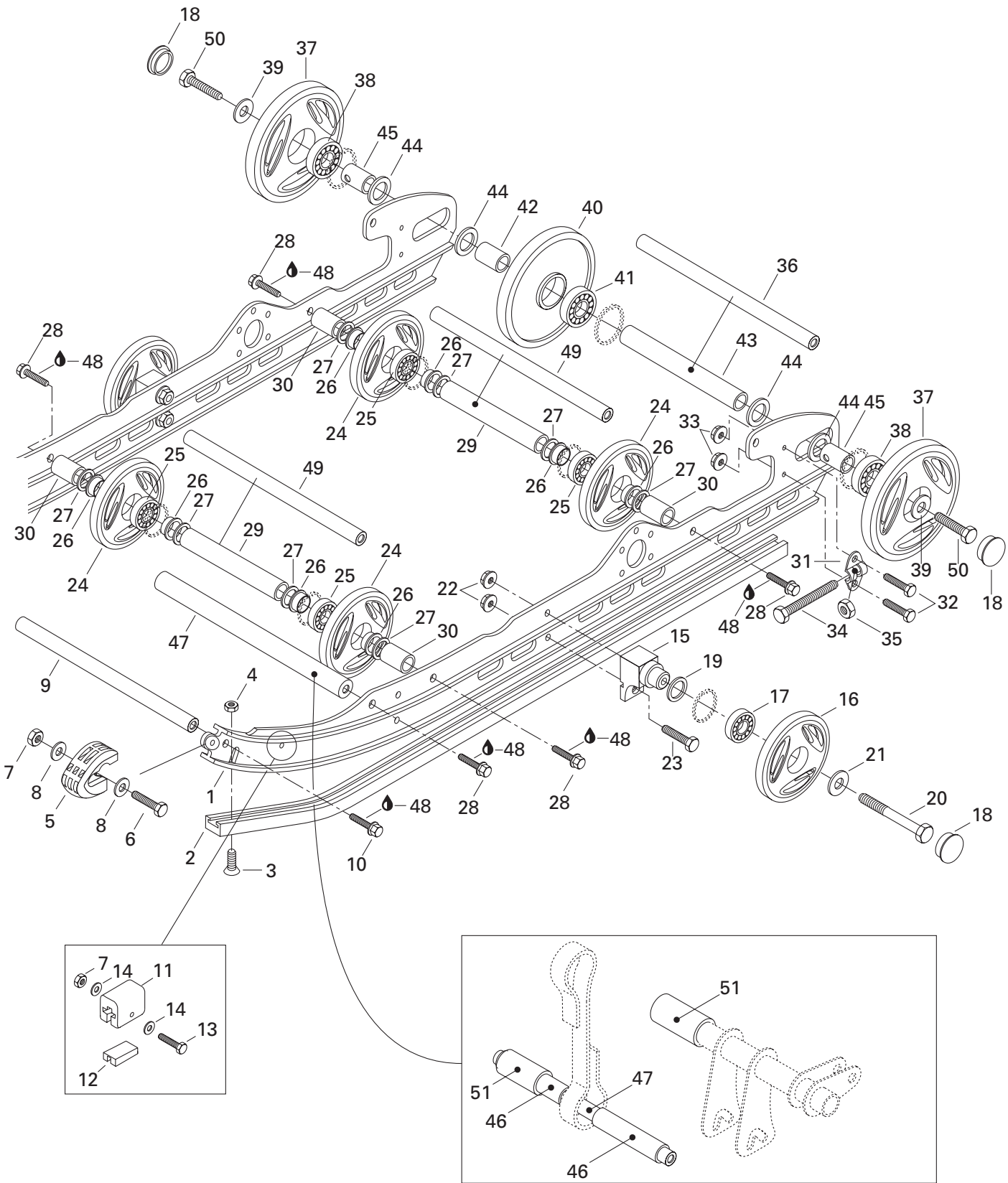
## Suspension arrière (670)

FORMULA Z

5	5	6
0	8	7
0	3	0

1	503 179 000	Runner .....	Rail usiné .....	-	-	2
N 2	503 188 953	Shoe Runner .....	Glissière .....	-	-	2
3	216 362 560	Countersunk Screw M6 x 25 .....	Vis à tête fraisée M6 x 25 .....	-	-	2
4	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique .....	-	-	2
5	572 075 400	Runner Protector .....	Protecteur de rail .....	-	-	2
6	222 052 565	Hex. Screw M5 x 25 .....	Vis hex. M5 x 25 .....	-	-	2
7	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	-	-	4
8	391 301 600	Flat Washer .....	Rondelle plate .....	-	-	4
9	503 151 600	Axle .....	Axe .....	-	-	1
10	732 601 284	Hex. Flanged Screw M8 x 25 .....	Vis hex. à épaulement M8 x 25 .....	-	-	2
11	570 063 000	Rubber Stopper .....	Butée de caoutchouc .....	-	-	2
12	572 084 800	Stopper Reinforcement .....	Renfort de butée .....	-	-	2
13	222 054 065	Hex. Screw M5 x 40 .....	Vis hex. M5 x 40 .....	-	-	2
14	391 301 700	Flat Washer .....	Rondelle plate .....	-	-	4
15	503 174 600	Support .....	Support .....	-	-	2
16→17	572 097 612	<b>Wheel 135 (Yellow)</b> .....	<b>Roue 135 (jaune)</b> .....	-	-	2
17	405 404 500	Ball Bearing .....	Roulement à billes .....	-	-	2
18	570 063 600	Wheel Cap .....	Capuchon de roue .....	-	-	4
19	503 173 700	Washer .....	Rondelle .....	-	-	2
20	222 088 565	Hex. Screw M8 x 85 .....	Vis hex. M8 x 85 .....	-	-	2
21	503 183 100	Washer .....	Rondelle .....	-	-	2
22	228 781 045	Elastic Flanged Nut M8 .....	Écrou élastique à épaulement M8 .....	-	-	4
23	222 082 565	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	-	-	2
N 24→25	503 188 997	<b>Wheel 135</b> .....	<b>Roue 135</b> .....	-	-	4
25	405 404 500	Ball Bearing .....	Roulement à billes .....	-	-	4
N 26	415 112 700	Cushion .....	Coussinet .....	-	-	8
27	503 154 000	Washer .....	Rondelle .....	-	-	8
28	207 603 044	Hex. Flanged Screw M10 x 30 .....	Vis hex. à épaulement M10 x 30 .....	-	-	6
29	503 153 100	Spacer .....	Entretoise .....	-	-	2
30	503 188 800	Spacer .....	Entretoise .....	-	-	4
31	503 155 300	Tensioner .....	Tendeur .....	-	-	2
32	222 062 065	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	-	4
33	228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	-	-	4
34	732 601 017	Hex. Screw M10 x 110 .....	Vis hex. M10 x 110 .....	-	-	2
35	228 501 045	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	-	-	2
36	503 160 700	Rear Axle .....	Essieu arrière .....	-	-	1
N 37→38	503 188 949	<b>Wheel 180 (Yellow)</b> .....	<b>Roue 180 (jaune)</b> .....	-	-	2
38	405 404 500	Ball Bearing .....	Roulement à billes .....	-	-	2
39	503 183 300	Washer .....	Rondelle .....	-	-	2







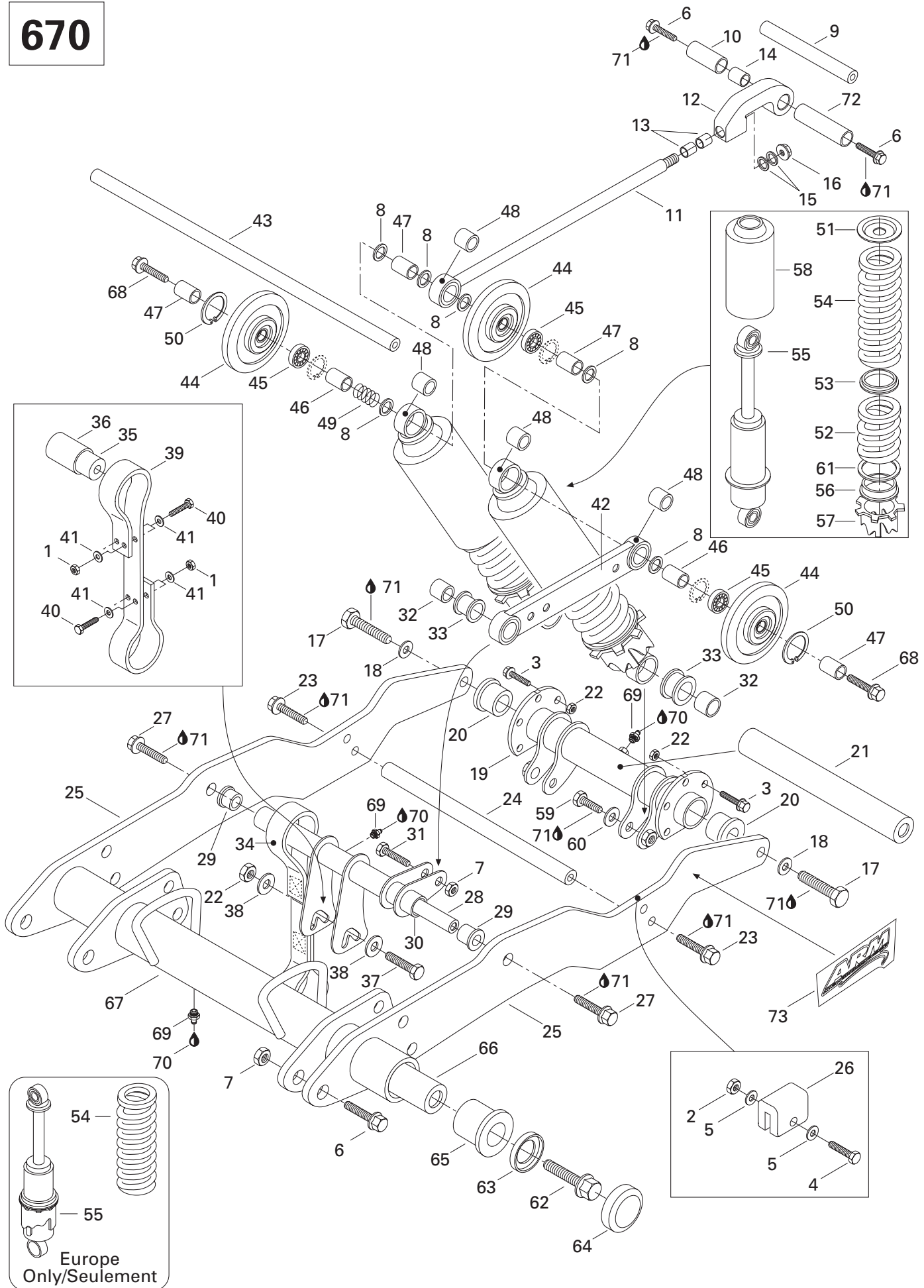


## Rear Suspension (670) Suspension arrière (670)

FORMULA Z

			5 0 0	5 8 3	6 7 0	
<b>40</b> → <b>41</b>	572 106 400	<i>Plastic Wheel 180</i> .....	<i>Roue de plastique 180</i> .....	–	–	1
<b>41</b>	405 404 500	Ball Bearing .....	Roulement à billes .....	–	–	1
<b>42</b>	503 182 900	Short Spacer .....	Entretoise courte .....	–	–	1
<b>43</b>	503 183 000	Long Spacer .....	Entretoise longue .....	–	–	1
<b>44</b>	503 180 400	Washer .....	Rondelle .....	–	–	4
<b>45</b>	503 154 800	Outer Spacer .....	Entretoise extérieure .....	–	–	2
<b>46</b>	572 102 300	Spacer .....	Entretoise .....	–	–	2
<b>47</b>	503 181 100	Axle .....	Axe .....	–	–	1
<b>48</b>	413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	–	–	@
<b>49</b>	503 188 700	Wheel Axle .....	Essieu de roues .....	–	–	2
<b>50</b>	732 601 002	Hex. Screw .....	Vis hex. ....	–	–	2
<b>N 51</b>	503 189 215	Spacer .....	Entretoise .....	–	–	2

