

# ski-doo®

## PARTS CATALOG

CATALOGUE DE  
**PIECES**

2000

484 400 079

**FORMULA Z**  
600 / 700

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## PARTS CATALOG

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## CATALOGUE DE PIÈCES

2000

# FORMULA Z 600 FORMULA Z 700

### ◆ WARNING

**For user safety, Rotax engines designed for snowmobiles must not be used to power products other than Ski-Doo snowmobiles.**

Bombardier Inc. and its subsidiaries denies any responsibility for any usage other than the one prescribed.  
Dealers that do not follow this practice may be financially liable should injury occur.  
Bombardier Inc. reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring obligation.

### ◆ AVERTISSEMENT

**Pour la sécurité des utilisateurs, les moteurs Rotax conçus pour les motoneiges ne doivent pas être utilisés pour des fins autres que de faire fonctionner les motoneiges Ski-Doo.**

Bombardier Inc. et ses filiales se dégagent de toute responsabilité pouvant découler des utilisations autres que celle prescrite.  
Les concessionnaires qui ne se conforment pas à cet avis peuvent être tenus responsables financièrement advenant des blessures.  
Bombardier Inc. se réserve le droit d'effectuer des changements dans le dessin et les caractéristiques de ses véhicules et/ou d'y effectuer des apports ou des améliorations, cela sans s'engager d'aucune façon à effectuer lesdites opérations sur les véhicules déjà fabriqués.

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## PARTS CATALOG

The illustrations figuring in this parts catalog show typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown. However, they represent parts which have the same or similar function.

### SYMBOLS USED IN THIS CATALOG

- @ In «Quantity» column means «Use as Required».
- Opt In «Quantity» column means «Optional».
- N In «Numerical» column means «New Parts».
- XXX — Parts marked with «XXX» are not available as spare parts.
- A **bold** description indicates that several parts are included in this item.
- Parts identified with an «P», an «E» or a «C» indicate they are part of the «P», «E» or «C» **Gasket Set**.

| Ski-Doo Model<br>Modèle Ski-Doo | Vehicle Codification<br>Code du véhicule<br>CAN / U.S. / Europe | Rotax Engine Type<br>Type de moteur Rotax | Mikuni Carburetor(s)<br>Carburateur(s) Mikuni |
|---------------------------------|---|---|---|
| <b>FORMULA Z 600</b>            | <b>1651 / 1652 / N/A</b>  | <b>«593» (400 509 717)</b>                | <b>403 138 614</b>                            |
| <b>FORMULA Z 700</b>            | <b>1553 / 1554 / N/A</b>  | <b>«693» (400 604 018)</b>                | <b>403 138 588</b>                            |



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## CATALOGUE DE PIÈCES

Les illustrations contenues dans ce catalogue indiquent la disposition des pièces les unes par rapport aux autres. Il est donc possible qu'elles ne rendent pas compte de la forme exacte de ces pièces ainsi que de leurs détails de fabrication. Ces illustrations ont pour but d'identifier des pièces qui remplissent la même fonction ou une fonction identique.

### SYMBOLES UTILISÉS DANS CE CATALOGUE

- @ Dans la colonne «Quantité» signifie «Au besoin».
- Opt Dans la colonne «Quantité» signifie «En option».
- N Dans la colonne «Numérique» signifie «Nouvelle pièce».
- XXX — Les articles marqués d'un «XXX» ne sont pas disponibles comme pièces de remplacement.
- Une description en caractère **gras** signifie qu'il y a plus d'une pièce dans cet item.
- Les pièces identifiées d'un «P», d'un «E» ou d'un «C» indiquent qu'elles font parties de l'**ensemble de joint d'étanchéité** «P», «E» ou «C» correspondant.

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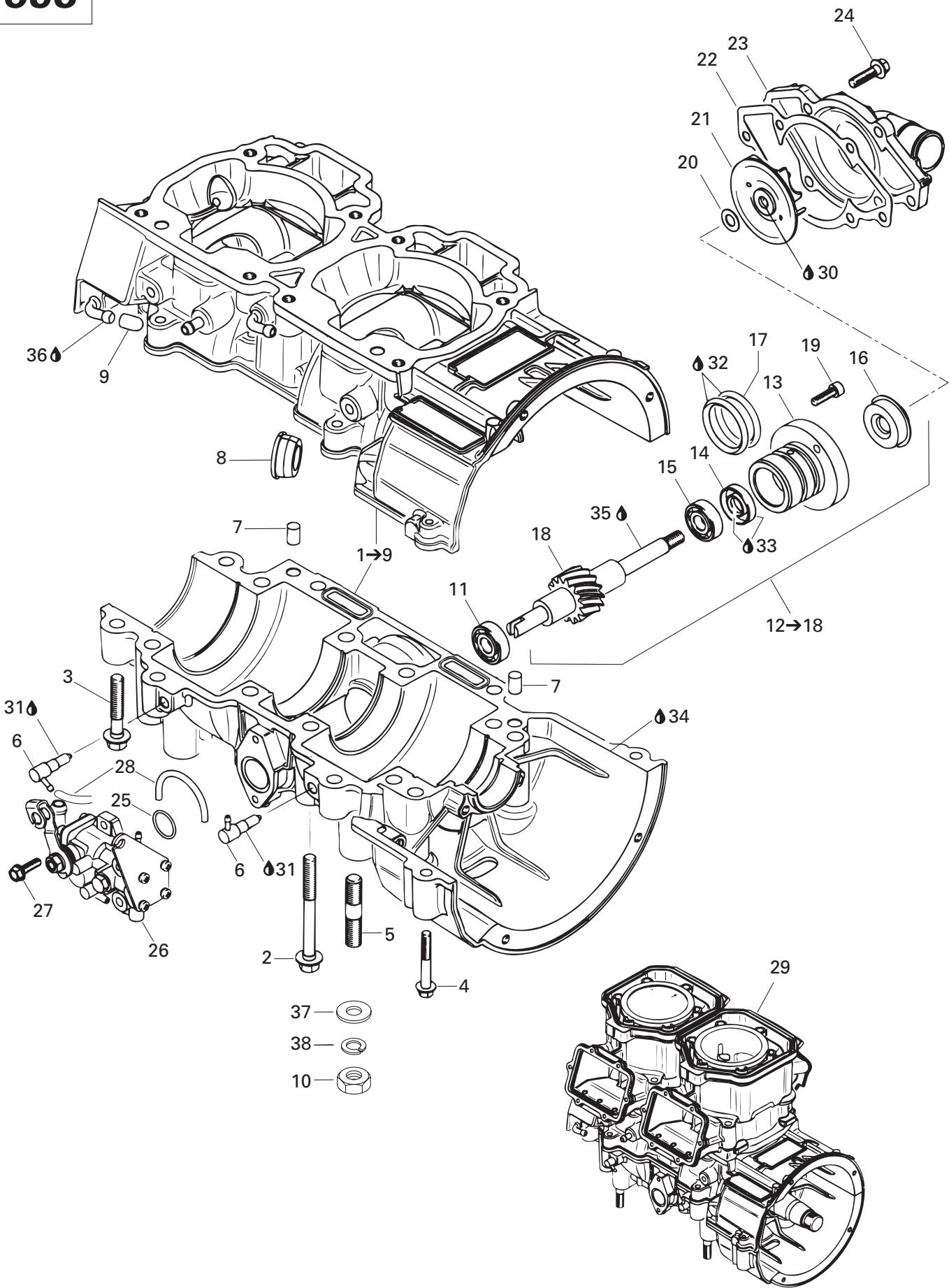
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**ENGINE/  
MOTEUR**

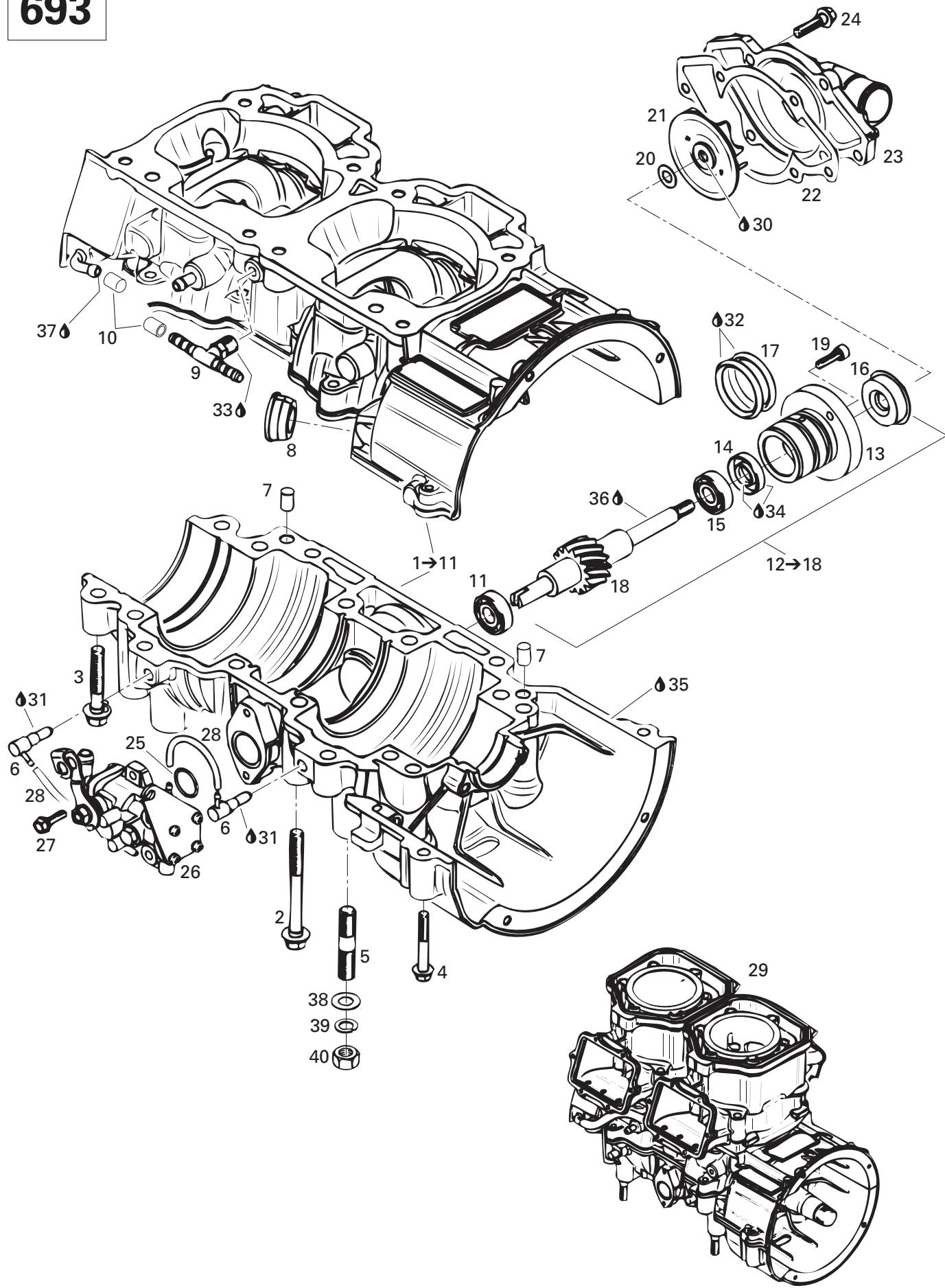
 CRANKCASE, WATER PUMP AND OIL PUMP  
 CARTER, POMPE À EAU ET POMPE À HUILE

FORMULA Z 700

FORMULA Z 600

|              |             |                                     |  |    |   |
|--------------|-------------|-------------------------------------|--|----|---|
| <b>N 1→9</b> | 420 888 208 | <b>Crankcase Ass'y</b>              | <b>Carter ass.</b>                     | 1  | - |
| <b>N 2</b>   | 420 640 831 | Hex. Collar Screw M8 x 75 .....     | Vis hex. à épaulement M8 x 75 .....    | 10 | - |
| <b>N 3</b>   | 420 640 436 | Hex. Collar Screw M8 x 45 .....     | Vis hex. à épaulement M8 x 45 .....    | 6  | - |
| <b>4</b>     | 420 640 311 | Hex. Collar Screw M6 x 45 .....     | Vis hex. à épaulement M6 x 45 .....    | 2  | - |
| <b>N 5</b>   | 420 941 644 | Stud M10 x 23 .....                 | Goujon M10 x 23 .....                  | 4  | - |
| <b>6</b>     | 420 956 510 | Check Valve .....                   | Soupape de retenue .....               | 2  | - |
| <b>7</b>     | 420 632 010 | Dowel Pin .....                     | Goujon d'assemblage .....              | 2  | - |
| <b>8</b>     | 420 860 965 | Cable Grommet .....                 | Passe-câble .....                      | 1  | - |
| <b>9</b>     | 420 960 770 | Cap .....                           | Bouchon .....                          | 1  | - |
| <b>N 10</b>  | 232 006 414 | Hex. Nut M10 .....                  | Écrou hex. M10 .....                   | 4  | - |
| <b>11</b>    | 420 232 100 | Ball Bearing .....                  | Roulement à billes .....               | 1  | - |
| <b>12→18</b> | 420 837 421 | <b>Water Pump/Oil Pump Ass'y</b>    | <b>Pompe à eau/huile ass.</b>          | 1  | - |
| <b>13</b>    | — XXX —     | Step Collar .....                   | Collet .....                           | 1  | - |
| <b>14</b>    | 420 230 195 | Oil Seal .....                      | Anneau étanche .....                   | 1  | - |
| <b>15</b>    | 420 232 100 | Ball Bearing .....                  | Roulement à billes .....               | 1  | - |
| <b>16</b>    | 420 650 370 | Oil Seal .....                      | Anneau étanche .....                   | 1  | - |
| <b>17</b>    | 420 950 890 | O-Ring .....                        | Joint torique .....                    | 2  | - |
| <b>18</b>    | — XXX —     | Water Pump/Oil Pump Shaft .....     | Arbre pompe à eau/huile .....          | 1  | - |
| <b>19</b>    | 420 840 511 | Socket Head Screw M5 x 16 .....     | Vis creuse à 6 pans M5 x 16 .....      | 2  | - |
| <b>20</b>    | 420 227 945 | Washer .....                        | Rondelle .....                         | 1  | - |
| <b>21</b>    | 420 222 505 | Water Impeller .....                | Turbine à eau .....                    | 1  | - |
| <b>22</b>    | 420 931 810 | Gasket .....                        | Joint .....                            | 1  | - |
| <b>23</b>    | 420 922 630 | Water Pump Housing .....            | Logement pompe à eau .....             | 1  | - |
| <b>24</b>    | 420 240 031 | Hex. Screw M6 x 25 .....            | Vis hex. M6 x 25 .....                 | 6  | - |
| <b>25</b>    | 420 230 400 | O-Ring .....                        | Joint torique .....                    | 1  | - |
| <b>26</b>    | 420 888 260 | Oil Pump Ass'y .....                | Pompe à huile ass..                    | 1  | - |
| <b>27</b>    | 420 941 925 | Screw M5 x 16 .....                 | Vis M5 x 16 .....                      | 2  | - |
| <b>28</b>    | 414 413 800 | Oil Line .....                      | Conduit d'huile .....                  | @  | - |
| <b>N 29</b>  | 420 059 302 | <b>Short Block Ass'y</b>            | <b>Ens. carter/cylindre ass.</b>       | @  | - |
| <b>30</b>    | 293 800 060 | Loctite 243, 10 ml .....            | Loctite 243, 10 ml .....               | @  | - |
| <b>31</b>    | 413 711 400 | Loctite 648, 10 ml .....            | Loctite 648, 10 ml .....               | @  | - |
| <b>32</b>    | 413 707 000 | Molykote 111 .....                  | Molykote 111 .....                     | @  | - |
| <b>33</b>    | 420 899 271 | Petamo Grease, GHY133N, 400 g ..... | Graisse Petamo, GHY133N, 400 g .....   | @  | - |
| <b>N 34</b>  | 420 297 906 | Sealing Compound, 30 ml .....       | Composé étanche, 30 ml .....           | @  | - |
| <b>35</b>    | 413 802 900 | Injection Oil (12 x 1 Liter) .....  | Huile à injection (12 x 1 litre) ..... | @  | - |
| <b>36</b>    | 293 550 021 | Isoflex Grease, 45 g .....          | Graisse Isoflex, 45 g .....            | @  | - |
| <b>37</b>    | 234 001 410 | Flat Washer 10 mm .....             | Rondelle plate 10 mm .....             | 4  | - |
| <b>38</b>    | 234 100 602 | Lock Spring Washer 10 mm .....      | Rondelle-frein cintrée 10 mm .....     | 4  | - |

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**ENGINE/  
MOTEUR**

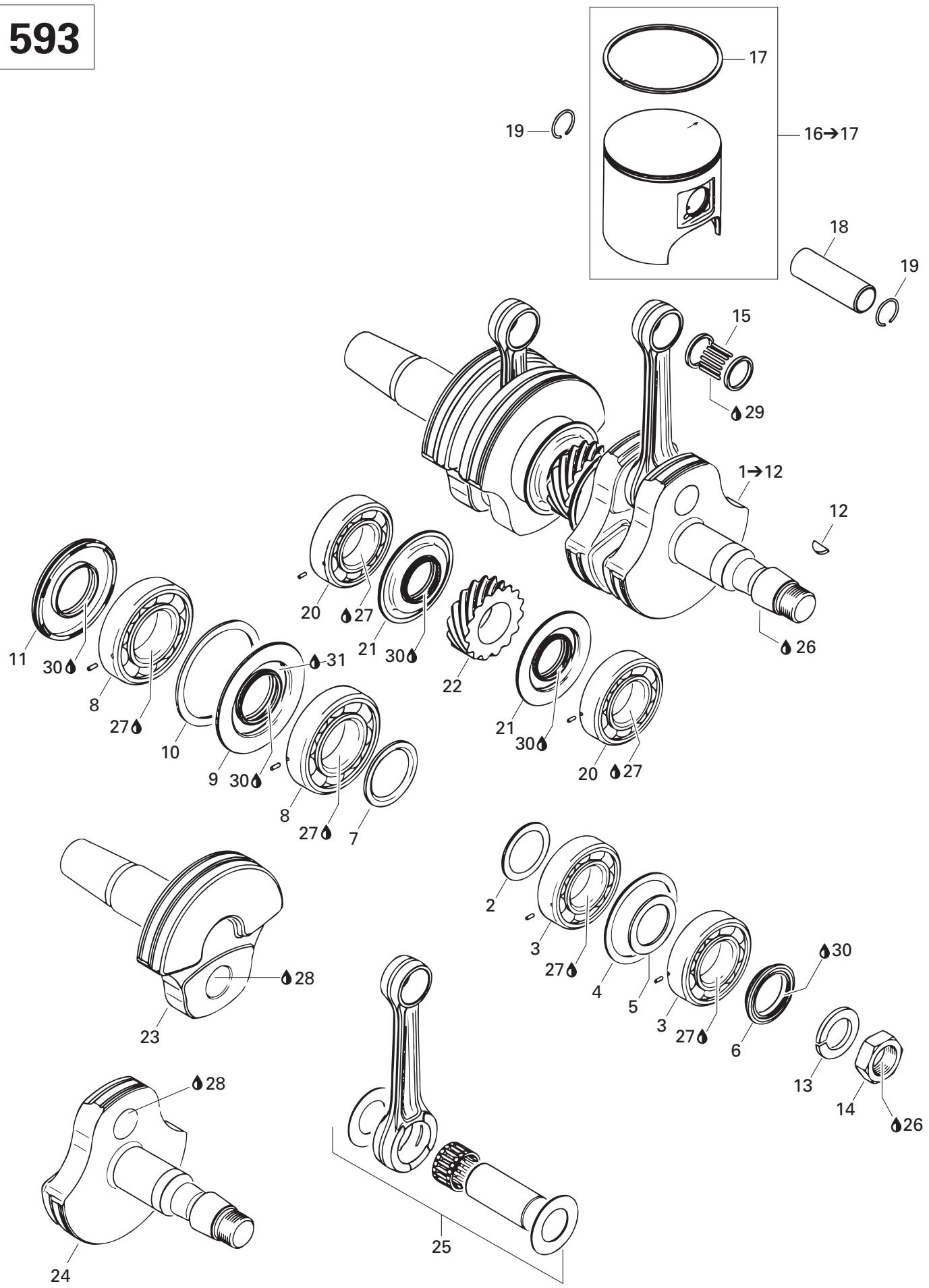
 CRANKCASE, WATER PUMP AND OIL PUMP  
 CARTER, POMPE À EAU ET POMPE À HUILE

FORMULA Z 700

FORMULA Z 600

|              |             |                                     |  |   |    |
|--------------|-------------|-------------------------------------|--|---|----|
| <b>1→11</b>  | 420 888 272 | <b>Crankcase Ass'y</b>              | <b>Carter moteur ass.</b>              | — | 1  |
| <b>2</b>     | 420 841 316 | Hex. Collar Screw M8 x 75 .....     | Vis hex. à épaulement M8 x 75 .....    | — | 10 |
| <b>3</b>     | 420 940 636 | Hex. Collar Screw M8 x 45 .....     | Vis hex. à épaulement M8 x 45 .....    | — | 6  |
| <b>4</b>     | 420 640 311 | Hex. Collar Screw M6 x 45 .....     | Vis hex. à épaulement M6 x 45 .....    | — | 2  |
| <b>N 5</b>   | 420 941 644 | Stud M10 x 23 .....                 | Goujon M10 x 23 .....                  | — | 4  |
| <b>6</b>     | 420 956 510 | Check Valve .....                   | Soupape de retenue .....               | — | 2  |
| <b>7</b>     | 420 632 010 | Dowel Pin .....                     | Goujon d'assemblage .....              | — | 2  |
| <b>8</b>     | 420 860 965 | Cable Grommet .....                 | Passe-câble .....                      | — | 1  |
| <b>9</b>     | 420 874 360 | T-Fitting .....                     | Raccord en T .....                     | — | 1  |
| <b>10</b>    | 420 960 770 | Cap .....                           | Bouchon .....                          | — | 2  |
| <b>11</b>    | 420 232 100 | Ball Bearing .....                  | Roulement à billes .....               | — | 1  |
| <b>12→18</b> | 420 837 421 | <b>Water Pump/Oil Pump Ass'y</b>    | <b>Pompe à eau/huile ass.</b>          | — | 1  |
| <b>13</b>    | — XXX —     | Step Collar .....                   | Collet .....                           | — | 1  |
| <b>14</b>    | 420 230 195 | Oil Seal .....                      | Anneau étanche .....                   | — | 1  |
| <b>15</b>    | 420 232 100 | Ball Bearing .....                  | Roulement à billes .....               | — | 1  |
| <b>16</b>    | 420 650 370 | Oil Seal .....                      | Anneau étanche .....                   | — | 1  |
| <b>17</b>    | 420 950 890 | O-Ring .....                        | Joint torique .....                    | — | 2  |
| <b>18</b>    | — XXX —     | Water Pump/Oil Pump Shaft .....     | Arbre pompe à eau/huile .....          | — | 1  |
| <b>19</b>    | 420 840 511 | Socket Head Screw M5 x 16 .....     | Vis Allen M5 x 16 .....                | — | 2  |
| <b>20</b>    | 420 227 945 | Washer .....                        | Rondelle .....                         | — | 1  |
| <b>21</b>    | 420 222 505 | Water Impeller .....                | Turbine à eau .....                    | — | 1  |
| <b>22</b>    | 420 931 810 | Gasket .....                        | Joint .....                            | — | 1  |
| <b>23</b>    | 420 922 630 | Water Pump Housing .....            | Logement pompe à eau .....             | — | 1  |
| <b>24</b>    | 420 240 031 | Hex. Screw M6 x 25 .....            | Vis hex. M6 x 25 .....                 | — | 6  |
| <b>25</b>    | 420 230 400 | O-Ring .....                        | Joint torique .....                    | — | 1  |
| <b>26</b>    | 420 888 265 | Oil Pump Ass'y .....                | Pompe à huile ass. .....               | — | 1  |
| <b>27</b>    | 420 941 925 | Screw M5 x 16 .....                 | Vis M5 x 16 .....                      | — | 2  |
| <b>28</b>    | 414 413 800 | Oil Line .....                      | Conduit d'huile .....                  | — | @  |
| <b>N 29</b>  | 420 069 302 | <b>Short Block Ass'y</b>            | <b>Ens. carter/cylindre ass.</b>       | — | @  |
| <b>30</b>    | 293 800 060 | Loctite 243, 10 ml .....            | Loctite 243, 10 ml .....               | — | @  |
| <b>31</b>    | 413 711 400 | Loctite 648, 10 ml .....            | Loctite 648, 10 ml .....               | — | @  |
| <b>32</b>    | 413 707 000 | Molykote 111 .....                  | Molykote 111 .....                     | — | @  |
| <b>33</b>    | — XXX —     | Sikaflex 255, 310 ml .....          | Sikaflex 255, 310 ml .....             | — | @  |
| <b>34</b>    | 420 899 271 | Petamo Grease, GHY133N, 400 g ..... | Graisse Petamo, GHY133N, 400 g .....   | — | @  |
| <b>35</b>    | 420 297 905 | Sealing Compound 2290, 310 ml ..... | Composé étanche 2290, 310 ml .....     | — | @  |
| <b>36</b>    | 413 802 900 | Injection Oil (12 x 1 liter) .....  | Huile à injection (12 x 1 litre) ..... | — | @  |
| <b>37</b>    | 293 550 021 | Isoflex Grease, 45 g .....          | Graisse Isoflex, 45 g .....            | — | @  |
| <b>38</b>    | 234 001 410 | Flat Washer 10 mm .....             | Rondelle plate 10 mm .....             | — | 4  |
| <b>39</b>    | 234 100 602 | Lock Spring Washer 10 mm .....      | Rondelle-frein cintrée 10 mm .....     | — | 4  |
| <b>40</b>    | 232 006 414 | Hex. Nut M10 .....                  | Écrou hex. M10 .....                   | — | 4  |

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## ENGINE/ MOTEUR

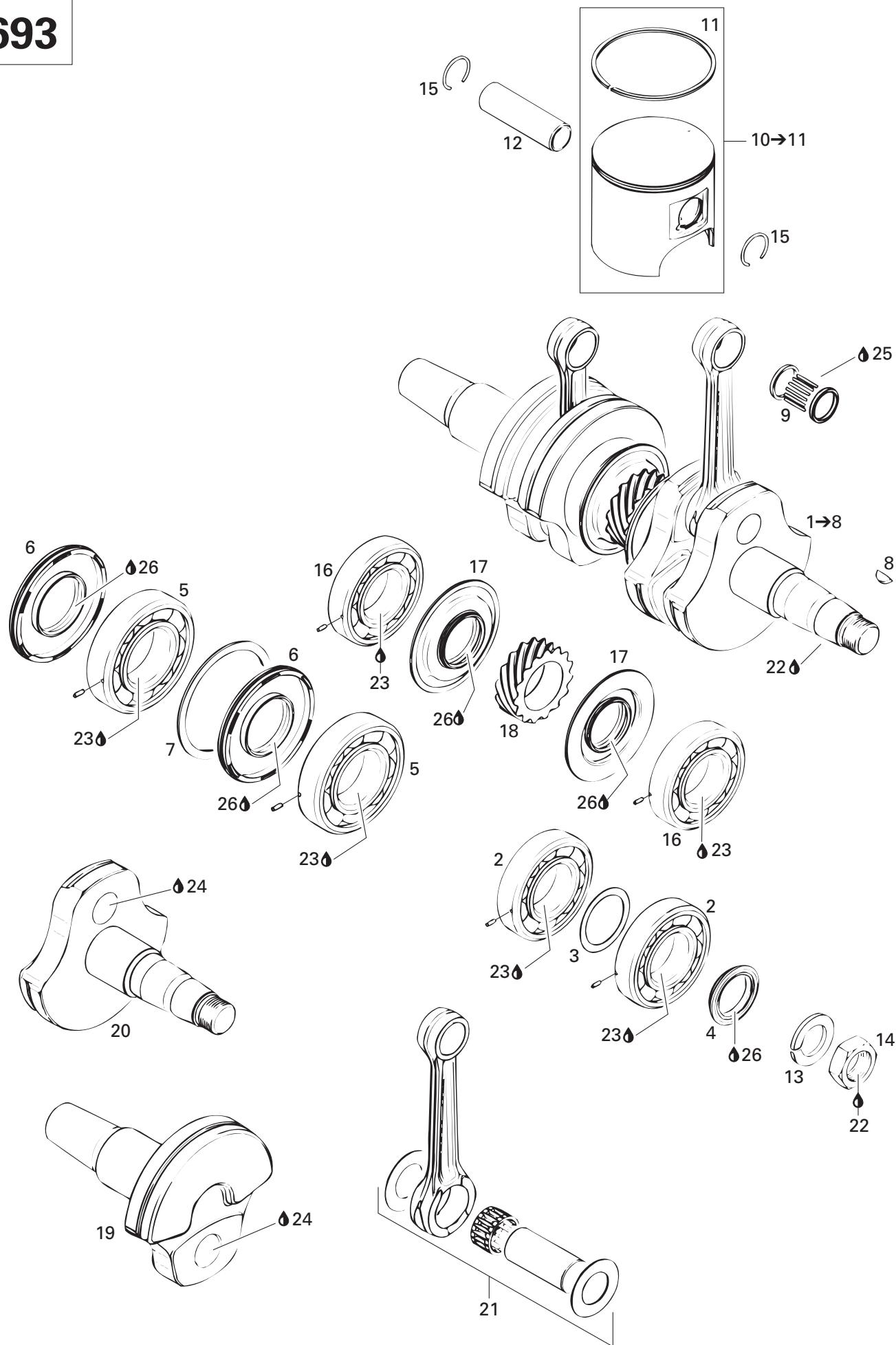
### CRANKSHAFT AND PISTONS VILEBREQUIN ET PISTONS

FORMULA Z 700

FORMULA Z 600

|               |             |  |   |     |   |
|---------------|-------------|--|---|-----|---|
| <b>N 1→12</b> | 420 888 252 | <i>Crankshaft Ass'y</i> .....                        | <i>Vilebrequin ass.</i> .....                       | 1   | - |
| <b>2</b>      | 420 827 445 | Distance Ring .....                                  | Bague d'écartement .....                            | 1   | - |
| <b>3</b>      | 420 832 590 | Ball Bearing 6206 .....                              | Roulement à billes 6206 .....                       | 2   | - |
| <b>4</b>      | 420 827 050 | Retaining Disk .....                                 | Disque de retenue .....                             | 1   | - |
| <b>5</b>      | 420 427 684 | Adjustment Washer .....                              | Rondelle d'ajustement .....                         | 1   | - |
| <b>6</b>      | 420 931 790 | Oil Seal .....                                       | Anneau étanche .....                                | 1   | - |
| <b>7</b>      | 420 827 760 | Distance Ring .....                                  | Bague d'écartement .....                            | 1   | - |
| <b>8</b>      | 420 832 575 | Ball Bearing 6207 .....                              | Roulement à billes 6207 .....                       | 2   | - |
| <b>N 9</b>    | 420 931 455 | Oil Seal .....                                       | Anneau étanche .....                                | 1   | - |
| <b>10</b>     | 420 927 710 | Retaining Disk .....                                 | Disque de retenue .....                             | 1   | - |
| <b>11</b>     | 420 831 950 | Oil Seal .....                                       | Anneau étanche .....                                | 1   | - |
| <b>12</b>     | 420 246 015 | Woodfuff Key .....                                   | Clavette .....                                      | 1   | - |
| <b>13</b>     | 420 945 759 | Lock Washer 22 mm .....                              | Rondelle-frein 22 mm .....                          | 1   | - |
| <b>14</b>     | 420 842 230 | Hex. Nut M22 .....                                   | Écrou hex. M22 .....                                | 1   | - |
| <b>15</b>     | 420 832 425 | Needle Bearing .....                                 | Roulement à aiguilles .....                         | 2   | - |
| <b>16→17</b>  | 420 886 687 | <i>Piston Ass'y (1 Ring 75.88 mm)</i> .....          | <i>Piston ass. (1 segment 75.88 mm)</i> ....        | 2   | - |
|               | 420 886 688 | <i>Oversize Piston Ass'y (1 Ring 76.16 mm)</i> ..... | <i>Piston ass. surdi. (1 segment 76.16 mm)</i> .... | Opt | - |
| <b>17</b>     | 420 815 150 | Semi-Trapez Ring 76 mm .....                         | Segment semi-trapézoïdal 76 mm .....                | 2   | - |
|               | 420 815 151 | Oversize Semi-Trapez Ring 76.25 mm ...               | Segment semi-trapézoïdal surdi. 76.25 mm .          | Opt | - |
| <b>18</b>     | 420 916 410 | Gudgeon Pin .....                                    | Axe de piston .....                                 | 2   | - |
| <b>19</b>     | 420 845 102 | Piston Circlip .....                                 | Circlip de piston .....                             | 4   | - |
| <b>20</b>     | 420 832 590 | Ball Bearing 6206 .....                              | Roulement à billes 6206 .....                       | 2   | - |
| <b>N 21</b>   | 420 931 940 | Oil Seal .....                                       | Anneau étanche .....                                | 2   | - |
| <b>22</b>     | 420 834 350 | Central Gear 15 Teeth .....                          | Engrenage central 15 dents .....                    | 1   | - |
| <b>23</b>     | 420 818 664 | Crankshaft (PTO side) .....                          | Vilebrequin (côté PDM) .....                        | 1   | - |
| <b>N 24</b>   | 420 818 693 | Crankshaft (MAG side) .....                          | Vilebrequin (côté MAG) .....                        | 1   | - |
| <b>25</b>     | 420 888 253 | <i>Rod Repair Kit (MAG side)</i> .....               | <i>Ens. tige réparation (côté MAG)</i> .....        | 1   | - |
|               | 420 888 254 | <i>Rod Repair Kit (PTO side)</i> .....               | <i>Ens. tige réparation (côté PDM)</i> .....        | 1   | - |
| <b>26</b>     | 293 800 060 | Loctite 243, 10 ml .....                             | Loctite 243, 10 ml .....                            | @   | - |
| <b>27</b>     | 293 800 023 | Loctite 767, Antiseize Lubricant, 454 g ....         | Loctite 767, lubrifiant antigrippage, 454 g         | @   | - |
| <b>28</b>     | 413 711 400 | Loctite 648, 10 ml .....                             | Loctite 648, 10 ml .....                            | @   | - |
| <b>29</b>     | 413 802 900 | Injection Oil (12 x 1 Liter) .....                   | Huile à injection (12 x 1 litre) .....              | @   | - |
| <b>30</b>     | 420 899 271 | Petamo Grease, GHY133N, 400 g .....                  | Graisse Petamo, GHY133N, 400 g .....                | @   | - |
| <b>31</b>     | 293 550 021 | Isoflex Grease, 45 g .....                           | Graisse Isoflex, 45 g .....                         | @   | - |

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## ENGINE/ MOTEUR

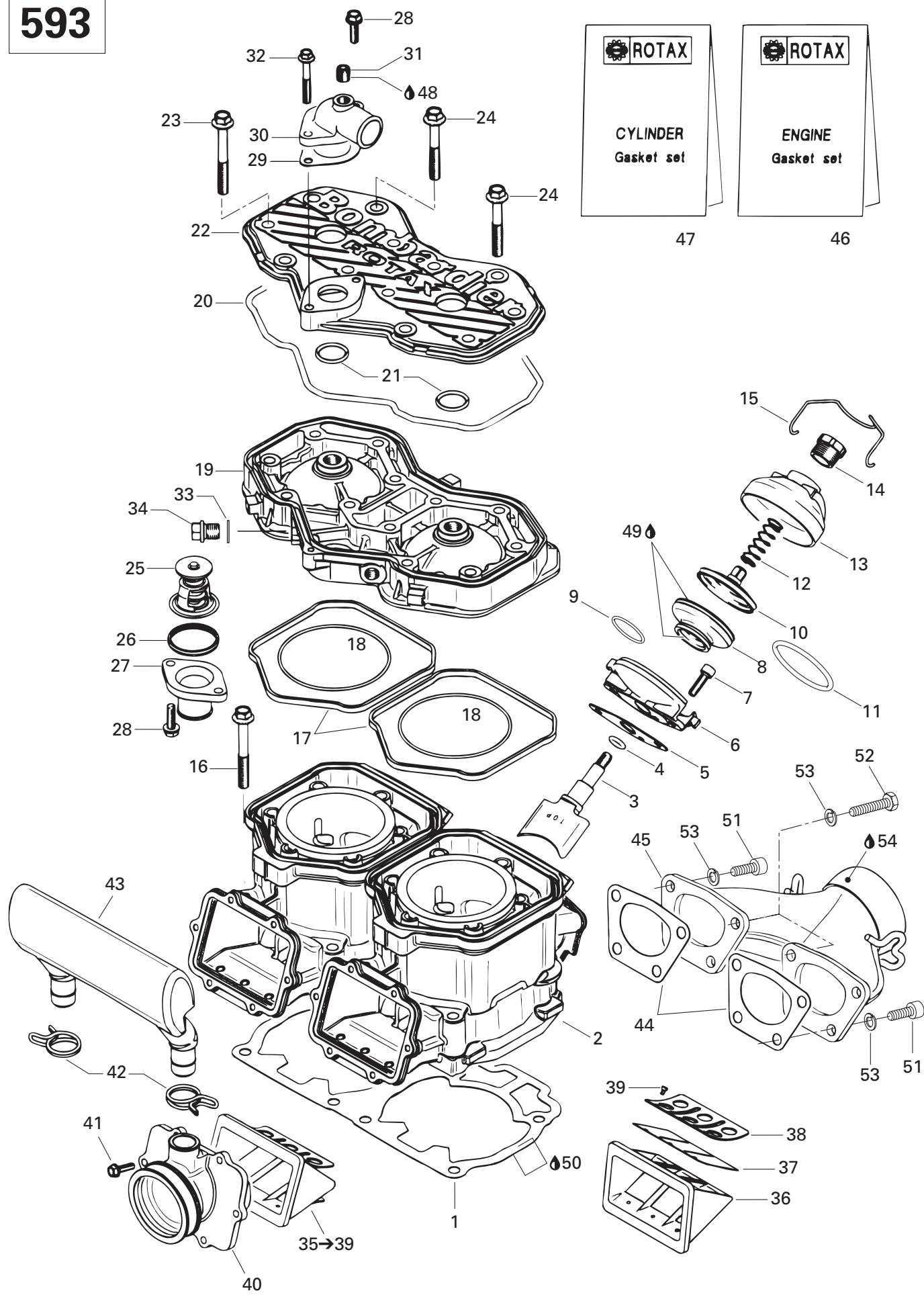
### CRANKSHAFT AND PISTONS VILEBREQUIN ET PISTONS

FORMULA Z 700

FORMULA Z 600

|                |             |   |   |   |   |
|----------------|-------------|---|---|---|---|
| <b>1→8</b>     | 420 888 280 | <b>Crankshaft Ass'y</b> .....                 | <b>Vilebrequin ass.</b> .....                     | - | 1 |
| <b>2</b>       | 420 832 575 | Ball Bearing 6207 .....                       | Roulement à billes 6207 .....                     | - | 2 |
| <b>3</b>       | 420 427 502 | Adjustment Washer .....                       | Rondelle d'ajustement .....                       | - | 1 |
| <b>4</b>       | 420 931 790 | Oil Seal .....                                | Anneau étanche .....                              | - | 1 |
| <b>5</b>       | 420 832 600 | Ball Bearing 6208 .....                       | Roulement à billes 6208 .....                     | - | 2 |
| <b>6</b>       | 420 931 280 | Oil Seal .....                                | Anneau étanche .....                              | - | 2 |
| <b>7</b>       | 420 926 190 | Washer .....                                  | Rondelle .....                                    | - | 1 |
| <b>8</b>       | 420 246 015 | Woodfuff Key .....                            | Clavette .....                                    | - | 1 |
| <b>9</b>       | 420 832 425 | Needle Bearing .....                          | Roulement à aiguilles .....                       | - | 2 |
| <b>N 10→11</b> | 420 888 294 | <b>Piston Ass'y (1 Ring 77.93 mm)</b> .....   | <b>Piston ass. (1 segment 77.93 mm)</b> .....     | - | 2 |
| <b>11</b>      | 420 815 222 | Semi-Trapez Ring 78 mm .....                  | Segment semi-trapézoïdal 78 mm .....              | - | 2 |
| <b>12</b>      | 420 916 370 | Gudgeon Pin .....                             | Axe de piston .....                               | - | 2 |
| <b>13</b>      | 420 945 759 | Lock Washer 22 mm .....                       | Rondelle-frein 22 mm .....                        | - | 1 |
| <b>14</b>      | 420 842 230 | Hex. Nut M22 .....                            | Écrou hex. M22 .....                              | - | 1 |
| <b>15</b>      | 420 845 102 | Piston Circlip .....                          | Circlip de piston .....                           | - | 4 |
| <b>16</b>      | 420 832 575 | Ball Bearing 6207 .....                       | Roulement à billes 6207 .....                     | - | 2 |
| <b>17</b>      | 290 931 450 | Oil Seal .....                                | Anneau étanche .....                              | - | 2 |
| <b>18</b>      | 420 834 355 | Central Gear 15 Teeth .....                   | Engrenage central 15 dents .....                  | - | 1 |
| <b>19</b>      | 420 818 706 | Crankshaft (PTO side) .....                   | Vilebrequin (côté PDM) .....                      | - | 1 |
| <b>20</b>      | 420 818 736 | Crankshaft (MAG side) .....                   | Vilebrequin (côté MAG) .....                      | - | 1 |
| <b>21</b>      | 420 888 283 | <b>Rod Repair Kit (MAG side)</b> .....        | <b>Ens. tige réparation (côté MAG)</b> .....      | - | 1 |
|                | 420 888 284 | <b>Rod Repair Kit (PTO side)</b> .....        | <b>Ens. tige réparation (côté PDM)</b> .....      | - | 1 |
| <b>22</b>      | 293 800 060 | Loctite 243, 10 ml .....                      | Loctite 243, 10 ml .....                          | - | @ |
| <b>23</b>      | 293 800 023 | Loctite 767, Antiseize Lubricant, 454 g ..... | Loctite 767, lubrifiant antigrippage, 454 g ..... | - | @ |
| <b>24</b>      | 413 711 400 | Loctite 648, 10 ml .....                      | Loctite 648, 10 ml .....                          | - | @ |
| <b>25</b>      | 413 802 900 | Injection Oil (12 x 1 Liter) .....            | Huile à injection (12 x 1 litre) .....            | - | @ |
| <b>26</b>      | 420 899 271 | Petamo Grease, GHY133N, 400 g .....           | Graisse Petamo, GHY133N, 400 g .....              | - | @ |

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## ENGINE/ MOTEUR

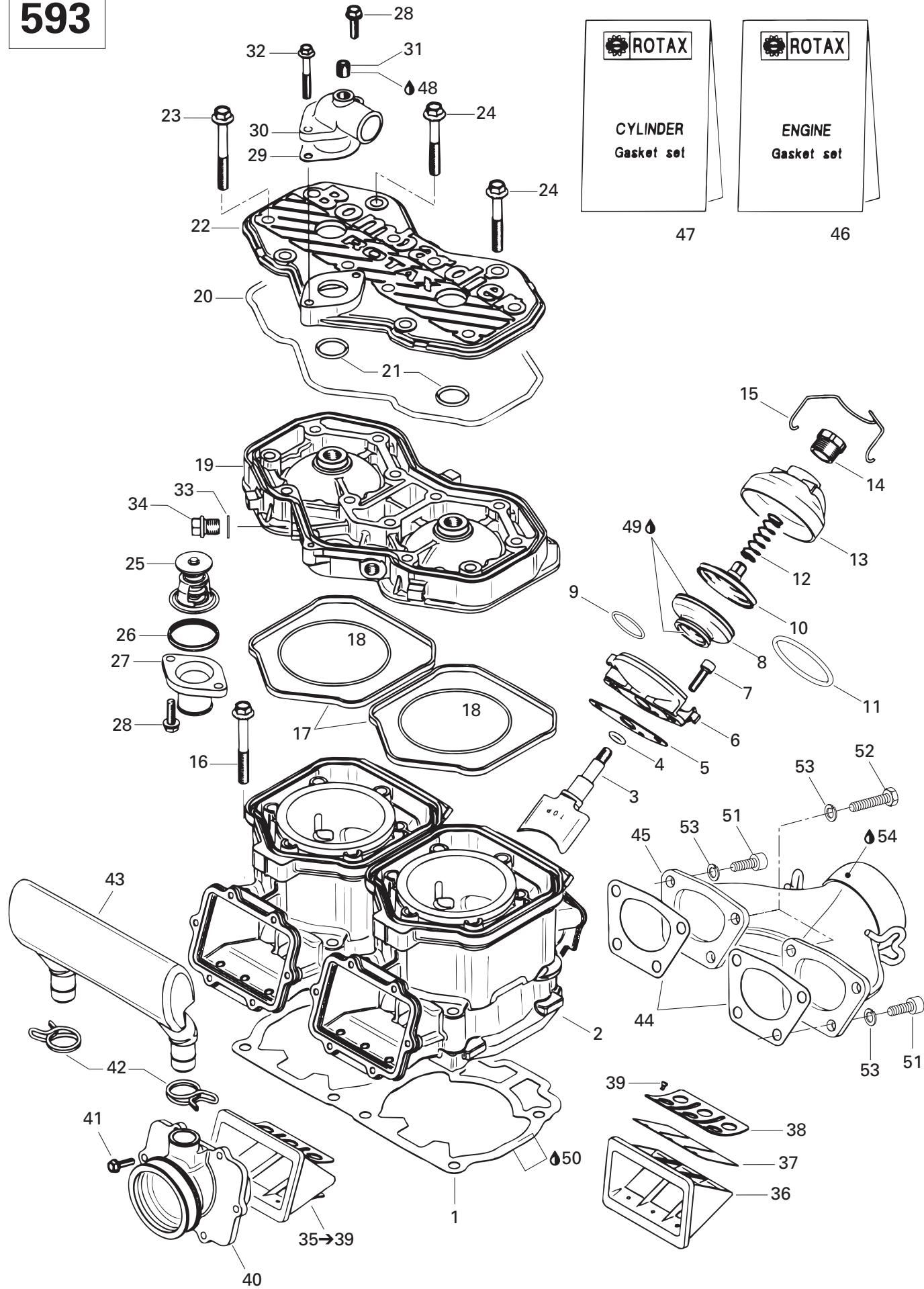
CYLINDER, EXHAUST MANIFOLD AND REED VALVE  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT ET SOUPAPE CLAPET

FORMULA Z 700

FORMULA Z 600

|             |             |                                    |   |    |   |
|-------------|-------------|------------------------------------|---|----|---|
| <b>1</b>    | 420 931 584 | Double Gasket 0.8 mm .....         | Joint double de 0.8 mm .....              | @  | - |
| <b>N</b>    | 420 931 962 | Double Gasket 0.7 mm .....         | Joint double de 0.7 mm .....              | @  | - |
|             | 420 931 582 | Double Gasket 0.6 mm .....         | Joint double 0.6 mm .....                 | @  | - |
|             | 420 931 583 | Double Gasket 0.5 mm .....         | Joint double de 0.5 mm .....              | @  | - |
| <b>2</b>    | 420 923 435 | Cylinder with Sleeve .....         | Cylindre avec chemise .....               | 2  | - |
| <b>3</b>    | 420 854 370 | Exhaust Valve .....                | Soupape d'échappement .....               | 2  | - |
| <b>4</b>    | 420 430 110 | O-Ring .....                       | Joint torique .....                       | 2  | - |
| <b>5</b>    | 420 250 239 | Gasket .....                       | Joint .....                               | 2  | - |
| <b>6</b>    | 420 854 265 | Valve Housing .....                | Boîtier de valve .....                    | 2  | - |
| <b>7</b>    | 205 062 044 | Socket Head Screw M6 x 20 .....    | Vis creuse à 6 pans M6 x 20 .....         | 4  | - |
| <b>8</b>    | 290 260 723 | Bellows .....                      | Manchon .....                             | 2  | - |
| <b>9</b>    | 420 838 253 | Spring Clamp .....                 | Bride ressort .....                       | 2  | - |
| <b>10</b>   | 420 854 447 | Exhaust Valve .....                | Soupape d'échappement .....               | 2  | - |
| <b>11</b>   | 290 239 048 | Hose Spring .....                  | Ressort .....                             | 2  | - |
| <b>12</b>   | 420 239 944 | Spring .....                       | Ressort .....                             | 2  | - |
| <b>13</b>   | 420 911 551 | Valve Cover .....                  | Couvercle de soupape .....                | 2  | - |
| <b>14</b>   | 420 241 220 | Adjuster Screw .....               | Vis d'ajustement .....                    | 2  | - |
| <b>15</b>   | 420 838 082 | Spring Clip .....                  | Pince à ressort .....                     | 2  | - |
| <b>N 16</b> | 420 841 999 | Hex. Screw M8 x 68.5 .....         | Vis hex. M8 x 68.5 .....                  | 8  | - |
| <b>17</b>   | 420 931 590 | Rubber Ring .....                  | Bague de caoutchouc .....                 | 2  | - |
| <b>18</b>   | 293 300 026 | O-Ring .....                       | Joint torique .....                       | 2  | - |
| <b>19</b>   | 420 923 450 | Cylinder Head (Silver) .....       | Tête de cylindre (argent) .....           | 1  | - |
| <b>20</b>   | 420 950 320 | O-Ring .....                       | Joint torique .....                       | 1  | - |
| <b>21</b>   | 420 430 782 | O-Ring .....                       | Joint torique .....                       | 2  | - |
| <b>22</b>   | 420 923 460 | Cylinder Head Cover (Silver) ..... | Couvercle de tête de cylindre (argent) .. | 1  | - |
| <b>23</b>   | 420 841 306 | Hex. Collar Screw M8 x 65 .....    | Vis hex. à épaulement M8 x 65 .....       | 10 | - |
| <b>24</b>   | 420 941 621 | Hex. Collar Screw M8 x 56.5 .....  | Vis hex. à épaulement M8 x 56.5 .....     | 2  | - |
| <b>25</b>   | 414 834 100 | Thermostat .....                   | Thermostat .....                          | 1  | - |
| <b>26</b>   | 420 931 270 | Sealing Ring .....                 | Bague étanche .....                       | 1  | - |
| <b>27</b>   | 420 922 025 | Bent Outlet Socket .....           | Raccord de sortie .....                   | 1  | - |
| <b>28</b>   | 420 941 250 | Screw M6 x 20 .....                | Vis M6 x 20 .....                         | 3  | - |
| <b>29</b>   | 420 850 338 | Gasket .....                       | Joint .....                               | 1  | - |
| <b>30</b>   | 420 922 062 | Bent Outlet Socket .....           | Raccord de sortie .....                   | 1  | - |
| <b>31</b>   | 420 240 480 | Plug Screw 1/8-27 NPT .....        | Bouchon d'accès 1/8-27 NPT .....          | 1  | - |
| <b>32</b>   | 420 941 451 | Hex. Collar Screw M6 x 40 .....    | Vis hex. à épaulement M6 x 40 .....       | 1  | - |
| <b>33</b>   | 420 250 015 | Gasket Ring .....                  | Bague joint .....                         | 1  | - |
| <b>34</b>   | 420 841 921 | Plug Screw M12 x 1.5 .....         | Bouchon d'accès M12 x 1.5 .....           | 1  | - |

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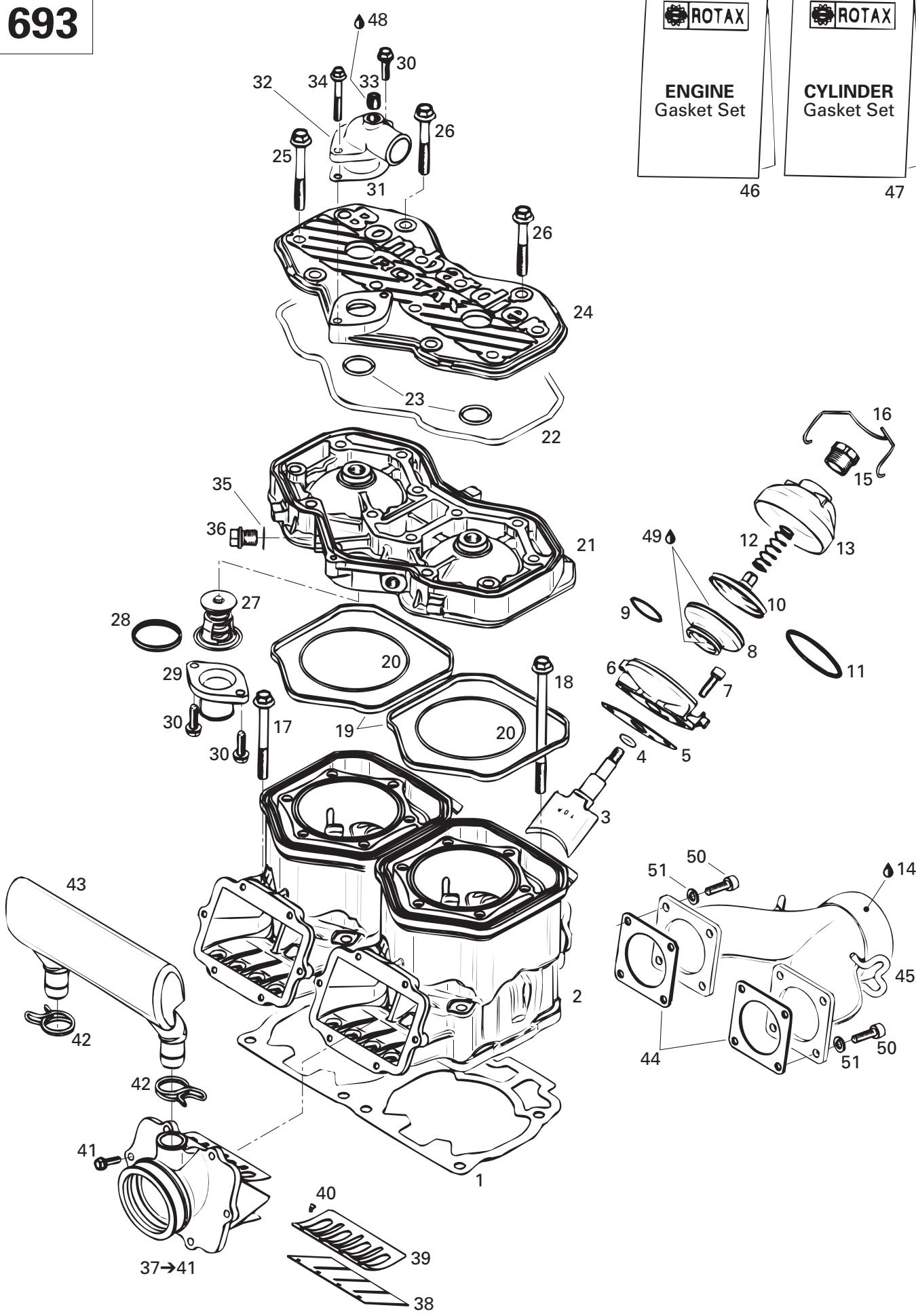
## ENGINE/ MOTEUR

CYLINDER, EXHAUST MANIFOLD AND REED VALVE  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT ET SOUPAPE CLAPET

**FORMULA Z 700**

**FORMULA Z 600**

|              |             |                                     |   |    |   |
|--------------|-------------|-------------------------------------|---|----|---|
| <b>35→39</b> | 420 924 519 | <b>Reed Valve Ass'y</b> .....       | <b>Soupape clapet ass.</b> .....              | 2  | - |
| <b>36</b>    | — XXX —     | Reed Valve Housing .....            | Boîtier soupape clapet .....                  | 2  | - |
| <b>37</b>    | 420 924 532 | Pedal Reed .....                    | Lame pédale .....                             | 4  | - |
| <b>38</b>    | 420 924 539 | Reed Pedal Stop .....               | Arrêt lame pédale .....                       | 4  | - |
| <b>39</b>    | 420 941 215 | Screw M3 x 5 .....                  | Vis M3 x 5 .....                              | 12 | - |
| <b>40</b>    | 420 867 805 | Carburetor Socket .....             | Tubulure de carburateur .....                 | 2  | - |
| <b>41</b>    | 420 941 925 | Screw M5 x 16 .....                 | Vis M5 x 16 .....                             | 12 | - |
| <b>42</b>    | 420 851 440 | Clamp .....                         | Bride .....                                   | 2  | - |
| <b>43</b>    | 420 867 815 | Intake Resonator .....              | Résonateur d'admission .....                  | 1  | - |
| <b>44</b>    | 420 931 610 | Gasket .....                        | Joint .....                                   | 2  | - |
| <b>N 45</b>  | 420 979 543 | Exhaust Manifold .....              | Collecteur d'échappement .....                | 1  | - |
| <b>46</b>    | 420 888 581 | <b>Engine Gasket Set</b> .....      | <b>Ens. joint d'étanchéité moteur</b> .....   | 1  | - |
| <b>N 47</b>  | 420 888 586 | <b>Cylinder Gasket Set</b> .....    | <b>Ens. joint d'étanchéité cylindre</b> ..... | 1  | - |
| <b>48</b>    | 293 800 060 | Loctite 243, 10 ml .....            | Loctite 243, 10 ml .....                      | @  | - |
| <b>49</b>    | 413 707 000 | Molykote 111 .....                  | Molykote 111 .....                            | @  | - |
| <b>50</b>    | 293 800 038 | Loctite 518, 50 ml .....            | Loctite 518, 50 ml .....                      | @  | - |
| <b>51</b>    | 205 082 544 | Socket Head Screw M8 x 25 .....     | Vis Allen M8 x 25 .....                       | 6  | - |
| <b>52</b>    | 207 182 044 | Hex. Screw M8 x 20 .....            | Vis hex. M8 x 20 .....                        | 2  | - |
| <b>53</b>    | 234 181 401 | Lock Washer 8 mm .....              | Rondelle-frein 8 mm .....                     | 8  | - |
| <b>54</b>    | 413 710 300 | Sealant, Loctite 17914, 80 ml ..... | Enduit étanche, Loctite 17914, 80 ml .....    | @  | - |

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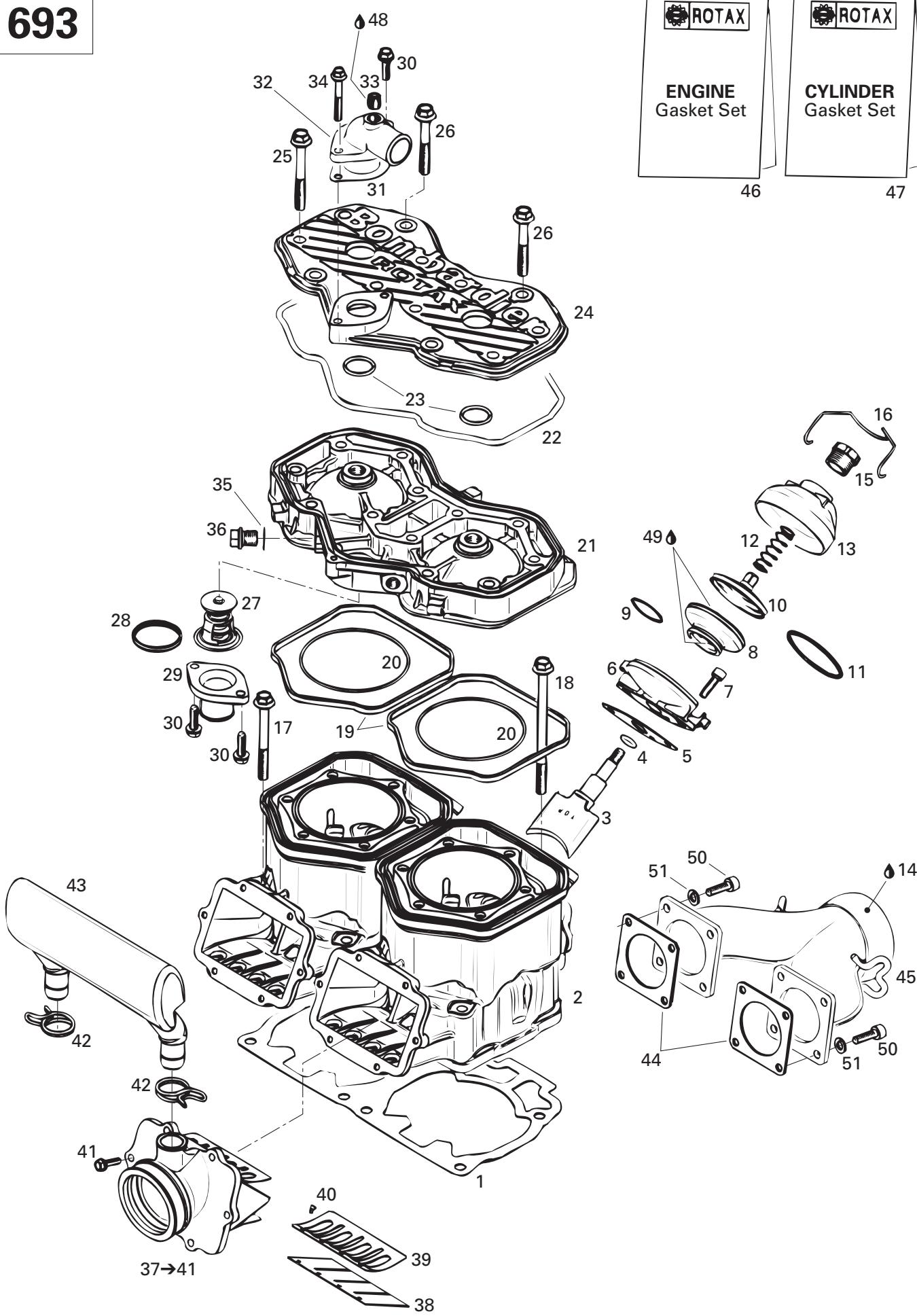
**ENGINE/  
MOTEUR**

 CYLINDER, EXHAUST MANIFOLD AND REED VALVE  
 CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT ET SOUPAPE CLAPET

**FORMULA Z 700**
**FORMULA Z 600**

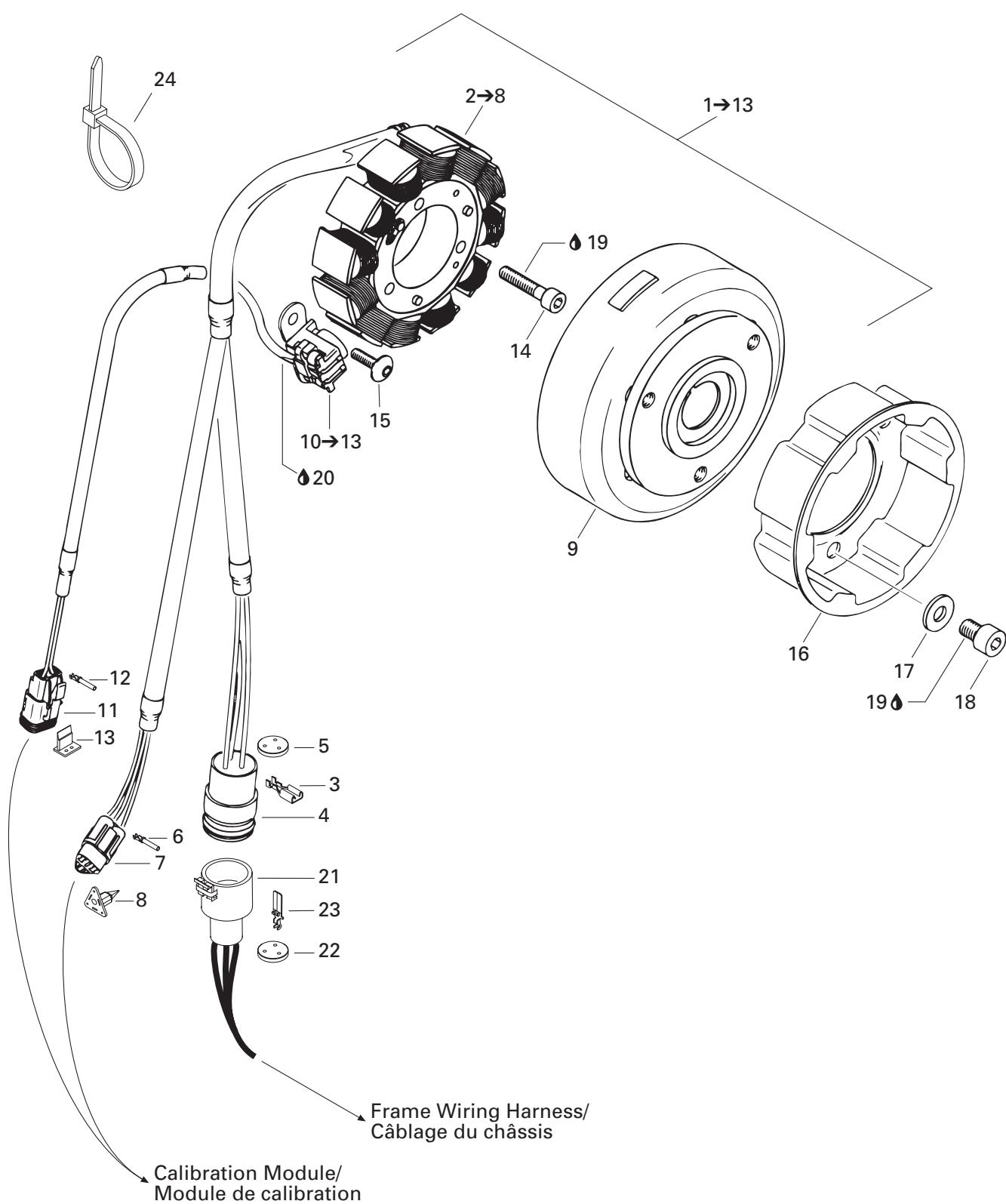
|           |             |                                     |   |   |    |
|-----------|-------------|-------------------------------------|---|---|----|
| <b>1</b>  | 420 931 832 | Double Gasket 0.6 mm .....          | Joint double de 0.6 mm .....                | – | @  |
|           | 420 931 831 | Double Gasket 0.4 mm .....          | Joint double de 0.4 mm .....                | – | @  |
|           | 420 931 830 | Double Gasket 0.3 mm .....          | Joint double de 0.3 mm .....                | – | @  |
| <b>2</b>  | 420 923 691 | Nicasil Cylinder .....              | Cylindre nicasil .....                      | – | 2  |
| <b>3</b>  | 420 854 330 | Exhaust Valve .....                 | Soupape d'échappement .....                 | – | 2  |
| <b>4</b>  | 420 430 110 | O-Ring .....                        | Joint torique .....                         | – | 2  |
| <b>5</b>  | 420 250 239 | Gasket .....                        | Joint .....                                 | – | 2  |
| <b>6</b>  | 420 854 265 | Valve Housing .....                 | Boîtier de valve .....                      | – | 2  |
| <b>7</b>  | 205 062 044 | Socket Head Screw M6 x 20 .....     | Vis Allen M6 x 20 .....                     | – | 4  |
| <b>8</b>  | 290 260 723 | Bellows .....                       | Manchon .....                               | – | 2  |
| <b>9</b>  | 420 838 253 | Spring Clamp .....                  | Bride ressort .....                         | – | 2  |
| <b>10</b> | 420 854 447 | Exhaust Valve .....                 | Soupape d'échappement .....                 | – | 2  |
| <b>11</b> | 290 239 048 | Hose Spring .....                   | Ressort manchon .....                       | – | 2  |
| <b>12</b> | 420 239 944 | Spring .....                        | Ressort .....                               | – | 2  |
| <b>13</b> | 420 911 551 | Valve Cover .....                   | Couvercle de soupape .....                  | – | 2  |
| <b>14</b> | 413 710 300 | Sealant, Loctite 17914, 80 ml ..... | Enduit étanche, Loctite 17914, 80 ml .....  | – | @  |
| <b>15</b> | 420 241 220 | Adjuster Screw .....                | Vis d'ajustement .....                      | – | 2  |
| <b>16</b> | 420 838 082 | Spring Clip .....                   | Pince à ressort .....                       | – | 2  |
| <b>17</b> | 420 841 316 | Hex. Collar Screw M8 x 75 .....     | Vis hex. à épaulement M8 x 75 .....         | – | 4  |
| <b>18</b> | 420 941 651 | Hex. Collar Screw M8 x 119 .....    | Vis hex. à épaulement M8 x 119 .....        | – | 4  |
| <b>19</b> | 420 931 590 | Rubber Ring .....                   | Bague de caoutchouc .....                   | – | 2  |
| <b>20</b> | 420 931 840 | O-Ring .....                        | Joint torique .....                         | – | 2  |
| <b>21</b> | 420 923 455 | Cylinder Head (Silver) .....        | Tête de cylindre (argent) .....             | – | 1  |
| <b>22</b> | 290 950 320 | O-Ring .....                        | Joint torique .....                         | – | 1  |
| <b>23</b> | 420 430 782 | O-Ring .....                        | Joint torique .....                         | – | 2  |
| <b>24</b> | 420 923 460 | Cylinder Head Cover (Silver) .....  | Couvercle de tête de cylindre (argent) .... | – | 1  |
| <b>25</b> | 420 841 306 | Hex. Collar Screw M8 x 65 .....     | Vis hex. à épaulement M8 x 65 .....         | – | 10 |
| <b>26</b> | 420 941 621 | Hex. Collar Screw M8 x 56.5 .....   | Vis hex. à épaulement M8 x 56.5 .....       | – | 2  |
| <b>27</b> | 420 922 515 | Thermostat .....                    | Thermostat .....                            | – | 1  |
| <b>28</b> | 420 931 270 | Sealing Ring .....                  | Bague étanche .....                         | – | 1  |
| <b>29</b> | 420 922 025 | Bent Outlet Socket .....            | Raccord de sortie .....                     | – | 1  |
| <b>30</b> | 420 941 250 | Screw M6 x 20 .....                 | Vis M6 x 20 .....                           | – | 3  |
| <b>31</b> | 420 850 338 | Gasket .....                        | Joint .....                                 | – | 1  |
| <b>32</b> | 420 922 062 | Bent Outlet Socket .....            | Raccord de sortie .....                     | – | 1  |
| <b>33</b> | 420 240 480 | Plug Screw 1/8-27 NPT .....         | Bouchon d'accès 1/8-27 NPT .....            | – | 1  |
| <b>34</b> | 420 941 451 | Hex. Collar Screw M6 x 40 .....     | Vis hex. à épaulement M6 x 40 .....         | – | 1  |
| <b>35</b> | 420 250 015 | Gasket Ring .....                   | Bague joint .....                           | – | 1  |
| <b>36</b> | 420 841 921 | Plug Screw M12 x 1.5 .....          | Bouchon d'accès M12 x 1.5 .....             | – | 1  |