670



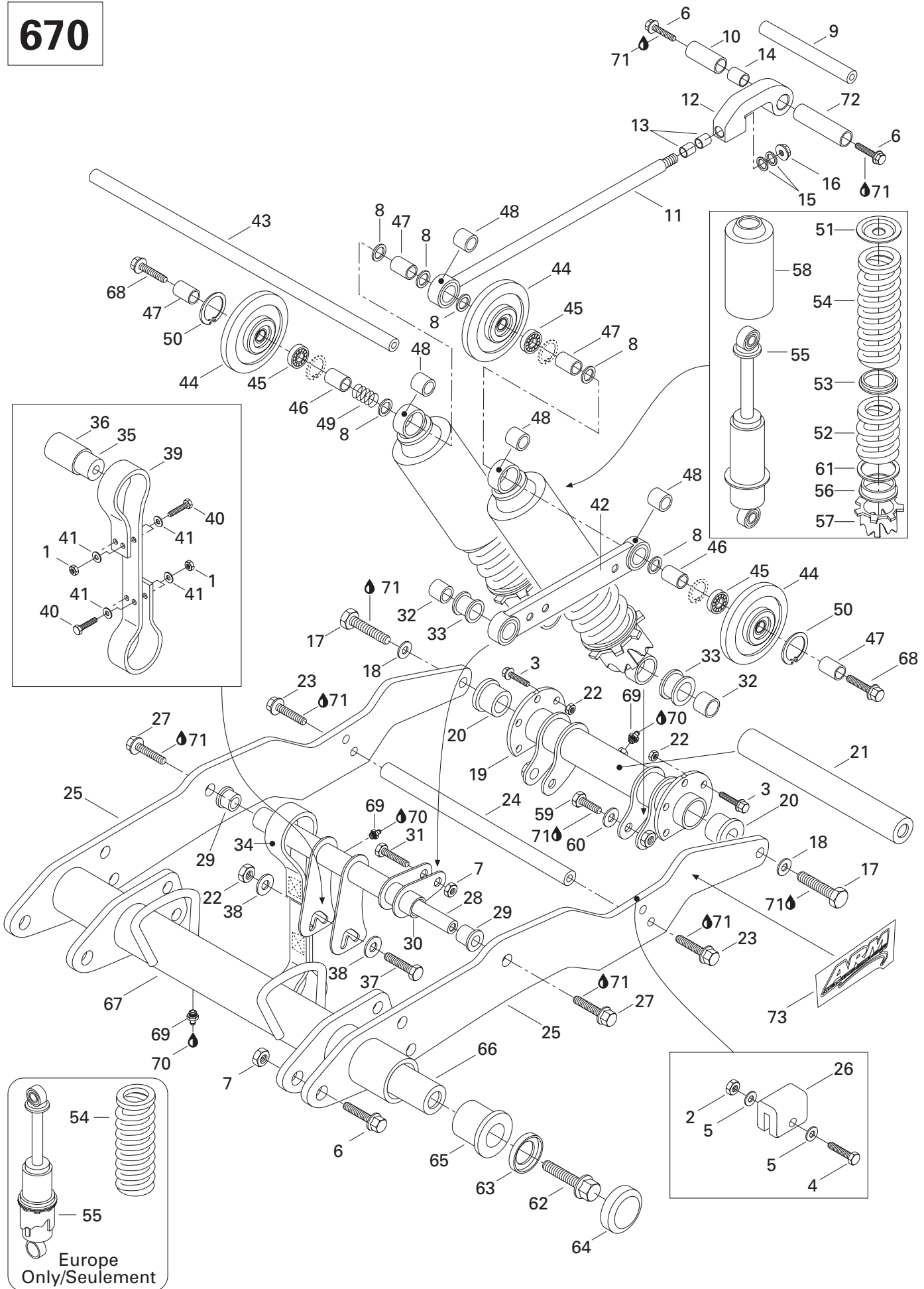


## Rear Suspension (670) Suspension arrière (670)

FORMULA Z

			5 0 0	5 8 3	6 7 0
1	228 561 045	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique .....	–	4
2	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	–	2
3	732 601 284	Hex. Flanged Screw M8 x 25 .....	Vis hex. à épaulement M8 x 25 .....	–	10
4	222 054 065	Hex. Screw M5 x 40 .....	Vis hex. M5 x 40 .....	–	2
5	391 301 700	Flat Washer .....	Rondelle plate .....	–	4
6	207 603 044	Hex. Flanged Screw M10 x 30 .....	Vis hex. à épaulement M10 x 30 .....	–	8
7	228 501 045	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	–	7
8	503 180 400	Washer .....	Rondelle .....	–	6
9	503 180 500	Shaft .....	Arbre .....	–	1
10	572 102 400	Spacer .....	Entretoise .....	–	1
11	503 183 900	Rear Arm .....	Bras arrière .....	–	1
12	503 184 000	Rear Arm Stopper .....	Butée de bras arrière .....	–	1
13	503 184 100	Bushing .....	Coussinet .....	–	2
14	503 184 200	Bushing .....	Coussinet .....	–	1
15	572 104 100	Washer .....	Rondelle .....	–	2
16	228 701 045	Elastic Flanged Nut M10 .....	Écrou élastique à épaulement M10 .....	–	1
17	222 075 065	Hex. Screw M14 x 50 .....	Vis hex. M14 x 50 .....	–	2
18	732 900 021	Conical Spring Washer .....	Rondelle-ressort conique .....	–	2
19	503 179 200	Shock Support .....	Support d'amortisseur .....	–	1
20	503 179 900	Cushion .....	Coussinet .....	–	2
21	503 179 300	Shaft .....	Arbre .....	–	1
22	228 581 045	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	–	11
23	732 601 304	Hex. Flanged Screw M12 x 40 .....	Vis hex. à épaulement M12 x 40 .....	–	2
<b>N 24</b>	503 189 200	Axle .....	Axe .....	–	1
25	503 178 900	Arm .....	Bras .....	–	2
26	570 067 600	Rubber Stopper .....	Butée de caoutchouc .....	–	2
27	732 601 283	Hex. Flanged Screw M12 x 45 .....	Vis hex. à épaulement M12 x 45 .....	–	2
28	503 179 500	Shaft .....	Arbre .....	–	1
29	503 180 900	Cushion .....	Coussinet .....	–	2
30	503 180 000	Pivot .....	Pivot .....	–	1
31	222 004 565	Hex. Screw M10 x 45 .....	Vis hex. M10 x 45 .....	–	1
32	503 180 100	Spacer .....	Entretoise .....	–	3
33	503 181 300	Cushion .....	Coussinet .....	–	3
34	503 181 200	Belt .....	Courroie .....	–	1
35	503 180 300	Spacer .....	Entretoise .....	–	1
36	572 102 100	Cushion .....	Coussinet .....	–	1
37	222 088 065	Hex. Screw M8 x 80 .....	Vis hex. M8 x 80 .....	–	1
38	503 183 200	Washer (Yellow) .....	Rondelle (jaune) .....	–	2

670



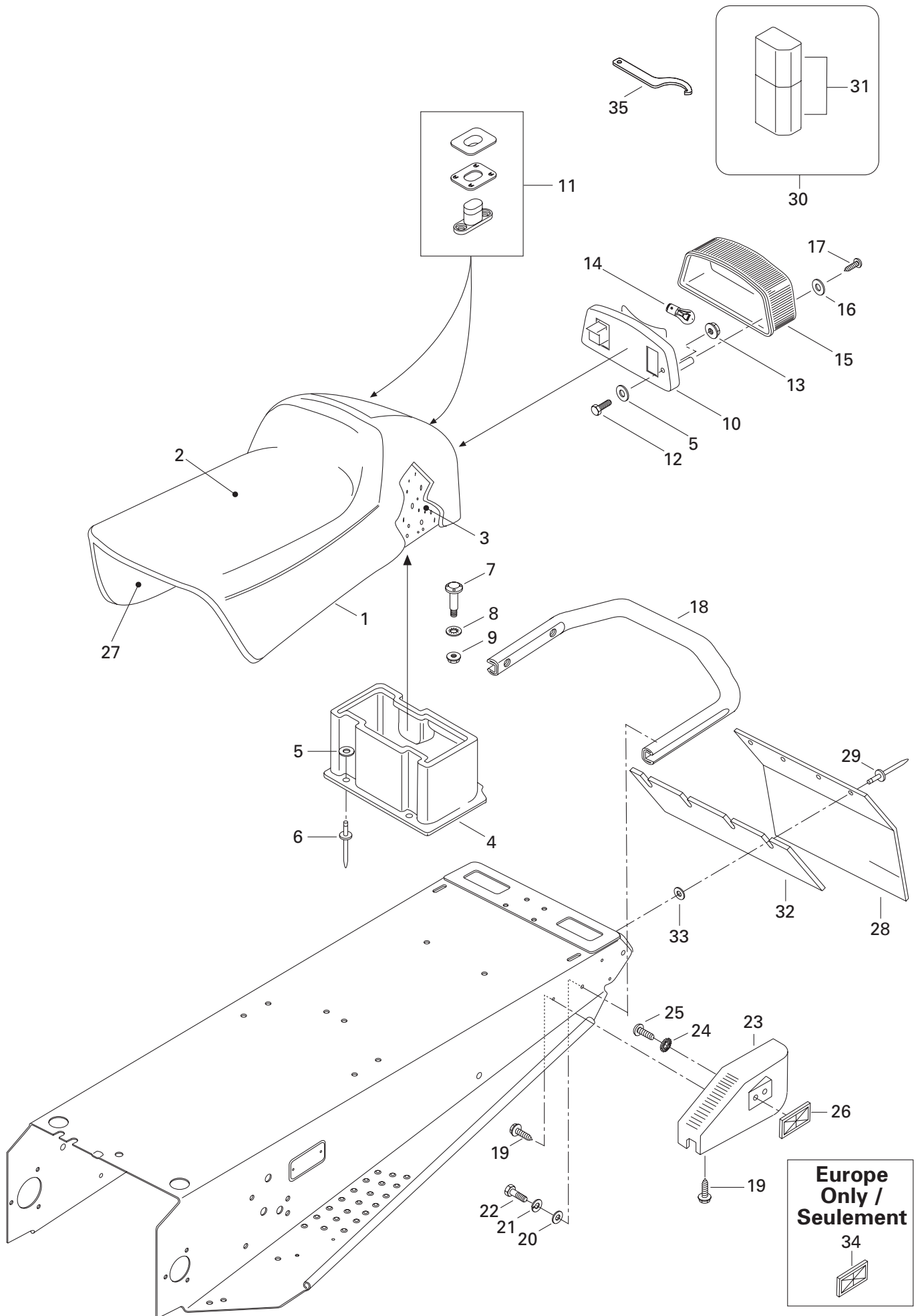


# Rear Suspension (670)

## Suspension arrière (670)

FORMULA Z

	5 0 0	5 8 3	6 7 0
<b>39</b> 570 068 400 Rubber Belt .....			1
<b>40</b> 222 062 565 Hex. Screw M6 x 25 .....			4
<b>41</b> 503 185 100 Washer .....			8
<b>42</b> 503 179 400 Arm .....			1
<b>43</b> 503 178 800 Shaft .....			1
<b>44</b> → <b>45</b> 572 091 700 <b>Idler Wheel 100</b> .....			<b>Roue de support 100</b> ..... 3
<b>45</b> 405 404 500 Ball Bearing .....			Roulement à billes ..... 3
<b>46</b> 503 178 500 Spacer .....			Entretoise ..... 2
<b>47</b> 503 178 600 Spacer .....			Entretoise ..... 4
<b>48</b> 503 184 800 Cushion .....			Coussinet ..... 4
<b>49</b> 415 088 900 Axle Spring .....			Ressort d'axe ..... 1
<b>50</b> 371 910 200 Circlip .....			Circlip ..... 2
<b>51</b> 503 182 300 Spring Stopper .....			Butée de ressort ..... 2
<b>52</b> 415 090 300 Spring .....			Ressort ..... 2
<b>53</b> 572 103 200 Spring Spacer .....			Espaceur de ressort ..... 2
<b>54</b> 415 090 400 Spring .....			Ressort ..... 2
415 110 401 Spring (Europe) .....			Ressort (Europe) ..... 2
<b>55</b> 415 085 200 Damper .....			Amortisseur ..... 2
<b>N</b> 503 188 985 Damper (Europe) .....			Amortisseur (Europe)..... 2
<b>56</b> 503 185 500 Guide Ressort .....			Guide de ressort ..... 2
<b>N 57</b> 503 189 205 Cam .....			Came ..... 2
<b>58</b> 570 067 800 Protector .....			Protecteur ..... 2
<b>59</b> 222 004 565 Hex. Screw M10 x 45 .....			Vis hex. M10 x 45 ..... 2
<b>60</b> 503 183 800 Washer .....			Rondelle ..... 2
<b>61</b> 503 185 600 Washer .....			Rondelle ..... 2
<b>62</b> 732 601 304 Hex. Flanged Screw M12 x 40 .....			Vis hex. à épaulement M12 x 40 ..... 2
<b>63</b> 503 185 300 Protector Support .....			Support de protecteur ..... 2
<b>64</b> 572 045 900 Cap .....			Capuchon ..... 2
<b>65</b> 503 179 800 Cushion .....			Coussinet ..... 2
<b>66</b> 503 179 700 Shaft .....			Arbre ..... 1
<b>67</b> 503 179 600 <b>Upper Tube</b> .....			<b>Tube supérieure</b> ..... 1
<b>68</b> 732 601 287 Hex. Flanged Screw M12 x 30 .....			Vis hex. à épaulement M12 x 30 ..... 2
<b>69</b> 408 200 700 Grease Fitting .....			Graisser ..... 3
<b>70</b> 413 711 500 Synthetic Grease .....			Graisse synthétique ..... @
<b>71</b> 413 707 400 Loctite 271, 10 cc .....			Loctite 271, 10 cc ..... @
<b>72</b> 572 102 500 Spacer .....			Entretoise ..... 1
<b>N 73</b> 516 000 221 ARM Decal R.H. ....			Décalque ARM DR ..... 1
<b>N</b> 516 000 222 ARM Decal L.H. ....			Décalque ARM GA ..... 1