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**ENGINE/  
MOTEUR**CYLINDER, EXHAUST MANIFOLD AND REED VALVE  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT ET SOUPAPE CLAPET**FORMULA Z 700****FORMULA Z 600**

|              |             |                                  |   |   |    |
|--------------|-------------|----------------------------------|---|---|----|
| <b>37-41</b> | 420 867 850 | <i>Intake Socket Ass'y</i> ..... | <i>Tubulure d'admission ass.</i> .....        | - | 2  |
| <b>38</b>    | 420 924 680 | Pedal Reed .....                 | Lame pédale .....                             | - | 4  |
| <b>39</b>    | 420 924 690 | Reed Pedal Stop .....            | Arrêt lame pédale .....                       | - | 4  |
| <b>40</b>    | 420 941 215 | Screw M3 x 5 .....               | Vis M3 x 5 .....                              | - | 12 |
| <b>41</b>    | 420 941 925 | Screw M5 x 16 .....              | Vis M5 x 16 .....                             | - | 12 |
| <b>42</b>    | 420 851 440 | Clamp .....                      | Bride .....                                   | - | 2  |
| <b>43</b>    | 420 867 815 | Intake Resonator .....           | Résonateur d'admission .....                  | - | 1  |
| <b>44</b>    | 420 850 552 | Gasket .....                     | Joint .....                                   | - | 2  |
| <b>45</b>    | 420 973 590 | Exhaust Manifold .....           | Collecteur d'échappement .....                | - | 1  |
| <b>46</b>    | 420 888 600 | <i>Engine Gasket Set</i> .....   | <i>Ens. joint d'étanchéité moteur</i> .....   | - | 1  |
| <b>47</b>    | 420 888 605 | <i>Cylinder Gasket Set</i> ..... | <i>Ens. joint d'étanchéité cylindre</i> ..... | - | 1  |
| <b>48</b>    | 293 800 060 | Loctite 243, 10 ml .....         | Loctite 243, 10 ml .....                      | - | @  |
| <b>49</b>    | 413 707 000 | Molykote 111 .....               | Molykote 111 .....                            | - | @  |
| <b>50</b>    | 205 062 544 | Socket Head Screw M6 x 25 .....  | Vis Allen M6 x 25 .....                       | - | 8  |
| <b>N 51</b>  | 234 161 471 | Lock Washer 6 mm .....           | Rondelle-frein 6 mm .....                     | - | 8  |



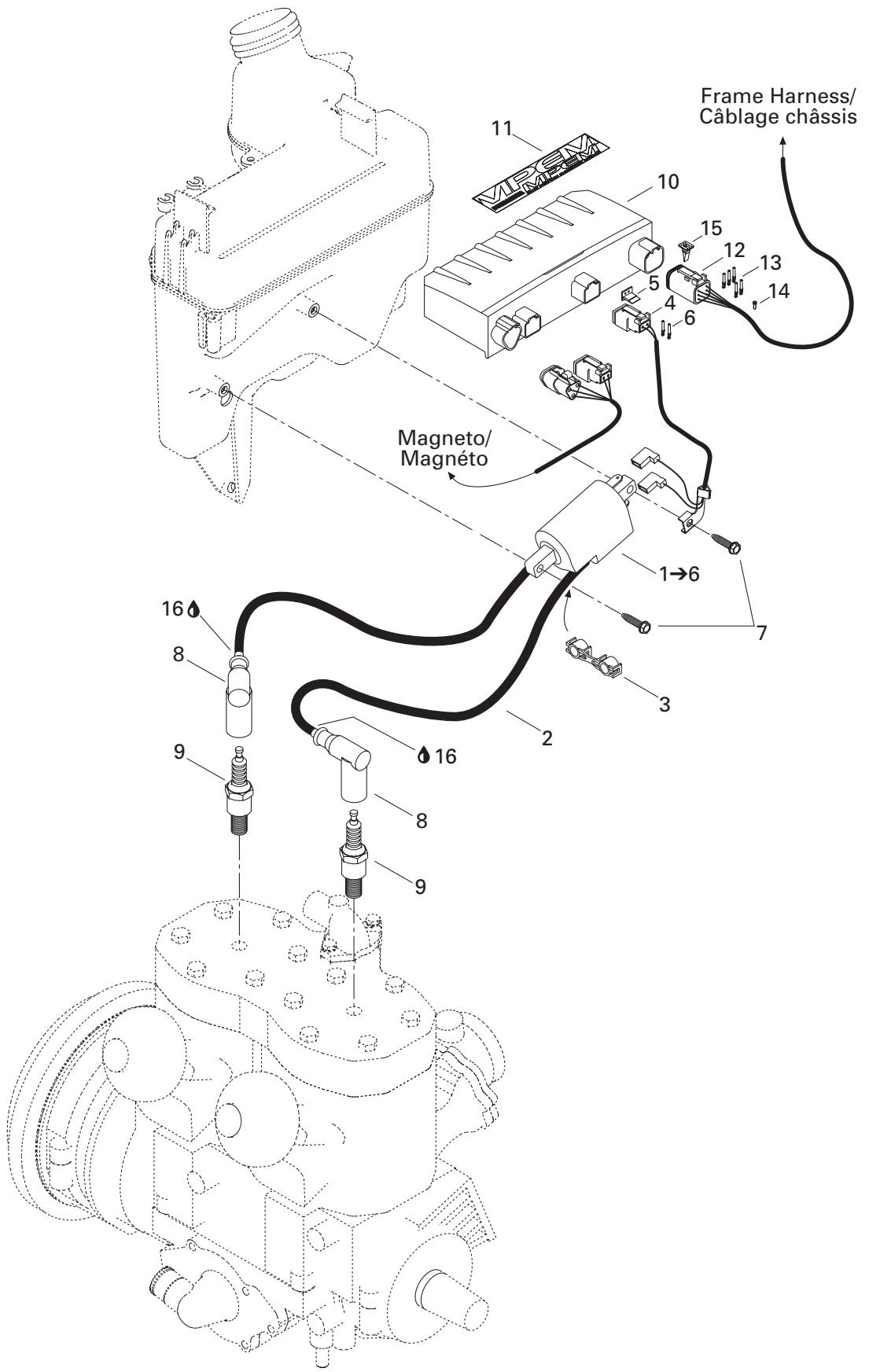
**ENGINE/  
MOTEUR**

 MAGNETO (12V, 290W)  
 MAGNÉTO (12V, 290W)

FORMULA Z 700

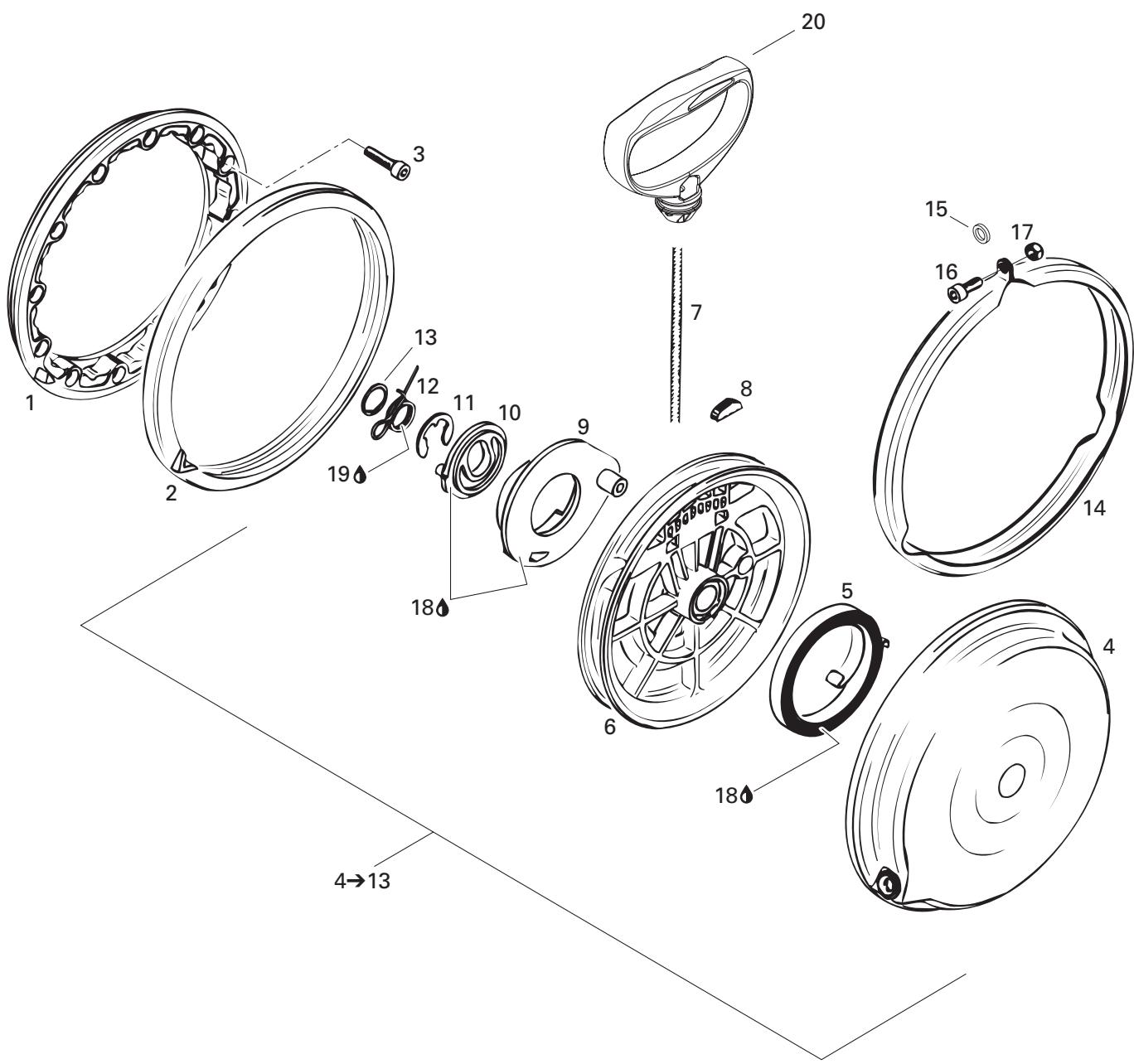
FORMULA Z 600

|                |             |  |  |   |   |
|----------------|-------------|--|--|---|---|
| <b>N 1→13</b>  | — XXX —     | <b>Magneto Ass'y (12V, 290W)</b> .....     | <b>Magnéto ass. (12V, 290W)</b> .....      | 1 | — |
|                | — XXX —     | <b>Magneto Ass'y (12V, 290W)</b> .....     | <b>Magnéto ass. (12V, 290W)</b> .....      | — | 1 |
| <b>N 2→8</b>   | 410 922 923 | <b>Stator Plate Ass'y</b> .....            | <b>Plaque réacteur ass.</b> .....          | 1 | — |
|                | 410 922 915 | <b>Stator Plate Ass'y</b> .....            | <b>Plaque réacteur ass.</b> .....          | — | 1 |
| <b>3</b>       | 409 011 900 | Female Terminal .....                      | Terminal femelle .....                     | 1 | 1 |
| <b>4</b>       | 409 208 200 | Female Terminal Housing (3 circuits) ..... | Logement de terminal femelle (3 circuits)  | 1 | 1 |
| <b>5</b>       | 409 208 500 | Seal .....                                 | Joint .....                                | 1 | 1 |
| <b>6</b>       | 278 000 632 | Female Terminal .....                      | Terminal femelle .....                     | 3 | 3 |
| <b>7</b>       | — XXX —     | Female Terminal Housing (3 circuits) ..... | Logement de terminal femelle (3 circuits)  | 1 | 1 |
| <b>8</b>       | — XXX —     | Female Lock (3 circuits) .....             | Verrou femelle (3 circuits) .....          | 1 | 1 |
| <b>9</b>       | 410 922 933 | Flywheel .....                             | Volant moteur .....                        | 1 | — |
|                | 410 922 921 | Flywheel .....                             | Volant moteur .....                        | — | 1 |
| <b>N 10→13</b> | 410 922 925 | <b>Pick-up Ass'y</b> .....                 | <b>Capteur ass.</b> .....                  | 1 | — |
|                | 410 922 922 | <b>Pick-up Ass'y</b> .....                 | <b>Capteur ass.</b> .....                  | — | 1 |
| <b>11</b>      | 409 207 300 | Female Terminal Housing (2 circuits) ..... | Logement de terminal femelle (2 circuits)  | 1 | 1 |
| <b>12</b>      | 278 000 632 | Female Terminal .....                      | Terminal femelle .....                     | 2 | 2 |
| <b>13</b>      | 409 207 100 | Female Lock (2 circuits) .....             | Verrou femelle (2 circuits) .....          | 1 | 1 |
| <b>14</b>      | 205 063 044 | Socket Head Screw M6 x 30 .....            | Vis creuse à 6 pans M6 x 30 .....          | 3 | 3 |
| <b>15</b>      | 420 640 321 | Screw M5 x 16 .....                        | Vis M5 x 16 .....                          | 2 | 2 |
| <b>16</b>      | 420 852 419 | Pulley Starting .....                      | Poulie de démarrage .....                  | 1 | 1 |
| <b>17</b>      | 420 945 752 | Lock Washer 8 mm .....                     | Rondelle-frein 8 mm .....                  | 3 | 3 |
| <b>18</b>      | 420 841 520 | Socket Head Screw M8 x 12 .....            | Vis Allen M8 x 12 .....                    | 3 | 3 |
| <b>19</b>      | 293 800 060 | Loctite 243, 10 ml .....                   | Loctite 243, 10 ml .....                   | @ | @ |
| <b>20</b>      | — XXX —     | Sikaflex 255, 310 ml .....                 | Sikaflex 255, 310 ml .....                 | @ | @ |
| <b>21</b>      | 409 207 900 | Male Terminal Housing (3 circuits) .....   | Logement de terminal mâle (3 circuits) ... | 1 | 1 |
| <b>22</b>      | 409 208 500 | Seal (3 circuits) .....                    | Joint (3 circuits) .....                   | 1 | 1 |
| <b>23</b>      | 409 011 100 | Male Terminal .....                        | Terminal mâle .....                        | 3 | 3 |
| <b>24</b>      | 293 750 001 | Tie Rap 94 mm .....                        | Attache 94 mm .....                        | 1 | 1 |



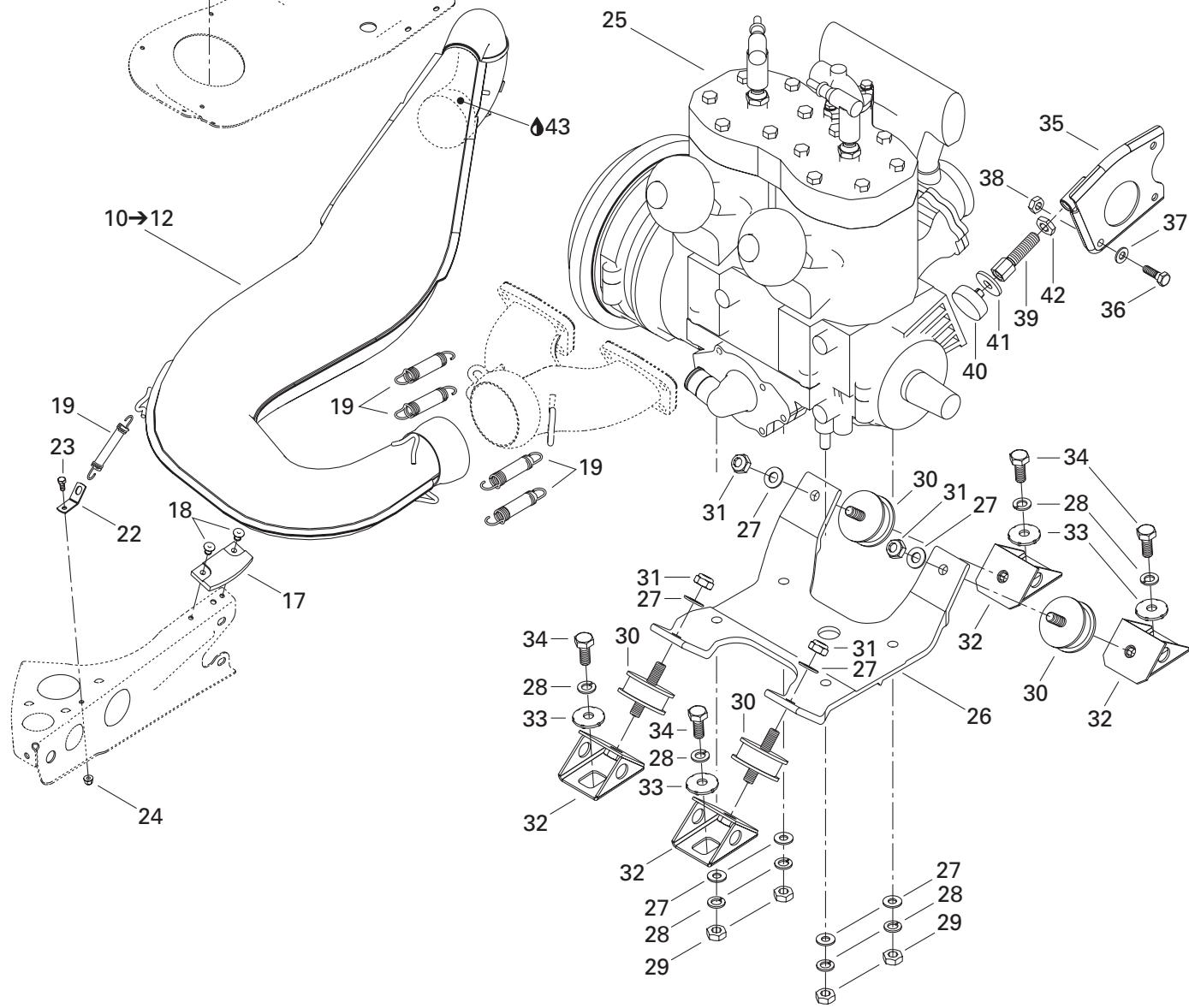
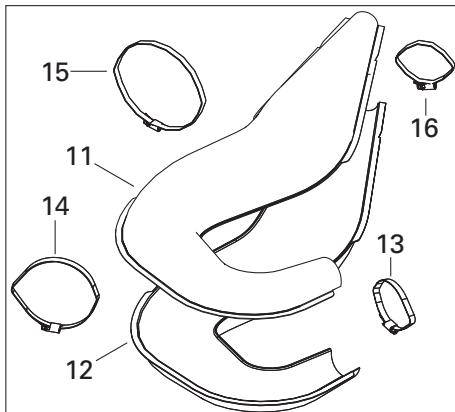
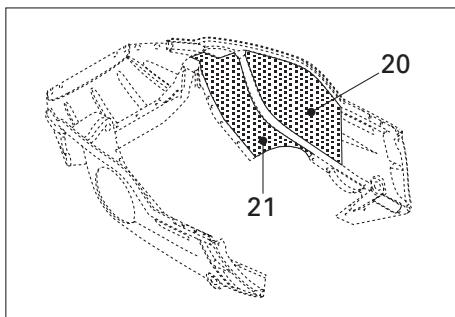
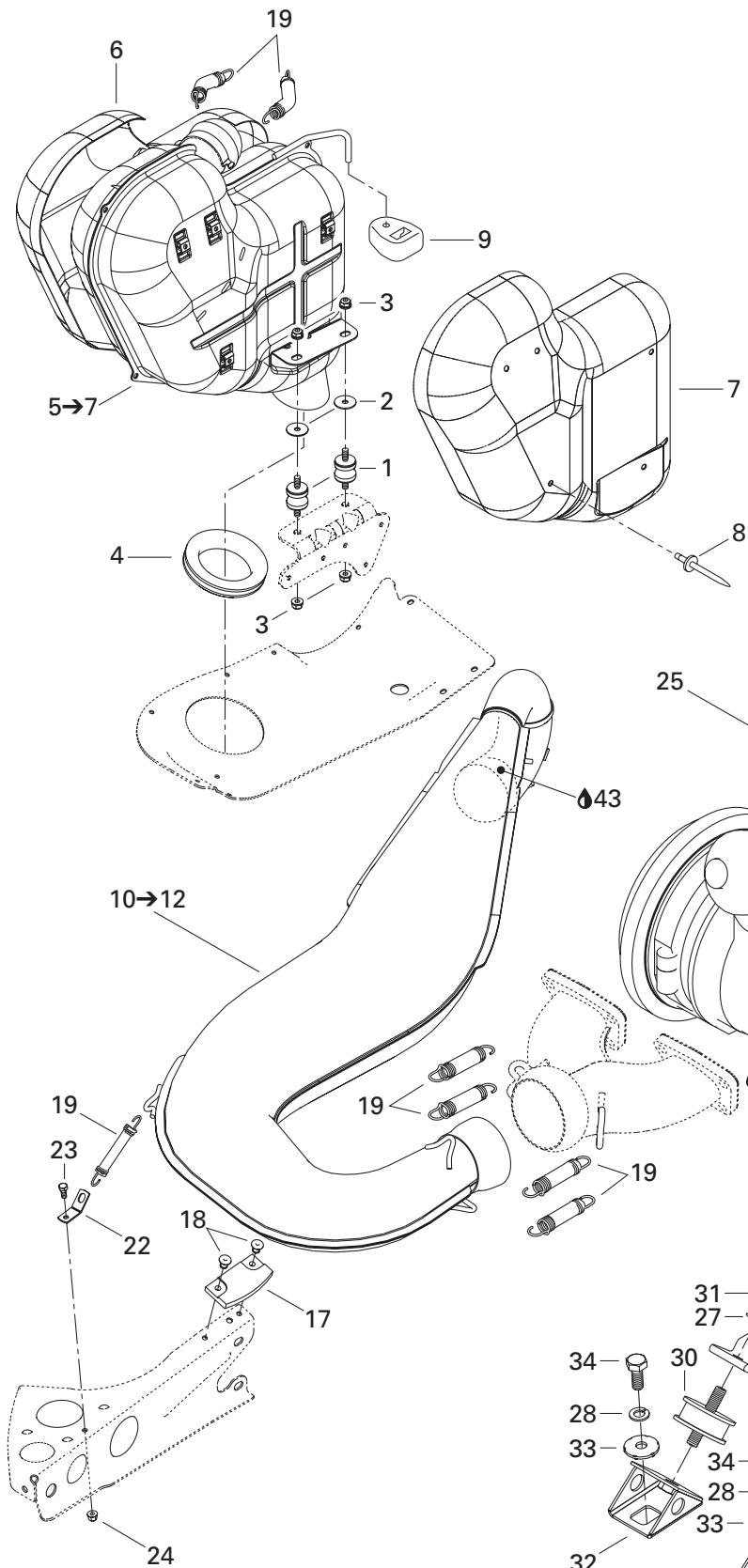
**ENGINE/  
MOTEUR**IGNITION SYSTEM/  
SYSTÈME D'ALLUMAGE**FORMULA Z 700****FORMULA Z 600**

| <b>1→6</b>  | 512 059 039 | <i>Ignition Coil</i> .....                 | <i>Bobine d'allumage</i> .....                  | 1 | 1 |
|-------------|-------------|--|---|---|---|
| <b>2</b>    | 278 001 268 | Spark Plug Wire .....                      | Fil de bougie .....                             | @ | @ |
| <b>3</b>    | 410 914 600 | Plastic Clip .....                         | Attache de fil de bougie .....                  | 1 | 1 |
| <b>4</b>    | 409 207 300 | Female Terminal Housing (2 circuits) ..... | Logement de terminal femelle (2 circuits) ..... | 1 | 1 |
| <b>5</b>    | 409 207 100 | Female Lock (2 circuits) .....             | Verrou femelle (2 circuits) .....               | 1 | 1 |
| <b>6</b>    | 278 000 632 | Female Terminal .....                      | Terminal femelle .....                          | 2 | 2 |
| <b>7</b>    | 250 000 005 | Hex. Tapping Screw .....                   | Vis hex. autotaraudeuse .....                   | 2 | 2 |
| <b>8</b>    | 278 000 237 | Spark Plug Protector .....                 | Capuchon de bougie .....                        | 2 | 2 |
| <b>9</b>    | 414 961 100 | Spark Plug (NGK BR9ES) .....               | Bougie (NGK BR9ES) .....                        | 2 | 2 |
| <b>N 10</b> | 515 175 380 | Calibration Module .....                   | Module de calibration .....                     | 1 | 1 |
| <b>11</b>   | 516 000 245 | Electrical Box Decal .....                 | Décalque boîte électrique .....                 | 1 | 1 |
| <b>12</b>   | 278 000 736 | Female Terminal Housing (6 circuits) ..... | Logement de terminal femelle (6 circuits) ..... | 1 | 1 |
| <b>13</b>   | 278 000 632 | Female Terminal .....                      | Terminal femelle .....                          | 5 | 5 |
| <b>14</b>   | 293 000 052 | Plug .....                                 | Bouchon .....                                   | 1 | 1 |
| <b>15</b>   | 278 000 737 | Female Lock (6 circuits) .....             | Verrou femelle (6 circuits) .....               | 1 | 1 |
| <b>16</b>   | 293 550 004 | Dielectric Grease, 150 g .....             | Graisse diélectrique, 150 g .....               | @ | @ |



**ENGINE/  
MOTEUR**REWIND STARTER/  
DÉMARREUR À RAPPEL**FORMULA Z 700****FORMULA Z 600**

| <b>1</b>      | 420 810 860 | Connecting Flange .....           | Flasque de connection .....                             | 1 | 1 |  |
|---------------|-------------|-----------------------------------|---|---|---|--|
| <b>2</b>      | 420 860 950 | Damper Ring .....                 | Bague batteur .....                                     | 1 | 1 |  |
| <b>3</b>      | 205 062 544 | Socket Head Screw M6 x 25 .....   | Vis Allen M6 x 25 .....                                 | 4 | 4 |  |
| <b>N 4-13</b> | 420 887 443 | <b>Rewind Starter Ass'y .....</b> | <b>Démarreur à rappel ass. ....</b>                     | 1 | 1 |  |
| <b>N 4</b>    | 420 810 877 | Starter Housing .....             | Boîtier du démarreur .....                              | 1 | 1 |  |
| <b>5</b>      | 420 939 115 | Rewind Spring .....               | Ressort de rappel .....                                 | 1 | 1 |  |
| <b>6</b>      | 420 852 284 | Rope Sheave .....                 | Poulie de démarrage .....                               | 1 | 1 |  |
| <b>7</b>      | 412 500 100 | Starter Rope 2200 mm .....        | Câble du démarreur 2200 mm .....                        | 1 | 1 |  |
| <b>8</b>      | 420 852 070 | Key Clamp .....                   | Coin .....  | 1 | 1 |  |
| <b>N 9</b>    | 420 852 296 | Pawl .....                        | Cliquet .....   | 1 | 1 |  |
| <b>10</b>     | 420 852 301 | Pawl Lock .....                   | Barrure cliquet .....                                   | 1 | 1 |  |
| <b>11</b>     | 420 845 300 | Circlip .....                     | Circlip .....   | 1 | 1 |  |
| <b>12</b>     | 420 938 986 | Pawl Spring .....                 | Ressort d'arrêt .....                                   | 1 | 1 |  |
| <b>13</b>     | 420 945 770 | Lock Ring .....                   | Bague d'arrêt .....                                     | 1 | 1 |  |
| <b>14</b>     | 420 851 330 | Clamp .....                       | Bride .....   | 1 | 1 |  |
| <b>15</b>     | 420 944 310 | Distance Washer .....             | Rondelle d'écartement .....                             | 1 | 1 |  |
| <b>16</b>     | 205 062 044 | Socket Head Screw M6 x 20 .....   | Vis Allen M6 x 20 .....                                 | 1 | 1 |  |
| <b>17</b>     | 232 561 414 | Elastic Stop Nut M6 .....         | Écrou d'arrêt élastique M6 .....                        | 1 | 1 |  |
| <b>18</b>     | 420 897 061 | Silicon Compound Grease .....     | Composé à la silicone .....                             | @ | @ |  |
| <b>19</b>     | 711 297 433 | Molykote G-n Paste, .....         | Pâte G-n Molykote,<br>Dow Corning, 88162-74, 50 g ..... | @ | @ |  |
| <b>20</b>     | 572 084 400 | Starter Grip .....                | Poignée de démarreur .....                              | 1 | 1 |  |



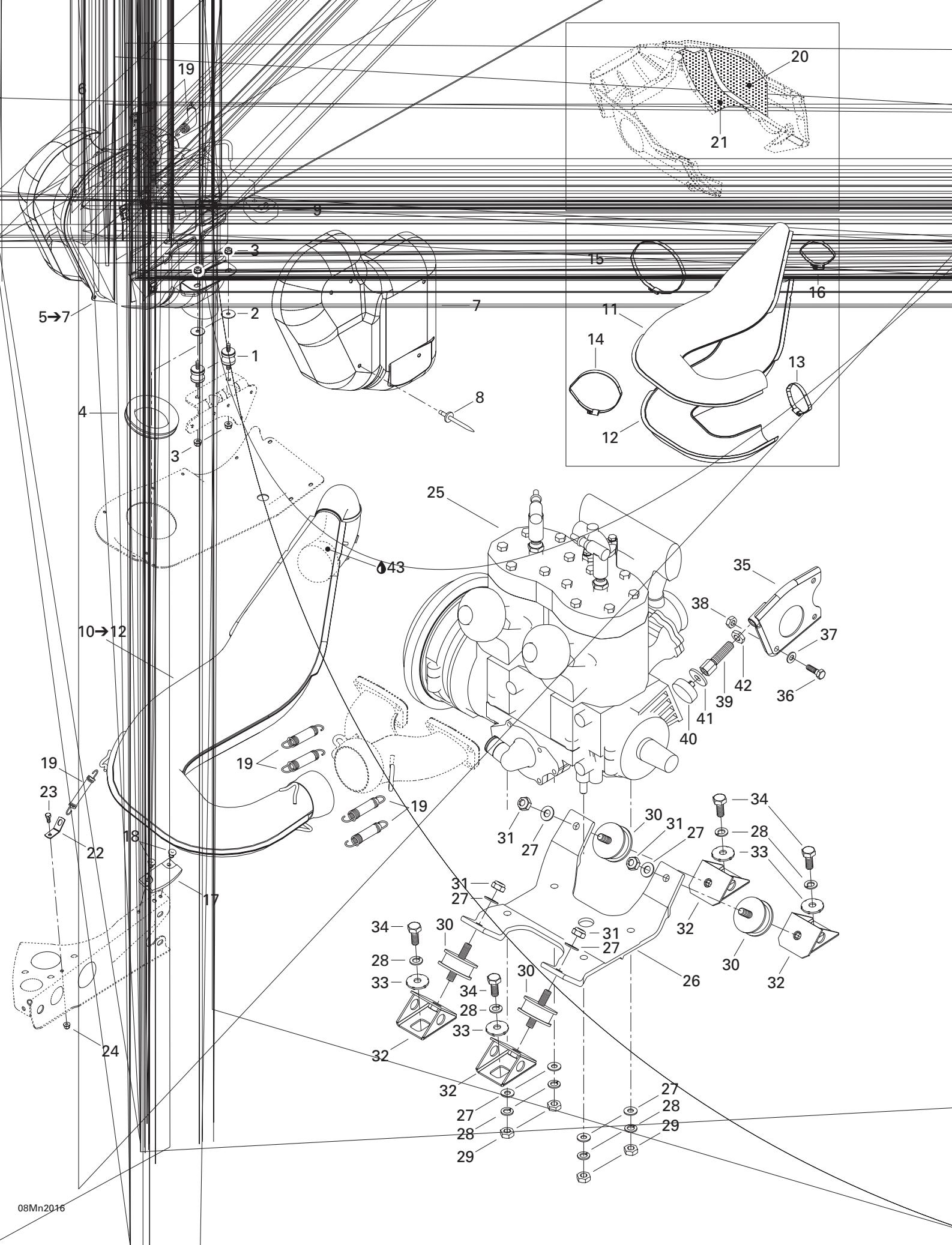
## ENGINE/ MOTEUR

ENGINE SUPPORT AND MUFFLER/  
SUPPORT MOTEUR ET SILENCIEUX

FORMULA Z 700

FORMULA Z 600

|              |             |                                |                                       |    |    |
|--------------|-------------|--------------------------------|---------------------------------------|----|----|
| <b>N 1</b>   | 514 052 994 | Rubber Mount .....             | Tampon d'ancrage .....                | 2  | 2  |
| <b>2</b>     | 514 052 891 | Isolating Washer .....         | Rondelle isolante .....               | 2  | 2  |
| <b>3</b>     | 233 281 414 | Elastic Flange Nut M8 .....    | Écrou élastique à épaulement M8 ..... | 4  | 4  |
| <b>4</b>     | 570 039 000 | Exhaust Grommet .....          | Rondelle d'échappement .....          | 1  | -  |
| <b>N</b>     | 514 053 064 | Exhaust Grommet .....          | Rondelle d'échappement .....          | -  | 1  |
| <b>5→7</b>   | 514 052 724 | <b>Muffler Ass'y.</b> .....    | <b>Silencieux ass.</b> .....          | 1  | -  |
| <b>N</b>     | 514 053 035 | <b>Muffler Ass'y.</b> .....    | <b>Silencieux ass.</b> .....          | -  | 1  |
| <b>6</b>     | 514 052 732 | R.H. Heat Shield .....         | Déflecteur de chaleur DR .....        | 1  | 1  |
| <b>7</b>     | 514 052 733 | L.H. Heat Shield .....         | Déflecteur de chaleur GA .....        | 1  | 1  |
| <b>8</b>     | 390 910 000 | Pop Rivet 3/16 .....           | Pop rivet 3/16 .....                  | 10 | 10 |
| <b>9</b>     | 514 052 704 | Rubber Bumper .....            | Butoir de caoutchouc .....            | 1  | 1  |
| <b>10→12</b> | 514 053 012 | <b>Tuned Pipe Ass'y.</b> ..... | <b>Tuyau calibré ass.</b> .....       | 1  | -  |
| <b>N</b>     | 514 053 031 | <b>Tuned Pipe Ass'y.</b> ..... | <b>Tuyau calibré ass.</b> .....       | -  | 1  |
| <b>11</b>    | 514 052 714 | Upper Enveloppe .....          | Enveloppe supérieure .....            | 1  | 1  |
| <b>12</b>    | 514 052 984 | Lower Enveloppe .....          | Enveloppe inférieure .....            | 1  | 1  |
| <b>N 13</b>  | 514 053 074 | Norma Gear Clamp .....         | Bride de serrage Norma .....          | 1  | 1  |
| <b>14</b>    | 514 052 962 | Norma Gear Clamp .....         | Bride de serrage Norma .....          | 1  | 1  |
| <b>15</b>    | 514 052 735 | Norma Gear Clamp .....         | Bride de serrage Norma .....          | 1  | 1  |
| <b>16</b>    | 514 052 859 | Norma Gear Clamp .....         | Bride de serrage Norma .....          | 1  | 1  |
| <b>17</b>    | 570 044 100 | Rubber Pad .....               | Tampon de caoutchouc .....            | 1  | 1  |
| <b>18</b>    | 390 406 500 | Pop Rivet 3/16 .....           | Pop rivet 3/16 .....                  | 2  | 2  |
| <b>19</b>    | 415 107 100 | Spring .....                   | Ressort .....                         | 7  | 7  |
| <b>20</b>    | 514 052 718 | Reflective Sheet .....         | Feuille de réflexion .....            | 1  | 1  |
| <b>21</b>    | 514 052 719 | Reflective Sheet .....         | Feuille de réflexion .....            | 1  | 1  |
| <b>N 22</b>  | 514 053 026 | Spring Bracket .....           | Attache ressort .....                 | 1  | 1  |
| <b>23</b>    | 207 151 244 | Hex. Screw M5 x 12 .....       | Vis hex. M5 x 12 .....                | 1  | 1  |
| <b>24</b>    | 233 251 414 | Elastic Flange Nut M5 .....    | Écrou élastique à épaulement M5 ..... | 1  | 1  |
| <b>N 25</b>  | 400 509 717 | «593» Engine .....             | Moteur «593» .....                    | 1  | -  |
|              | 400 604 018 | «693» Engine .....             | Moteur «693» .....                    | -  | 1  |
| <b>26</b>    | 512 058 000 | Engine Support .....           | Socle de moteur .....                 | 1  | 1  |
| <b>27</b>    | 234 001 410 | Flat Washer 10 mm .....        | Rondelle plate 10 mm .....            | 8  | 8  |
| <b>28</b>    | 234 100 602 | Lock Spring Washer 10 mm ..... | Rondelle-frein cintrée 10 mm .....    | 8  | 8  |
| <b>N 29</b>  | 232 006 414 | Hex. Nut M10 .....             | Écrou hex. M10 .....                  | 4  | 4  |
| <b>30</b>    | 570 127 700 | Rubber Mount .....             | Tampon d'ancrage .....                | 4  | 4  |
| <b>31</b>    | 233 601 416 | Elastic Locking Nut M10 .....  | Écrou de blocage élastique M10 .....  | 4  | 4  |
| <b>32</b>    | 512 050 900 | Engine Support .....           | Support moteur .....                  | 4  | 4  |
| <b>33</b>    | 512 056 700 | Lock Washer .....              | Rondelle-frein .....                  | 4  | 4  |
| <b>34</b>    | 207 102 544 | Hex. Screw M10 x 25 .....      | Vis hex. M10 x 25 .....               | 4  | 4  |
| <b>35</b>    | 512 058 500 | Support Plate .....            | Plaque d'appui .....                  | 1  | 1  |
| <b>36</b>    | 207 182 044 | Hex. Screw M8 x 20 .....       | Vis hex. M8 x 20 .....                | 1  | 1  |



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**ENGINE/  
MOTEUR**ENGINE SUPPORT AND MUFFLER/  
SUPPORT MOTEUR ET SILENCIEUX

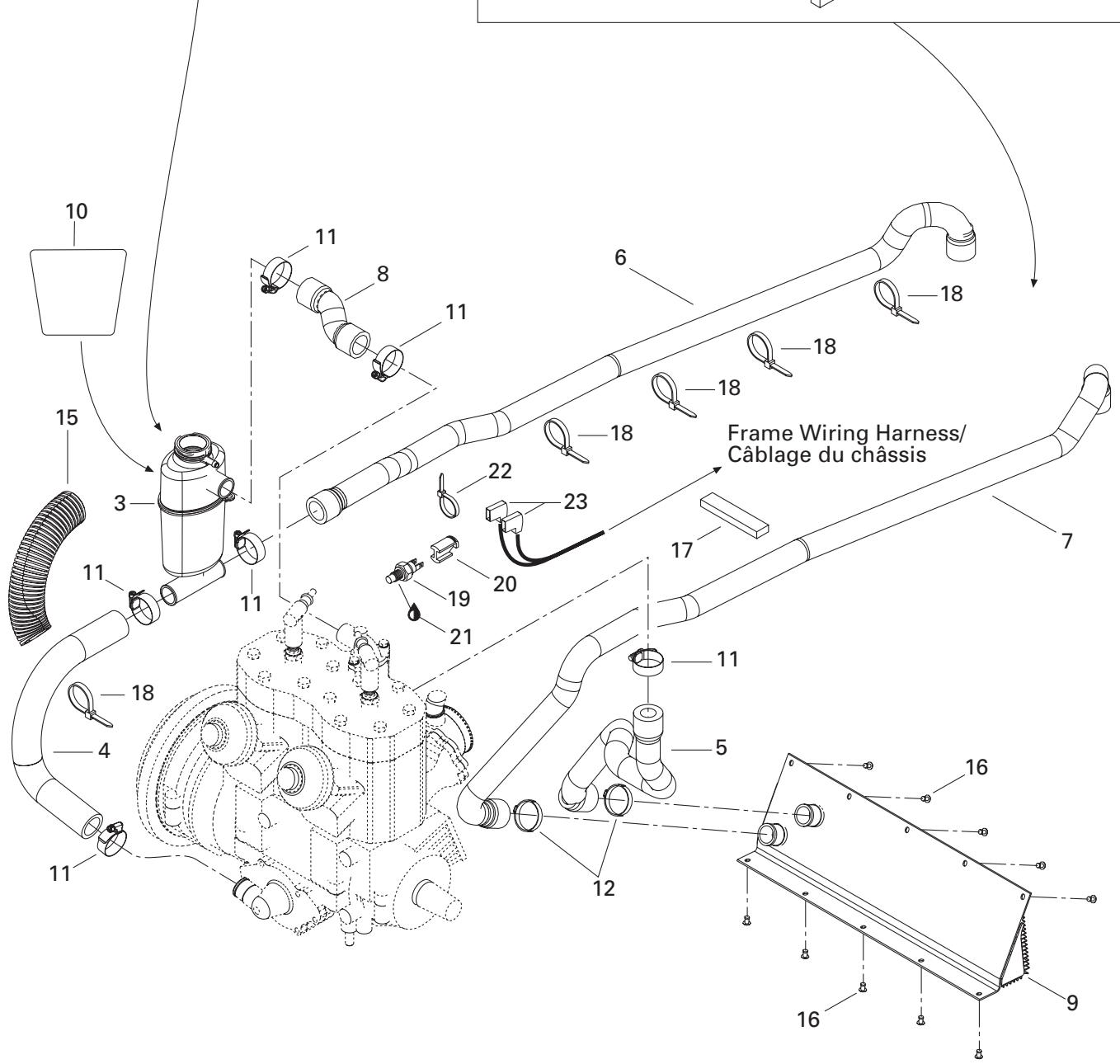
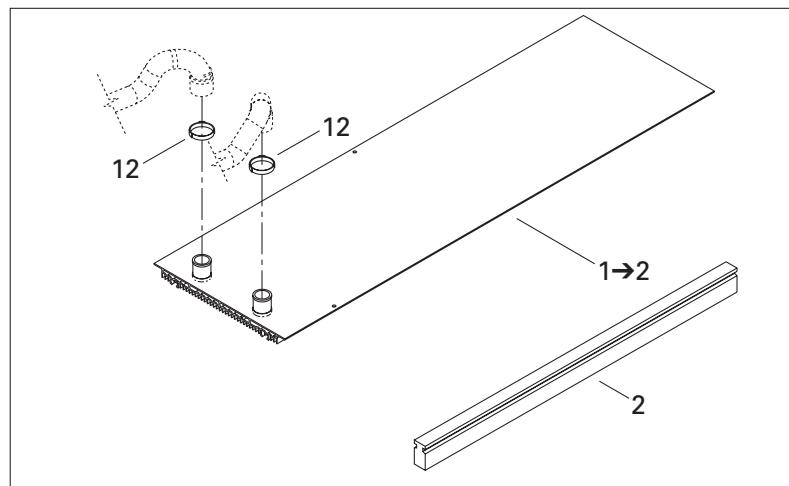
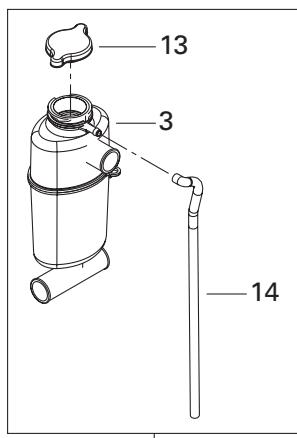
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**FORMULA Z 700**

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**FORMULA Z 600**

|           |             |                                     |  |   |   |
|-----------|-------------|-------------------------------------|--|---|---|
| <b>37</b> | 234 081 410 | Flat Washer 8 mm .....              | Rondelle plate 8 mm.....                   | 1 | 1 |
| <b>38</b> | 232 581 414 | Elastic Stop Nut M8 .....           | Écrou d'arrêt élastique M8 .....           | 1 | 1 |
| <b>39</b> | 512 058 800 | Stopper Screw .....                 | Vis d'arrêt .....                          | 1 | 1 |
| <b>40</b> | 512 059 056 | Stopper .....                       | Butée .....                                | 1 | 1 |
| <b>41</b> | 512 059 057 | Washer .....                        | Rondelle .....                             | 1 | 1 |
| <b>42</b> | 732 610 019 | R.H. Hex. Jam Nut M12 .....         | Contre-écrou hex. M12 DR .....             | 1 | 1 |
| <b>43</b> | 413 710 300 | Sealant, Loctite 17914, 80 ml ..... | Enduit étanche, Loctite 17914, 80 ml ..... | @ | @ |



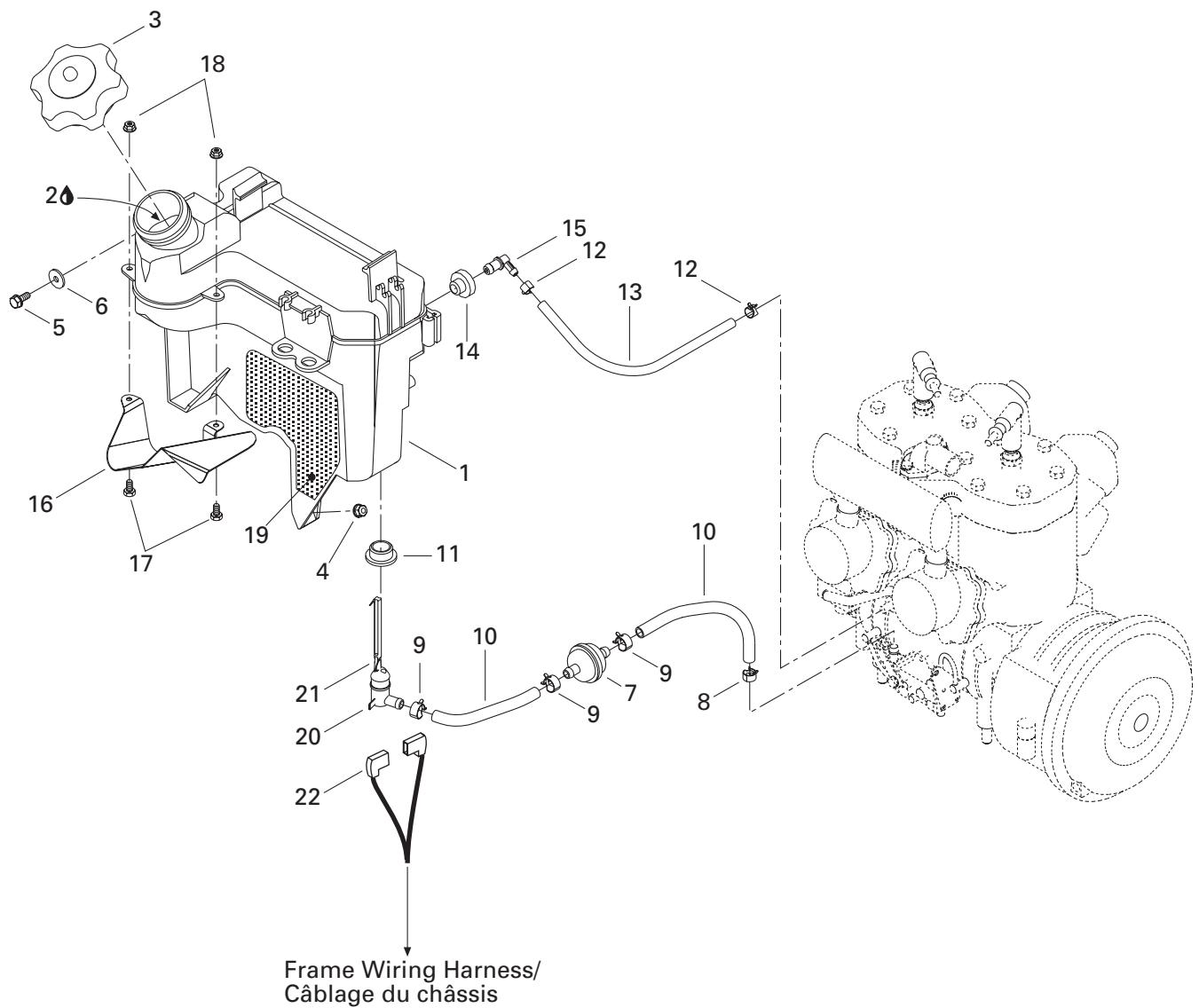
## **COOLING SYSTEM/ Système de refroidissement**

COOLING SYSTEM/  
Système de refroidissement

**FORMULA Z 700**

**FORMULA Z 600**

|             |             |  |  |    |    |
|-------------|-------------|--|--|----|----|
| <b>1→2</b>  | 517 296 300 | <b>Rear Radiator .....</b>             | <b>Radiateur arrière .....</b>             | 1  | 1  |
| <b>2</b>    | 518 321 655 | Radiator Protector .....               | Protecteur de radiateur .....              | 2  | 2  |
| <b>3</b>    | 509 000 000 | Tank Coolant .....                     | Réservoir d'antigel .....                  | 1  | 1  |
| <b>4</b>    | 509 000 001 | Engine Inlet Hose .....                | Boyau d'entrée du moteur .....             | 1  | 1  |
| <b>5</b>    | 509 000 046 | Engine Outlet Hose .....               | Boyau de sortie du moteur .....            | 1  | 1  |
| <b>6</b>    | 509 000 003 | Radiator Inlet Hose .....              | Boyau d'entrée du radiateur .....          | 1  | 1  |
| <b>7</b>    | 509 000 004 | Radiator Outlet Hose .....             | Boyau de sortie du radiateur .....         | 1  | 1  |
| <b>8</b>    | 509 000 005 | Deviation Hose .....                   | Boyau de déviation .....                   | 1  | 1  |
| <b>9</b>    | 517 297 100 | Front Radiator .....                   | Radiateur avant .....                      | 1  | 1  |
| <b>N 10</b> | 509 000 068 | Reflective Sheet .....                 | Feuille de réflexion .....                 | 1  | 1  |
| <b>11</b>   | 408 800 400 | Tridon Gear Clamp .....                | Bride de serrage Tridon .....              | 6  | 6  |
| <b>12</b>   | 509 000 045 | Oetiker Gear Clamp .....               | Bride de serrage Oetiker .....             | 4  | 4  |
| <b>13</b>   | 414 684 700 | Pressure Cap .....                     | Bouchon de radiateur .....                 | 1  | 1  |
| <b>14</b>   | 415 110 000 | Hose .....                             | Boyau .....                                | @  | @  |
| <b>15</b>   | 415 084 700 | Protective Shield .....                | Gaine Protectrice .....                    | @  | @  |
| <b>16</b>   | 390 402 200 | Pop Rivet 3/16 .....                   | Pop rivet 3/16 .....                       | 10 | 10 |
| <b>17</b>   | 293 200 003 | Seal .....                             | Anneau étanche .....                       | @  | @  |
| <b>18</b>   | 293 750 008 | Tie Rap 350 mm .....                   | Attache 350 mm .....                       | 5  | 5  |
| <b>19</b>   | 512 047 000 | Temperature Sensor .....               | Capteur de température .....               | 1  | 1  |
| <b>20</b>   | 515 175 297 | Connector Plug .....                   | Tampon connecteur .....                    | 1  | 1  |
| <b>21</b>   | 293 800 018 | Loctite 592, Pipe Sealant, 50 ml ..... | Loctite 592, joint pour tuyau, 50 ml ..... | @  | @  |
| <b>22</b>   | 293 750 002 | Tie Rap 130 mm .....                   | Attache 130 mm .....                       | 1  | 1  |
| <b>23</b>   | 409 010 300 | Female Terminal .....                  | Terminal femelle .....                     | 2  | 2  |



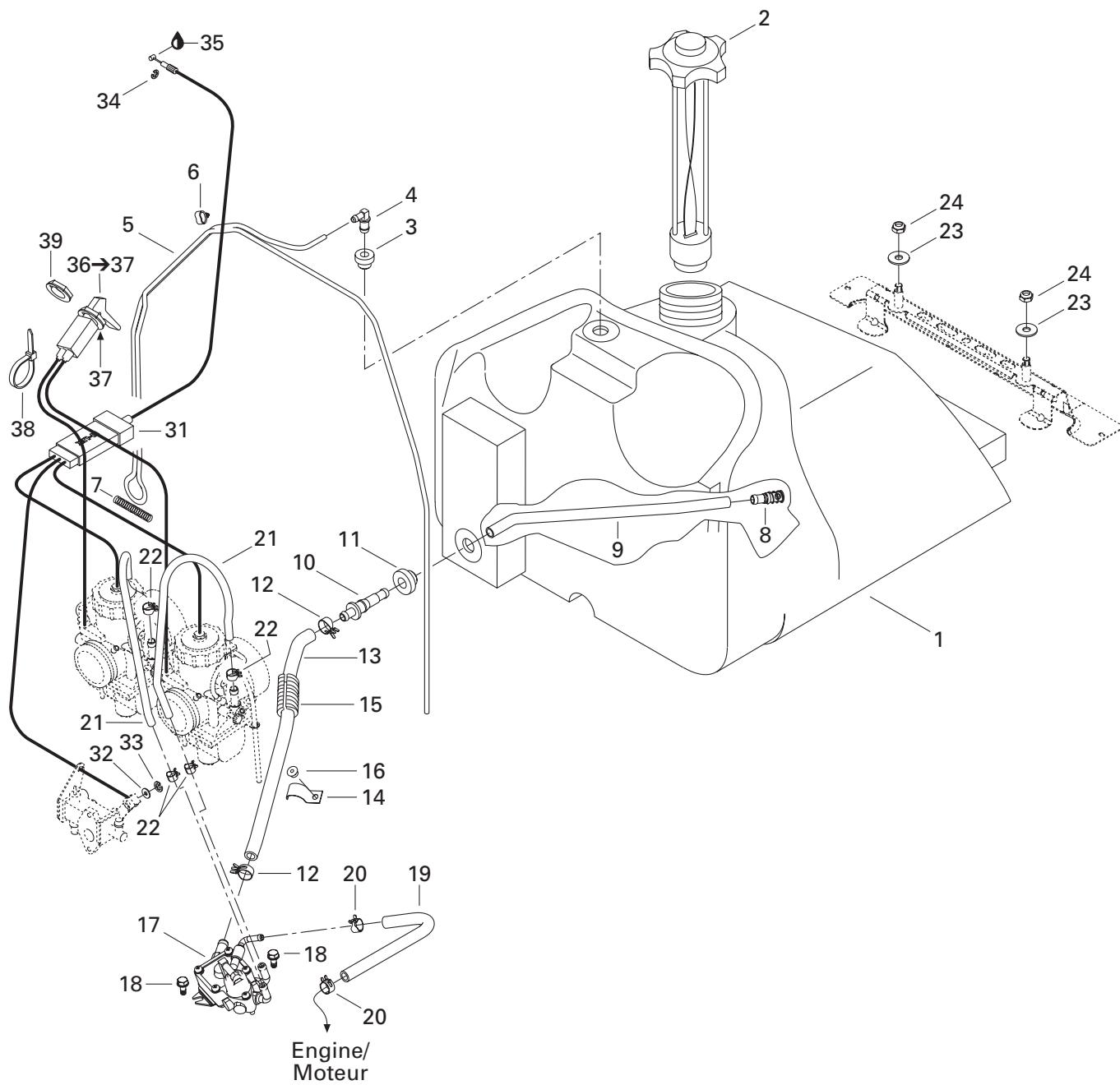
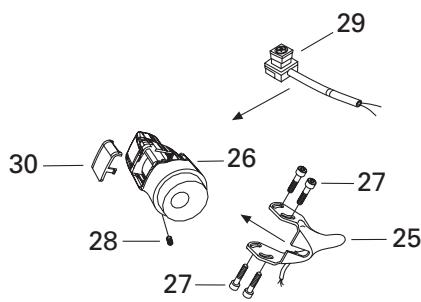
## OIL INJECTION SYSTEM/ Système à injection d'huile

OIL TANK/  
RÉSERVOIR D'HUILE

FORMULA Z 700

FORMULA Z 600

|            |             |  |   |   |   |
|------------|-------------|--|---|---|---|
| <b>N 1</b> | 519 000 028 | Oil Tank .....                               | Réservoir d'huile .....                           | 1 | 1 |
| <b>2</b>   | 413 803 100 | Blizzard Oil (12 x 500 ml) .....             | Huile Blizzard (12 x 500 ml) .....                | @ | @ |
|            | 413 802 900 | Injection Oil (12 x 1 Liter) .....           | Huile à injection (12 x 1 litre) .....            | @ | @ |
|            | 413 803 000 | Injection Oil (3 x 4 Liter).....             | Huile à injection (3 x 4 litre) .....             | @ | @ |
|            | 413 803 200 | Injection Oil (205 Liter) .....              | Huile à injection (205 litre) .....               | @ | @ |
|            | 413 711 000 | Synthetic Injection Oil (3 x 4 Liter) .....  | Huile à injection synthétique (3 x 4 litre) ..... | @ | @ |
|            | 413 710 700 | Synthetic Injection Oil (205 Liter) .....    | Huile à injection synthétique (205 litre) .....   | @ | @ |
|            | 413 710 500 | Synthetic Injection Oil (12 x 1 Liter) ..... | Huile à injection synthétique (12 x 1 litre)      |   |   |
|            |             | Bombardier-Rotax Formula XP-S .....          | Bombardier-Rotax Formula XP-S .....               | @ | @ |
| <b>3</b>   | 519 000 017 | Cap .....                                    | Bouchon .....                                     | 1 | 1 |
| <b>4</b>   | 233 261 414 | Elastic Flange Nut M6 .....                  | Écrou élastique à épaulement M6 .....             | 1 | 1 |
| <b>5</b>   | 210 261 680 | Hex. Screw M6 x 16 .....                     | Vis hex. M6 x 16 .....                            | 1 | 1 |
| <b>6</b>   | 250 200 000 | Serrated Lock Washer 6 mm .....              | Rondelle chevauchante 6 mm .....                  | 1 | 1 |
| <b>7</b>   | 414 536 500 | Oil Filter .....                             | Filtre à l'huile .....                            | 1 | 1 |
| <b>8</b>   | 414 420 700 | Spring Clamp .....                           | Bride à ressort .....                             | 1 | 1 |
| <b>9</b>   | 414 415 200 | Spring Clamp .....                           | Bride à ressort .....                             | 3 | 3 |
| <b>10</b>  | 415 080 700 | Line .....                                   | Conduit .....                                     | @ | @ |
| <b>11</b>  | 570 023 000 | Isolating Ring .....                         | Bague isolante .....                              | 1 | 1 |
| <b>12</b>  | 414 554 800 | Spring Clamp .....                           | Bride à ressort .....                             | 2 | 2 |
| <b>13</b>  | 415 080 200 | Line .....                                   | Conduit .....                                     | @ | @ |
| <b>14</b>  | 570 135 100 | Grommet .....                                | Passe-fils .....                                  | 1 | 1 |
| <b>15</b>  | 414 580 700 | Male Connector .....                         | Raccord mâle .....                                | 1 | 1 |
| <b>16</b>  | 519 000 018 | Deflector .....                              | Déflecteur .....                                  | 1 | 1 |
| <b>17</b>  | 207 151 244 | Hex. Screw M5 x 12 .....                     | Vis hex. M5 x 12 .....                            | 2 | 2 |
| <b>18</b>  | 233 251 244 | Elastic Flange Nut M5 .....                  | Écrou élastique à épaulement M5 .....             | 2 | 2 |
| <b>19</b>  | 519 000 023 | Reflective Sheet .....                       | Feuille de réflexion .....                        | 1 | 1 |
| <b>20</b>  | 414 681 800 | Level Switch .....                           | Contacteur de niveau d'huile .....                | 1 | 1 |
| <b>21</b>  | 414 681 900 | Float .....                                  | Flotte .....                                      | 1 | 1 |
| <b>22</b>  | 409 010 300 | Female Terminal .....                        | Terminal femelle .....                            | 2 | 2 |



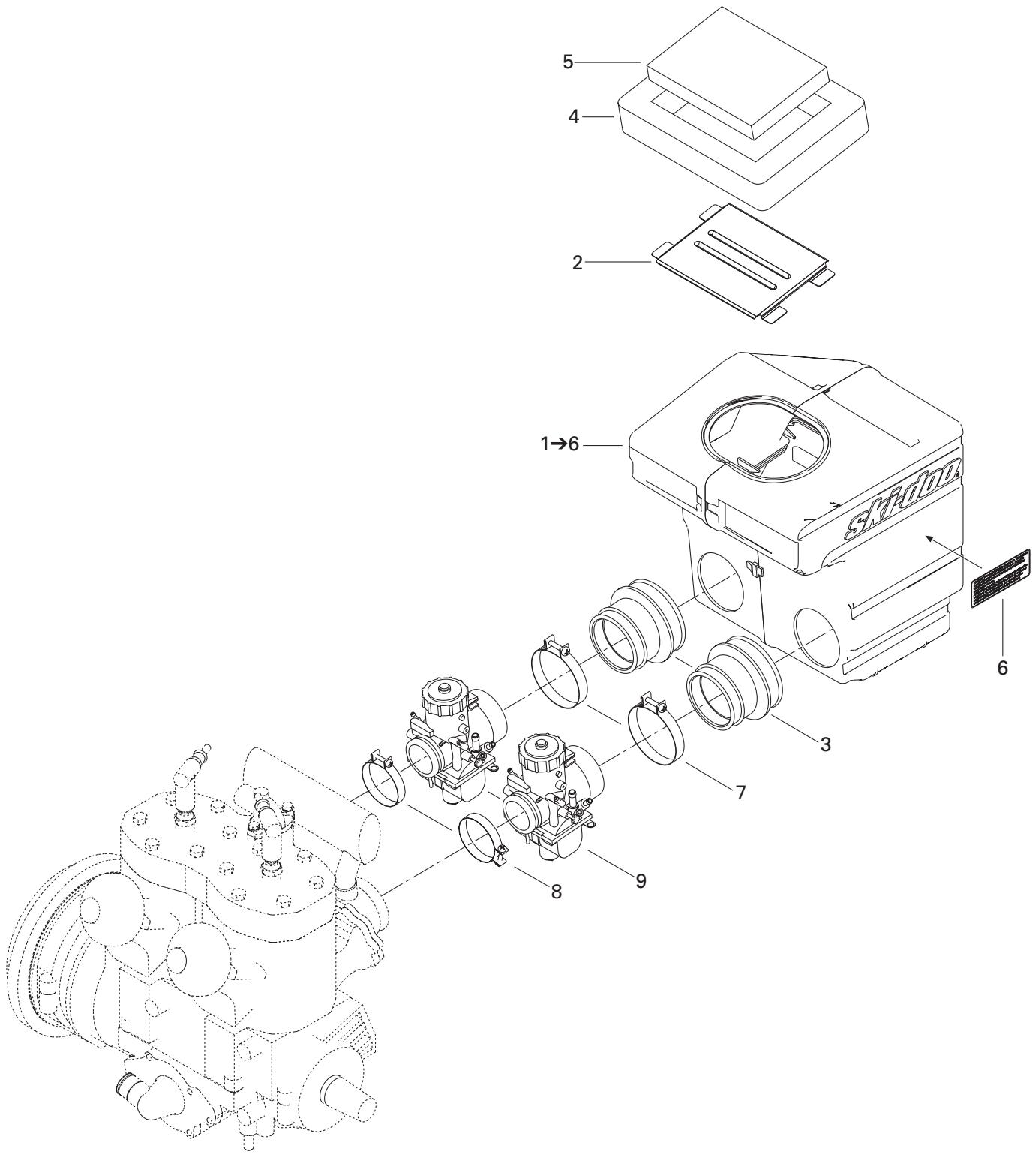
## FUEL SYSTEM/ Système d'alimentation

FUEL SYSTEM/  
Système d'alimentation

FORMULA Z 700

FORMULA Z 600

|                |             |                                 |  |   |   |
|----------------|-------------|---------------------------------|--|---|---|
| <b>N 1</b>     | 513 032 987 | Fuel Tank .....                 | Réservoir à essence .....              | 1 | 1 |
| <b>2</b>       | 513 032 901 | Fuel Tank Cap .....             | Bouchon du réservoir à essence .....   | 1 | 1 |
| <b>3</b>       | 513 032 908 | Grommet .....                   | Passe-fils .....                       | 1 | 1 |
| <b>4</b>       | 414 814 100 | Male Connector .....            | Raccord mâle .....                     | 1 | 1 |
| <b>5</b>       | 415 080 100 | Primer Line .....               | Conduit d'amorceur .....               | @ | @ |
| <b>6</b>       | 513 032 923 | Tube Clamp .....                | Bride de tube .....                    | 6 | 6 |
| <b>7</b>       | 414 818 200 | Spring .....                    | Ressort .....                          | 1 | 1 |
| <b>8</b>       | 414 872 100 | Fuel Filter .....               | Crépine .....                          | 1 | 1 |
| <b>9</b>       | 415 005 700 | Hose .....                      | Boyau .....                            | 1 | 1 |
| <b>10</b>      | 414 872 700 | Male Connector .....            | Raccord mâle .....                     | 1 | 1 |
| <b>11</b>      | 570 273 900 | Grommet .....                   | Passe-fils .....                       | 1 | 1 |
| <b>12</b>      | 513 032 979 | Spring Clamp .....              | Bride à ressort .....                  | 2 | 2 |
| <b>13</b>      | 513 032 903 | Formed Hose .....               | Boyau formé .....                      | 1 | 1 |
| <b>14</b>      | 415 018 200 | Clip .....                      | Pince .....                            | 1 | 1 |
| <b>15</b>      | 415 080 000 | Tubing .....                    | Gaine .....                            | 1 | 1 |
| <b>16</b>      | 390 406 500 | Pop Rivet 3/16 .....            | Pop rivet 3/16 .....                   | 1 | 1 |
| <b>17</b>      | 403 901 800 | Fuel Pump .....                 | Pompe à essence .....                  | 1 | 1 |
| <b>18</b>      | 210 361 280 | Hex. Screw M6 x 12 .....        | Vis hex. M6 x 12 .....                 | 2 | 2 |
| <b>19</b>      | 415 079 800 | Rubber Hose .....               | Boyau .....                            | @ | @ |
| <b>20</b>      | 414 415 200 | Spring Clamp .....              | Bride à ressort .....                  | 2 | 2 |
| <b>21</b>      | 415 117 800 | Formed Tube .....               | Boyau formé .....                      | 2 | 2 |
| <b>22</b>      | 414 420 700 | Spring Clamp .....              | Bride à ressort .....                  | 4 | 4 |
| <b>N 23</b>    | 234 082 410 | Flat Washer 8 mm .....          | Rondelle plate 8 mm .....              | 2 | 2 |
| <b>24</b>      | 232 581 414 | Elastic Stop Nut M8 .....       | Écrou d'arrêt élastique M8 .....       | 2 | 2 |
| <b>N 25</b>    | 512 059 204 | Handle Ass'y 40 mm .....        | Manette ass. 40 mm .....               | 1 | 1 |
| <b>N 26</b>    | 512 059 243 | Throttle Handle Housing .....   | Logement de manette d'accélérateur ... | 1 | 1 |
| <b>27</b>      | 732 601 143 | Shoulder Screw .....            | Vis à épaulement .....                 | 4 | 4 |
| <b>28</b>      | 414 440 800 | Set Screw M8 x 10 .....         | Vis de pression M8 x 10 .....          | 1 | 1 |
| <b>N 29</b>    | 515 175 410 | Kill Switch .....               | Interrupteur d'urgence .....           | 1 | 1 |
| <b>30</b>      | 572 100 901 | Switch Cover .....              | Couvercle d'interrupteur .....         | 1 | 1 |
| <b>N 31</b>    | 512 059 188 | Throttle Cable .....            | Câble d'accélérateur .....             | 1 | 1 |
| <b>32</b>      | 414 753 300 | Washer .....                    | Rondelle .....                         | 1 | 1 |
| <b>33</b>      | 414 753 500 | Circlip .....                   | Circlip .....                          | 1 | 1 |
| <b>34</b>      | 414 274 500 | Circlip .....                   | Circlip .....                          | 1 | 1 |
| <b>35</b>      | 293 550 004 | Dielectric Grease, 150 g .....  | Graisse diélectrique, 150 g .....      | @ | @ |
| <b>N 36-37</b> | 512 059 203 | <b><i>Choke Cable</i></b> ..... | <b><i>Câble d'étrangleur</i></b> ..... | 1 | 1 |
| <b>37</b>      | 394 103 300 | Lock Washer .....               | Rondelle-frein .....                   | 1 | 1 |
| <b>38</b>      | 293 750 001 | Tie Rap 94 mm .....             | Attache 94 mm .....                    | 1 | 1 |
| <b>39</b>      | 512 059 094 | Plastic Nut .....               | Écrou de plastique .....               | 1 | 1 |