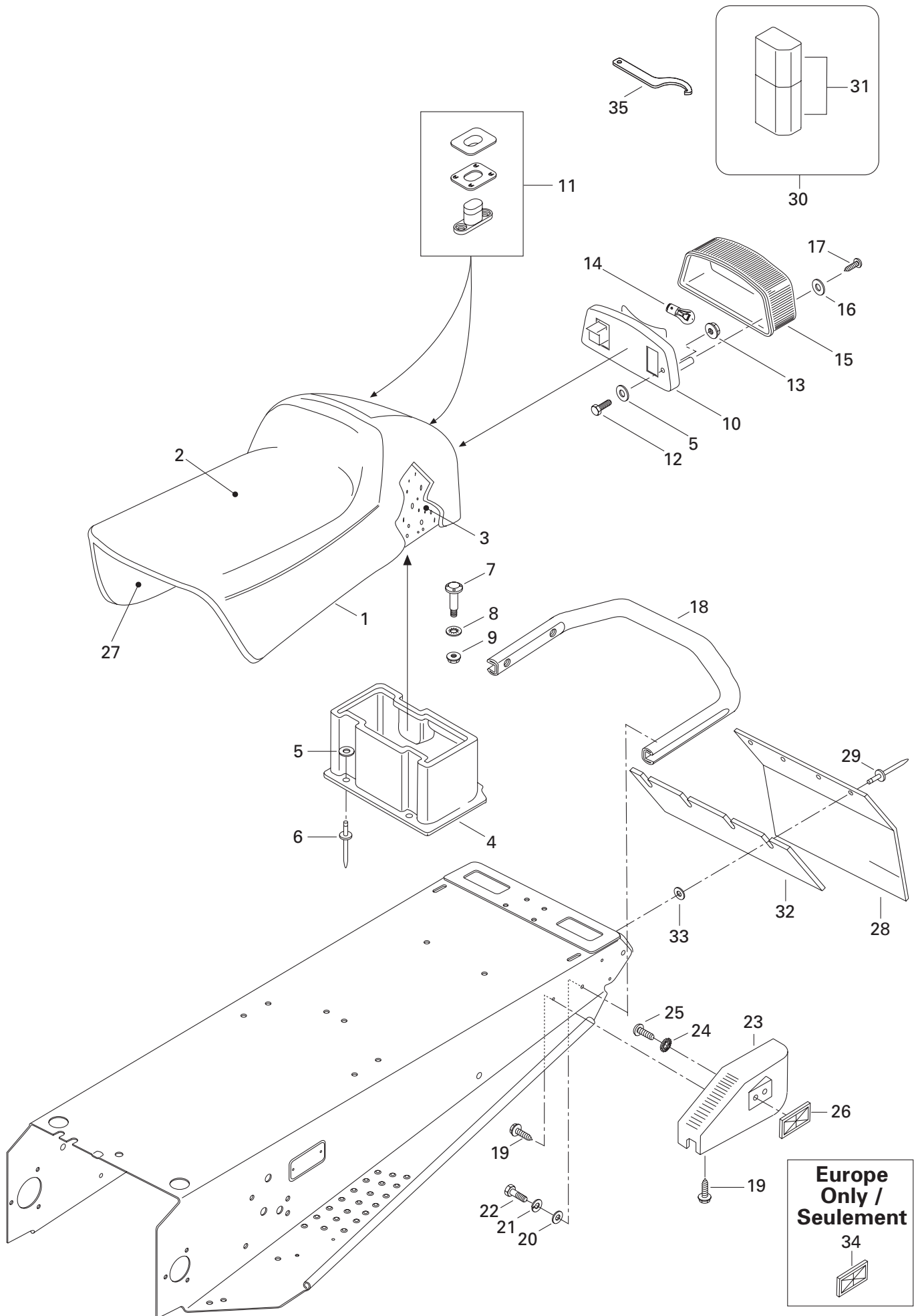
# Seat and Accessories

## Siège et accessoires

FORMULA Z

			5 0 0	5 8 3	6 7 0
<b>N 1</b>	— XXX —	<b>Seat Ass'y (1 pass.)</b> .....			
<b>N 2</b>	510 003 572	Seat Cover (1 pass.) .....	1	1	1
<b>3</b>	414 837 100	Foam Seat (1 pass.) .....	1	1	1
<b>4</b>	572 106 300	Rear Trunk .....	1	1	1
<b>5</b>	517 297 900	Flat Washer .....	5	5	5
<b>6</b>	390 409 600	Pop Rivet .....	3	3	3
<b>7</b>	732 601 221	«T» Bolt .....	2	2	2
<b>8</b>	732 610 072	Nut Push .....	2	2	2
<b>9</b>	228 761 045	Elastic Flanged Nut M6 .....	2	2	2
<b>10</b>	414 513 600	Taillamp Housing .....	1	1	1
<b>11</b>	414 728 000	Seat Buckle .....	2	2	2
<b>12</b>	222 053 065	Hex. Screw M5 x 30 .....	2	2	2
<b>13</b>	228 751 045	Elastic Flanged Nut M5 .....	2	2	2
<b>14</b>	410 504 000	Bulb .....	1	1	1
<b>15</b>	414 513 700	Lens .....	1	1	1
<b>16</b>	414 516 400	Washer .....	2	2	2
<b>17</b>	732 601 253	Phillips Screw .....	2	2	2
<b>18</b>	518 314 000	Rear Bumper .....	1	1	1
<b>19</b>	365 901 100	Self Tapping Screw #12 x 3/4 .....	6	6	6
<b>20</b>	224 081 171	Flat Washer 8.4 mm .....	4	4	4
<b>21</b>	224 781 140	Lock Washer 8 mm .....	4	4	4
<b>22</b>	222 082 065	Hex. Screw M8 x 20 .....	4	4	4
<b>23</b> → <b>26</b>	580 642 000	<b>R.H. Moulding Ass'y</b> .....	1	1	1
	580 642 100	<b>L.H. Moulding Ass'y</b> .....	1	1	1
<b>24</b>	224 151 101	Ext. Tooth Lock Washer M5 .....	2	2	2
<b>25</b>	222 851 065	Phillips Screw M5 x 10 .....	2	2	2
<b>26</b>	414 510 100	Red Reflector .....	2	2	2
<b>N 27</b>	510 003 596	Sub-Seat .....	1	1	1
<b>28</b>	572 101 500	Snow Gard (Yellow) .....	1	1	1
<b>29</b>	390 909 600	Pop Rivet (Black) .....	4	4	4
		<b>Siège ass. (1 pass.)</b> .....	1	1	1
		Housse de siège (1 pass.) .....	1	1	1
		Mousse de siège (1 pass.) .....	1	1	1
		Coffre arrière .....	1	1	1
		Rondelle plate .....	5	5	5
		Pop rivet .....	3	3	3
		Boulon en «T» .....	2	2	2
		Écrou à pression .....	2	2	2
		Écrou élastique à épaulement M6 .....	2	2	2
		Boîtier du feu arrière .....	1	1	1
		Boucle de siège .....	2	2	2
		Vis hex. M5 x 30 .....	2	2	2
		Écrou élastique à épaulement M5 .....	2	2	2
		Ampoule .....	1	1	1
		Lentille .....	1	1	1
		Rondelle .....	2	2	2
		Vis cruciforme .....	2	2	2
		Pare-chocs arrière .....	1	1	1
		Vis autotaraudeuse #12 x 3/4 .....	6	6	6
		Rondelle plate 8.4 mm .....	4	4	4
		Rondelle-frein 8 mm .....	4	4	4
		Vis hex. M8 x 20 .....	4	4	4
		<b>Enjoliveur DR ass.</b> .....	1	1	1
		<b>Enjoliveur GA ass.</b> .....	1	1	1
		Rondelle-frein à dents extérieures M5 .....	2	2	2
		Vis cruciforme M5 x 10 .....	2	2	2
		Réflecteur rouge .....	2	2	2
		Sous-siège .....	1	1	1
		Garde-neige (Jaune) .....	1	1	1
		Pop rivet (noir) .....	4	4	4





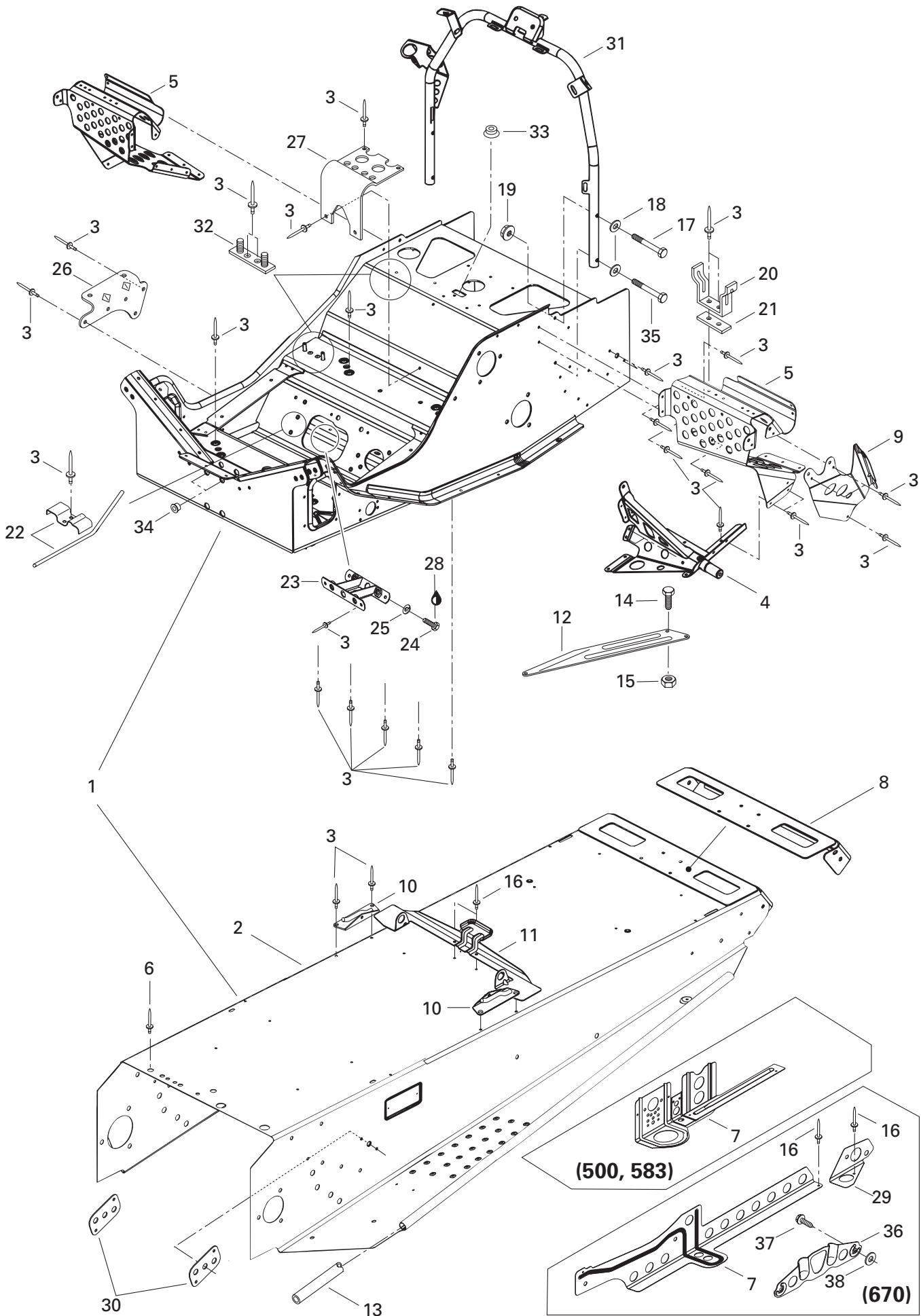
**Europe  
 Only /  
 Seulement**  
 34  




## Seat and Accessories Siège et accessoires

FORMULA Z

		FORMULA Z		
		5 0 0	5 8 3	6 7 0
<b>30</b>	529 027 900	<b>Tool Box Kit</b> .....	<b>Trousse avec outils</b> .....	1 1 1
	529 019 200	Screw Driver (Not Shown) .....	Tournevis (non illus.) .....	1 1 1
	529 014 900	Wrench Socket (10/13 mm) (Not Shown) ..	Clé à douilles (10/13 mm) (non illus.) .	1 1 1
	529 014 800	Wrench Socket (21/26 mm) (Not Shown) ..	Clé à douilles (21/26 mm) (non illus.) .	1 1 1
	529 017 300	Wrench Fork (10/13 mm) (Not Shown)	Clé ouverte (10/13 mm) (non illus.) .....	1 1 1
	— XXX —	Wrench Fork (16/18 mm) (Not Shown)	Clé ouverte (16/18 mm) (non illus.) .....	1 1 1
	529 014 700	Multi-Wrench (Not Shown) .....	Clé Multiple (non illus.) .....	1 1 1
	412 500 100	Rope-Starter (Not Shown) .....	Corde de démarreur (non illus.) .....	1 1 1
	529 019 400	Starter Grip (Not Shown) .....	Pince de démarreur (non illus.) .....	1 1 1
	529 019 500	Tool-Spacing (Not Shown) .....	Outil d'écartement (non illus.) .....	1 1 1
	529 019 300	Wrench Fork (15/17 mm) (Not Shown)	Clé ouverte (15/17 mm) (non illus.) .....	1 1 1
	— XXX —	Bag Perforated (Not Shown) .....	Sac perforé (non illus.) .....	1 1 1
<b>31</b>	572 036 310	<b>Tool Box Ass'y</b> .....	<b>Coffre d'outils ass.</b> .....	1 1 1
<b>32</b>	572 108 200	Reinforcement .....	Renfort .....	1 1 1
<b>33</b>	517 225 900	Flat Washer .....	Rondelle plate .....	4 4 4
<b>34</b>	414 510 200	Amber Reflector (Europe) .....	Réflecteur ambre (Europe) .....	2 — 2
<b>35</b>	529 032 900	Adjuster Wrech .....	Clé de réglage .....	1 1 1
	529 034 100	Adjuster Wrech .....	Clé de réglage .....	— — 1