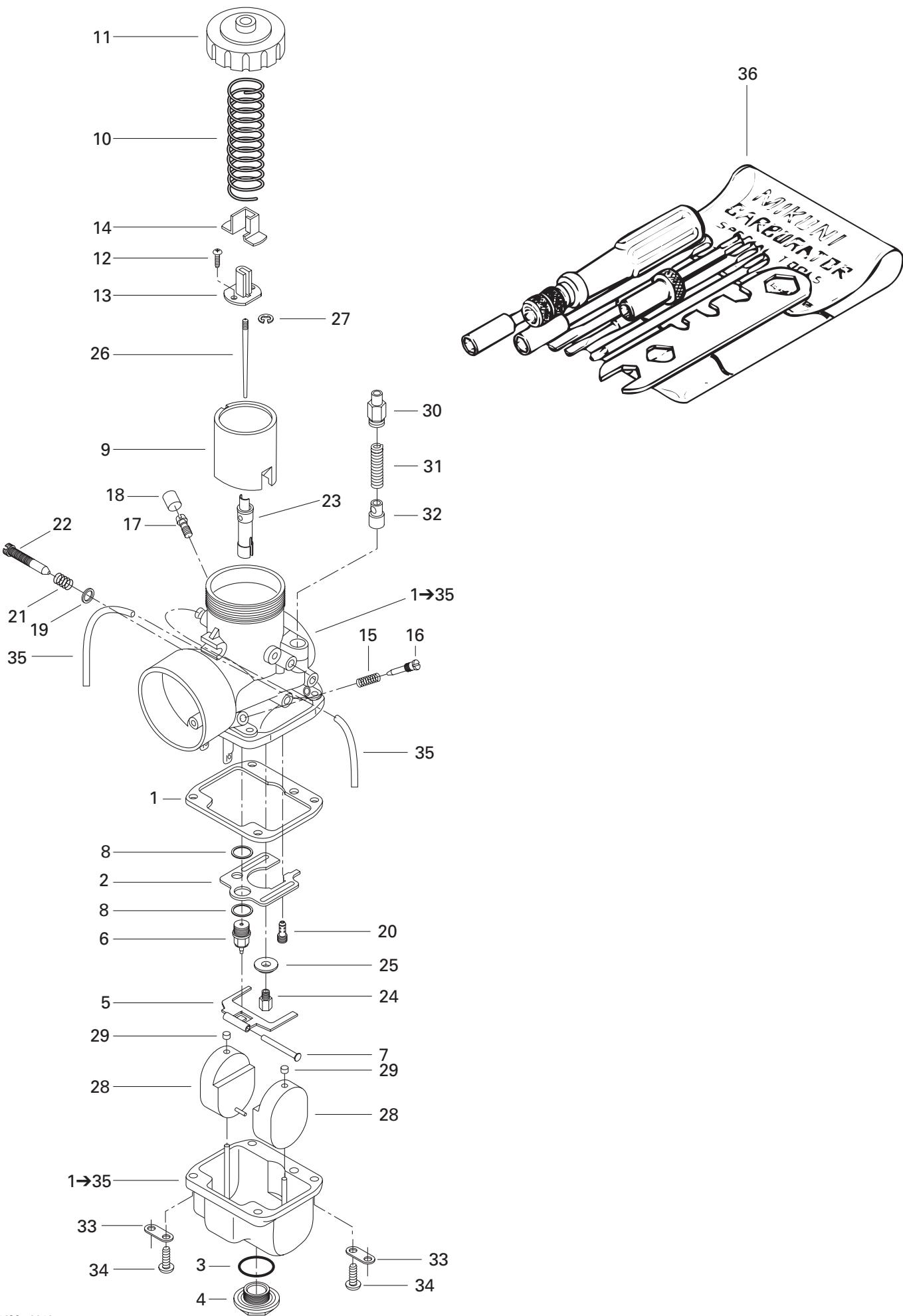
**FUEL SYSTEM/  
Système d'alimentation**

AIR INTAKE SYSTEM/  
Système d'admission d'air

**FORMULA Z 700**

**FORMULA Z 600**

|              |             |                                  |  |   |   |
|--------------|-------------|----------------------------------|--|---|---|
| <b>N 1→6</b> | 508 000 074 | <i>Air Intake Ass'y</i> .....    | <i>Silencieux d'admission ass.</i> ..... | 1 | - |
| <b>N</b>     | 508 000 106 | <i>Air Intake Ass'y</i> .....    | <i>Silencieux d'admission ass.</i> ..... | - | 1 |
| <b>2</b>     | 508 000 004 | Intake Grill .....               | Grille d'admission .....                 | 1 | 1 |
| <b>3</b>     | 570 068 900 | Air Intake Adaptor (40 mm) ..... | Adapteur d'admission d'air (40 mm) ..... | 2 | 2 |
| <b>N 4</b>   | 508 000 099 | Lower Foam .....                 | Mousse extérieure .....                  | 1 | 1 |
| <b>5</b>     | 415 103 200 | Air Filter .....                 | Filtre à air .....                       | 1 | 1 |
| <b>6</b>     | 516 000 130 | Caution Label .....              | Étiquette d'attention .....              | 1 | 1 |
| <b>7</b>     | 508 000 009 | Clamp .....                      | Bride .....                              | 2 | 2 |
| <b>8</b>     | 512 059 006 | Clamp .....                      | Bride .....                              | 2 | 2 |
| <b>N 9</b>   | 403 138 614 | VM 40-122 Carburetor .....       | Carburateur VM 40-122 .....              | 2 | - |
| <b>N</b>     | 403 138 588 | VM 40-124 Carburetor .....       | Carburateur VM 40-124 .....              | - | 2 |



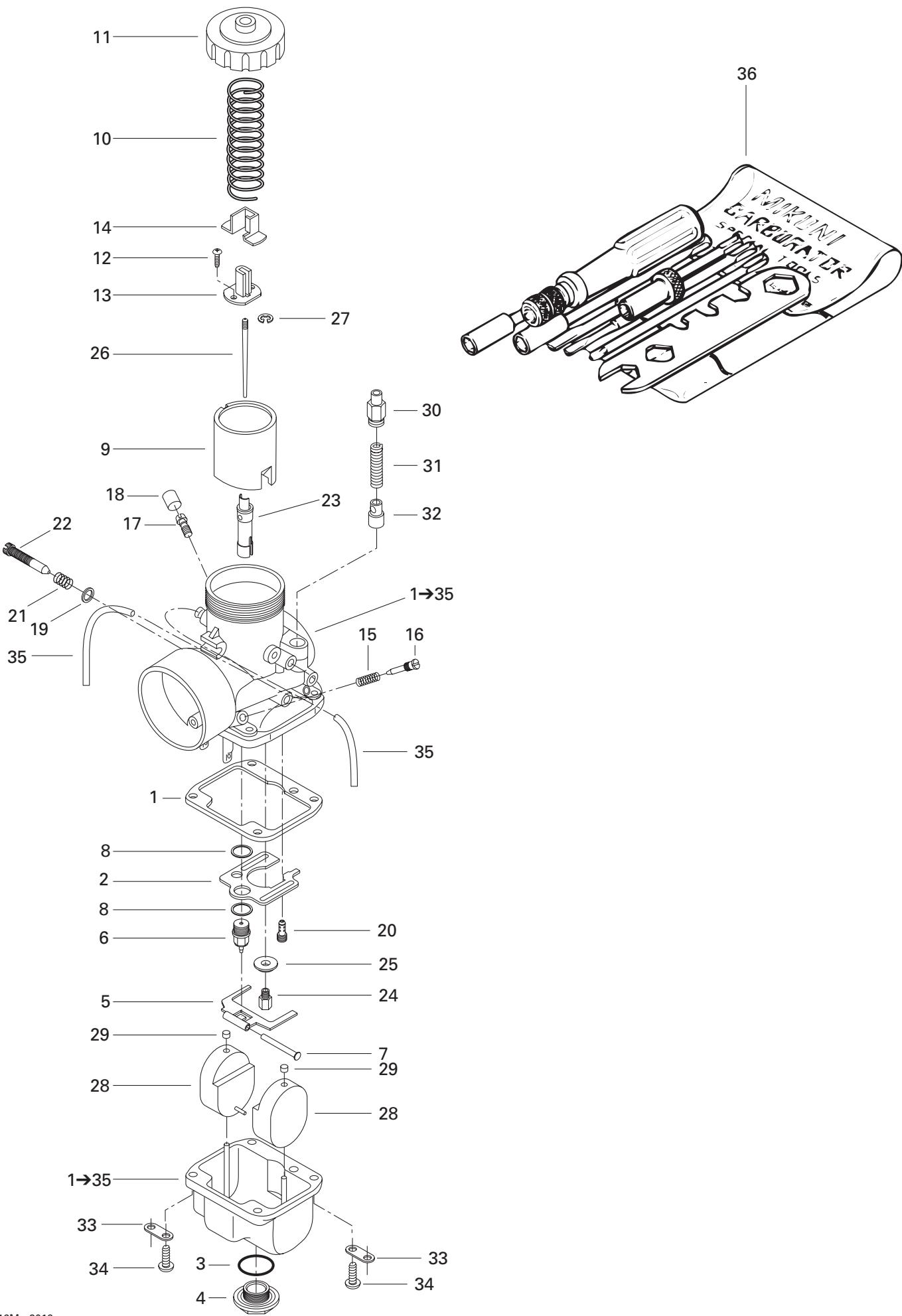
**FUEL SYSTEM/  
Système d'alimentation**

CARBURETORS/  
CARBURATEURS

FORMULA Z 700

FORMULA Z 600

|               |             |                             |                                     |   |   |
|---------------|-------------|-----------------------------|-------------------------------------|---|---|
| <b>N 1-35</b> | 403 138 614 | <b>VM 40-122 Carburetor</b> | <b>Carburateur VM 40-122</b>        | 2 | - |
| <b>N</b>      | 403 138 588 | <b>VM 40-124 Carburetor</b> | <b>Carburateur VM 40-124</b>        | - | 2 |
| <b>1</b>      | 404 104 700 | Gasket                      | Joint                               | 2 | 2 |
| <b>2</b>      | 404 112 700 | Baffle                      | Chicane                             | 2 | 2 |
| <b>3</b>      | 404 112 800 | Washer                      | Rondelle                            | 2 | 2 |
| <b>4</b>      | 404 112 900 | Drain Plug Screw            | Bouchon d'accès                     | 2 | 2 |
| <b>5</b>      | 404 161 823 | Float Lever                 | Levier du flotteur                  | 2 | 2 |
| <b>6</b>      | 404 147 400 | Needle Valve 1.5            | Pointeau 1.5                        | 2 | 2 |
| <b>7</b>      | 404 103 300 | Lever Pin                   | Goupille de levier                  | 2 | 2 |
| <b>8</b>      | 404 101 600 | Seat Washer                 | Rondelle siège                      | 4 | 4 |
| <b>9</b>      | 404 132 300 | Piston Valve CA 2.5         | Tiroir d'accélérateur CA 2.5        | 2 | 2 |
| <b>10</b>     | 404 156 500 | Spring                      | Ressort                             | 2 | 2 |
| <b>11</b>     | 404 126 800 | Cover                       | Couvercle                           | 2 | 2 |
| <b>12</b>     | 404 121 300 | Screw with Washer           | Vis avec rondelle                   | 4 | 4 |
| <b>13</b>     | 404 160 800 | Connector                   | Connecteur                          | 2 | 2 |
| <b>14</b>     | 404 128 100 | Cover                       | Couvercle                           | 2 | 2 |
| <b>15</b>     | 404 139 800 | Spring (Air Screw)          | Ressort (vis du mélange de ralenti) | 2 | 2 |
| <b>16</b>     | 404 149 000 | Air Screw                   | Vis du mélange de ralenti           | 2 | 2 |
| <b>17</b>     | 404 153 400 | Nipple                      | Raccord                             | 2 | 2 |
| <b>18</b>     | 404 154 900 | Cap                         | Bouchon                             | 2 | 2 |
| <b>19</b>     | 270 500 018 | Washer                      | Rondelle                            | 2 | 2 |
| <b>20</b>     | 404 161 846 | Pilot Jet PJ 37.5           | Gicleur du ralenti PJ 37.5          | 2 | - |
|               | 404 109 100 | Pilot Jet PJ 40             | Gicleur du ralenti PJ 40            | - | 2 |
| <b>21</b>     | 404 101 700 | Spring (Adjustment Screw)   | Ressort (vis d'ajustement)          | 2 | 2 |
| <b>22</b>     | 404 125 200 | Throttle Adjustment Screw   | Vis d'ajustement accélérateur       | 2 | 2 |
| <b>23</b>     | 404 153 800 | Needle Jet 224-Z-9          | Gicleur d'aiguille 224-Z-9          | 2 | - |
|               | 404 161 875 | Needle Jet 224-Z-7          | Gicleur d'aiguille 224-Z-7          | - | 2 |
| <b>24</b>     | 404 100 500 | Main Jet MJ 280             | Gicleur principal MJ 280            | 2 | - |
|               | 404 101 200 | Main Jet MJ 300             | Gicleur principal MJ 300            | - | 2 |
| <b>25</b>     | 404 116 700 | Washer                      | Rondelle                            | 2 | 2 |
| <b>26</b>     | 404 161 847 | Needle J8-7DFY01            | Aiguille J8-7DFY01                  | 2 | - |
|               | 404 161 840 | Needle J8-7DHY06            | Aiguille J8-7DHY06                  | - | 2 |
| <b>27</b>     | 404 152 200 | E-Ring                      | Rondelle-E                          | 2 | 2 |
| <b>28</b>     | 404 105 400 | Float                       | Flotte                              | 4 | 4 |
| <b>29</b>     | 404 105 800 | Cap                         | Capuchon                            | 4 | 4 |
| <b>30</b>     | 404 161 100 | Guide Holder                | Guide                               | 2 | 2 |
| <b>31</b>     | 404 161 844 | Spring                      | Ressort                             | 2 | 2 |
| <b>32</b>     | 404 161 845 | Plunger Ass'y               | Plongeur ass.                       | 2 | 2 |
| <b>33</b>     | 404 103 000 | Plate                       | Plaque                              | 4 | 4 |
| <b>34</b>     | 404 102 000 | Screw with Lock Washer      | Vis avec rondelle-frein             | 8 | 8 |



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**FUEL SYSTEM/  
Système d'alimentation**

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CARBURETORS/  
CARBURATEURS

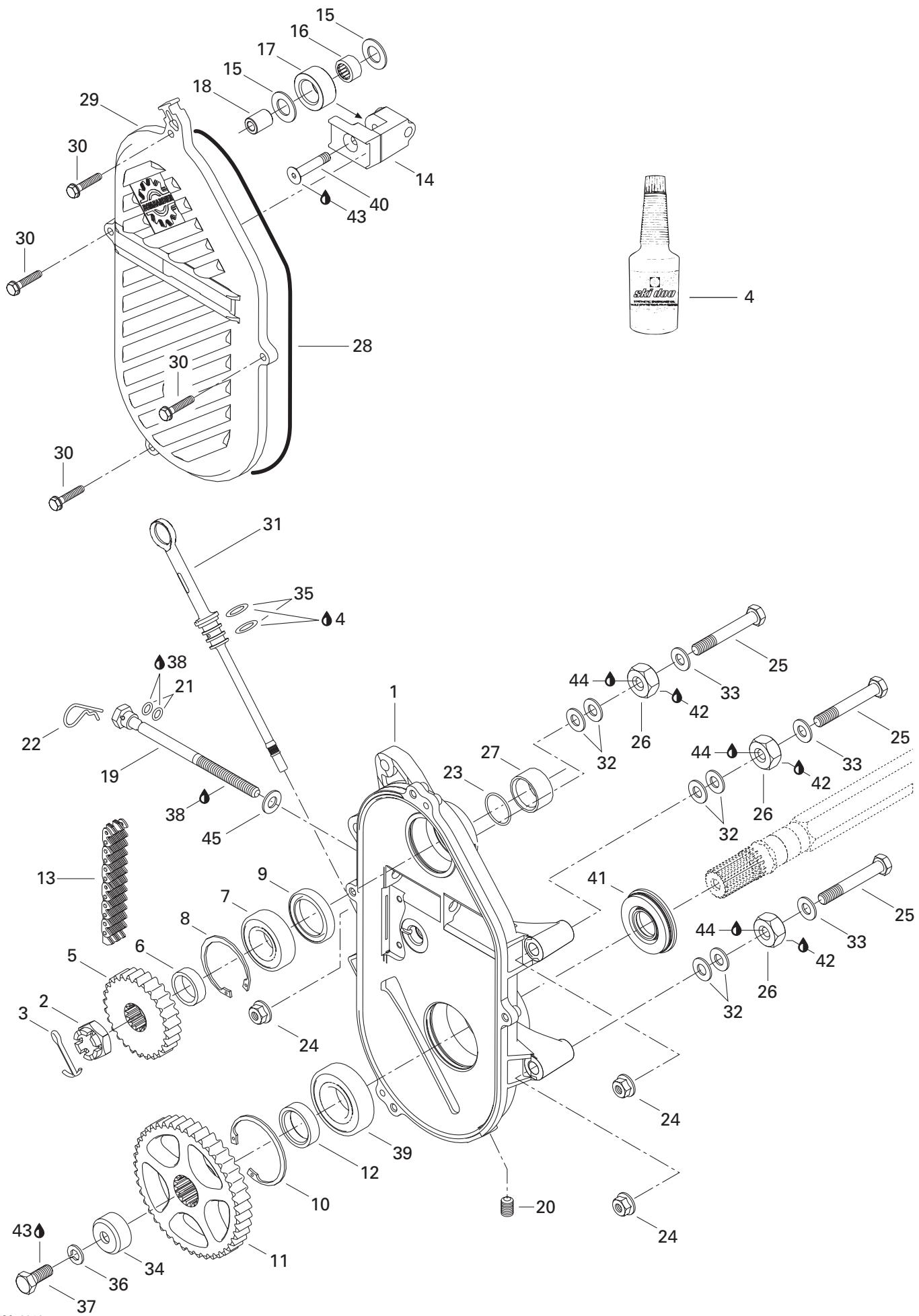
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**FORMULA Z 700**

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**FORMULA Z 600**

|           |             |                       |                            |   |   |
|-----------|-------------|-----------------------|----------------------------|---|---|
| <b>35</b> | 404 161 802 | Air Vent Tube .....   | Tube d'aération .....      | 4 | 4 |
| <b>36</b> | 404 112 000 | <i>Tool Kit</i> ..... | <i>Ens. d'outils</i> ..... | 1 | 1 |



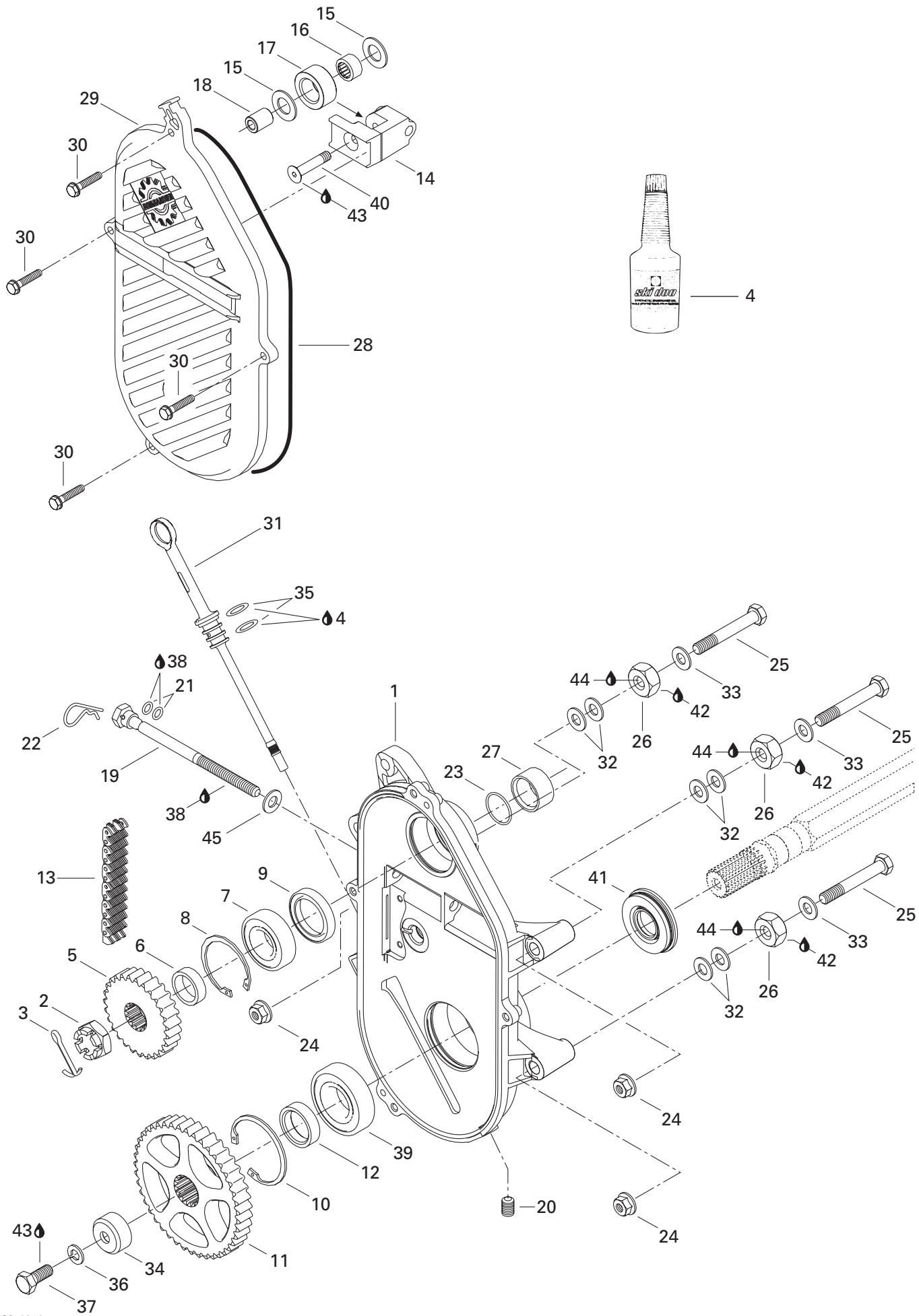
## **TRANSMISSION/ TRANSMISSION**

CHAINCASE/  
CARTER DE CHAÎNE

**FORMULA Z 700**

**FORMULA Z 600**

|             |             |  |  |   |   |
|-------------|-------------|--|--|---|---|
| <b>1</b>    | 504 151 776 | Chaincase .....                            | Carter de chaîne .....                                 | 1 | 1 |
| <b>N 2</b>  | 250 000 012 | Hex. Castellated Nut M20 .....             | Écrou hex. à crénels M20 .....                         | 1 | 1 |
| <b>3</b>    | 371 006 300 | Cotter Pin .....                           | Goupille fendue .....                                  | 1 | 1 |
| <b>4</b>    | 413 803 300 | Synthetic Chaincase Oil, 12 x 355 ml ..... | Huile synthétique, carter de chaîne, 12 x 355 ml ..... | @ | @ |
| <b>5</b>    | 504 139 700 | 24 Tooth Sprocket (Large) .....            | Pignon à 24 dents (large) .....                        | 1 | - |
|             | 504 084 300 | 25 Tooth Sprocket (Large) .....            | Pignon à 25 dents (large) .....                        | - | 1 |
| <b>6</b>    | 504 147 200 | Shim .....                                 | Cale épaisseur .....                                   | 1 | 1 |
| <b>7</b>    | 405 404 400 | Ball Bearing 6205 .....                    | Roulement à billes 6205 .....                          | 1 | 1 |
| <b>8</b>    | 371 901 700 | Circlip (Interior) .....                   | Circlip (intérieur) .....                              | 1 | 1 |
| <b>9</b>    | 415 049 300 | Seal .....                                 | Joint étanche .....                                    | 1 | 1 |
| <b>10</b>   | 415 064 300 | Circlip (Interior) .....                   | Circlip (intérieur) .....                              | 1 | 1 |
| <b>11</b>   | 504 148 500 | 43 Tooth Sprocket Large .....              | Pignon à 43 dents large .....                          | 1 | 1 |
| <b>12</b>   | 501 021 800 | Inner Shim .....                           | Cale intérieure .....                                  | 1 | 1 |
| <b>N 13</b> | 504 151 857 | Drive Chain Large (74 Links) .....         | Chaîne large (74 maillons) .....                       | 1 | - |
| <b>N</b>    | 412 151 856 | Drive Chain Large (76 Links) .....         | Chaîne large (76 maillons) .....                       | - | 1 |
| <b>N 14</b> | 504 151 951 | Chain Tensioner .....                      | Tendeur de chaîne .....                                | 1 | 1 |
| <b>15</b>   | 504 080 300 | Washer .....                               | Rondelle .....   | 2 | 2 |
| <b>16</b>   | 405 403 000 | Needle Bearing .....                       | Roulement à aiguilles .....                            | 1 | 1 |
| <b>17</b>   | 414 531 300 | Roller .....                               | Rouleau .....  | 1 | 1 |
| <b>18</b>   | 504 080 200 | Spacer .....                               | Entretoise .....                                       | 1 | 1 |
| <b>19</b>   | 732 601 314 | Adjusting Screw .....                      | Vis de réglage .....                                   | 1 | 1 |
| <b>N 20</b> | 504 151 921 | Plug 1/8-27 .....                          | Bouchon 1/8-27 .....                                   | 1 | 1 |
| <b>21</b>   | 414 484 400 | O-Ring .....                               | Joint torique .....                                    | 2 | 2 |
| <b>22</b>   | 414 575 600 | Hair Pin .....                             | Goupille de sûreté .....                               | 1 | 1 |
| <b>23</b>   | 414 876 700 | O-Ring .....                               | Joint torique .....                                    | 1 | 1 |
| <b>24</b>   | 233 201 414 | Elastic Flanged Nut M10 .....              | Écrou élastique à épaulement M10 .....                 | 3 | 3 |
| <b>25</b>   | 207 108 044 | Hex. Screw M10 x 80 .....                  | Vis hex. M10 x 80 .....                                | 3 | 3 |
| <b>26</b>   | 504 083 800 | Spacer .....                               | Entretoise .....                                       | 3 | 3 |
| <b>27</b>   | 507 031 500 | Spacer .....                               | Entretoise .....                                       | 1 | 1 |
| <b>28</b>   | 415 046 400 | O-Ring .....                               | Joint torique .....                                    | 1 | 1 |
| <b>29</b>   | 080 044 000 | Chaincase Cover .....                      | Couvercle de carter de chaîne .....                    | 1 | 1 |
| <b>30</b>   | 210 263 080 | Hex. Forming Screw M6 x 30 .....           | Vis hex. à épaulement M6 x 30 .....                    | 4 | 4 |
| <b>31</b>   | 504 151 703 | Filler Cap Ass'y .....                     | Bouchon de remplissage ass. .....                      | 1 | 1 |
| <b>32</b>   | 504 073 700 | Washer .....                               | Rondelle .....   | 6 | 6 |
| <b>33</b>   | 503 183 800 | Washer .....                               | Rondelle .....   | 3 | 3 |
| <b>34</b>   | 501 022 400 | Cap .....                                  | Capuchon .....   | 1 | 1 |
| <b>35</b>   | 414 969 400 | O-Ring .....                               | Joint torique .....                                    | 2 | 2 |
| <b>36</b>   | 234 100 602 | Lock Washer 10 mm .....                    | Rondelle-frein 10 mm .....                             | 1 | 1 |
| <b>37</b>   | 207 102 544 | Hex. Screw M10 x 25 .....                  | Vis hex. M10 x 25 .....                                | 1 | 1 |



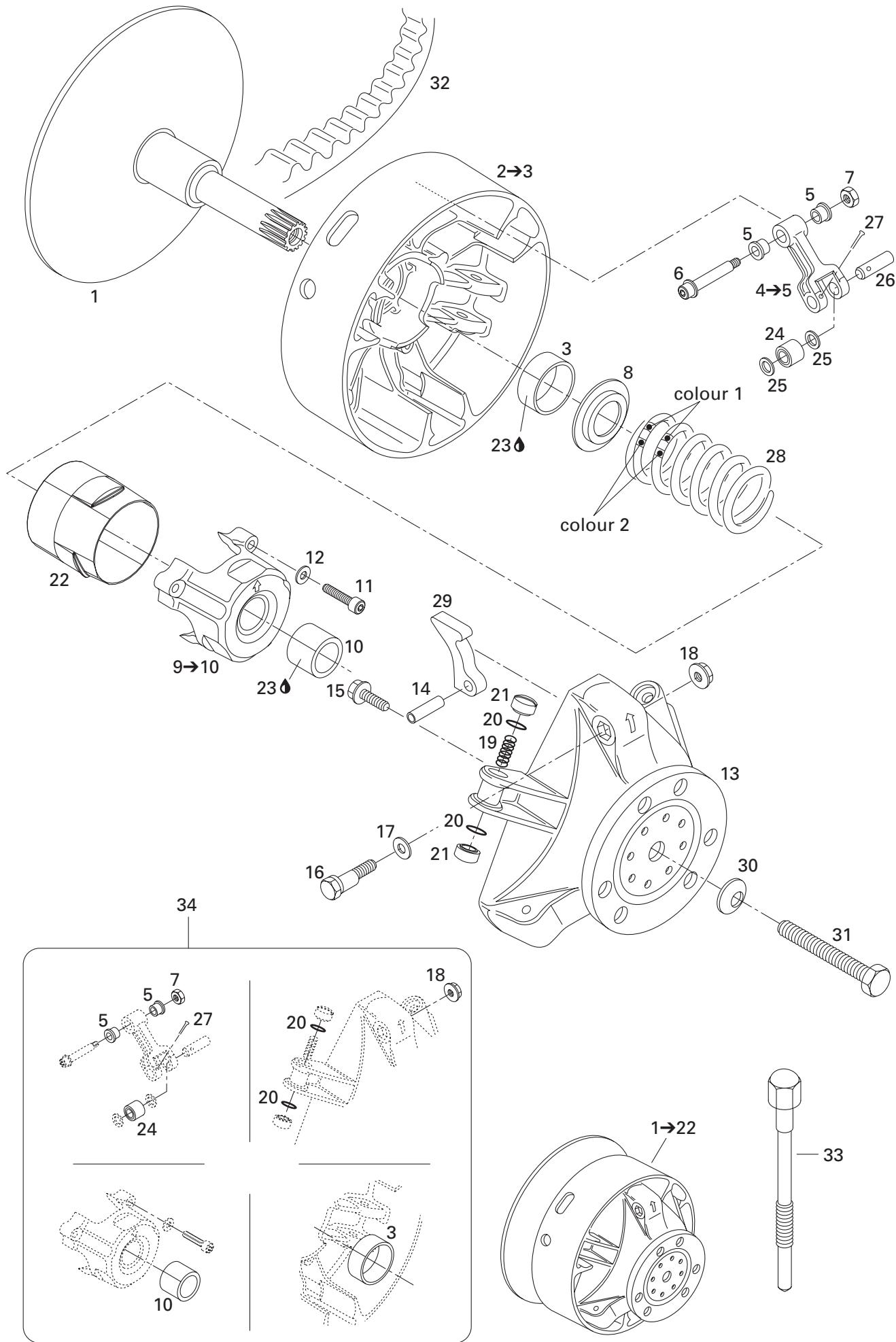
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**TRANSMISSION/  
TRANSMISSION**

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CHAINCASE/  
CARTER DE CHAÎNE**FORMULA Z 700****FORMULA Z 600**

|             |             |   |   |   |   |
|-------------|-------------|---|---|---|---|
| <b>38</b>   | 413 711 500 | Synthetic Grease .....                        | Graisse synthétique .....                   | @ | @ |
| <b>39</b>   | 405 408 500 | Ball Bearing .....                            | Roulement à billes .....                    | 1 | 1 |
| <b>40</b>   | 732 601 144 | Screw .....                                   | Vis .....                                   | 1 | 1 |
| <b>N 41</b> | 504 151 918 | Oil Seal Ass'y .....                          | Anneau étanche ass.....                     | 1 | 1 |
| <b>42</b>   | 293 800 023 | Loctite 767, Antiseize Lubricant, 454 g ..... | Loctite 767, lubrifiant antigrippage, 454 g | @ | @ |
| <b>43</b>   | 293 800 005 | Loctite 271, 10 ml .....                      | Loctite 271, 10 ml .....                    | @ | @ |
| <b>44</b>   | 293 800 060 | Loctite 243, 10 ml .....                      | Loctite 243, 10 ml .....                    | @ | @ |
| <b>45</b>   | 234 001 410 | Flat washer 10 mm .....                       | Rondelle plate 10 mm .....                  | 1 | 1 |