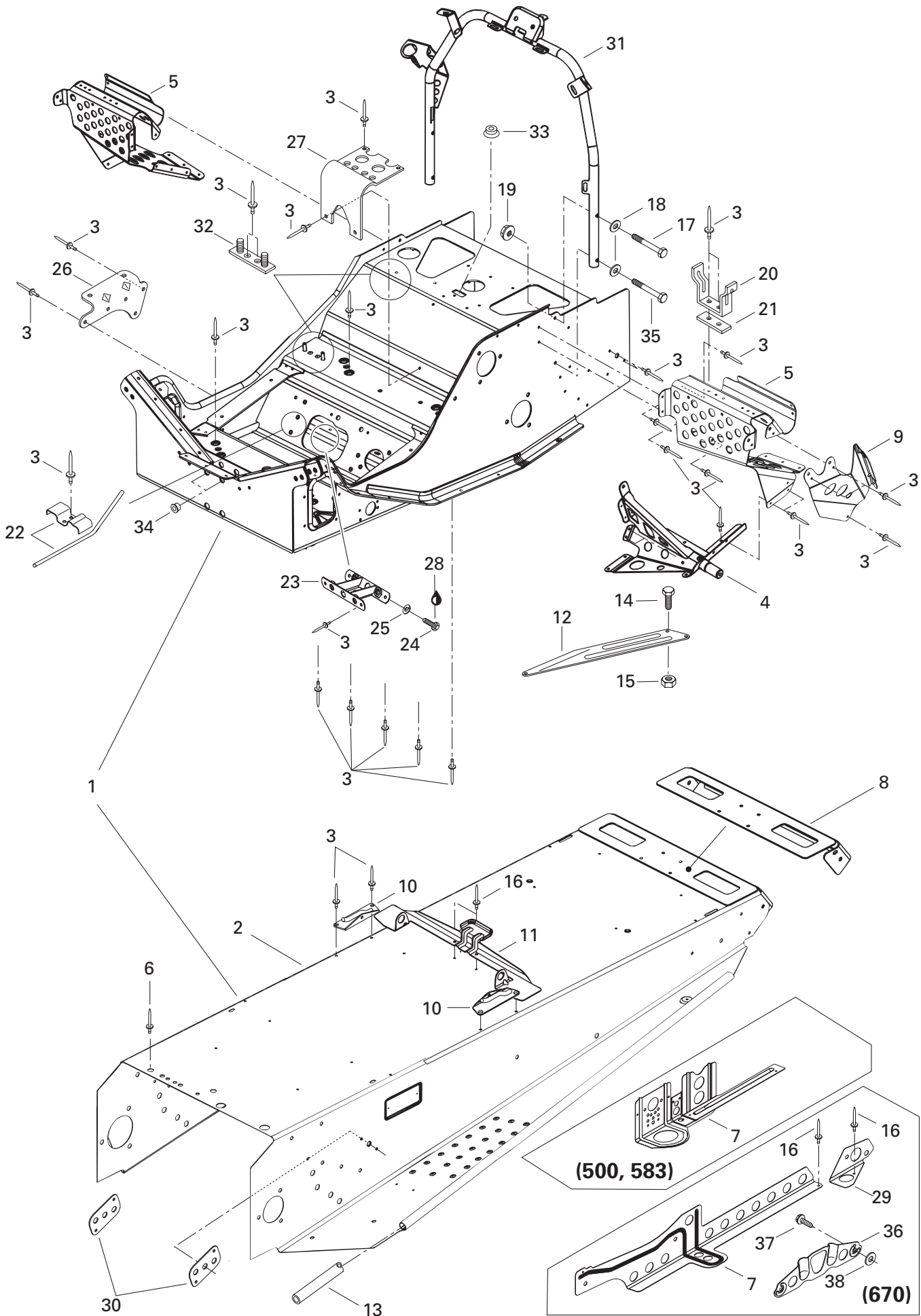
# Frame and Accessories

## Châssis et accessoires

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	16	518 312 638	<b>Frame Ass'y</b> .....	<b>Châssis</b> .....	1	1	—
<b>N</b>		518 321 636	<b>Frame Ass'y</b> .....	<b>Châssis</b> .....	—	—	1
<b>N 2</b>		518 321 660	Tunnel .....	Tunnel .....	1	1	1
<b>3</b>		390 402 200	Pop Rivet .....	Pop rivet .....	@	@	@
<b>4</b>		518 320 507	L.H. Support Footrest .....	Support de repose-pied GA .....	1	1	1
		518 320 506	R.H. Support Footrest .....	Support de repose-pied DR .....	1	1	1
<b>5</b>		518 318 933	R.H. Footrest .....	Repose-pied DR .....	1	1	1
		518 318 934	L.H. Footrest .....	Repose-pied GA .....	1	1	1
<b>6</b>		390 402 300	Rivet .....	Rivet .....	1	1	1
<b>N 7</b>		518 321 448	L.H. Rear Bracket .....	Attache arrière GA .....	1	1	—
<b>N</b>		518 321 446	L.H. Rear Bracket .....	Attache arrière GA .....	—	—	1
<b>N</b>		518 321 447	R.H. Rear Bracket .....	Attache arrière DR .....	1	1	—
<b>N</b>		518 321 466	R.H. Rear Bracket .....	Attache arrière DR .....	—	—	1
<b>N 8</b>		518 321 301	Rear Cap .....	Capuchon arrière .....	1	1	1
<b>9</b>		518 308 714	Upper Plate L.H. ....	Plaque supérieure GA .....	1	1	1
		518 308 715	Upper Plate R.H. ....	Plaque supérieure DR .....	1	1	1
<b>10</b>		517 266 900	R.H. Tank Bracket .....	Attache de réservoir DR .....	1	1	1
		517 267 000	L.H. Tank Bracket .....	Attache de réservoir GA .....	1	1	1
<b>11</b>		518 317 506	Seat Bracket .....	Attache de siège .....	1	1	1
<b>12</b>		518 316 709	R.H. Reinf. Plate .....	Plaque de renfort DR .....	1	1	1
<b>N</b>		518 316 710	L.H. Reinf. Plate .....	Plaque de renfort GA .....	1	1	1
<b>13</b>		518 304 746	Footrest Reinforcement .....	Renfort de marche-pied .....	2	2	2
<b>14</b>		222 051 665	Hex. Screw M5 x 16 .....	Vis hex. M5 x 16 .....	2	2	2
<b>15</b>		228 751 045	Elastic Flanged Nut M5 .....	Écrou élastique à épaulement M5 .....	2	2	2
<b>16</b>		390 402 400	Rivet .....	Rivet .....	4	4	6
<b>17</b>		222 063 565	Hex. Screw M6 x 35 .....	Vis hex. M6 x 35 .....	2	2	2
<b>18</b>		224 061 151	Flat Washer 6 mm .....	Rondelle plate 6 mm .....	4	4	4
<b>19</b>		228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	4	4	4
<b>20</b>		518 202 100	Pulley Guard Bracket .....	Attache de garde-poulie .....	1	1	1
<b>21</b>		518 207 500	Reinforcement .....	Renfort .....	1	1	1
<b>22</b>		517 313 700	Guide Rope .....	Guide de corde .....	1	1	1
<b>23</b>		518 304 741	Reinf. Plate .....	Plaque de renfort .....	1	1	1
<b>24</b>		222 082 065	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	2	2	2
<b>25</b>		224 781 140	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	2	2	2
<b>26</b>		518 206 300	Muffler Support .....	Support de silencieux .....	1	1	1
<b>27</b>		518 310 400	Air Intake Support .....	Support-silencieux d'admission .....	1	1	1
<b>28</b>		413 707 400	Loctite 271, 10 cc .....	Loctite 271, 10 cc .....	@	@	@
<b>N 29</b>		518 321 472	R.H. Rear Reinforcement .....	Renfort arrière DR .....	—	—	1
<b>N</b>		518 321 473	L.H. Rear Reinforcement .....	Renfort arrière GA .....	—	—	1

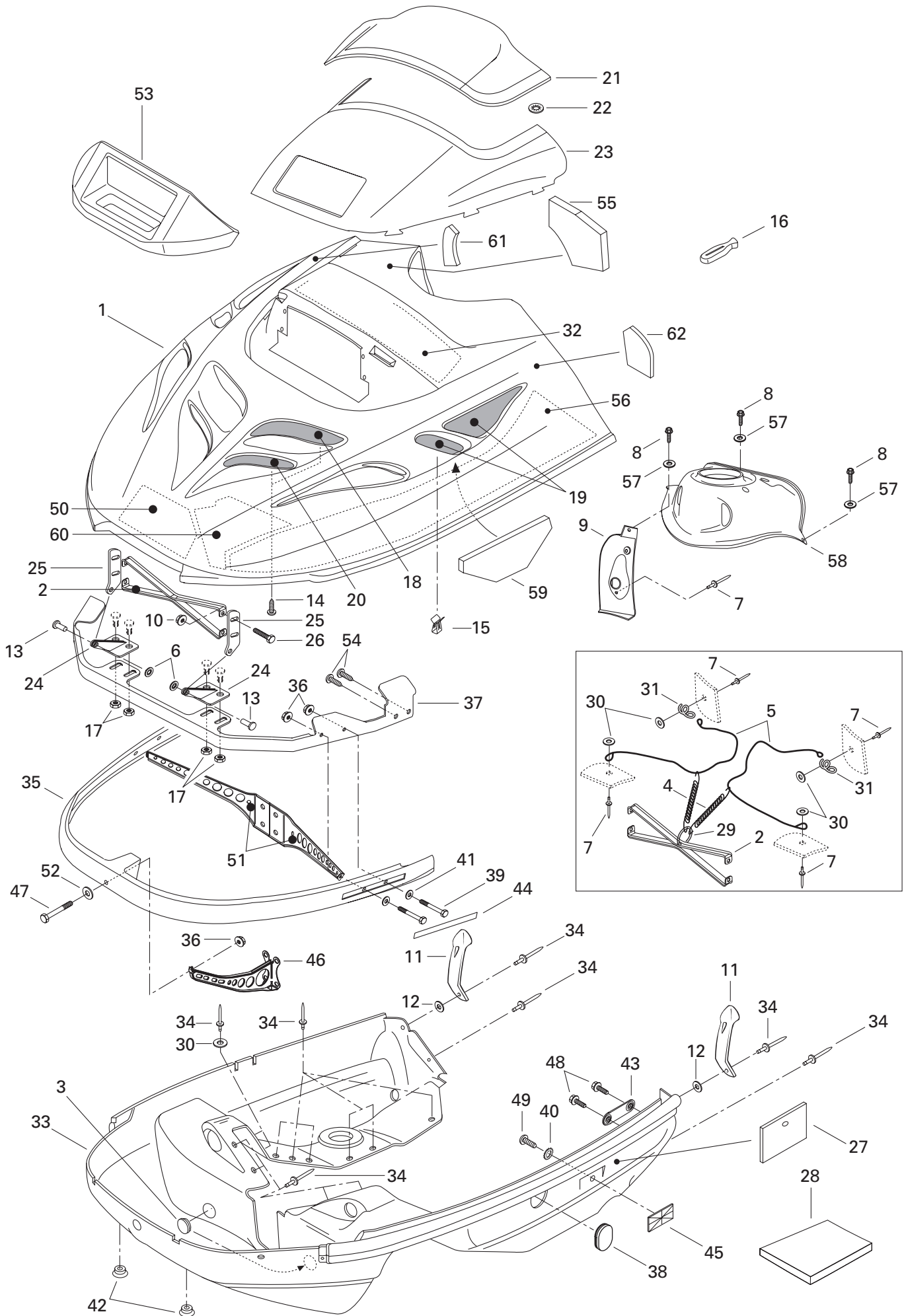




## Frame and Accessories Châssis et accessoires

FORMULA Z

			500	583	670
<b>30</b>	518 201 321	Reinforcement Plate .....	2	2	—
<b>N 31</b>	518 321 428	Handle Steering Support .....	1	1	1
<b>32</b>	518 315 300	Support Plate .....	2	2	2
<b>33</b>	414 859 400	Cap .....	1	1	1
<b>34</b>	293 450 166	AVK Insert .....	1	1	1
<b>35</b>	222 064 065	Hex. Screw M6 x 40 .....	2	2	2
<b>N 36</b>	518 321 673	Protector Tunnel .....	—	—	2
<b>37</b>	565 901 100	Self Tapping Screw #12 x 3/4 .....	—	—	4
<b>38</b>	224 061 151	Flat Washer 6 mm .....	—	—	4





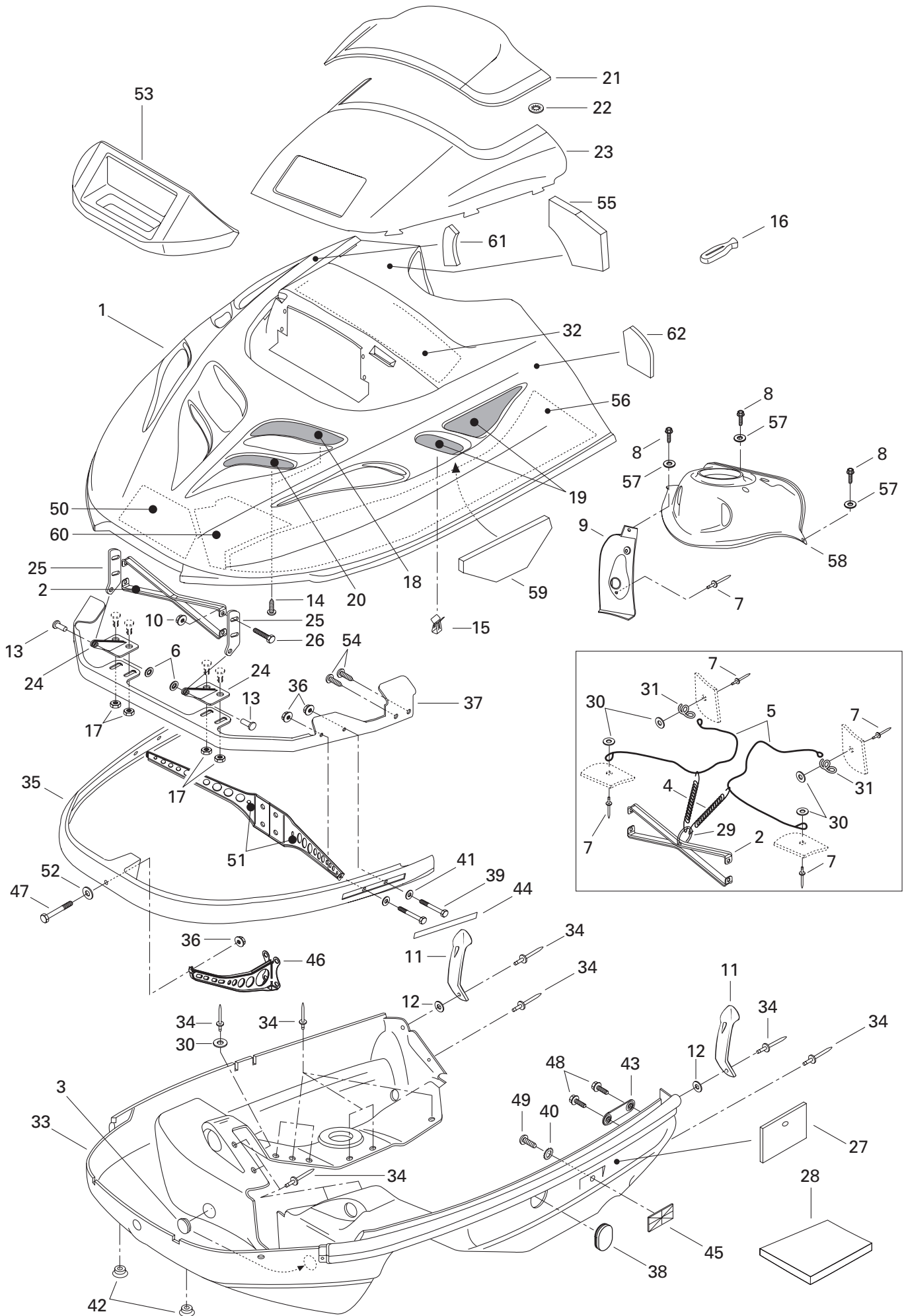


# Cab, Console Capot, console

FORMULA Z

5	5	6
0	8	7
0	3	0

<b>N 1</b>	517 302 196	Cab .....	Capot .....	1	1	1
<b>2</b>	517 278 100	Hood Reinforcement .....	Renfort de capot .....	1	1	1
<b>3</b>	570 041 600	Rubber Cover .....	Couvercle .....	2	2	2
<b>4</b>	414 763 300	Spring .....	Ressort .....	2	2	2
<b>5</b>	415 093 900	Cab Retainer Cable .....	Câble de retenue .....	2	2	2
<b>6</b>	389 804 300	Nut Push .....	Écrou de blocage .....	2	2	2
<b>7</b>	390 409 600	Pop Rivet (Black) .....	Pop rivet (noir) .....	5	5	5
<b>8</b>	732 600 030	Taptite Screw .....	Vis autotaraudeuse .....	3	3	3
<b>9</b>	572 052 101	Dash-Handle .....	Console-manette .....	1	1	1
<b>10</b>	228 751 045	Elastic Flanged Nut M5 .....	Écrou élastique à épaulement M5 .....	4	4	4
<b>11→12</b>	570 027 100	<b>Hood Latch</b> .....	<b>Loquet de capot</b> .....	2	2	2
<b>12</b>	517 124 300	Washer .....	Rondelle .....	2	2	2
<b>13</b>	390 906 200	Rivet-Flat Head 3/16 .....	Rivet-tête plate 3/16 .....	2	2	2
<b>14</b>	732 601 210	Self Tapping Screw #8 x 3/8 .....	Vis autotaraudeuse #8 x 3/8 .....	8	8	8
<b>N 15</b>	517 302 183	Clip .....	Pince .....	8	8	8
<b>N</b>	517 302 183	Clip (Europe) .....	Pince (Europe) .....	–	–	6
<b>16</b>	570 023 800	Windshield Latch .....	Attache de pare-brise .....	6	6	6
<b>17</b>	228 761 045	Elastic Flanged Nut M6 .....	Écrou élastique à épaulement M6 .....	4	4	4
<b>18</b>	517 298 400	R.H. Upper Grill Ass'y .....	Grille supérieure DR ass. ....	1	1	1
	517 298 500	L.H. Upper Grill Ass'y .....	Grille supérieure GA ass. ....	1	1	1
<b>19</b>	517 280 200	Side Grill .....	Grille latérale .....	2	2	2
	517 301 800	R.H. Side Grill (Europe) .....	Grille latérale DR (Europe) .....	–	–	1
	517 301 802	L.H. Side Grill (Europe) .....	Grille latérale GA (Europe) .....	–	–	1
<b>20</b>	517 298 600	R.H. Grill Lower Ass'y .....	Grille inférieure DR ass. ....	1	1	1
	517 298 700	L.H. Grill Lower Ass'y .....	Grille inférieure GA ass. ....	1	1	1
<b>21→23</b>	580 661 300	<b>Windshield Ass'y</b> .....	<b>Pare brise ass.</b> .....	1	1	1
<b>21</b>	414 795 900	Windshield Low .....	Pare brise bas .....	1	1	1
<b>22</b>	732 610 072	Push Nut .....	Écrou à pression .....	9	9	9
<b>23</b>	572 101 800	Windshield Support .....	Support de pare-brise .....	1	1	1
<b>24</b>	517 289 900	Lower Hinge .....	Charnière inférieure .....	2	2	2
<b>25</b>	517 261 100	Upper Hinge .....	Charnière supérieure .....	2	2	2
<b>26</b>	222 051 665	Hex. Screw M5 x 16 .....	Vis hex. M5 x 16 .....	4	4	4
<b>27</b>	414 931 600	Foam .....	Mousse .....	1	1	1
<b>28</b>	414 632 400	Foam-Acoustic (74" x 34" x 1/2") .....	Mousse Isolante (74" x 34" x 1/2") .....	@	@	@
	414 631 900	Foam-Acoustic (74" x 34" x 1") .....	Mousse Isolante (74" x 34" x 1") .....	@	@	@
<b>29</b>	415 058 300	Ring .....	Bague .....	1	1	1
<b>30</b>	517 124 300	Washer .....	Rondelle .....	8	8	8
<b>31</b>	517 262 800	Bracket .....	Attache .....	2	2	2
<b>32</b>	414 985 100	Center Foam .....	Mousse centrale .....	1	1	1

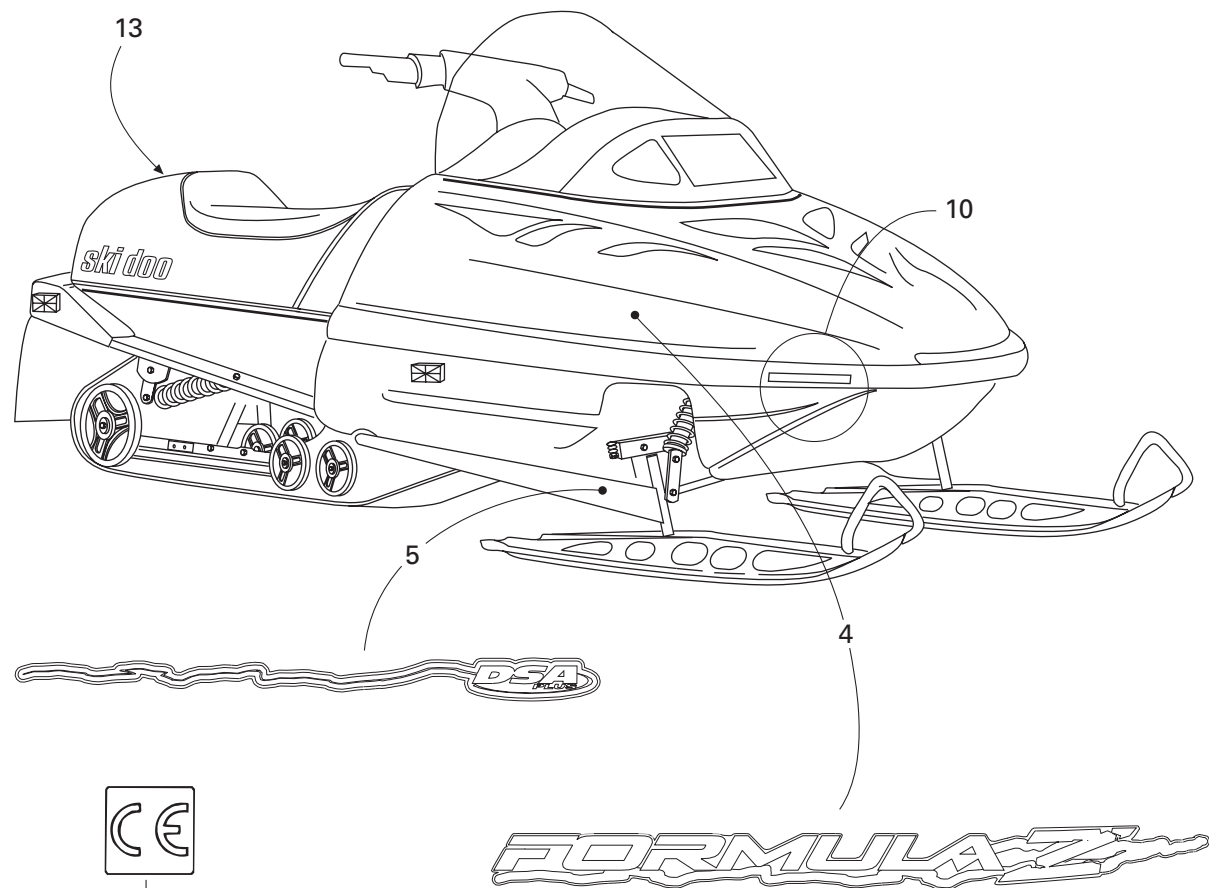
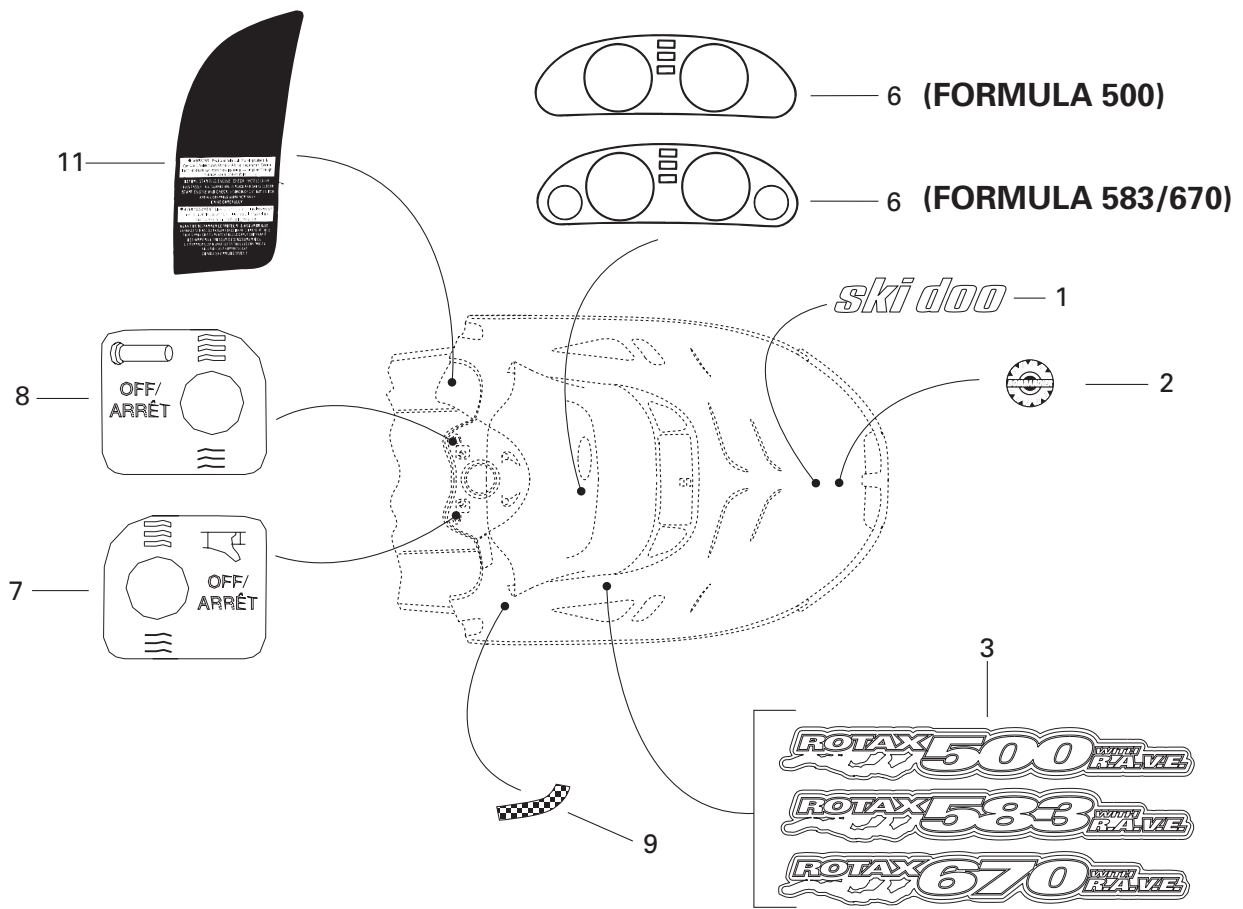




## Cab, Console Capot, console

FORMULA Z

			5 0 0	5 8 3	6 7 0
<b>N 33</b>	502 006 515	Bottom Pan .....			
<b>34</b>	390 906 800	Rivet (Black) .....			
<b>35</b>	517 265 400	Front Bumper .....			
<b>36</b>	228 761 045	Elastic Flanged Nut M6 .....			
<b>37</b>	517 296 600	Hinge Bracket .....			
<b>N 38</b>	502 006 516	Pan Bottom Cap .....			
<b>39</b>	222 063 065	Hex. Screw M6 x 30 .....			
<b>40</b>	224 151 101	External Tooth Lock Washer 5 mm .....			
<b>41</b>	224 061 121	Washer .....			
<b>42</b>	572 072 100	Cap .....			
<b>43</b>	517 267 100	Side Bracket .....			
<b>44</b>	418 001 009	Decal Reflector (yellow) .....			
<b>45</b>	414 510 200	Reflector (amber) .....			
<b>46</b>	517 294 500	Front Support .....			
<b>47</b>	222 064 065	Hex. Screw M6 x 40 .....			
<b>48</b>	732 600 002	Hex. Screw M6 x 16 .....			
<b>49</b>	222 851 065	Screw M5 x 10 .....			
<b>50</b>	415 120 400	Front Foam (Europe) .....			
<b>51</b>	517 295 000	L.H. Support .....			
<b>N</b>	517 295 100	R.H. Support .....			
<b>52</b>	224 061 201	Washer .....			
<b>53</b>	415 044 800	Sealing Foam .....			
<b>54</b>	365 901 100	Hex. Tapping Screw .....			
<b>55</b>	414 975 000	Upper Foam .....			
<b>56</b>	414 883 500	L.H. Lower Foam .....			
	415 048 700	R.H. Lower Foam .....			
<b>57</b>	391 301 600	Flat Washer .....			
<b>N 58</b>	517 302 105	Dash-Switch .....			
<b>59</b>	415 120 000	R.H. Side Foam (Europe) .....			
	415 120 100	L.H. Side Foam (Europe) .....			
<b>60</b>	415 120 200	R.H. Front Foam (Europe) .....			
	415 120 300	L.H. Front Foam (Europe) .....			
<b>61</b>	414 883 800	R.H. Rear Foam .....			
<b>62</b>	414 883 700	L.H. Rear Foam .....			
		Coque .....	1	1	1
		Rivet (noir) .....	26	26	26
		Pare-chocs avant .....	1	1	1
		Écrou élastique à épaulement M6 .....	5	5	5
		Attache charnière .....	1	1	1
		Capuchon de coque .....	1	1	1
		Vis hex. M6 x 30 .....	4	4	4
		Rondelle-frein à dents ext. 5 mm .....	2	2	2
		Rondelle .....	4	4	4
		Bouchon .....	2	2	2
		Attache latérale .....	2	2	2
		Décalsque réflecteur (jaune) .....	2	2	2
		Réflecteur (ambre) .....	2	2	2
		Support avant .....	1	1	1
		Vis hex. M6 x 40 .....	1	1	1
		Vis hex. M6 x 16 .....	4	4	4
		Vis M5 x 10 .....	2	2	2
		Mousse avant (Europe) .....	—	—	1
		Support GA .....	1	1	1
		Support DR .....	1	1	1
		Rondelle .....	1	1	1
		Mousse étanche .....	1	1	1
		Vis autotaraudeuse .....	4	4	4
		Mousse supérieure .....	1	1	1
		Mousse inférieure GA .....	1	1	1
		Mousse inférieure DR .....	1	1	1
		Rondelle plate .....	3	3	3
		Console-interrupteur .....	1	1	1
		Mousse latérale DR (Europe) .....	—	—	1
		Mousse latérale GA (Europe) .....	—	—	1
		Mousse avant DR (Europe) .....	—	—	1
		Mousse avant GA (Europe) .....	—	—	1
		Mousse arrière DR .....	1	1	1
		Mousse arrière GA .....	1	1	1





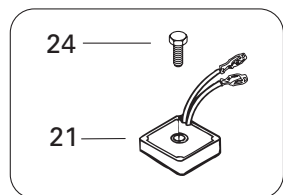
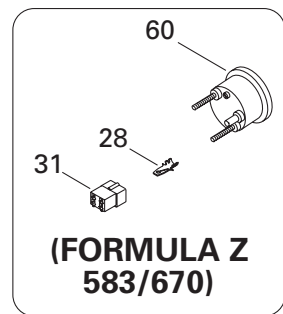
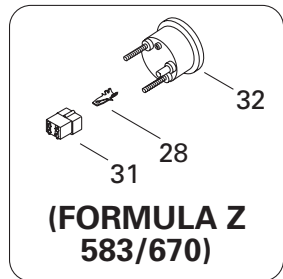
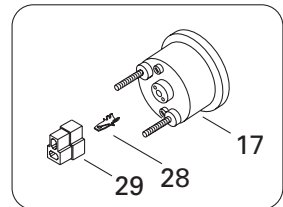
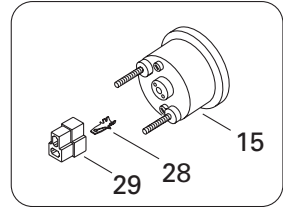
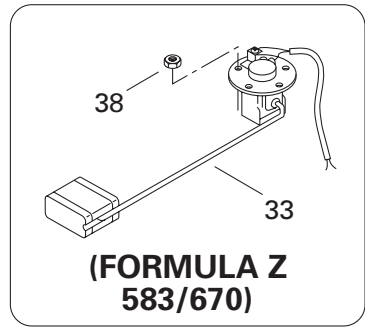
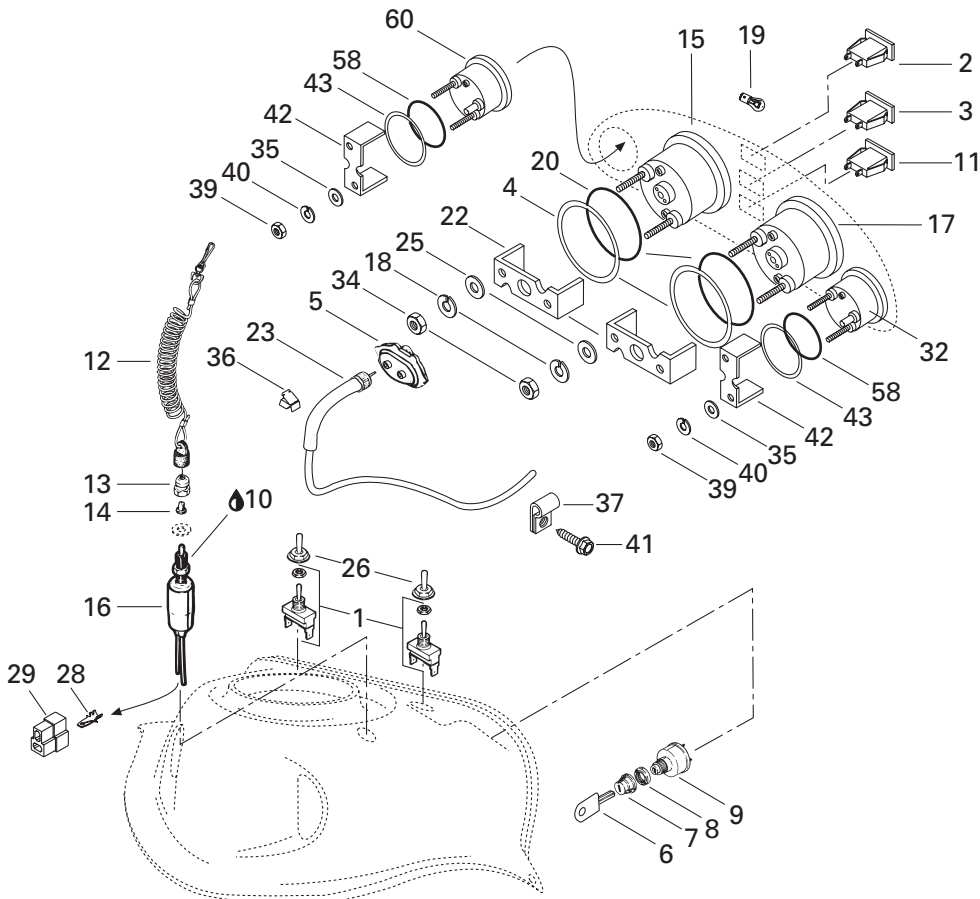
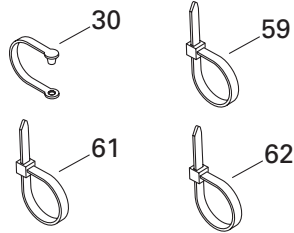
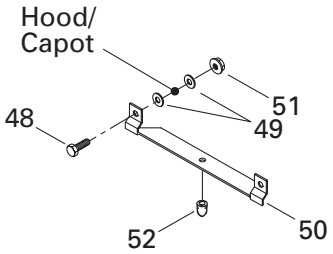
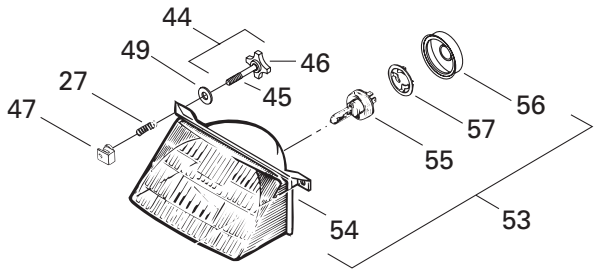
## Decal Décalcomanie