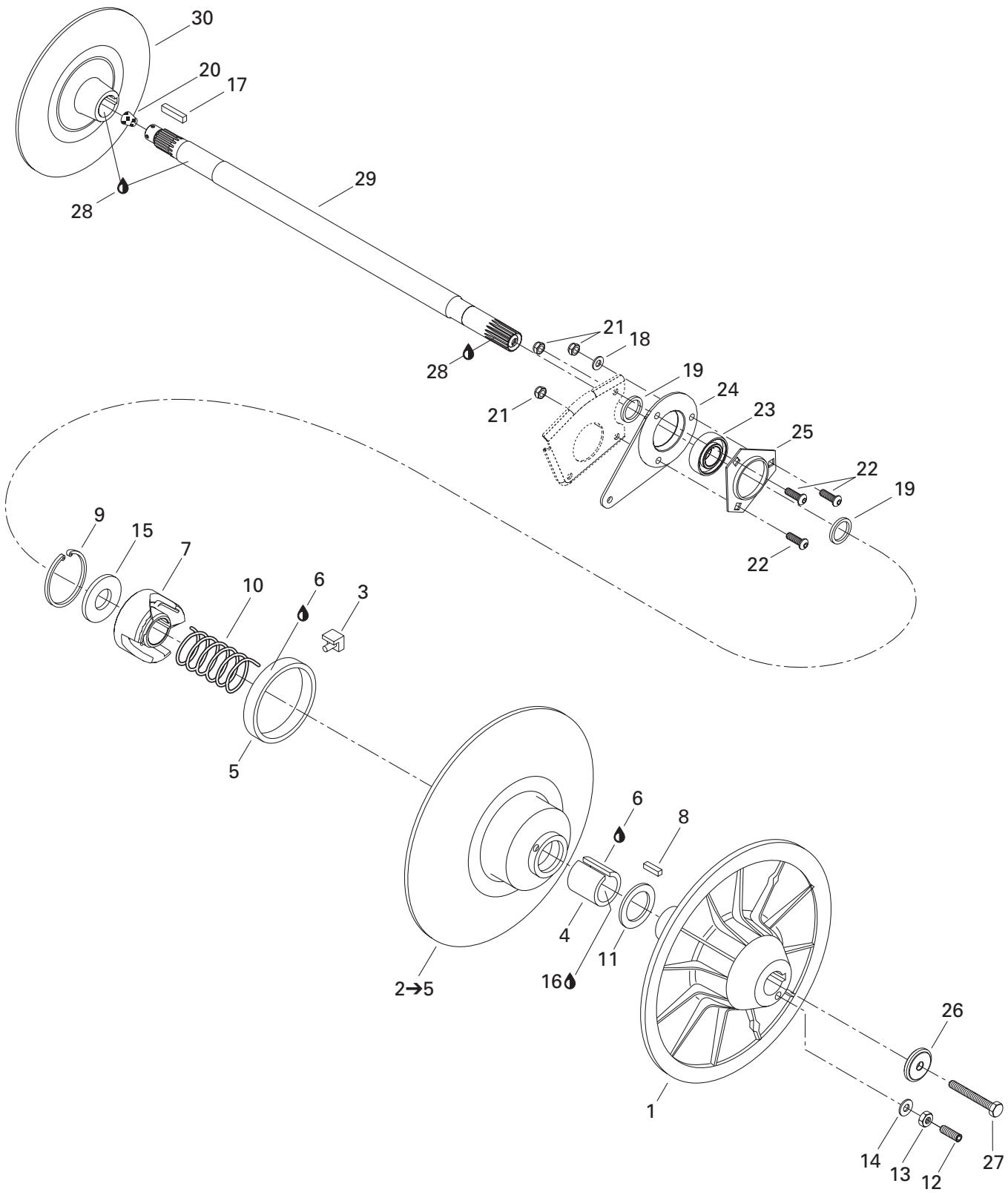
## TRANSMISSION/ TRANSMISSION

DRIVE PULLEY/  
POULIE MOTRICE

FORMULA Z 700

FORMULA Z 600

|                    |             |                             |  |   |   |
|--------------------|-------------|-----------------------------|--|---|---|
| <b>N 1→22</b>      | 417 222 283 | <b>Drive Pulley Ass'y</b>   | <b>Poulie motrice ass.</b>               | 1 | 1 |
| <b>1</b>           | 417 222 160 | Fixed Flange                | Flasque fixe                             | 1 | 1 |
| <b>2→3</b>         | 417 222 049 | <b>Sliding Flange Ass'y</b> | <b>Flasque coulissante ass.</b>          | 1 | 1 |
| <b>3</b>           | 417 004 201 | Bushing                     | Douille                                  | 1 | 1 |
| <b>4→5</b>         | 417 003 801 | <b>Lever Ass'y</b>          | <b>Levier ass.</b>                       | 3 | 3 |
| <b>5</b>           | 417 004 305 | Bushing                     | Douille                                  | 6 | 6 |
| <b>6</b>           | 417 004 800 | Screw Ass'y                 | Vis ass.                                 | 3 | 3 |
| <b>7</b>           | 232 561 414 | Elastic Stop Nut M6         | Écrou d'arrêt élastique M6               | 3 | 3 |
| <b>8</b>           | 417 222 044 | Spring Seat                 | Siège du ressort                         | 1 | 1 |
| <b>N 9→10</b>      | 417 222 298 | <b>Spring Cover Ass'y</b>   | <b>Couvercle de ressort ass.</b>         | 1 | 1 |
| <b>10</b>          | 417 004 501 | Bushing                     | Douille                                  | 1 | 1 |
| <b>N 11</b>        | 250 000 038 | Socket Head Screw M6 x 40   | Vis Allen M6 x 40                        | 3 | 3 |
| <b>12</b>          | 420 245 370 | Washer                      | Rondelle                                 | 3 | 3 |
| <b>N 13</b>        | 417 222 081 | Governor Cup Ass'y          | Cuvette du régulateur ass.               | 1 | 1 |
| <b>14</b>          | 732 804 009 | Rolled Pin M8 x 24          | Goupille ressort M8 x 24                 | 3 | 3 |
| <b>15</b>          | 210 361 890 | Hex. Forming Screw M6 x 18  | Vis hex. à épaulement M6 x 18            | 6 | 6 |
| <b>16</b>          | 417 005 500 | Calibration Screw           | Vis de calibration                       | 3 | 3 |
| <b>17</b>          | 417 005 600 | Washer                      | Rondelle                                 | 3 | 3 |
| <b>18</b>          | 233 061 414 | Hex. Flanged Nut M6         | Écrou hex. à épaulement M6               | 3 | 3 |
| <b>19</b>          | 417 005 700 | Spring                      | Ressort                                  | 3 | 3 |
| <b>20</b>          | 732 401 030 | O-Ring                      | Joint torique                            | 6 | 6 |
| <b>21</b>          | 417 005 800 | Slider Shoe                 | Glissière                                | 6 | 6 |
| <b>22</b>          | 417 222 176 | Guard                       | Protecteur                               | 1 | 1 |
| <b>23</b>          | 413 703 100 | Loctite 609, 10 ml          | Loctite 609, 10 ml                       | @ | @ |
| <b>24</b>          | 417 003 900 | Roller Ass'y                | Rouleau ass.                             | 3 | 3 |
| <b>25</b>          | 417 004 302 | Stopper Washer              | Rondelle de butée                        | 6 | 6 |
| <b>26</b>          | 417 004 308 | Pin                         | Goupille                                 | 3 | 3 |
| <b>27</b>          | 732 958 001 | Cotter Pin                  | Goupille fendue                          | 3 | 3 |
| <b>28</b>          | 415 015 300 | Spring (Violet/Yellow)      | Ressort (violet/jaune)                   | 1 | 1 |
| <b>29</b>          | 417 005 281 | Ramp 281                    | Rampe 281                                | 3 | – |
| <b>417 005 297</b> | Ramp 297    | Rampe 297                   | –  | 3 |   |
| <b>30</b>          | 234 271 414 | Conical Spring Washer 14 mm | Rondelle ressort conique 14 mm           | 1 | 1 |
| <b>31</b>          | 417 120 000 | Drive Pulley Bolt           | Boulon de poulie motrice                 | 1 | 1 |
| <b>32</b>          | 414 860 700 | Drive Belt                  | Courroie d'entraînement                  | 1 | – |
| <b>417 300 067</b> | Drive Belt  | Courroie d'entraînement     | –  | 1 |   |
| <b>33</b>          | 529 022 400 | Puller Inner Half           | Extracteur de demi-poulie fixe           | 1 | 1 |
| <b>34</b>          | 417 006 100 | <b>Clutch Repair Kit</b>    | <b>Ens. de réparation pour embrayage</b> | 1 | 1 |



## TRANSMISSION/ TRANSMISSION

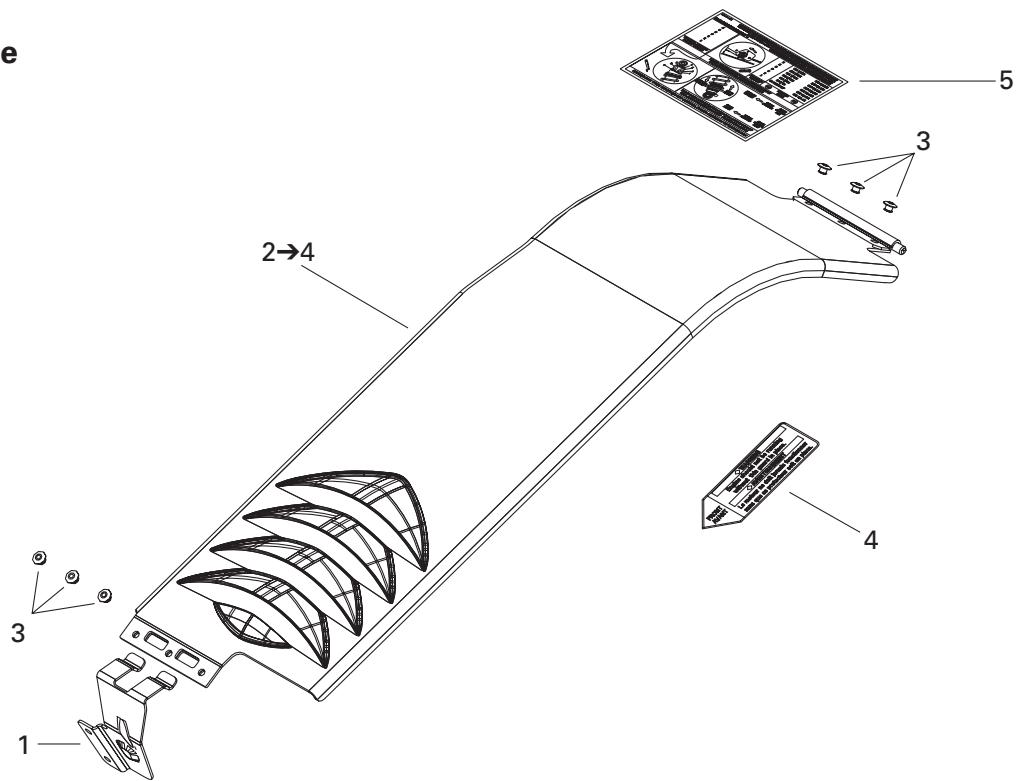
DRIVEN PULLEY/  
POULIE MENÉE

FORMULA Z 700

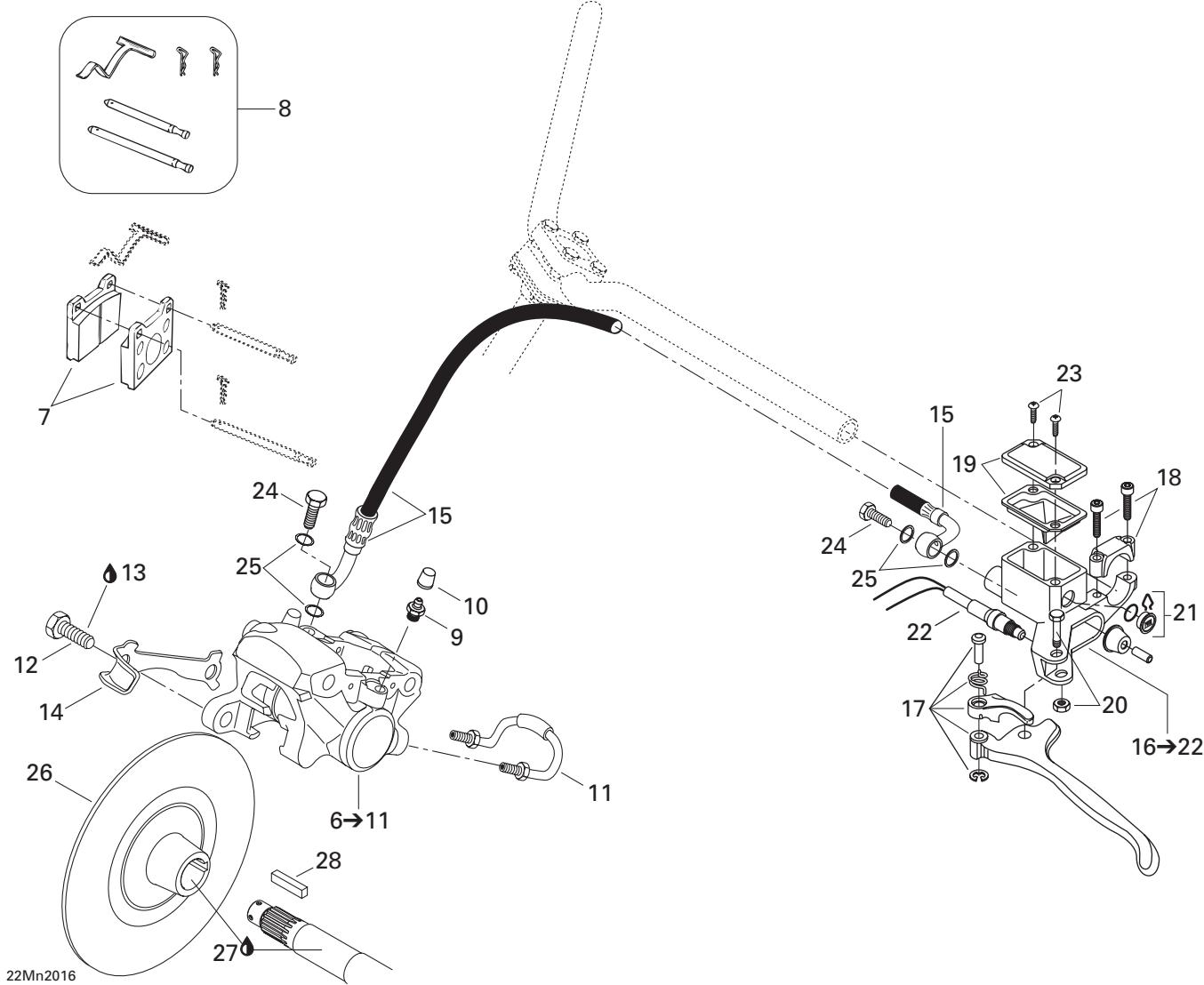
FORMULA Z 600

|             |             |   |   |   |   |
|-------------|-------------|---|---|---|---|
| <b>1</b>    | 417 010 200 | Fixed Flange .....                            | Flasque fixe .....                                | 1 | 1 |
| <b>2→5</b>  | 504 143 400 | <i>Sliding Flange Ass'y</i> .....             | <i>Flasque coulissante ass.</i> .....             | 1 | 1 |
| <b>3</b>    | 414 918 000 | Cam Slider Shoe .....                         | Glissière de came .....                           | 3 | 3 |
| <b>4</b>    | 415 011 200 | Bushing .....                                 | Douille .....                                     | 1 | 1 |
| <b>5</b>    | 414 876 600 | Bushing Garlock .....                         | Coussinet Garlock .....                           | 1 | 1 |
| <b>6</b>    | 413 703 100 | Loctite 609, 10 ml .....                      | Loctite 609, 10 ml .....                          | @ | @ |
| <b>7</b>    | 417 126 343 | Cam 50° .....                                 | Came 50° .....                                    | 1 | — |
|             | 417 126 337 | Cam 47° .....                                 | Came 47° .....                                    | — | 1 |
| <b>8</b>    | 414 820 800 | Key .....                                     | Clavette .....                                    | 1 | 1 |
| <b>9</b>    | 371 903 100 | Circlip .....                                 | Circlip .....                                     | 1 | 1 |
| <b>10</b>   | 414 558 900 | Release Spring (Beige) .....                  | Ressort de rappel (beige) .....                   | 1 | 1 |
| <b>11</b>   | 504 141 900 | Thrust Washer .....                           | Rondelle d'appui .....                            | 1 | 1 |
| <b>12</b>   | 206 263 044 | Socket Set Screw M6 x 30 .....                | Vis de pression M6 x 30 .....                     | 3 | 3 |
| <b>13</b>   | 232 061 414 | Hex. Nut M6 .....                             | Écrou hex. M6 .....                               | 3 | 3 |
| <b>14</b>   | 420 245 370 | Washer .....                                  | Rondelle .....                                    | 3 | 3 |
| <b>15</b>   | 504 141 800 | Washer .....                                  | Rondelle .....                                    | 1 | 1 |
| <b>16</b>   | 413 701 000 | Loctite 767, Antiseize Lubricant, 12 oz ..... | Loctite 767, lubrifiant antigrippage, 12 oz ..... | @ | @ |
| <b>17</b>   | 507 021 300 | Key .....                                     | Clavette .....                                    | 1 | 1 |
| <b>18</b>   | 234 081 410 | Flat Washer 8 mm .....                        | Rondelle plate 8 mm .....                         | 1 | 1 |
| <b>19</b>   | 504 149 100 | Spacer .....                                  | Entretroise .....                                 | 2 | 2 |
| <b>20</b>   | 414 784 800 | Cork .....                                    | Bouchon de liège .....                            | 1 | 1 |
| <b>21</b>   | 232 581 414 | Elastic Stop Nut M8 .....                     | Écrou d'arrêt élastique M8 .....                  | 3 | 3 |
| <b>22</b>   | 205 482 546 | Socket Head Screw M8 x 25 .....               | Vis à tête creuse 6 pans M8 x 25 .....            | 3 | 3 |
| <b>23</b>   | 405 408 200 | Ball Bearing .....                            | Roulement à billes .....                          | 1 | 1 |
| <b>24</b>   | 080 044 200 | Casting Spacer .....                          | Entretroise moulée .....                          | 1 | 1 |
| <b>25</b>   | 501 025 000 | Flange .....                                  | Flasque .....                                     | 1 | 1 |
| <b>N 26</b> | 517 302 322 | Washer .....                                  | Rondelle .....                                    | 1 | 1 |
| <b>27</b>   | 207 087 544 | Hex. Screw M8 x 75 .....                      | Vis hex. M8 x 75 .....                            | 1 | 1 |
| <b>28</b>   | 293 800 023 | Loctite 767, Antiseize Lubricant, 454 g ..... | Loctite 767, lubrifiant antigrippage, 454 g ..... | @ | @ |
| <b>29</b>   | 501 026 300 | Countershaft .....                            | Arbre de renvoi .....                             | 1 | 1 |
| <b>30</b>   | 507 031 300 | Brake Disk .....                              | Disque de frein .....                             | 1 | 1 |

## Belt Guard Garde-courroie



## Brake Frein



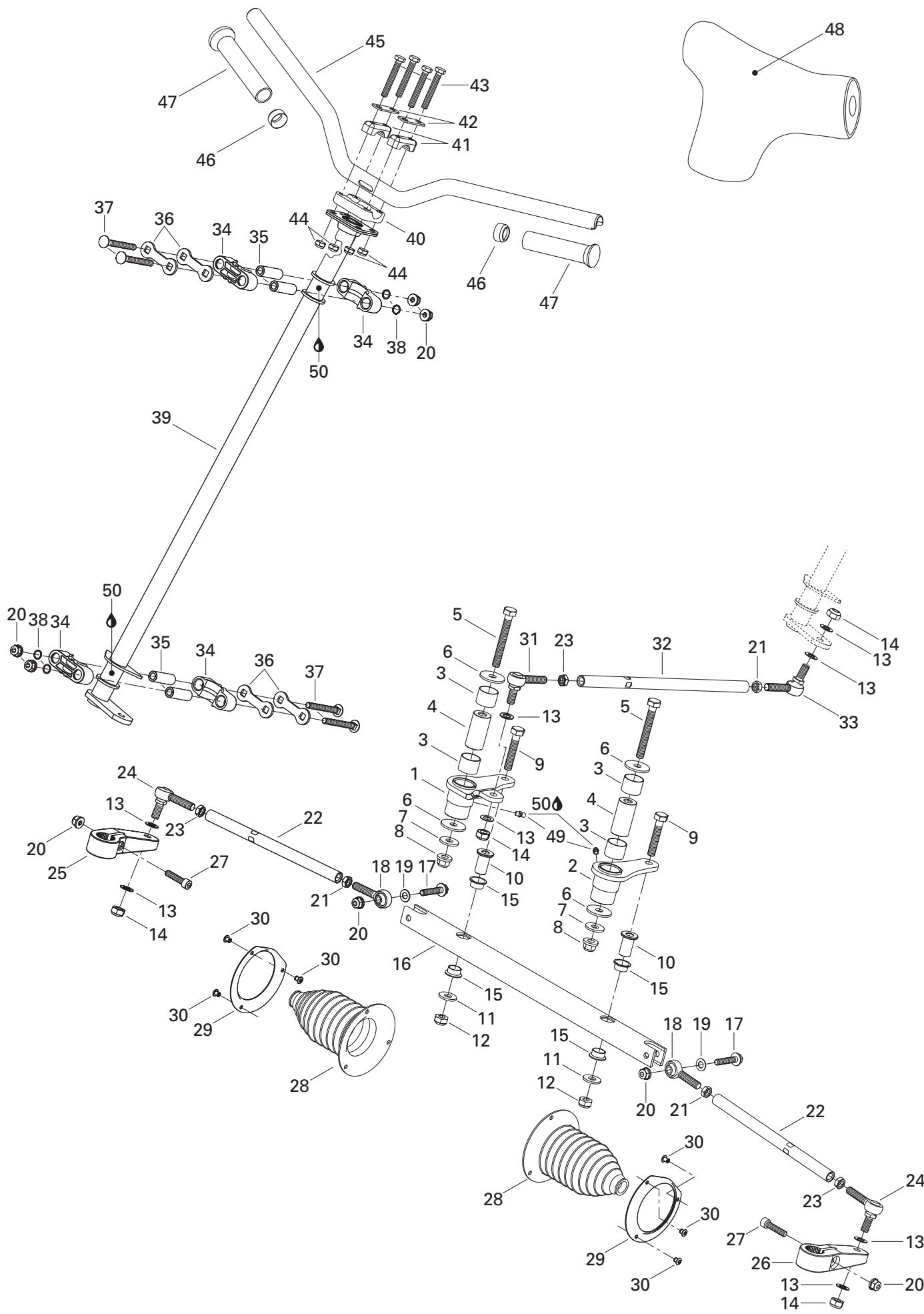
## TRANSMISSION/ TRANSMISSION

HYDRAULIC BRAKE AND BELT GUARD/  
FREIN HYDRAULIQUE ET GARDE-COURROIE

FORMULA Z 700

FORMULA Z 600

|                |             |   |   |   |   |
|----------------|-------------|---|---|---|---|
| <b>1</b>       | 417 300 001 | Bracket .....                                 | Attache .....                                   | 1 | 1 |
| <b>2→4</b>     | 417 300 002 | <b>Belt Guard Ass'y</b> .....                 | <b>Garde-courroie ass.</b> .....                | 1 | 1 |
| <b>3</b>       | 390 402 200 | Pop Rivet 3/16 .....                          | Pop rivet 3/16 .....                            | 6 | 6 |
| <b>4</b>       | 516 000 132 | Warning Label .....                           | Décalque d'avertissement .....                  | 1 | 1 |
| <b>N 5</b>     | 516 000 709 | Calibration Label .....                       | Étiquette de calibration .....                  | 1 | 1 |
| <b>6→11</b>    | 414 920 000 | <b>Caliper</b> .....                          | <b>Étrier</b> .....                             | 1 | 1 |
| <b>7</b>       | 414 990 000 | <b>Brake Lining Kit</b> .....                 | <b>Ens. de garnitures de frein</b> .....        | 1 | 1 |
| <b>8</b>       | 414 990 700 | <b>Kit (Pins, Retainers, Spring)</b> .....    | <b>Ens. (tiges, goupilles, ressort)</b> .....   | 1 | 1 |
| <b>9</b>       | 414 989 800 | Screw-Bleeder .....                           | Vis de purge .....                              | 2 | 2 |
| <b>10</b>      | 414 989 700 | Boot .....                                    | Capuchon .....                                  | 2 | 2 |
| <b>11</b>      | 414 989 900 | Rigid Tubing .....                            | Tube .....                                      | 1 | 1 |
| <b>12</b>      | 207 103 544 | Hex. Screw M10 x 35 .....                     | Vis Hex. M10 x 35 .....                         | 2 | 2 |
| <b>13</b>      | 293 800 060 | Loctite 243, 10 ml .....                      | Loctite 243, 10 ml .....                        | @ | @ |
| <b>14</b>      | 507 029 900 | Locking Tab .....                             | Frein de vis .....                              | 1 | 1 |
| <b>15</b>      | 507 032 237 | Hose .....                                    | Boyau .....                                     | 1 | 1 |
| <b>N 16→22</b> | 507 032 277 | <b>Master Cylinder</b> .....                  | <b>Mâître cylindre</b> .....                    | 1 | 1 |
| <b>17</b>      | 415 075 300 | Lever Ass'y .....                             | Levier ass. ....                                | 1 | 1 |
| <b>18</b>      | 415 029 800 | Clamp Ass'y .....                             | Bride ass. ....                                 | 1 | 1 |
| <b>19</b>      | 415 029 900 | Cap .....                                     | Capuchon .....                                  | 1 | 1 |
| <b>20</b>      | 415 030 000 | Pin Ass'y .....                               | Axe ass. ....                                   | 1 | 1 |
| <b>21</b>      | 414 990 600 | Window .....                                  | Fenêtre .....                                   | 1 | 1 |
| <b>N 22</b>    | 507 032 284 | Microswitch Ass'y .....                       | Micro-contact ass. ....                         | 1 | 1 |
| <b>23</b>      | 216 141 260 | Screw .....                                   | Vis .....                                       | 2 | 2 |
| <b>24</b>      | 414 920 500 | Banjo Bolt .....                              | Boulon banjo .....                              | 2 | 2 |
| <b>25</b>      | 414 920 600 | Washer .....                                  | Rondelle .....                                  | 4 | 4 |
| <b>26</b>      | 507 031 300 | Brake Disk .....                              | Disque de frein .....                           | 1 | 1 |
| <b>27</b>      | 293 800 023 | Loctite 767, Antiseize Lubricant, 454 g ..... | Loctite 767, lubrifiant antigrippage, 454 g ... | @ | @ |
| <b>28</b>      | 507 021 300 | Key .....                                     | Clavette .....                                  | 1 | 1 |



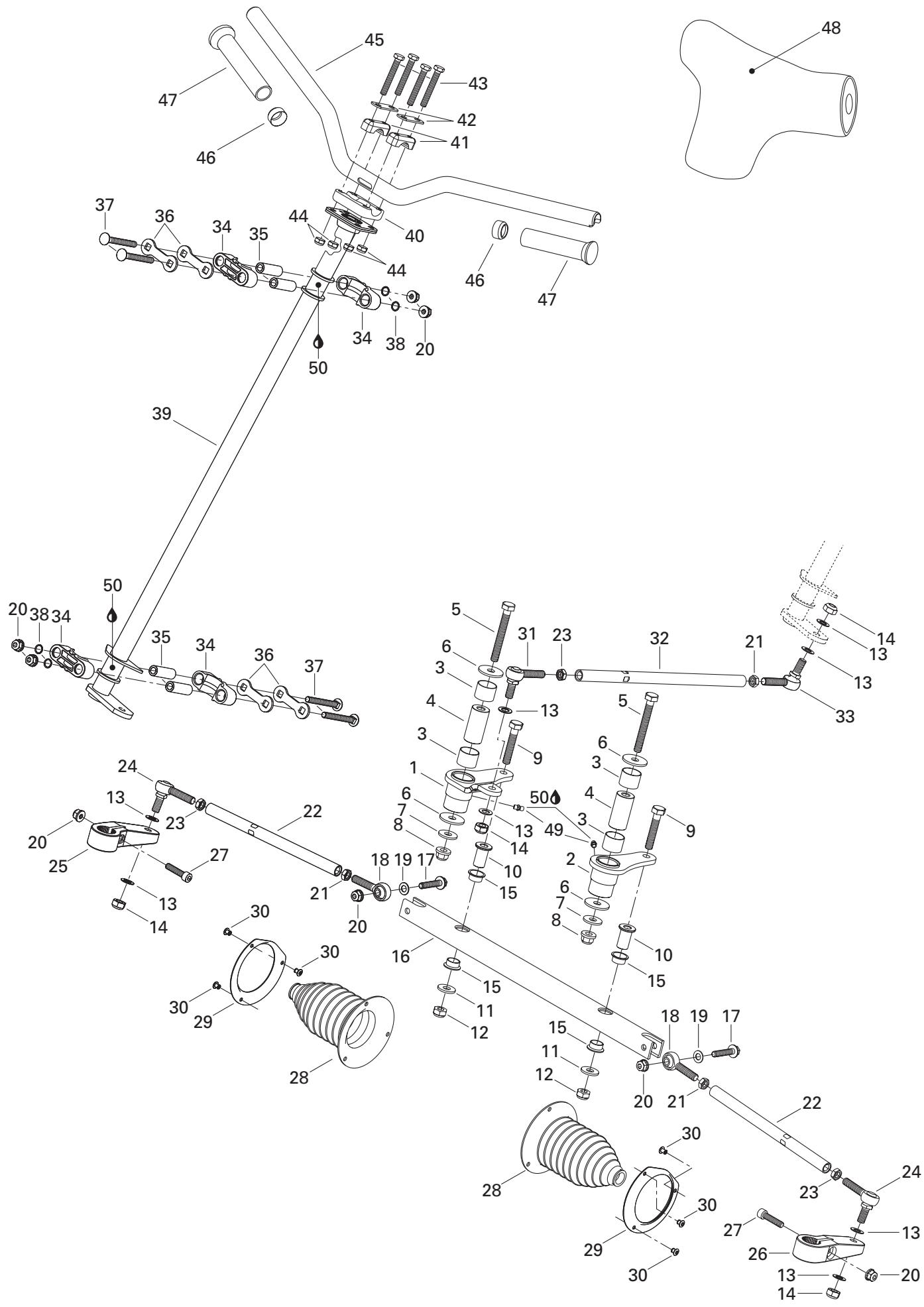
**STEERING AND FRONT SUSPENSION/  
DIRECTION ET SUSPENSION AVANT**

STEERING SYSTEM/  
SYSTÈME DE DIRECTION

FORMULA Z 700

FORMULA Z 600

|             |             |                                 |                                       |   |   |
|-------------|-------------|---------------------------------|---------------------------------------|---|---|
| <b>1</b>    | 506 146 600 | R.H. Swivel Arm .....           | Bras de pivot DR .....                | 1 | 1 |
| <b>2</b>    | 506 146 700 | L.H. Swivel Arm .....           | Bras de pivot GA .....                | 1 | 1 |
| <b>3</b>    | 506 149 900 | Swivel-Bushing .....            | Coussinet de pivot .....              | 4 | 4 |
| <b>4</b>    | 506 150 100 | Swivel-Pivot .....              | Pivot de bras .....                   | 2 | 2 |
| <b>5</b>    | 207 008 086 | Hex. Screw M10 x 80 .....       | Vis hex. M10 x 80 .....               | 2 | 2 |
| <b>6</b>    | 506 150 000 | Washer 10 mm .....              | Rondelle 10 mm .....                  | 4 | 4 |
| <b>7</b>    | 506 151 251 | Washer .....                    | Rondelle .....                        | 2 | 2 |
| <b>8</b>    | 732 610 084 | Flange Nut M10 .....            | Écrou à épaulement M10 .....          | 2 | 2 |
| <b>9</b>    | 207 005 544 | Hex. Screw M10 x 55 .....       | Vis hex. M10 x 55 .....               | 2 | 2 |
| <b>10</b>   | 506 147 300 | Pivot-Bar .....                 | Pivot de barre .....                  | 2 | 2 |
| <b>11</b>   | 224 002 251 | Flat Washer .....               | Rondelle plate .....                  | 2 | 2 |
| <b>12</b>   | 233 601 416 | Elastic Locking Nut M10 .....   | Écrou de blocage élastique M10 .....  | 2 | 2 |
| <b>13</b>   | 503 175 800 | Washer .....                    | Rondelle .....                        | 8 | 8 |
| <b>14</b>   | 232 501 416 | Elastic Stop Nut M10 .....      | Écrou d'arrêt élastique M10 .....     | 4 | 4 |
| <b>15</b>   | 506 150 200 | Swivel-Bushing .....            | Coussinet de pivot .....              | 4 | 4 |
| <b>16</b>   | 506 147 000 | Bar-Swivel .....                | Barre pivotante .....                 | 1 | 1 |
| <b>17</b>   | 207 684 044 | Hex. Flange Screw M8 x 40 ..... | Vis hex. à épaulement M8 x 40 .....   | 2 | 2 |
| <b>18</b>   | 506 151 101 | L.H. Ball Joint .....           | Joint à rotule GA .....               | 2 | 2 |
| <b>19</b>   | 506 151 252 | Washer .....                    | Rondelle .....                        | 2 | 2 |
| <b>20</b>   | 233 281 414 | Elastic Flange Nut M8 .....     | Écrou élastique à épaulement M8 ..... | 8 | 8 |
| <b>21</b>   | 732 610 011 | L.H. Hex. Jam Nut M10 .....     | Contre-écrou hex. M10 GA .....        | 3 | 3 |
| <b>22</b>   | 506 151 190 | Tie-Rod .....                   | Barre d'accouplement .....            | 2 | 2 |
| <b>23</b>   | 732 610 010 | R.H. Hex. Jam Nut M10 .....     | Contre-écrou hex. M10 DR .....        | 3 | 3 |
| <b>24</b>   | 415 012 400 | Ball Joint .....                | Joint à rotule .....                  | 2 | 2 |
| <b>25</b>   | 506 145 800 | R.H. Steering Arm .....         | Bras de direction DR .....            | 1 | 1 |
| <b>26</b>   | 506 145 900 | L.H. Steering Arm .....         | Bras de direction GA .....            | 1 | 1 |
| <b>N 27</b> | 205 083 544 | Socket Head Screw M8 x 35 ..... | Vis Allen M8 x 35 .....               | 2 | 2 |
| <b>28</b>   | 570 070 500 | Tie-Rod Cap .....               | Capuchon de timonerie .....           | 2 | 2 |
| <b>29</b>   | 506 151 100 | Retainer Ring .....             | Anneau de retenue .....               | 2 | 2 |
| <b>30</b>   | 390 402 300 | Pop Rivet 3/16 .....            | Pop rivet 3/16 .....                  | 6 | 6 |
| <b>31</b>   | 414 768 000 | R.H. Ball Joint .....           | Joint à rotule DR .....               | 1 | 1 |
| <b>32</b>   | 506 150 300 | Inside Tie-Rod .....            | Barre d'accouplement intérieure ..... | 1 | 1 |
| <b>33</b>   | 414 768 100 | L.H. Ball Joint .....           | Joint à rotule GA .....               | 1 | 1 |
| <b>34</b>   | 506 150 400 | Half Housing .....              | Demi-logement .....                   | 4 | 4 |
| <b>35</b>   | 506 150 500 | Housing Bushing .....           | Douille de logement .....             | 4 | 4 |
| <b>36</b>   | 506 150 600 | Stopper Plate .....             | Plaque d'arrêt .....                  | 4 | 4 |
| <b>37</b>   | 207 787 044 | Carriage Bolt M8 x 70 .....     | Boulon de carrosserie M8 x 70 .....   | 4 | 4 |
| <b>38</b>   | 506 151 140 | O-Ring .....                    | Joint torique .....                   | 4 | 4 |
| <b>39</b>   | 506 147 100 | Main Tube .....                 | Arbre de direction .....              | 1 | 1 |
| <b>40</b>   | 277 000 142 | Steering Clamp .....            | Bride de direction .....              | 1 | 1 |