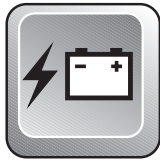
FORMULA Z

			5 0 0	5 8 3	6 7 0	
<b>N 1</b>	516 000 005	«Ski-Doo» Decal .....	Décalque «Ski-Doo» .....	1	1	1
<b>N 2</b>	516 000 282	«BOMBARDIER» Logo .....	Logo «BOMBARDIER» .....	1	1	1
<b>N 3</b>	415 127 533	<b>«ROTAX 500» Decal Kit</b> .....	<b>Ens de décalques «ROTAX 500»</b> .....	1	–	–
<b>N</b>	415 127 541	<b>«ROTAX 583» Decal Kit</b> .....	<b>Ens de décalques «ROTAX 583»</b> .....	–	1	–
<b>N</b>	415 127 543	<b>«ROTAX 670» Decal Kit</b> .....	<b>Ens de décalques «ROTAX 670»</b> .....	–	–	1
<b>N 4</b>	415 127 534	<b>Side Decal Kit</b> .....	<b>Ens. de décalques latérales</b> .....	1	1	1
<b>N 5</b>	415 127 535	<b>Arm Decal Kit</b> .....	<b>Ens. de décalques de bras</b> .....	1	1	1
<b>N 6</b>	516 000 149	Dash Decal .....	Décalque du tableau de bord .....	1	–	–
<b>N</b>	516 000 146	Dash Decal .....	Décalque du tableau de bord .....	–	1	1
<b>N 7</b>	516 000 250	Heat Thumb Decal .....	Décalque de pouce chauffant .....	1	1	1
<b>N 8</b>	516 000 251	Heat Grip Decal .....	Décalque de poignée chauffante .....	1	1	1
<b>9</b>	414 949 113	<b>Decal Reflector Kit (Yellow)</b> .....	<b>Ens. de décalques réflecteur (jaune)</b> .....	1	1	1
	414 949 111	<b>Decal Reflector Kit (Red) (Europe)</b> .....	<b>Ens. de décalques réflecteur (Rouge) (Europe)</b> .....	1	–	1
<b>10</b>	418 001 009	Bumper Decal Reflector (Yellow) .....	Décalque réflecteur de pare-choc (jaune) .....	2	2	2
<b>11</b>	414 969 800	Instruction Decal (1 pass.) .....	Décalque d'instruction (1 pass.) .....	1	1	1
<b>N 12</b>	418 002 200	«CE» Decal .....	Décalque «CE» .....	1	1	–
<b>13</b>	415 037 900	Reflector (White) (Europe) .....	Réflecteur (blanc) (Europe) .....	1	–	1
<b>N 14</b>	415 127 536	Hood Kit Decal (not shown) (Incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	Ens. de décalques du capot (non ill.) (incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	1	–	–
<b>N</b>	415 127 542	Hood Kit Decal (not shown) (Incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	Ens. de décalques du capot (non ill.) (incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	–	1	–
<b>N</b>	415 127 544	Hood Kit Decal (not shown) (Incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	Ens. de décalques du capot (non ill.) (incl. 1, 3, 4, 6, 7, 8, 9, 11) .....	–	–	1

All labels must be ordered and installed when replacing cab.

Tous les autocollants doivent être commandés et installés lorsqu'un capot est remplacé.



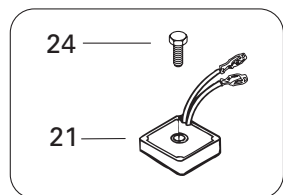
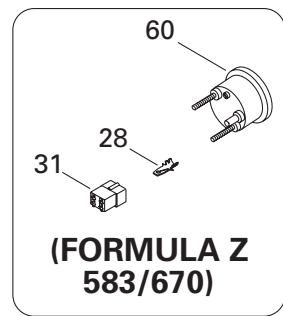
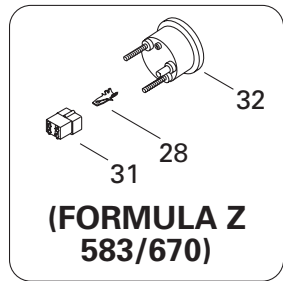
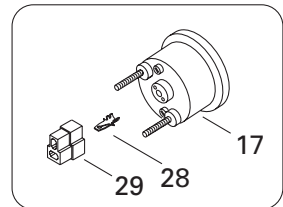
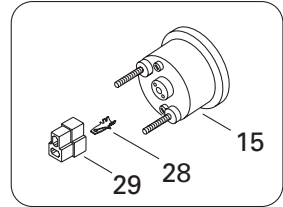
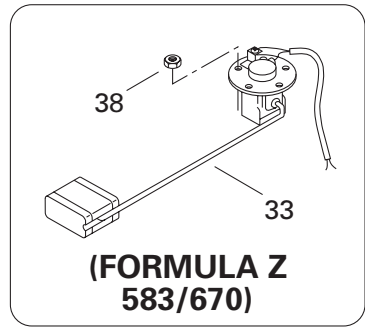
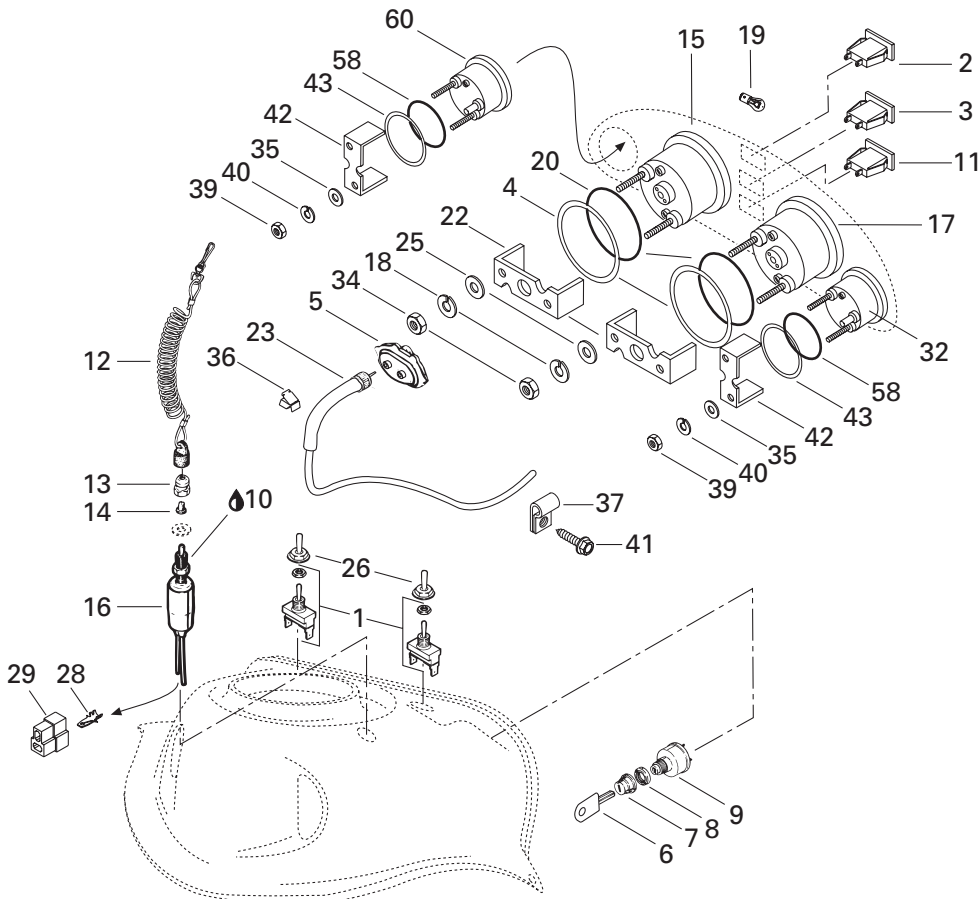
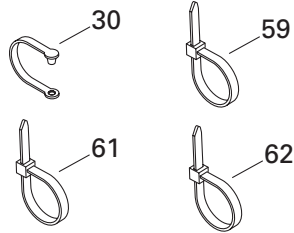
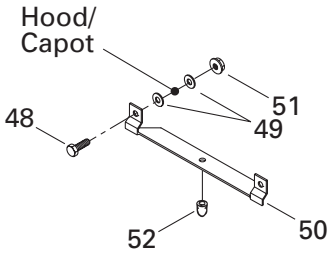
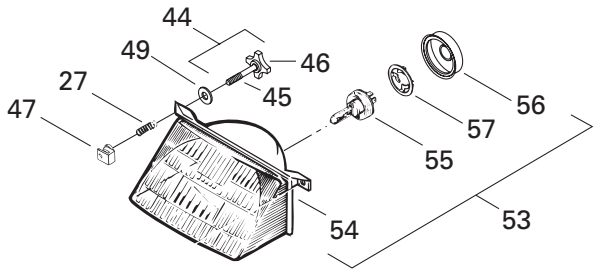


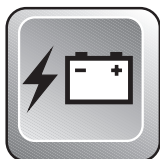
# Electrical System Système électrique

FORMULA Z

			5 0 0	5 8 3	6 7 0	
1	410 107 300	Switch (Heating Grip Handle) .....	Interrupteur (poignées chauffantes) ...	2	2	2
2	410 109 500	Pilot Lamp (Oil Level) .....	Lampe témoin (niveau d'huile) .....	1	1	1
3	410 109 600	Pilot Lamp (Headlamp) .....	Lampe témoin (feu de route) .....	1	1	1
4	517 258 500	Washer .....	Rondelle .....	2	2	2
5	572 022 300	Drive Angle .....	Correcteur de vitesse .....	1	1	1
6	414 991 700	Blank Key .....	Clé vierge .....	@	@	@
7	570 013 700	Boot .....	Protecteur .....	1	1	1
8	410 112 100	Face Nut .....	Écrou avant .....	1	1	1
9	410 111 300	Ignition Switch .....	Interrupteur d'allumage .....	1	1	1
10	413 701 700	Dielectric Grease, 3 oz .....	Graisse diélectrique, 3 oz .....	@	@	@
11	410 109 700	Pilot Lamp (Temperature) .....	Lampe témoin (température) .....	1	–	–
12	515 151 500	Switch Cap Ass'y .....	Capuchon ass. ....	1	1	1
13	515 145 900	Switch Nut .....	Écrou interrupteur .....	1	1	1
14	570 151 100	Plunger Cap .....	Capuchon plongeur .....	1	1	1
<b>N 15</b>	415 096 500	Tachometer .....	Compte-tours .....	1	1	1
16	410 106 700	Switch Brake .....	Interrupteur de frein .....	1	1	1
17	415 096 300	Speedometer (KMH) .....	Indicateur de vitesse (KMH) .....	1	1	1
	415 096 400	Speedometer (MPH) .....	Indicateur de vitesse (MPH) .....	@	@	@
18	414 806 700	Lock Washer .....	Rondelle-frein .....	4	4	4
19	410 504 200	Instrumentation Bulb .....	Ampoule de cadran .....	@	@	@
20	414 807 100	O-Ring .....	Joint torique .....	2	2	2
21	515 163 800	Voltage Regulator .....	Régulateur de tension .....	1	1	1
22	414 806 500	Case Holder .....	Support de boîtier .....	2	2	2
23	414 761 400	Speedometer Cable .....	Câble de l'indicateur de vitesse .....	1	1	1
24	732 600 016	Hex. Screw M6 x 35 .....	Vis hex. M6 x 35 .....	1	1	1
25	414 806 800	Flat Washer .....	Rondelle plate .....	4	4	4
<b>N 26</b>	515 175 281	Switch Cover .....	Couvre interrupteur .....	2	2	2
27	517 168 600	Spring .....	Ressort .....	2	2	2
28	409 210 000	Tab Connector .....	Raccord mâle .....	@	@	@
29	409 204 500	Tab Connector Housing .....	Logement de raccord mâle .....	@	@	@
30	414 379 300	Cable Clip .....	Pince câble .....	@	@	@
31	409 204 200	Tab Connector Housing .....	Logement de raccord mâle .....	–	@	@
32	415 097 200	Temperature Gauge .....	Indicateur de température .....	–	1	1
33	415 114 700	Fuel Sender Ass'y .....	Capteur du niveau d'essence .....	–	1	1
34	414 806 900	Nut .....	Écrou .....	4	4	4
35	391 301 700	Flat Washer .....	Rondelle plate .....	–	4	4
36	414 227 300	Clip .....	Pince .....	6	6	6
37	414 176 000	Clip .....	Pince .....	2	2	2












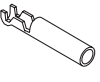








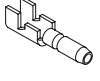






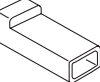
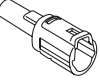

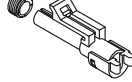
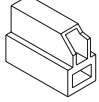
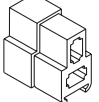
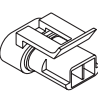
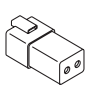
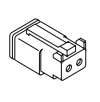
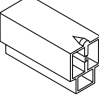
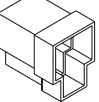
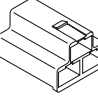
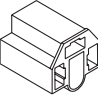
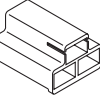
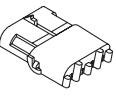
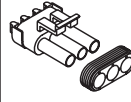
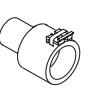
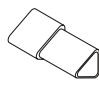
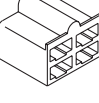
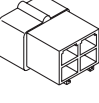
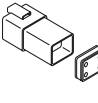
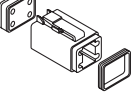
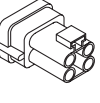
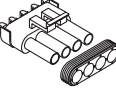
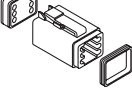
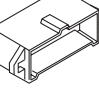
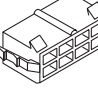
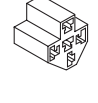



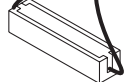
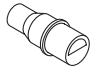
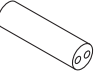












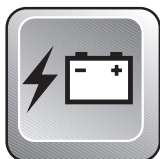


# Electrical System Système électrique

FORMULA Z










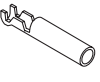








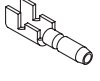





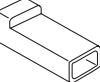
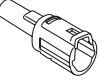

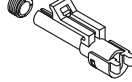
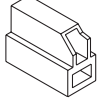
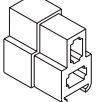
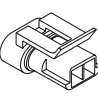
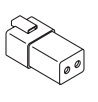
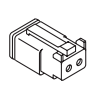
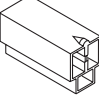
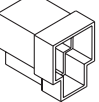
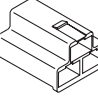
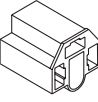
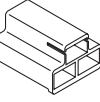
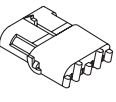
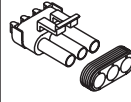
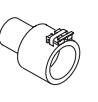
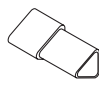
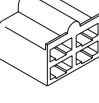
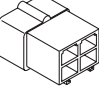
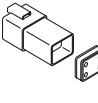
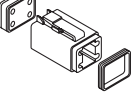
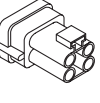
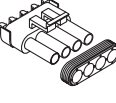
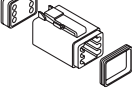
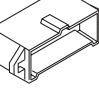
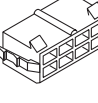
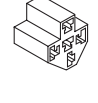



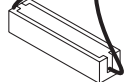
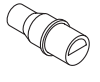
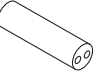










			5 0 0	5 8 3	6 7 0
38	228 551 045	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	–	5 5
39	414 833 600	Nut .....	Écrou .....	–	4 4
40	414 833 700	Lock Washer .....	Rondelle-frein .....	–	4 4
41	365 901 100	Hex. Tapping Screw .....	Vis hex. autotaraudeuse .....	2	2 2
42	414 806 600	Case Holder .....	Support de boîtier .....	–	2 2
43	517 258 600	Washer .....	Rondelle formée .....	–	2 2
44→46	415 100 700	<b>Adjuster Screw Ass'y</b> .....	<b>Vis d'ajustement ass.</b> .....	2	2 2
45	732 603 004	Screw M4 x 40 .....	Vis M4 x 40 .....	2	2 2
46	572 106 600	Handle .....	Manette .....	2	2 2
47	572 078 600	Projector Nut .....	Écrou de phare .....	2	2 2
48	222 051 665	Hex. Screw M5 x 16 .....	Vis hex. M5 x 16 .....	2	2 2
49	391 302 100	Flat Washer .....	Rondelle plate .....	6	6 6
50	517 218 500	Headlamp Support .....	Support de phare avant .....	1	1 1
51	228 751 045	Elastic Flanged Nut M5 .....	Écrou élastique à épaulement M5 .....	2	2 2
52	410 608 200	Rubber Stopper .....	Butée de caoutchouc .....	1	1 1
53→57	410 609 100	<b>Headlamp Ass'y</b> .....	<b>Phare avant ass.</b> .....	1	1 1
54	410 609 300	Headlamp .....	Phare avant .....	1	1 1
55	410 503 700	Halogen Bulb 60/55 W .....	Ampoule halogène 60/55 W .....	1	1 1
56	410 607 100	Protector Cap .....	Capuchon protecteur .....	1	1 1
57	410 608 300	Bulb Holder .....	Porte-ampoule .....	1	1 1
58	414 807 200	Packing .....	Joint torique .....	–	2 2
N 59	515 175 220	Tie Rap .....	Attache .....	@	@ @
60	415 097 300	Fuel Gauge .....	Indicateur du niveau d'essence .....	–	1 1
61	293 750 008	Tie Rap (350 mm) .....	Attache (350 mm) .....	@	@ @
62	414 115 200	Tie Rap .....	Attache .....	@	@ @

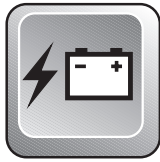
	1	2	3	4	5	6	7	8	9
A									
B									
C									
D									
E									
F									
G									
H									
J									
K									
L									
M									
P									



## Electrical Accessories Accessoires électrique









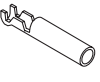








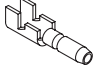






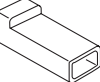
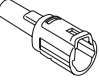

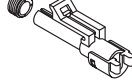
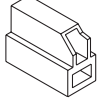
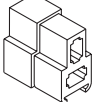
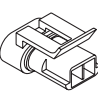
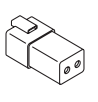
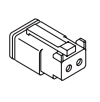
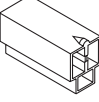
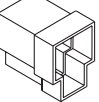
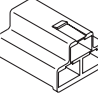
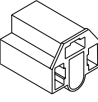
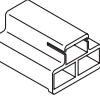
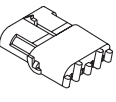
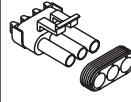
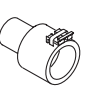
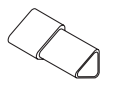
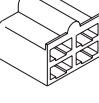
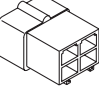
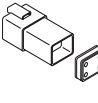
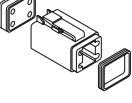
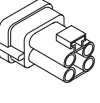
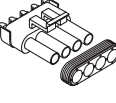
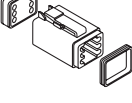
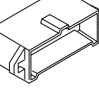
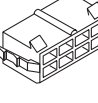
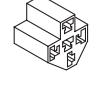



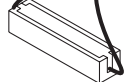
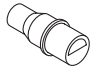
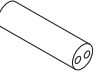










<b>A1</b>	409 012 500	Open Barrel ..... (12/10 gauge-10 mm stud).....	Cosse à anneau ..... (calibre 12/10-goujon 10 mm) .....
<b>A1</b>	409 012 600	Open Barrel ..... (12/10 gauge-.257" stud).....	Cosse à anneau ..... (calibre 12/10-goujon .257") .....
<b>A2</b>	561 502 700	Open Barrel ..... (16/14 gauge-5/16" stud) .....	Cosse à anneau ..... (calibre 16/14-goujon 5/16") .....
<b>A2</b>	409 003 200	Open Barrel ..... (16/14 gauge-1/4" stud) .....	Cosse à anneau ..... (calibre 16/14-goujon 1/4") .....
<b>A3</b>	561 503 000	Spade Terminal ..... (16/14 gauge-8 mm stud).....	Cosse ouverte ..... (calibre 16/14-goujon 8 mm) .....
<b>A4</b>	409 001 800	Ring Terminal ..... (16/14 gauge-10 mm stud).....	Cosse à oeillet ..... (calibre 16/14-goujon 10 mm) .....
<b>A5</b>	278 000 992	Open Barrel 1/4" (14-18 Gauge) .....	Cosse à anneau 1/4" (calibre 14-18) ..
<b>B1</b>	409 010 300	Female Terminal (18 Gauge).....	Terminal femelle (calibre 18) .....
<b>B1</b>	409 205 300	Female Terminal (18/16 gauge).....	Terminal femelle (calibre 18/16).....
<b>B1</b>	561 503 100	Female Terminal ..... (Single 14 / Double 18/18 gauge).....	Terminal femelle ..... (calibre-simple 14 / double 18/18).....
<b>N B1</b>	515 175 252	Female Terminal .....	Terminal femelle .....
<b>N B1</b>	515 175 253	Female Terminal .....	Terminal femelle .....
<b>B2</b>	409 011 400	Female Terminal (3,13/2,03 mm) .....	Terminal femelle (3,13/2,03 mm).....
<b>B2</b>	409 011 500	Female Terminal (2,40/2,03 mm) .....	Terminal femelle (2,40/2,03 mm).....
<b>B2</b>	409 205 100	Female Terminal (18/16 gauge).....	Terminal femelle (calibre 18/16).....
<b>B2</b>	561 503 200	Female Terminal ..... (Single 14 / Double 18/18 gauge).....	Terminal femelle ..... (calibre-simple 14 / double 18/18).....
<b>B2</b>	561 503 800	Female Terminal (16/14 gauge).....	Terminal femelle (calibre 16/14).....
<b>B3</b>	409 010 100	Female Terminal (18 Gauge).....	Terminal femelle (calibre 18) .....
<b>B4</b>	409 003 600	Female Terminal .....	Terminal femelle .....
<b>B5</b>	290 964 068	Female Terminal (14-18 Gauge).....	Terminal femelle (calibre 14-18) .....
<b>B6</b>	409 010 300	Female Terminal (18 Gauge).....	Terminal femelle (calibre 18) .....
<b>B7</b>	278 000 223	Female Terminal (18 Gauge).....	Terminal femelle (calibre 18) .....
<b>B8</b>	278 001 114	Female Terminal (18 Gauge).....	Terminal femelle (calibre 18) .....
<b>B9</b>	278 000 632	Female Terminal (16/18 Gauge) .....	Terminal femelle (calibre 16/18).....
<b>C1</b>	409 206 100	Male Terminal (20/18 gauge) .....	Terminal mâle (calibre 20/18) .....
<b>C1</b>	561 503 400	Male Terminal (18/16 gauge) .....	Terminal mâle (calibre 18/16) .....
<b>C1</b>	409 210 000	Male Terminal (14/18 gauge) .....	Terminal mâle (calibre 14/18) .....
<b>C2</b>	409 201 000	Male Terminal.....	Terminal mâle .....
<b>C3</b>	409 011 100	Male Terminal (14/12 Gauge).....	Terminal mâle (calibre 14/12) .....
<b>C3</b>	409 010 900	Male Terminal (14/12 Gauge).....	Terminal mâle (calibre 14/12) .....
<b>C4</b>	409 011 300	Male Terminal.....	Terminal mâle .....

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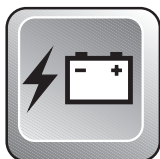


## Electrical Accessories Accessoires électrique

<b>C5</b>	278 000 230	Male Terminal (20 Gauge) .....	Terminal mâle (calibre 20) .....
<b>C6</b>	278 000 222	Male Terminal (18 Gauge) .....	Terminal mâle (calibre 18) .....
<b>C7</b>	278 000 631	Male Terminal (16/18 Gauge) .....	Terminal mâle (calibre 16/18) .....
<b>D1</b>	409 204 800	Female Connector Housing (Single) ...	Logement de raccord femelle (simple) ...
<b>D2</b>	409 010 400	Female Connector Housing (Single) ...	Logement de raccord femelle (simple) ...
<b>D3</b>	409 204 700	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ...
<b>D4</b>	409 201 300	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ...
<b>D5</b>	409 201 200	Female Connector Housing (Single) ...	Logement de raccord femelle (simple) ...
<b>D6</b>	409 208 800	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ...
<b>D7</b>	278 000 161	Female Connector Housing (Single) ...	Logement de raccord femelle (simple)
<b>D8</b>	278 000 219	Male Connector Housing (Single) .....	Logement de raccord mâle (simple) ...
<b>E1</b>	409 204 600	Female Connector Housing (Double) ..	Logement de raccord femelle (double) ..
<b>E2</b>	409 204 500	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ...
<b>E3</b>	278 001 113	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ...
<b>E4</b>	409 206 900	Male Connector Housing (Double) .....	Logement de raccord mâle (double) ...
<b>E5</b>	409 207 300	Female Connector Housing (Double) ..	Logement de raccord femelle (double)
<b>F1</b>	409 204 300	Female Connector Housing (Triple) ....	Logement de raccord femelle (triple) ..
<b>F2</b>	409 204 200	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F3</b>	409 008 500	Female Connector Housing (Triple) ....	Logement de raccord femelle (triple) ..
<b>F4</b>	409 202 700	Female Connector Housing (Triple) ....	Logement de raccord femelle (triple) ..
<b>F5</b>	409 008 600	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F6</b>	278 000 281	Female Connector Housing (Triple) ....	Logement de raccord femelle (triple) ..
<b>F6</b>	278 000 394	Female Connector Housing (Triple) ....	Logement de raccord femelle (triple) ..
<b>F7</b>	278 000 273	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F8</b>	409 207 900	Male Connector Housing (Triple) .....	Logement de raccord mâle (triple) .....
<b>F9</b>	409 207 000	Male Connector Housing (3) .....	Logement de raccord mâle (3) .....
<b>G1</b>	409 204 900	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>G2</b>	409 209 300	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G3</b>	278 000 635	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>G4</b>	278 000 739	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G5</b>	409 207 700	Male Connector Housing (4) .....	Logement de raccord mâle (4) .....
<b>G6</b>	278 000 395	Female Connector Housing (4) .....	Logement de raccord femelle (4) .....
<b>H1</b>	270 000 137	Male Connector Housing (6) .....	Logement de raccord mâle (6) .....
<b>H2</b>	572 151 500	Male Connector Housing (8) .....	Logement de raccord mâle (8) .....
<b>H3</b>	572 151 200	Female Connector Housing (8) .....	Logement de raccord femelle (8) .....
<b>H4</b>	409 209 900	Female Connector Housing (5) .....	Logement de raccord femelle (5) .....
<b>J1</b>	409 901 700	Tubing (10 mm) .....	Gaine (10 mm) .....
<b>J1</b>	409 901 800	Tubing (13 mm) .....	Gaine (13 mm) .....
<b>J1</b>	415 079 900	Tubing (10 mm) .....	Gaine (10 mm) .....

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## Electrical Accessories Accessoires électrique

<b>J1</b>	410 112 800	Tubing (12 mm x 40 mm).....	Gaine (12 mm x 40 mm) .....
<b>J1</b>	410 112 900	Tubing (Meter) .....	Gaine (mètre).....
<b>J1</b>	415 080 000	Tubing (16 mm) .....	Gaine (16 mm) .....
<b>J2</b>	410 917 200	Fuse 30 amp. ....	Fusible 30 amp. ....
<b>J3</b>	409 004 000	Fuse Holder .....	Porte-fusibles .....
<b>J4</b>	410 911 000	Resistance 30 ohms .....	Résistance 30 ohms .....
<b>J5</b>	278 001 008	Insulating Sheath (Male Terminal) .....	Étui thermique (terminal mâle) .....
<b>J6</b>	278 001 007	Insulating Sheath (Single).....	Étui thermique (simple) .....
<b>J7</b>	410 113 200	Light Relay .....	Relai de phare .....
<b>K1</b>	409 208 500	Seal Wire .....	Joint de fil .....
<b>K1</b>	409 012 300	Seal Wire .....	Joint de fil .....
<b>K1</b>	278 000 218	Seal Wire .....	Joint de fil .....
<b>K1</b>	409 208 300	Seal Wire .....	Joint de fil .....
<b>K2</b>	278 000 216	Wire Seal (Cap) .....	Joint de fil (bouchon) .....
<b>L1</b>	278 000 636	Secondary Lock (Female) .....	Barrure secondaire (femelle).....
<b>L2</b>	278 000 738	Secondary Lock (Male).....	Barrure secondaire (mâle) .....
<b>L3</b>	409 207 500	Male Lock (Double) .....	Verrou mâle (double) .....
<b>L3</b>	409 013 100	Male Lock (4).....	Verrou mâle (4) .....
<b>L3</b>	409 207 600	Male Lock (3).....	Verrou mâle (3) .....
<b>L4</b>	409 207 100	Female Lock (Double).....	Verrou femelle (double).....
<b>M1</b>	409 205 600	Clip .....	Attache .....
<b>M2</b>	414 227 300	Clip .....	Pince .....
<b>M3</b>	415 018 200	Clip .....	Pince .....