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**STEERING AND FRONT SUSPENSION/  
DIRECTION ET SUSPENSION AVANT**STEERING SYSTEM/  
SYSTÈME DE DIRECTION

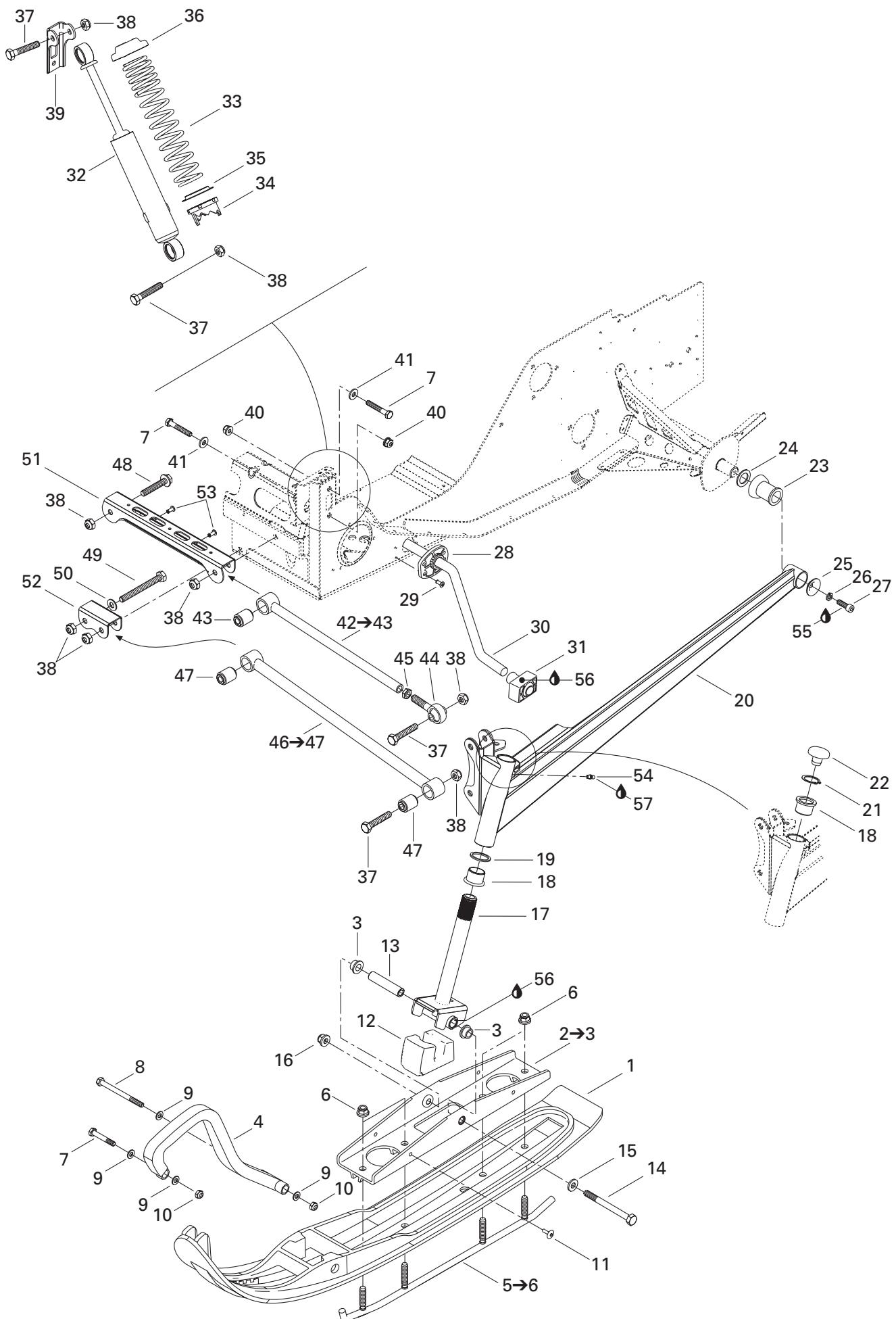
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**FORMULA Z 700**

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**FORMULA Z 600**

|             |             |                           |                                  |   |   |
|-------------|-------------|---------------------------|----------------------------------|---|---|
| <b>41</b>   | 414 491 600 | Steering Support .....    | Support de guidon .....          | 2 | 2 |
| <b>42</b>   | 506 151 196 | Reinforcement .....       | Renfort .....                    | 2 | 2 |
| <b>43</b>   | 207 085 544 | Hex. Screw M8 x 55 .....  | Vis hex. M8 x 55 .....           | 4 | 4 |
| <b>44</b>   | 232 581 414 | Elastic Stop Nut M8 ..... | Écrou d'arrêt élastique M8 ..... | 4 | 4 |
| <b>N 45</b> | 506 151 277 | Handle Bar .....          | Guidon .....                     | 1 | 1 |
| <b>46</b>   | 572 081 900 | Handle Bar End .....      | Bout de guidon .....             | 2 | 2 |
| <b>47</b>   | 572 100 500 | Handle Grip .....         | Gaine de poignée .....           | 2 | 2 |
| <b>N 48</b> | 506 151 275 | Cover .....               | Housse .....                     | 1 | 1 |
| <b>49</b>   | 408 200 700 | Grease Fitting .....      | Graisseur .....                  | 2 | 2 |
| <b>50</b>   | 413 711 500 | Synthetic Grease .....    | Graisse synthétique .....        | @ | @ |



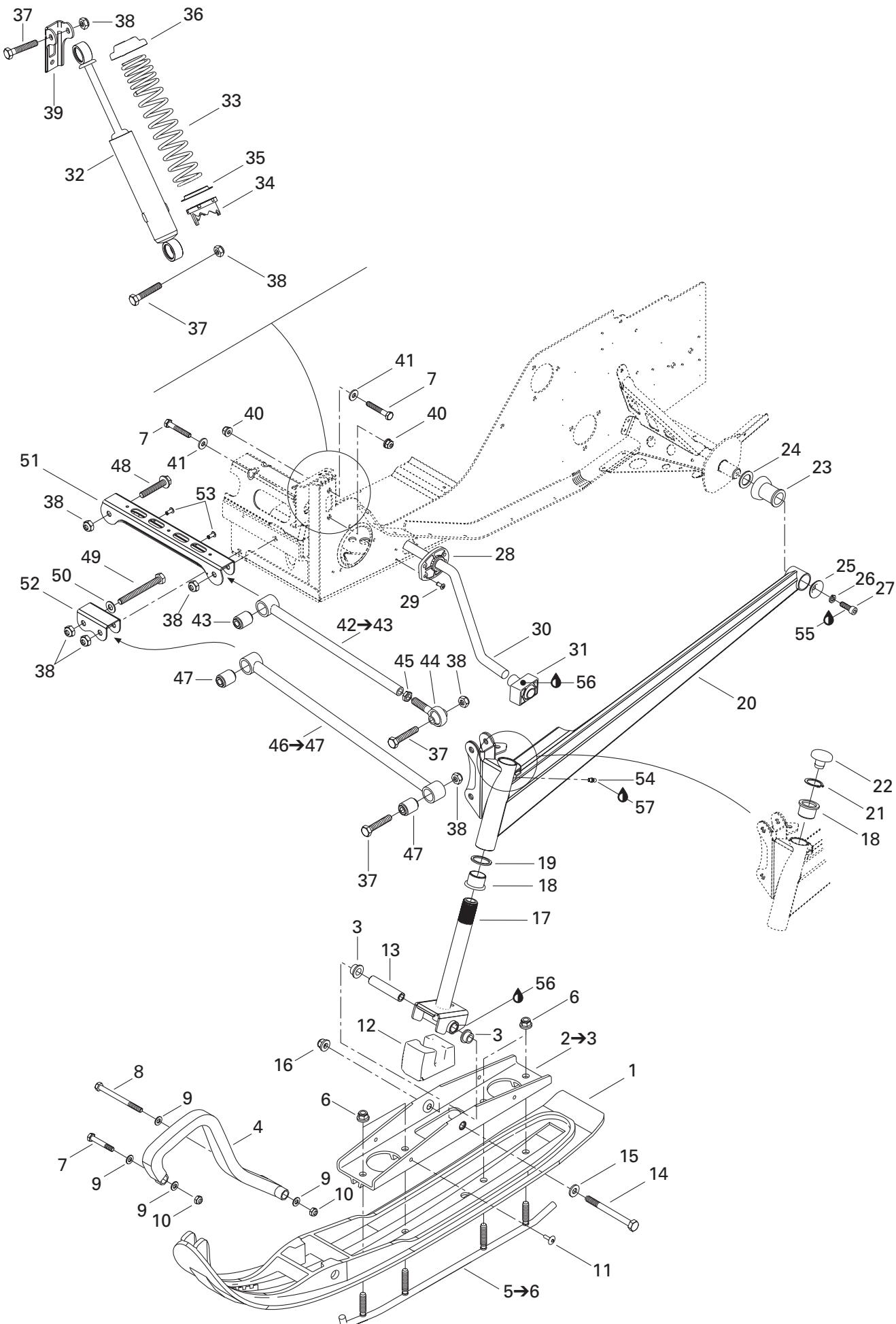
## STEERING AND FRONT SUSPENSION/ DIRECTION ET SUSPENSION AVANT

FRONT SUSPENSION AND SKI/  
SUSPENSION AVANT ET SKI

FORMULA Z 700

FORMULA Z 600

|             |             |                                   |  |    |    |
|-------------|-------------|-----------------------------------|--|----|----|
| <b>1</b>    | 505 070 189 | Ski Liner .....                   | Ski de plastique .....                         | 2  | 2  |
| <b>2→3</b>  | 505 070 055 | <b>Bridge Ass'y</b> .....         | <b>Pont ass.</b> .....                         | 2  | 2  |
| <b>3</b>    | 505 070 001 | Bushing .....                     | Douille .....                                  | 4  | 4  |
| <b>4</b>    | 572 101 000 | Plastic Handle .....              | Poignée de plastique .....                     | 2  | 2  |
| <b>5→6</b>  | 860 501 900 | <b>Carbide Runner Kit</b> .....   | <b>Ens. lisse au carbure</b> .....             | 1  | 1  |
| <b>6</b>    | 233 601 416 | Elastic Locking Nut M10 .....     | Écrou de blocage élastique M10 .....           | 8  | 8  |
| <b>7</b>    | 207 085 044 | Hex. Screw M8 x 50 .....          | Vis hex. M8 x 50 .....                         | 6  | 6  |
| <b>8</b>    | 230 080 044 | Hex. Screw M8 x 100 .....         | Vis hex. M8 x 100 .....                        | 2  | 2  |
| <b>9</b>    | 234 081 410 | Flat Washer 8 mm .....            | Rondelle plate 8 mm.....                       | 8  | 8  |
| <b>10</b>   | 232 581 414 | Elastic Stop Nut M8 .....         | Écrou d'arrêt élastique M8 .....               | 4  | 4  |
| <b>11</b>   | 390 911 100 | Pop Rivet 1/4 .....               | Pop rivet 1/4.....                             | 4  | 4  |
| <b>12</b>   | 506 151 233 | Ski Stopper .....                 | Butée de ski .....                             | 2  | 2  |
| <b>13</b>   | 506 133 300 | Spacer .....                      | Entretoise .....                               | 2  | 2  |
| <b>14</b>   | 250 000 001 | Hex. Screw M10 x 110 .....        | Vis hex. M10 x 110 .....                       | 2  | 2  |
| <b>15</b>   | 732 900 049 | Washer .....                      | Rondelle .....                                 | 2  | 2  |
| <b>16</b>   | 732 610 084 | Elastic Flange Stop Nut M10 ..... | Écrou d'arrêt élastique à épaulement M10 ..... | 2  | 2  |
| <b>17</b>   | 506 151 234 | Ski Leg .....                     | Jambe de ski .....                             | 2  | 2  |
| <b>18</b>   | 505 070 003 | Cushion .....                     | Coussinet .....                                | 4  | 4  |
| <b>19</b>   | 505 070 004 | Washer .....                      | Rondelle .....                                 | 2  | 2  |
| <b>N 20</b> | 505 070 521 | R.H. Arm .....                    | Bras DR .....                                  | 1  | 1  |
| <b>N</b>    | 505 070 522 | L.H. Arm .....                    | Bras GA .....                                  | 1  | 1  |
| <b>21</b>   | 371 910 400 | Circlip .....                     | Circlip .....                                  | 2  | 2  |
| <b>22</b>   | 572 091 300 | Cap .....                         | Bouchon .....                                  | 2  | 2  |
| <b>23</b>   | 570 062 200 | Damper .....                      | Amortisseur de caoutchouc .....                | 2  | 2  |
| <b>24</b>   | 503 146 700 | Washer .....                      | Rondelle .....                                 | 2  | 2  |
| <b>25</b>   | 506 079 600 | Cup .....                         | Coupole .....                                  | 2  | 2  |
| <b>26</b>   | 234 181 401 | Lock Washer 8 mm .....            | Rondelle frein 8 mm .....                      | 2  | 2  |
| <b>27</b>   | 205 082 544 | Socket Head Screw M8 x 25 .....   | Vis Allen M8 x 25 .....                        | 2  | 2  |
| <b>28</b>   | 505 070 139 | Bushing .....                     | Douille .....                                  | 2  | 2  |
| <b>29</b>   | 390 402 300 | Pop Rivet 3/16 .....              | Pop rivet 3/16 .....                           | 8  | 8  |
| <b>N 30</b> | 505 070 563 | Stabilisator .....                | Stabilisateur .....                            | 1  | 1  |
| <b>31</b>   | 505 070 121 | Ball Joint Block .....            | Bloc rotule .....                              | 2  | 2  |
| <b>N 32</b> | 505 070 236 | Front Shock Ass'y .....           | Amortisseur avant ass..                        | 2  | 2  |
| <b>N 33</b> | 505 070 393 | Spring .....                      | Ressort .....                                  | 2  | 2  |
| <b>34</b>   | 503 183 700 | Cam .....                         | Came .....                                     | 2  | 2  |
| <b>35</b>   | 503 187 500 | Spring Guide .....                | Guide ressort .....                            | 2  | 2  |
| <b>36</b>   | 503 140 600 | Spring Stopper .....              | Butée de ressort .....                         | 2  | 2  |
| <b>37</b>   | 207 005 544 | Hex. Screw M10 x 55 .....         | Vis hex. M10 x 55 .....                        | 8  | 8  |
| <b>38</b>   | 233 601 416 | Elastic Locking Nut M10 .....     | Écrou autofreiné élastique M10 .....           | 12 | 12 |



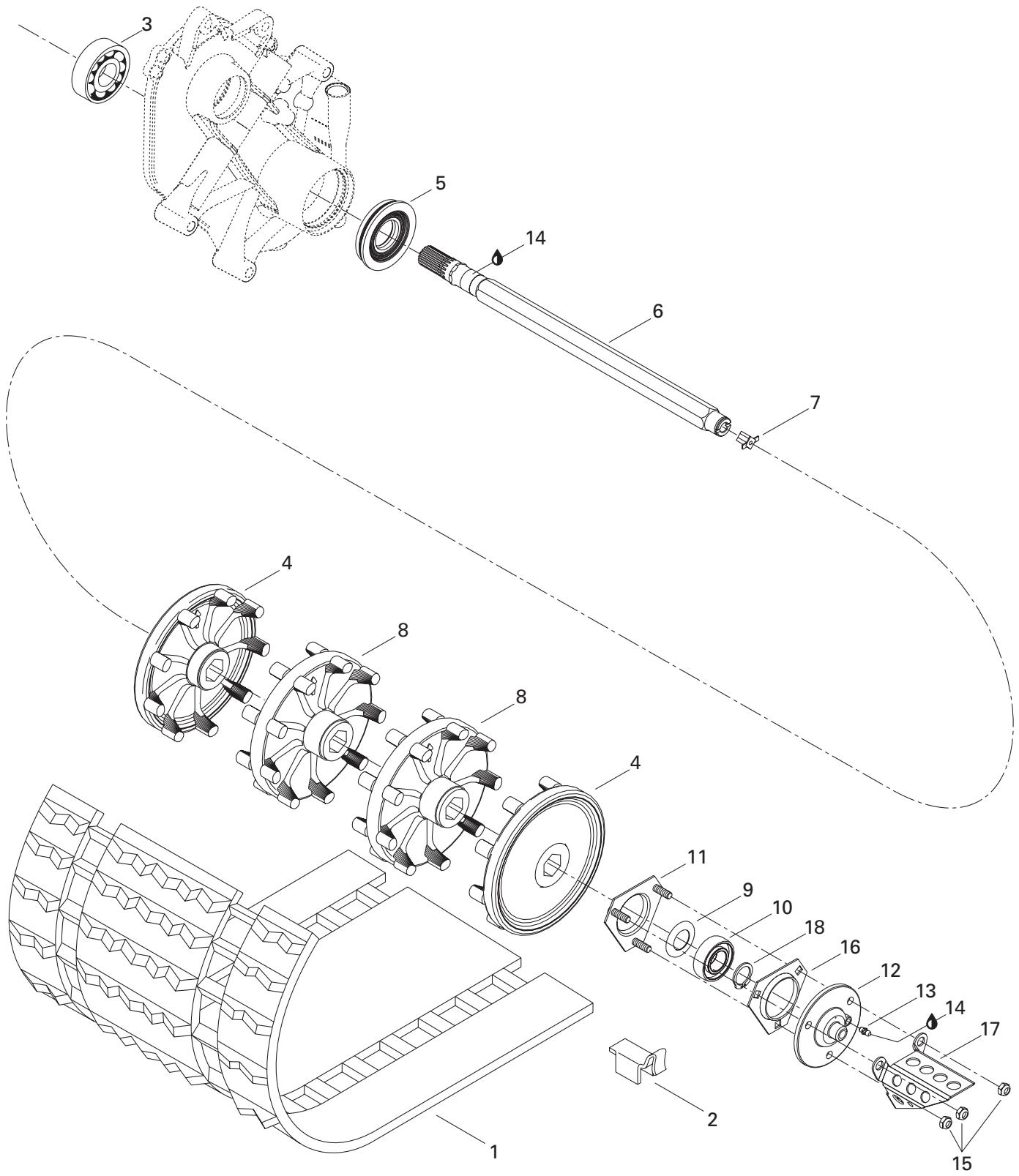
**STEERING AND FRONT SUSPENSION/  
DIRECTION ET SUSPENSION AVANT**

FRONT SUSPENSION AND SKI/  
SUSPENSION AVANT ET SKI

**FORMULA Z 700**

**FORMULA Z 600**

|                |             |                                     |  |   |   |
|----------------|-------------|-------------------------------------|--|---|---|
| <b>39</b>      | 518 317 518 | R.H. Shock Bracket .....            | Attache d'amortisseur DR .....             | 1 | 1 |
|                | 518 317 519 | L.H. Shock Bracket .....            | Attache d'amortisseur GA .....             | 1 | 1 |
| <b>40</b>      | 233 281 414 | Elastic Flange Nut M8 .....         | Écrou élastique à épaulement M8 .....      | 4 | 4 |
| <b>41</b>      | 506 151 245 | Washer .....                        | Rondelle .....                             | 4 | 4 |
| <b>42-43</b>   | 505 070 214 | <b><i>Upper Arm Ass'y</i></b> ..... | <b><i>Barreau supérieur ass.</i></b> ..... | 2 | 2 |
| <b>43</b>      | 505 070 025 | Bushing .....                       | Coussinet .....                            | 2 | 2 |
| <b>44</b>      | 415 068 400 | Ball Joint .....                    | Joint à rotule .....                       | 2 | 2 |
| <b>45</b>      | 732 610 019 | R.H. Hex. Jam Nut .....             | Contre-écrou hex. DR .....                 | 2 | 2 |
| <b>N 46-47</b> | 505 070 402 | <b><i>Lower Arm Ass'y</i></b> ..... | <b><i>Barreau inférieur ass.</i></b> ..... | 2 | 2 |
| <b>47</b>      | 505 070 025 | Bushing .....                       | Coussinet .....                            | 4 | 4 |
| <b>48</b>      | 207 605 544 | Hex. Flange Screw M10 x 55 .....    | Vis hex. à épaulement M10 x 55 .....       | 2 | 2 |
| <b>49</b>      | 207 009 544 | Hex. Screw M10 x 95 .....           | Vis hex. M10 x 95 .....                    | 2 | 2 |
| <b>50</b>      | 234 001 410 | Flat Washer 10 mm .....             | Rondelle plate 10 mm .....                 | 2 | 2 |
| <b>51</b>      | 505 070 010 | Upper Arm Bracket .....             | Attache de barreau supérieur .....         | 1 | 1 |
| <b>52</b>      | 505 070 011 | Lower Arm Bracket .....             | Attache de barreau inférieur .....         | 1 | 1 |
| <b>53</b>      | 390 402 200 | Pop Rivet 3/16 .....                | Pop rivet 3/16 .....                       | 2 | 2 |
| <b>54</b>      | 408 200 700 | Grease Fitting .....                | Graisseur .....                            | 2 | 2 |
| <b>55</b>      | 293 800 060 | Loctite 243, 10 ml .....            | Loctite 243, 10 ml .....                   | @ | @ |
| <b>56</b>      | 413 711 500 | Synthetic Grease .....              | Graisse synthétique .....                  | @ | @ |
| <b>57</b>      | 293 550 014 | Grease, Super Lube #823-28 .....    | Graisse, Super Lube #823-28 .....          | @ | @ |



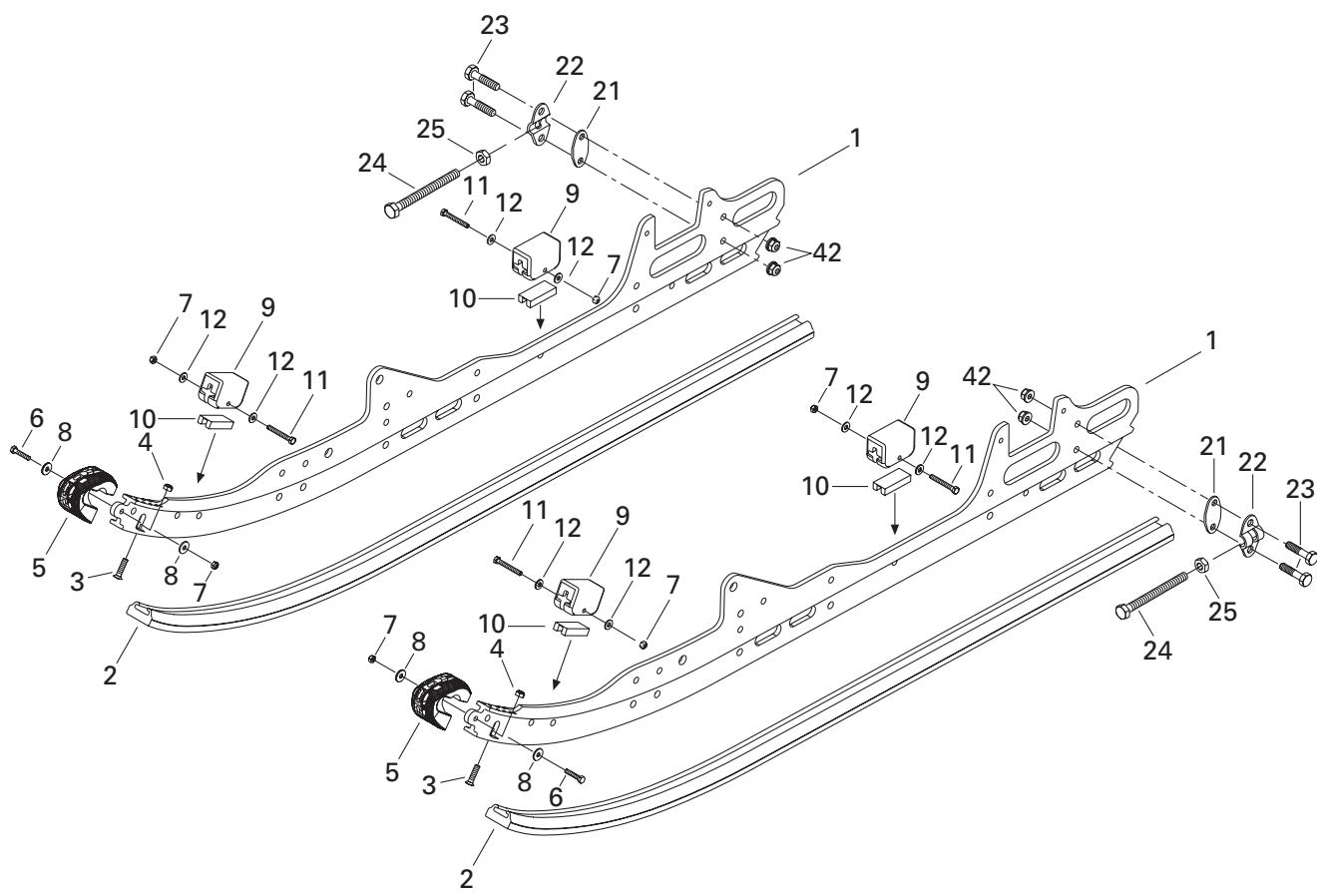
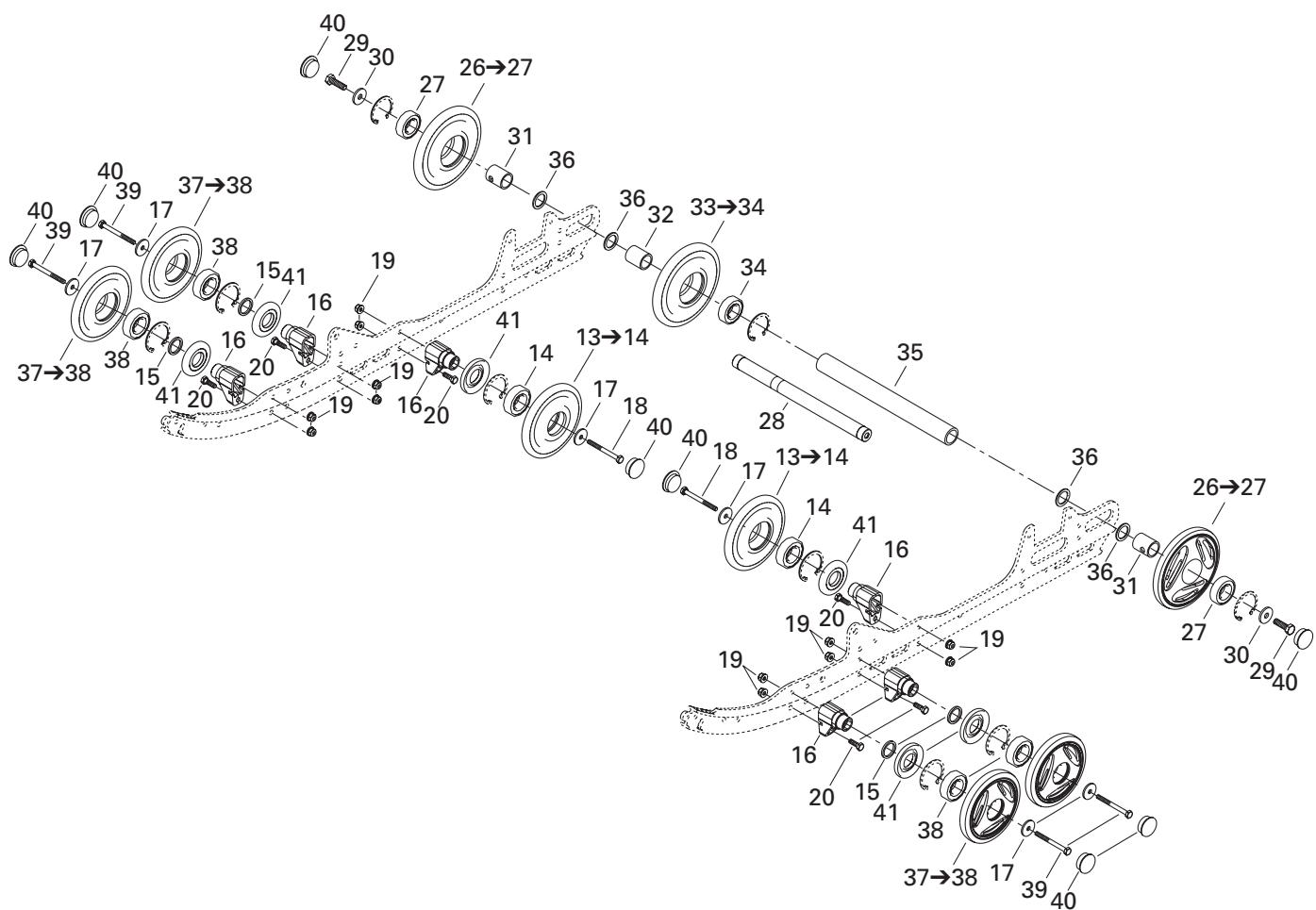
## REAR SUSPENSION/ SUSPENSION ARRIÈRE

DRIVE AXLE AND TRACK/  
ESSIEU MOTEUR ET CHENILLE

FORMULA Z 700

FORMULA Z 600

|             |             |                                   |   |    |    |
|-------------|-------------|-----------------------------------|---|----|----|
| <b>1→2</b>  | 570 212 600 | <i>Track Ass'y</i> .....          | <i>Chenille ass.</i> .....                    | 1  | 1  |
| <b>2</b>    | 500 003 400 | Guide Cleat .....                 | Agrafe guide .....                            | 32 | 32 |
| <b>3</b>    | 405 408 500 | Ball Bearing .....                | Roulement à billes .....                      | 1  | 1  |
| <b>4</b>    | 504 151 782 | Half Sprocket 9-Teeth .....       | Demi-barbotin 9 dents .....                   | 2  | 2  |
| <b>N 5</b>  | 504 151 918 | Oil Seal Ass'y .....              | Anneau étanche ass.....                       | 1  | 1  |
| <b>6</b>    | 501 027 400 | Drive Axle .....                  | Arbre d'entraînement .....                    | 1  | 1  |
| <b>7</b>    | 572 010 100 | Speedometer Insert .....          | Prise de l'indicateur de vitesse .....        | 1  | 1  |
| <b>8</b>    | 504 151 781 | Sprocket 9-Teeth .....            | Barbotin 9 dents .....                        | 2  | 2  |
| <b>9</b>    | 501 017 400 | Ball Bearing Protector .....      | Protecteur de roulement à billes .....        | 1  | 1  |
| <b>10</b>   | 405 408 600 | Ball Bearing .....                | Roulement à billes .....                      | 1  | 1  |
| <b>N 11</b> | 504 151 860 | Bearing Housing .....             | Logement de roulement .....                   | 1  | 1  |
| <b>12</b>   | 504 151 836 | Flange (Speed Drive Insert) ..... | Flasque (prise de l'indicateur de vitesse) .. | 1  | 1  |
| <b>13</b>   | 408 200 700 | Grease Fitting .....              | Graisseur .....                               | 1  | 1  |
| <b>14</b>   | 413 711 500 | Synthetic Grease .....            | Graisse synthétique .....                     | @  | @  |
| <b>15</b>   | 232 581 414 | Elastic Stop Nut M8 .....         | Écrou d'arrêt élastique M8 .....              | 3  | 3  |
| <b>16</b>   | 501 025 000 | Flange .....                      | Flasque .....                                 | 1  | 1  |
| <b>17</b>   | 517 290 100 | Cable Protector .....             | Protecteur de câble .....                     | 1  | 1  |
| <b>18</b>   | 371 910 200 | Circlip .....                     | Circlip .....                                 | 1  | 1  |