**FORMULA Z 500**
**MODELS/MODÈLES: 1388/1389/1458**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Electric starter	861 504 300	Démarrateur électrique
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Forward/reverse transmission	860 423 400	Transmission marche arrière
Grill kit (purple)	860 704 600	Ens.grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
Heated visor quick connect kit	860 702 700	Ens. raccordement pour visière chauffante
High altitude kit	861 767 300	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette
Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Mirror kit	861 749 300	Ens. rétroviseurs

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA Z 500**
**MODELS/MODÈLES: 1388/1389/1458**

Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. Avec dossier bas) (noir)
Seat, convertible	861 769 300	Siège convertible
Seat, two-up	415 081 902	Siège, deux passagers
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 900	Amortisseur HPG
Ski, steel, narrow	505 066 610	Ski acier étroit
Ski, steel, wide	505 070 082	Ski acier large
Signal light	295 500 544	Lumière de signalisation
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", 1/2" rod)	505 070 223	Lisse au carbure (6", tige de 1/2")
Ski runner (carbide) (8", 1/2" rod)	505 070 224	Lisse au carbure (8", tige de 1/2")
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 078 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 078 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 078 505 <sup>(2)</sup>	Plaque protectrice (bleue)
Skid plate (purple)	502 006 553 <sup>(2)</sup>	Plaque protectrice (mauve)
Skid plate (red)	572 078 502 <sup>(2)</sup>	Plaque protectrice (rouge)
Skid plate (yellow '98)	572 105 400 <sup>(2)</sup>	Plaque protectrice (jaune)
Slider shoe SC-10 (amethyst '98)	560 315 700	Glissière SC-10 (améthyste)

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)



**FORMULA Z 500**

**MODELS/MODÈLES: 1388/1389/1458**

Slider shoe SC-10 (black)	560 315 500	Glissière SC-10 (noire)
Slider shoe SC-10 (blue '98)	560 315 600	Glissière SC-10 (bleu)
Slider shoe SC-10 (red)	560 315 800	Glissière SC-10 (rouge)
Slider shoe SC-10 (yellow '98)	560 315 900	Glissière SC-10 (jaune)
Snowguard (yellow)	572 111 215	Garde-neige (jaune)
Steering arm, left (purple)	506 151 207	Bras de direction gauche (mauve)
Steering arm, right (purple)	506 151 208	Bras de direction droit (mauve)
Steering arm, left (yellow)	506 151 205	Bras de direction gauche (jaune)
Steering arm, right (yellow)	506 151 206	Bras de direction droit (jaune)
Steering padding (yellow)	506 151 214	Rembourrage de guidon (jaune)
Suspension kit, ACM	860 501 800	Ens. de suspension ACM
Tank bra (black)	513 032 951	Couvre-réservoir (noir)
Tie rod (yellow)	506 151 218	Barre d'accouplement (jaune)
Track 15" x 121" (1.45") 36.8 mm	861 753 500	Chenille 15" x 121" (1.45") 36.8 mm
Track 15" x 121" (1.75") 44.6 mm	570 212 900	Chenille 15" x 121" (1.75") 44.6 mm
Track extension kit SC-10	861 760 400	Ens. rallonge de chenille SC-10
Tunnel molding, rear, left (purple)	518 321 583	Enjoliveur arrière gauche (mauve)
Tunnel molding, rear, right (purple)	518 321 584	Enjoliveur arrière droit (mauve)
Tunnel molding, rear, left (yellow)	518 321 585	Enjoliveur arrière gauche (jaune)
Tunnel molding, rear, right (yellow)	518 321 586	Enjoliveur arrière droit (jaune)
Windshield (high)	414 939 100	Pare-brise haut
Windshield (medium)	415 050 500	Pare-brise moyen
Windshield (low) for quick installation	415 127 516	Pare-brise pour changement rapide
Windshield quick installation kit	415 127 517	Ens. fixation rapide pour pare-brise

Note: (1) Tongue type hitch required / Attelage type languette requis  
 Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
 Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA Z 583**
**MODELS/MODÈLES: 1391/1392**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Electric starter	861 504 300	Démarrreur électrique
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Forward/reverse transmission	860 423 300	Transmission marche arrière
Grill kit (purple)	860 704 600	Ens. grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
Heated visor quick connect kit	860 702 700	Ens. raccordement pour visière chauffante
High altitude kit	861 767 200	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette
Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Mirror kit	861 749 300	Ens. rétroviseurs

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 7703 00)


**FORMULA Z 583**
**MODELS/MODÈLES: 1391/1392**

Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Quick adjustment kit (rear susp.)	861 765 500	Ens. d'ajustement rapide (susp. arrière)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. avec dossier bas) (noir)
Seat, convertible	861 769 300	Siège convertible
Seat, two-up	415 081 902	Siège, deux passagers
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 900	Amortisseur HPG
Signal light	295 500 544	Lumière de signalisation
Ski, steel, narrow	505 066 610	Ski acier, étroit
Ski, steel, wide	505 070 082	Ski acier, large
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", 1/2" rod)	505 070 223	Lisse au carbure (6", tige de 1/2")
Ski runner (carbide) (8", 1/2" rod)	505 070 224	Lisse au carbure (8", tige de 1/2")
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 078 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 078 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 078 505 <sup>(2)</sup>	Plaque protectrice (bleue)
Skid plate (purple)	502 006 553 <sup>(2)</sup>	Plaque protectrice (mauve)
Skid plate (red)	572 078 502 <sup>(2)</sup>	Plaque protectrice (rouge)
Skid plate (yellow '98)	572 105 400 <sup>(2)</sup>	Plaque protectrice (jaune)

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)

**FORMULA Z 583****MODELS/MODÈLES: 1391/1392**

Slider shoe SC-10 (amethyst '98)	560 315 700	Glissière SC-10 (améthyste)
Slider shoe SC-10 (black)	560 315 500	Glissière SC-10 (noire)
Slider shoe SC-10 (blue '98)	560 315 600	Glissière SC-10 (bleu)
Slider shoe SC-10 (red)	560 315 800	Glissière SC-10 (rouge)
Slider shoe SC-10 (yellow '98)	560 315 900	Glissière SC-10 (jaune)
Snowguard (yellow)	572 111 215	Garde-neige (jaune)
Steering arm, left (purple)	506 151 207	Bras de direction gauche (mauve)
Steering arm, right (purple)	506 151 208	Bras de direction droit (mauve)
Steering arm, left (yellow)	506 151 205	Bras de direction gauche (jaune)
Steering arm, right (yellow)	506 151 206	Bras de direction droit (jaune)
Steering padding (yellow)	506 151 214	Rembourrage de guidon (jaune)
Tank bra (black)	513 032 951	Couvre-réservoir (noir)
Tie rod (yellow)	506 151 218	Barre d'accouplement (jaune)
Track 15" x 121" (1.45") 36.8 mm	861 753 500	Chenille 15" x 121" (1.45") 36.8 mm
Track 15" x 121" (1.75") 44.6 mm	570 212 900	Chenille 15" x 121" (1.75") 44.6 mm
Track extension kit SC-10	861 760 400	Ens. rallonge de chenille SC-10
Tunnel molding, rear, left (purple)	518 321 583	Enjoliveur arrière gauche (mauve)
Tunnel molding, rear, right (purple)	518 321 584	Enjoliveur arrière droit (mauve)
Tunnel molding, rear, left (yellow)	518 321 585	Enjoliveur arrière gauche (jaune)
Tunnel molding, rear, right (yellow)	518 321 586	Enjoliveur arrière droit (jaune)
Windshield (high)	414 939 100	Pare-brise haut
Windshield (medium)	415 050 500	Pare-brise moyen
Windshield (low) for quick installation	415 127 516	Pare-brise bas pour changement rapide
Windshield quick installation kit	415 127 517	Ens. fixation rapide pour pare-brise

Note: (1) Tongue type hitch required / Attelage type languette requis  
Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)




**FORMULA Z 670**
**MODELS/MODÈLES: 1393/1394/1395**

Backrest (adjustable) (S)	861 758 700	Dossier ajustable (S)
Backrest (Touring)	861 760 300	Dossier (Touring)
Backrest adjustment kit (Touring)	861 755 300	Ens. réglage pour dossier (Touring)
Bumper, front (purple)	572 111 204	Pare-chocs avant (mauve)
Bumper, front (yellow)	572 111 205	Pare-chocs avant (jaune)
Bumper, rear (red)	572 111 202	Pare-chocs arrière (rouge)
Bumper, rear (yellow)	572 111 203	Pare-chocs arrière (jaune)
Bumper, rear (purple)	572 111 207	Pare-chocs arrière (mauve)
Compass	415 098 900	Boussole
Decal, checkered (red)	860 702 000	Décalque, damier (rouge)
Decal, checkered (yellow)	860 702 100	Décalque, damier (jaune)
Electric starter	861 504 300	Démarrateur électrique
Engine heater kit	861 203 400	Ens. chauffe-moteur
Footwell pad (black)	860 702 300	Tapis marche-pieds (noir)
Footwell pad (red)	860 702 400	Tapis marche-pieds (rouge)
Forward/reverse transmission	860 423 300	Transmission marche arrière
Grill kit (purple)	860 704 600	Ens. grilles (mauve)
Grill kit (yellow)	860 704 000	Ens. grilles (jaune)
Grill kit, adjustable (black)	861 765 600	Ens. grilles ajustables (noir)
Handle, flex ski (yellow)	860 501 600	Ens. poignée, ski flex (jaune)
Handle, flex ski (red)	860 501 700	Ens. poignée, ski flex (rouge)
Handlebar grip (red)	860 704 300	Ens. gaine de poignée (rouge)
Handlebar grip (yellow)	860 704 400	Ens. gaine de poignée (jaune)
Handlebar grip (purple)	860 704 500	Ens. gaine de poignée (mauve)
Heated visor quick connect kit	860 702 700	Ens. raccordement pour visière chauffante
High altitude kit	861 767 100	Ensemble haute altitude
Hitch (type hook)	861 722 500 <sup>(1)</sup>	Attelage type crochet
Hitch (type tongue)	861 769 600	Attelage type languette
Hourmeter	861 748 200	Compteur horaire
Light stick	295 500 595	Bâton lumineux
Luggage rack, optional backrest	414 718 200	Porte-bagages, dossier optionel
Mirror kit	861 749 300	Ens. rétroviseurs

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)


**FORMULA Z 670**
**MODELS/MODÈLES: 1393/1394/1395**

Non-skid strip kit (black)	861 765 200	Ens. plaques antidérapantes (noir)
Non skid strip kit (red)	860 703 300	Ens. plaques antidérapantes (rouge)
Non skid strip kit (yellow)	860 703 400	Ens. plaques antidérapantes (jaune)
Non skid strip kit (purple)	860 704 900	Ens. plaques antidérapantes (mauve)
Passenger footrest kit	861 752 800	Ens. repose-pieds
Passenger footrest kit (GT)	861 758 300	Ens. repose-pieds (GT)
Reel lamp	861 765 700	Lampe à bobine
Rewind handle (red)	572 111 208	Poignée démarreur (rouge)
Rewind handle (yellow)	572 111 209	Poignée démarreur (jaune)
Seat (2 pass. with low back) (black)	510 003 627	Siège (2 pass. avec dossier bas) (noir)
Seat, two-up	415 081 902	Siège, 2 passagers
Seat, convertible	861 769 300	Siège convertible
Seat cover (yellow / purple)	415 127 507	Housse de siège (jaune / mauve)
Seat cover (yellow / black)	415 127 508	Housse de siège (jaune / noire)
Shock, gas, HPG	860 304 800	Amortisseur HPG
Signal light	295 500 544	Lumière de signalisation
Ski, steel, narrow	505 066 610	Ski acier, étroit
Ski, steel, wide	505 070 082	Ski acier, large
Ski runner (flex)	505 069 300	Lisse (flex)
Ski runner (carbide) (6", 1/2" rod)	505 070 223	Lisse au carbure (6", tige de 1/2")
Ski runner (carbide) (8", 1/2" rod)	505 070 224	Lisse au carbure (8", tige de 1/2")
Ski sole Flex (plastic) (amethyst '98)	505 070 242	Semelle de ski Flex (plastique) (améthyste)
Ski sole Flex (plastic) (blue '98)	505 070 243	Semelle de ski Flex (plastique) (bleue)
Ski sole Flex (plastic) (red)	505 070 244	Semelle de ski Flex (plastique) (rouge)
Ski sole Flex (plastic) (yellow '98)	505 070 245	Semelle de ski Flex (plastique) (jaune)
Skid plate (amethyst '98)	572 078 506 <sup>(2)</sup>	Plaque protectrice (améthyste)
Skid plate (black)	572 078 500 <sup>(2)</sup>	Plaque protectrice (noir)
Skid plate (blue '98)	572 078 505 <sup>(2)</sup>	Plaque protectrice (bleue)
Skid plate (purple)	502 006 553 <sup>(2)</sup>	Plaque protectrice (mauve)
Skid plate (red)	572 078 502 <sup>(2)</sup>	Plaque protectrice (rouge)
Skid plate (yellow '98)	572 105 400 <sup>(2)</sup>	Plaque protectrice (jaune)

Note: (1) Tongue type hitch required / Attelage type languette requis

Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)



**FORMULA Z 670**

**MODELS/MODÈLES: 1393/1394/1395**

Snowguard (yellow)	572 111 215	Garde-neige (jaune)
Steering arm, left (purple)	506 151 207	Bras de direction gauche (mauve)
Steering arm, right (purple)	506 151 208	Bras de direction droit (mauve)
Steering arm, left (yellow)	506 151 205	Bras de direction gauche (jaune)
Steering arm, right (yellow)	506 151 206	Bras de direction droit (jaune)
Steering padding (yellow)	506 151 214	Remboufrage de guidon (jaune)
Tank bra (black)	513 032 951	Couvre-réservoir (noir)
Tie rod (yellow)	506 151 218	Barre d'accouplement (jaune)
Track 15" x 121" (0.88") 22.4 mm	570 212 300	Chenille 15" x 121" (0.88") 22.4 mm
Tunnel molding, rear, left (purple)	518 321 583	Enjoliveur arrière gauche (mauve)
Tunnel molding, rear, right (purple)	518 321 584	Enjoliveur arrière droit (mauve)
Tunnel molding, rear, left (yellow)	518 321 585	Enjoliveur arrière gauche (jaune)
Tunnel molding, rear, right (yellow)	518 321 586	Enjoliveur arrière droit (jaune)
Windshield (high)	414 939 100	Pare-brise haut
Windshield (medium)	415 050 500	Pare-brise moyen
Windshield (low) for quick installation	415 127 516	Pare-brise bas pour changement rapide
Windshield quick installation kit	415 127 517	Ens. fixation rapide pour pare-brise

Note: (1) Tongue type hitch required / Attelage type languette requis  
 Note: (2) Skid plate fasteners kit required (P/N 861 764 600) / Ens. d'attaches requis (N/P 861 764 600)  
 Or rivet skid plate fastener kit (P/N 861 770 300) / Ens. d'attaches rivet (N/P 861 770 300)



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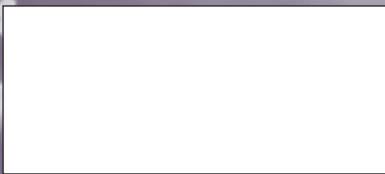
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