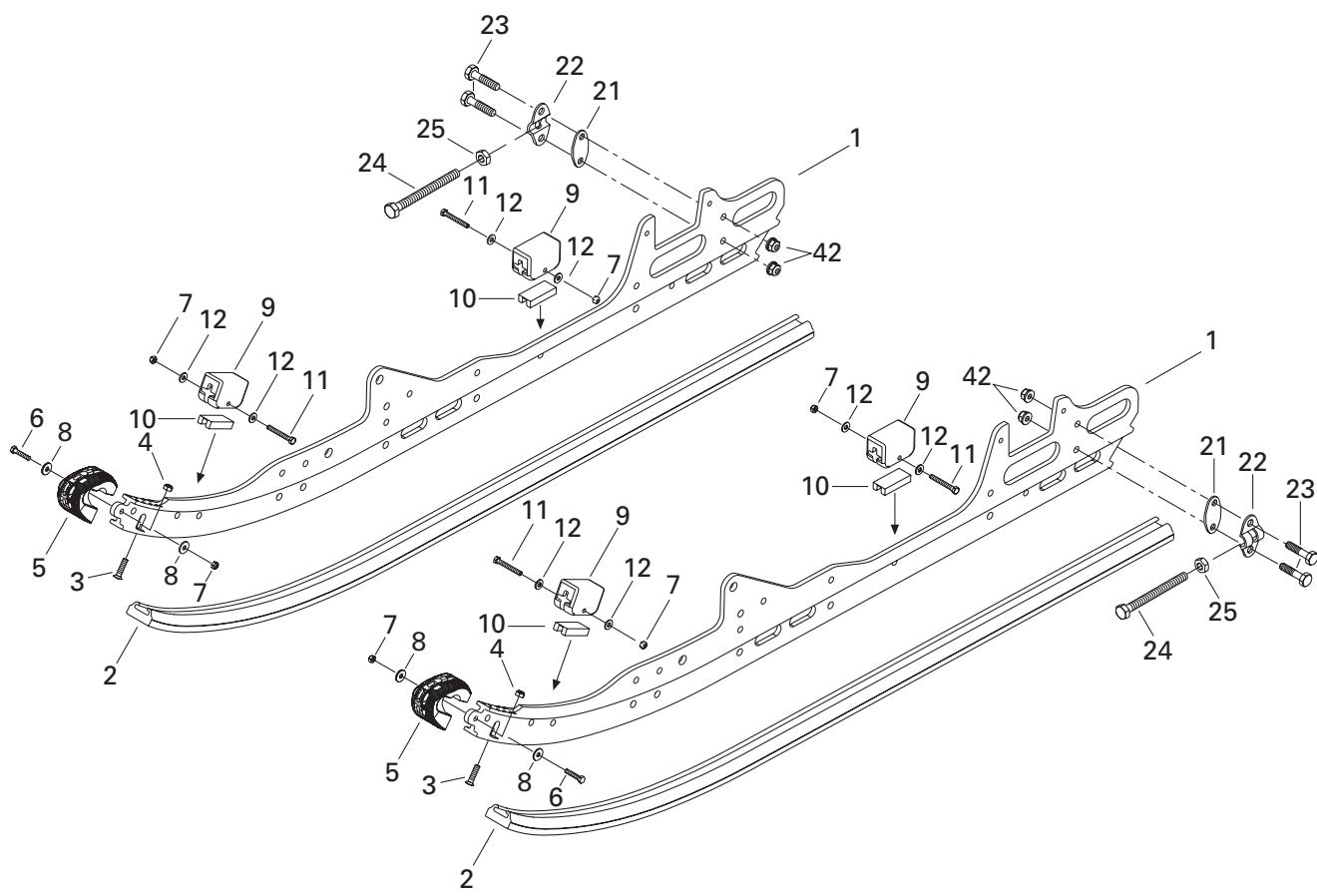
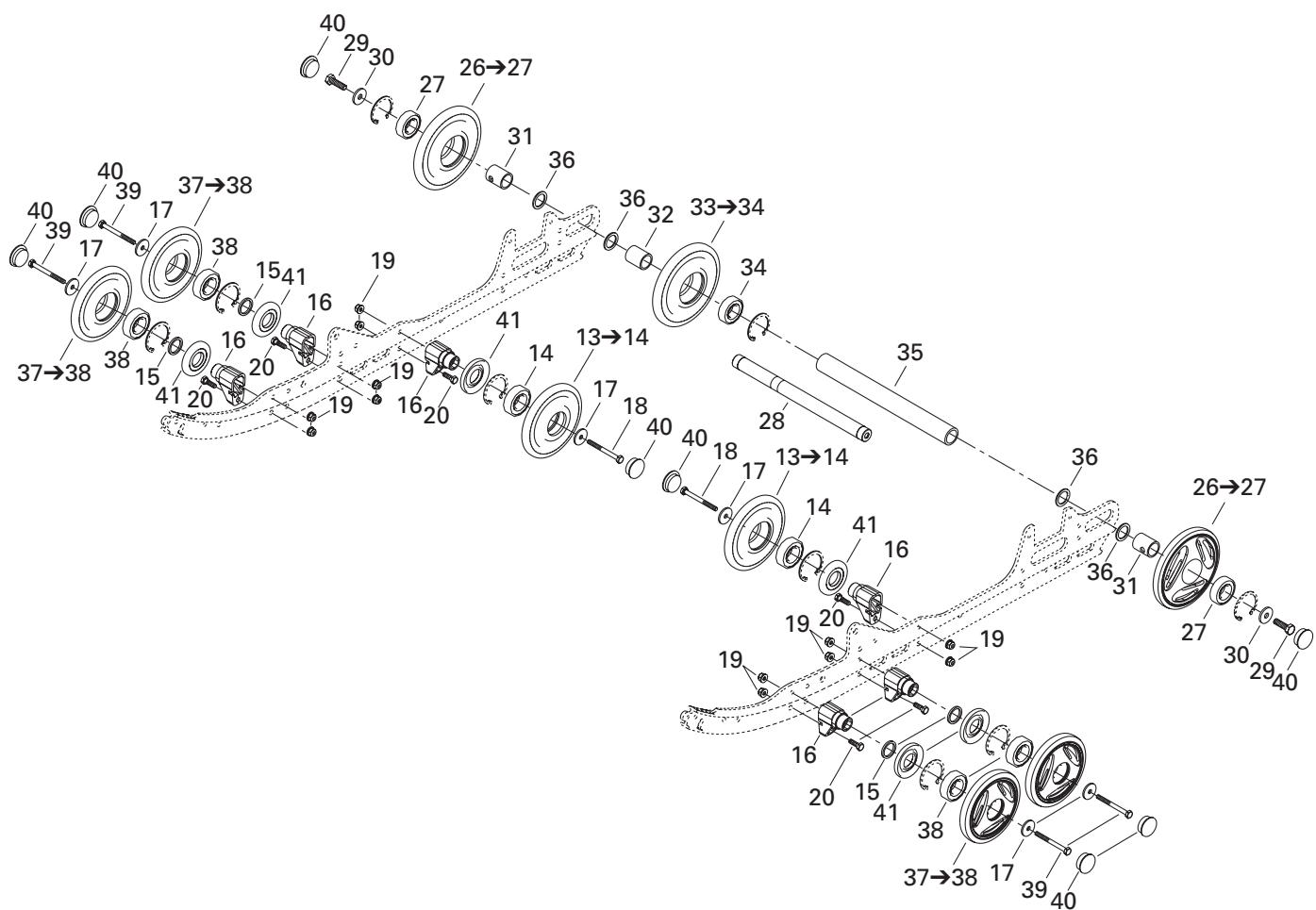
## REAR SUSPENSION/ SUSPENSION ARRIÈRE

REAR SUSPENSION/  
SUSPENSION ARRIÈRE

FORMULA Z 700

FORMULA Z 600

|                |             |                                  |   |    |    |
|----------------|-------------|----------------------------------|---|----|----|
| <b>N 1</b>     | 503 189 301 | Runner .....                     | Rail .....                                    | 2  | 2  |
| <b>2</b>       | 560 103 300 | Shoe .....                       | Glissière .....                               | 2  | 2  |
| <b>N 3</b>     | 208 562 560 | Screw M6 x 25 .....              | Vis M6 x 25 .....                             | 2  | 2  |
| <b>4</b>       | 232 561 414 | Elastic Stop Nut M6 .....        | Écrou d'arrêt élastique M6 .....              | 2  | 2  |
| <b>5</b>       | 572 075 400 | Protector .....                  | Protecteur .....                              | 2  | 2  |
| <b>6</b>       | 207 152 544 | Hex. Screw M5 x 25 .....         | Vis hex. M5 x 25 .....                        | 2  | 2  |
| <b>7</b>       | 232 551 414 | Elastic Stop Nut M5 .....        | Écrou d'arrêt élastique M5 .....              | 6  | 6  |
| <b>8</b>       | 391 301 600 | Flat Washer .....                | Rondelle plate .....                          | 4  | 4  |
| <b>9</b>       | 570 063 000 | Rubber Stopper .....             | Butée de caoutchouc .....                     | 4  | 4  |
| <b>10</b>      | 572 084 800 | Reinforcement Stopper .....      | Renfort de butéé .....                        | 4  | 4  |
| <b>11</b>      | 207 054 044 | Hex. Screw M5 x 40 .....         | Vis hex. M5 x 40 .....                        | 4  | 4  |
| <b>12</b>      | 391 301 700 | Flat Washer .....                | Rondelle plate .....                          | 8  | 8  |
| <b>13→14</b>   | 503 188 997 | <b>Wheel 135 Ass'y</b> .....     | <b>Roue 135 ass.</b> .....                    | 2  | 2  |
| <b>14</b>      | 405 404 500 | Ball Bearing 6205 .....          | Roulement à billes 6205 .....                 | 2  | 2  |
| <b>15</b>      | 503 173 700 | Washer .....                     | Rondelle .....                                | 4  | 4  |
| <b>16</b>      | 503 174 600 | Support .....                    | Support .....                                 | 6  | 6  |
| <b>17</b>      | 503 183 100 | Washer .....                     | Rondelle .....                                | 6  | 6  |
| <b>18</b>      | 207 088 044 | Hex. Screw M8 x 80 .....         | Vis hex. M8 x 80 .....                        | 2  | 2  |
| <b>19</b>      | 233 281 414 | Elastic Flange Stop Nut M8 ..... | Écrou d'arrêt élastique à épaulement M8 ..... | 12 | 12 |
| <b>20</b>      | 207 182 544 | Hex. Screw M8 x 25 .....         | Vis hex. M8 x 25 .....                        | 6  | 6  |
| <b>21</b>      | 503 189 160 | Tensioner Spacer .....           | Entretoise de tendeur .....                   | 2  | 2  |
| <b>22</b>      | 503 155 300 | Tensioner .....                  | Tendeur .....                                 | 2  | 2  |
| <b>23</b>      | 207 063 044 | Hex. Screw M6 x 30 .....         | Vis hex. M6 x 30 .....                        | 4  | 4  |
| <b>24</b>      | 230 100 044 | Hex. Screw M10 x 100 .....       | Vis hex. M10 x 100 .....                      | 2  | 2  |
| <b>25</b>      | 233 601 416 | Elastic Locking Nut M10 .....    | Écrou de blocage élastique M10 .....          | 2  | 2  |
| <b>N 26→27</b> | 503 189 479 | <b>Wheel 165 Ass'y</b> .....     | <b>Roue 165 ass.</b> .....                    | 2  | 2  |
| <b>27</b>      | 405 404 500 | Ball Bearing 6205 .....          | Roulement à billes 6205 .....                 | 2  | 2  |
| <b>28</b>      | 503 160 700 | Rear Axle .....                  | Essieu arrière .....                          | 1  | 1  |
| <b>N 29</b>    | 250 000 019 | Hex. Screw with Nylon .....      | Vis hex. avec nylon .....                     | 2  | 2  |
| <b>30</b>      | 503 183 300 | Washer .....                     | Rondelle .....                                | 2  | 2  |
| <b>31</b>      | 503 189 161 | Outer Spacer .....               | Entretoise extérieure .....                   | 2  | 2  |
| <b>32</b>      | 503 182 900 | Inner Spacer .....               | Entretoise intérieure .....                   | 1  | 1  |
| <b>N 33→34</b> | 503 189 476 | <b>Wheel 165 Ass'y</b> .....     | <b>Roue 165 ass.</b> .....                    | 1  | 1  |
| <b>34</b>      | 405 404 500 | Ball Bearing 6205 .....          | Roulement à billes 6205 .....                 | 1  | 1  |
| <b>35</b>      | 503 183 000 | Central Spacer .....             | Entretoise centrale .....                     | 1  | 1  |
| <b>36</b>      | 503 180 400 | Washer .....                     | Rondelle .....                                | 4  | 4  |
| <b>37→38</b>   | 572 097 602 | <b>Wheel 135 (Black)</b> .....   | <b>Roue 135 (noir)</b> .....                  | 4  | 4  |
| <b>38</b>      | 405 404 500 | Ball Bearing 6205 .....          | Roulement à billes 6205 .....                 | 4  | 4  |
| <b>39</b>      | 207 088 544 | Hex. Screw M8 x 85 .....         | Vis hex. M8 x 85 .....                        | 4  | 4  |
| <b>40</b>      | 570 063 600 | Wheel Cap .....                  | Capuchon de roue .....                        | 8  | 8  |



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**REAR SUSPENSION/  
SUSPENSION ARRIÈRE**

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REAR SUSPENSION/  
SUSPENSION ARRIÈRE

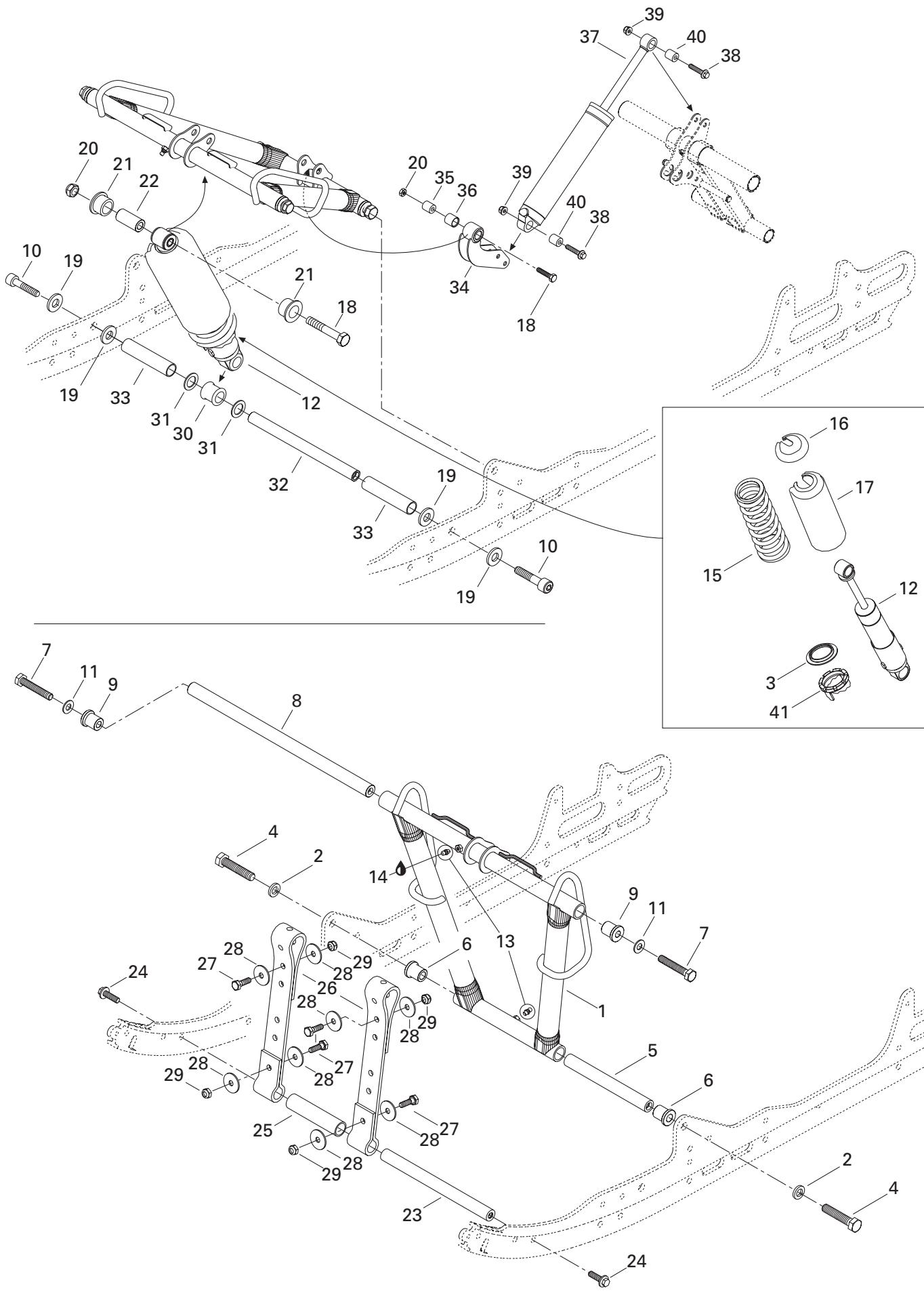
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**FORMULA Z 700**

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**FORMULA Z 600**

|           |             |                              |                                       |   |   |
|-----------|-------------|------------------------------|---------------------------------------|---|---|
| <b>41</b> | 572 089 000 | Labyrinth Seal .....         | Joint labyrinthe .....                | 6 | 6 |
| <b>42</b> | 233 261 414 | Elastic Flanged Nut M6 ..... | Écrou élastique à épaulement M6 ..... | 4 | 4 |



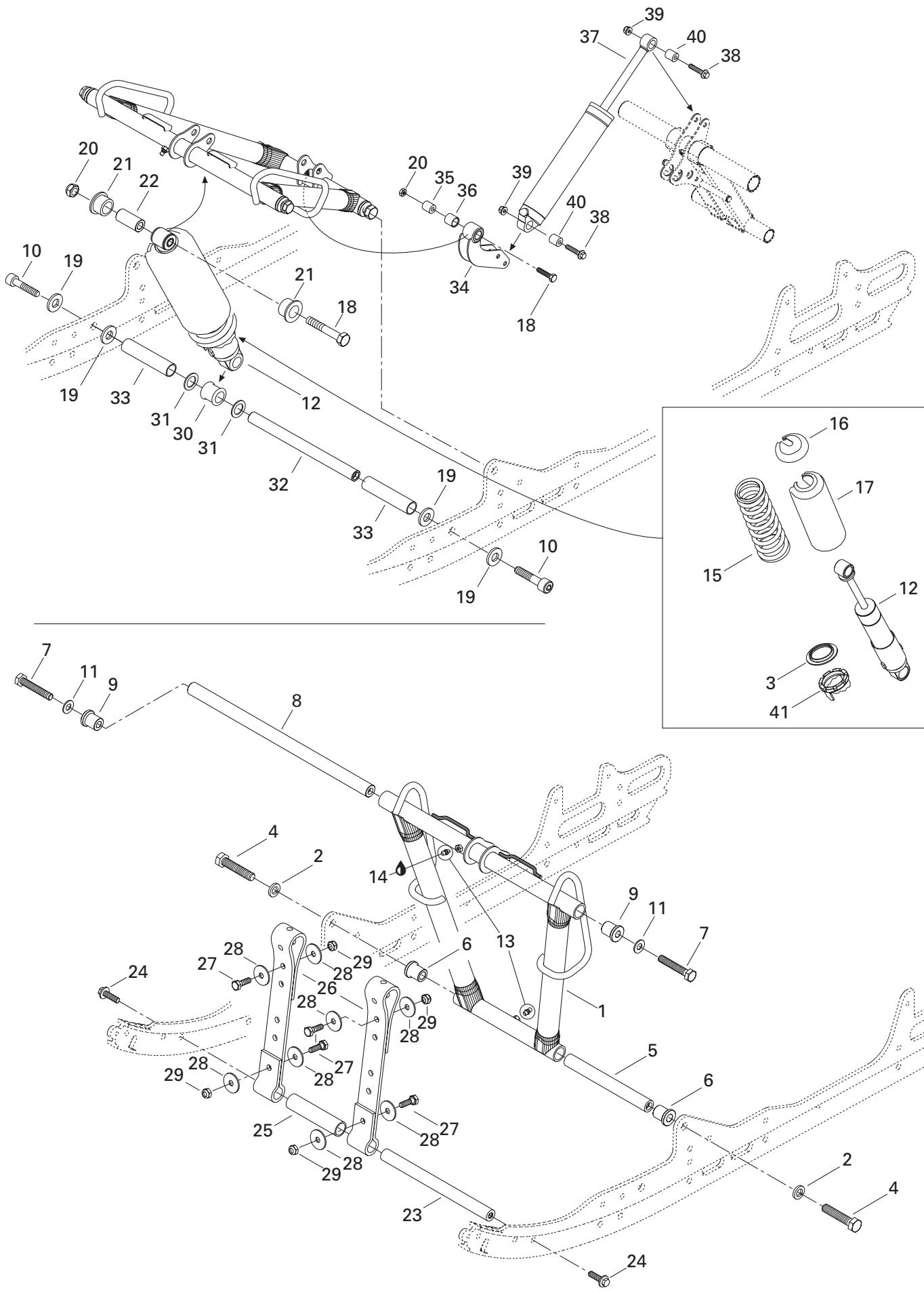
## REAR SUSPENSION/ SUSPENSION ARRIÈRE

FRONT ARM/  
BRAS AVANT

FORMULA Z 700

FORMULA Z 600

| <b>N 1</b>  | 503 189 292 | Front Arm .....                               | Bras avant .....                                  | 1 | 1 |  |
|-------------|-------------|---|---|---|---|--|
| <b>N 2</b>  | 503 189 276 | Washer .....                                  | Rondelle .....                                    | 2 | 2 |  |
| <b>3</b>    | 503 187 500 | Spring Guide .....                            | Guide ressort .....                               | 1 | 1 |  |
| <b>N 4</b>  | 207 226 044 | Hex. Screw M12 x 60 (Scotch Grip) .....       | Vis hex. M12 x 60 (Scotch Grip) .....             | 2 | 2 |  |
| <b>N 5</b>  | 503 189 313 | Shaft .....                                   | Arbre .....                                       | 1 | 1 |  |
| <b>N 6</b>  | 503 189 323 | Cushion .....                                 | Coussinet .....                                   | 2 | 2 |  |
| <b>N 7</b>  | 207 205 544 | Hex. Screw M10 x 55 (Scotch Grip) .....       | Vis hex. M10 x 55 (Scotch Grip) .....             | 2 | 2 |  |
| <b>8</b>    | 503 188 938 | Shaft .....                                   | Arbre .....                                       | 1 | 1 |  |
| <b>N 9</b>  | 503 189 324 | Cushion .....                                 | Coussinet .....                                   | 2 | 2 |  |
| <b>N 10</b> | 205 523 544 | Socket Screw M12 x 35 (Scotch Grip) .....     | Vis creuse à 6 pans M12 x 35 (Scotch Grip) .....  | 2 | 2 |  |
| <b>11</b>   | 732 900 049 | Flat Washer 10 mm .....                       | Rondelle plate 10 mm .....                        | 2 | 2 |  |
| <b>N 12</b> | 503 189 178 | Center Shock .....                            | Amortisseur central .....                         | 1 | 1 |  |
| <b>13</b>   | 408 200 700 | Grease Fitting .....                          | Graisseur .....                                   | 2 | 2 |  |
| <b>14</b>   | 413 711 500 | Synthetic Grease .....                        | Graisse synthétique .....                         | @ | @ |  |
| <b>N 15</b> | 503 189 325 | Spring .....                                  | Ressort .....                                     | 1 | 1 |  |
| <b>16</b>   | 503 140 600 | Spring Stopper .....                          | Butée de ressort .....                            | 1 | 1 |  |
| <b>17</b>   | 503 188 930 | Protector .....                               | Protecteur .....                                  | 1 | 1 |  |
| <b>N 18</b> | 207 005 044 | Hex. Screw M10 x 50 .....                     | Vis hex. M10 x 50 .....                           | 2 | 2 |  |
| <b>N 19</b> | 503 189 276 | Washer .....                                  | Rondelle .....                                    | 4 | 4 |  |
| <b>20</b>   | 233 601 416 | Elastic Stop Nut M10 .....                    | Écrou d'arrêt élastique M10 .....                 | 2 | 2 |  |
| <b>21</b>   | 503 189 117 | Cushion .....                                 | Coussinet .....                                   | 2 | 2 |  |
| <b>N 22</b> | 503 189 282 | Bushing .....                                 | Douille .....                                     | 1 | 1 |  |
| <b>23</b>   | 503 151 600 | Axle .....                                    | Axe .....   | 1 | 1 |  |
| <b>N 24</b> | 207 583 044 | Hex. Flange Screw M8 x 30 (Scotch Grip) ..... | Vis hex. à épaulement M8 x 30 (Scotch Grip) ..... | 2 | 2 |  |
| <b>25</b>   | 503 189 265 | Spacer .....                                  | Entretoise .....                                  | 1 | 1 |  |
| <b>N 26</b> | 503 189 362 | Stopper Strap .....                           | Courroie d'arrêt .....                            | 2 | 2 |  |
| <b>27</b>   | 207 182 544 | Hex. Screw M8 x 25 .....                      | Vis hex. M8 x 25 .....                            | 4 | 4 |  |
| <b>28</b>   | 224 081 301 | Flat Washer .....                             | Rondelle plate .....                              | 8 | 8 |  |
| <b>29</b>   | 232 581 414 | Elastic Stop Nut M8 .....                     | Écrou d'arrêt élastique M8 .....                  | 4 | 4 |  |
| <b>N 30</b> | 503 189 271 | Cushion .....                                 | Coussinet .....                                   | 1 | 1 |  |
| <b>N 31</b> | 503 189 273 | Washer .....                                  | Rondelle .....                                    | 2 | 2 |  |
| <b>N 32</b> | 503 189 272 | Center Shock Shaft .....                      | Arbre d'amortisseur central .....                 | 1 | 1 |  |
| <b>N 33</b> | 503 189 274 | Spacer .....                                  | Entretoise .....                                  | 2 | 2 |  |
| <b>N 34</b> | 503 189 303 | Rocker .....                                  | Culbuteur .....                                   | 1 | 1 |  |
| <b>N 35</b> | 503 189 388 | Rocker Axle .....                             | Axe de culbuteur .....                            | 1 | 1 |  |
| <b>N 36</b> | 503 189 410 | Cushion .....                                 | Coussinet .....                                   | 1 | 1 |  |
| <b>N 37</b> | 503 189 177 | Rear Shock .....                              | Amortisseur arrière .....                         | 1 | 1 |  |
| <b>38</b>   | 207 684 044 | Hex. Flange Screw M8 x 40 .....               | Vis hex. à épaulement M8 x 40 .....               | 2 | 2 |  |
| <b>39</b>   | 233 281 414 | Elastic Flange Stop Nut M8 .....              | Écrou d'arrêt élastique à épaulement M8 .....     | 2 | 2 |  |
| <b>40</b>   | 414 936 000 | Cushion .....                                 | Coussinet .....                                   | 2 | 2 |  |



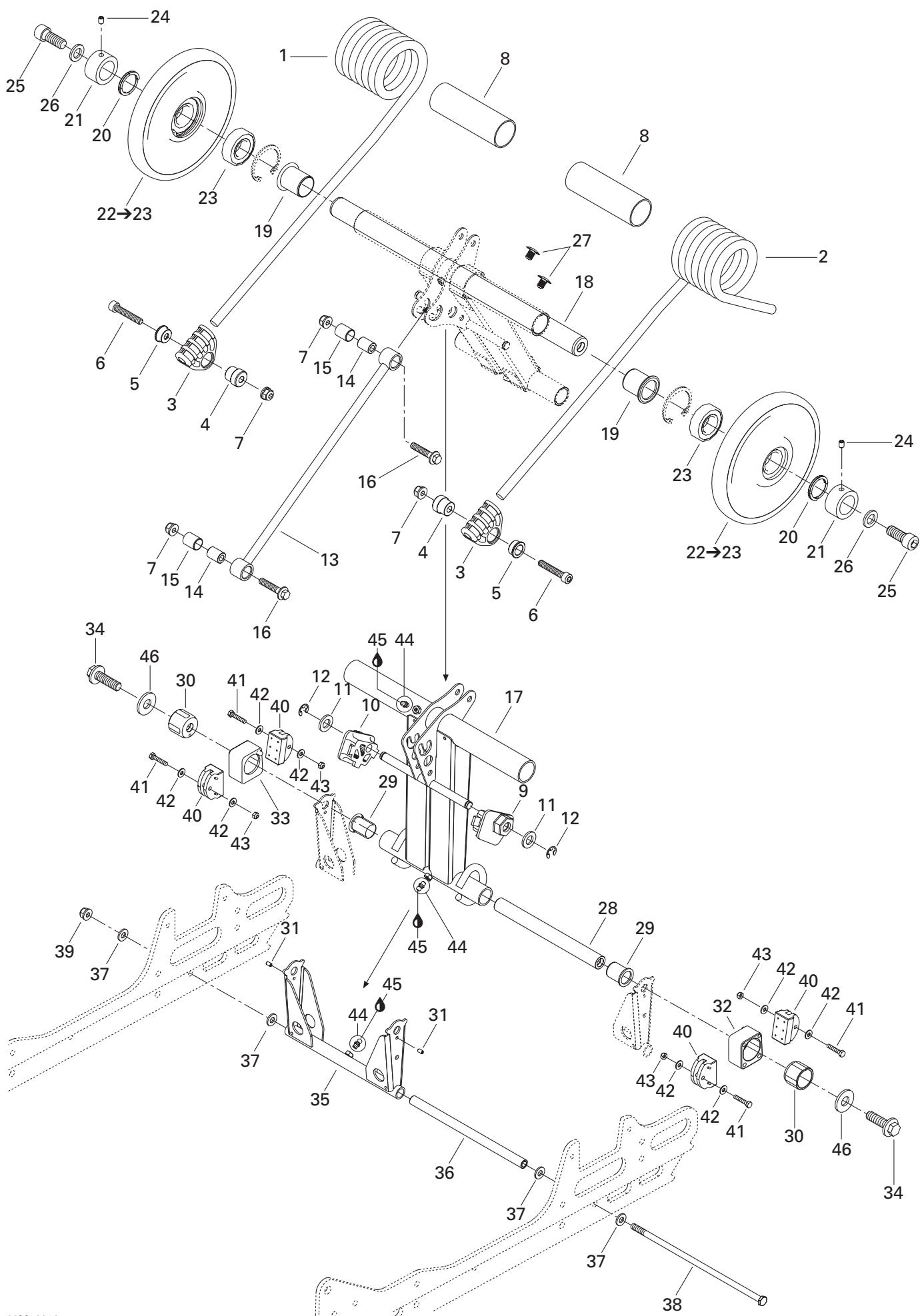
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**REAR SUSPENSION/  
SUSPENSION ARRIÈRE**

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FRONT ARM/  
BRAS AVANT*FORMULA Z 700**FORMULA Z 600*

|           |             |                     |                        |   |   |
|-----------|-------------|---------------------|------------------------|---|---|
| <b>41</b> | 503 183 700 | Adjuster Ring ..... | Bague de réglage ..... | 1 | 1 |
|-----------|-------------|---------------------|------------------------|---|---|



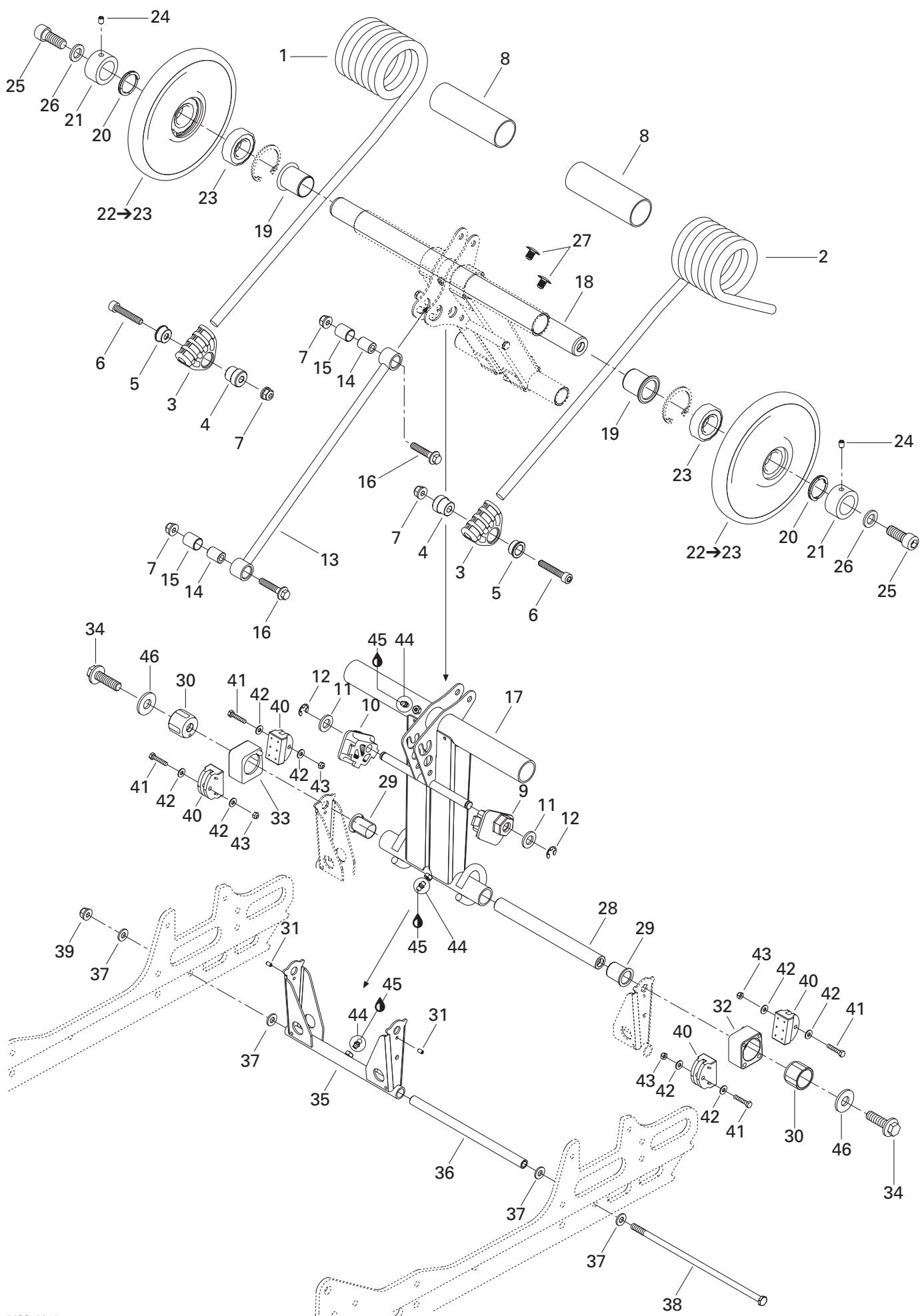
## REAR SUSPENSION/ SUSPENSION ARRIÈRE

REAR ARM/  
BRAS ARRIÈRE

FORMULA Z 700

FORMULA Z 600

|              |             |  |   |   |   |
|--------------|-------------|--|---|---|---|
| <b>N 1</b>   | 503 189 443 | R.H. Spring .....                            | Ressort DR .....                              | 1 | 1 |
| <b>N 2</b>   | 503 189 445 | L.H. Spring .....                            | Ressort GA .....                              | 1 | 1 |
| <b>3</b>     | 503 188 933 | Spring Support .....                         | Support de ressort .....                      | 2 | 2 |
| <b>4</b>     | 503 188 934 | Axle-Spring Guide .....                      | Axe de guide de ressort .....                 | 2 | 2 |
| <b>5</b>     | 503 188 929 | Cushion Retainer .....                       | Coussinet de retenue .....                    | 2 | 2 |
| <b>6</b>     | 205 084 544 | Socket Head Screw M8 x 45 .....              | Vis creuse 6 pans M8 x 45 .....               | 2 | 2 |
| <b>7</b>     | 233 281 414 | Elastic Flange Stop Nut M8 .....             | Écrou d'arrêt élastique à épaulement M8 ....  | 4 | 4 |
| <b>8</b>     | 503 189 105 | Plastic Bushing .....                        | Douille de plastique .....                    | 2 | 2 |
| <b>N 9</b>   | 503 189 284 | L.H. Cam Adjuster .....                      | Réglage de came GA .....                      | 1 | 1 |
| <b>N 10</b>  | 503 189 283 | R.H. Cam Adjuster .....                      | Réglage de came DR .....                      | 1 | 1 |
| <b>N 11</b>  | 234 021 410 | Flat Washer 12 mm .....                      | Rondelle plate 12 mm .....                    | 2 | 2 |
| <b>N 12</b>  | 293 370 013 | Circlip .....                                | Circlip .....                                 | 2 | 2 |
| <b>N 13</b>  | 503 189 298 | Throttle Rod .....                           | Tige d'accélération .....                     | 1 | 1 |
| <b>14</b>    | 503 189 133 | Axle Rod .....                               | Axe de tige .....                             | 2 | 2 |
| <b>15</b>    | 503 189 266 | Cushion .....                                | Coussinet .....                               | 2 | 2 |
| <b>16</b>    | 207 684 044 | Hex. Flange Screw M8 x 40 .....              | Vis hex. à épaulement M8 x 40 .....           | 2 | 2 |
| <b>N 17</b>  | 503 189 305 | Rear Arm .....                               | Bras arrière .....                            | 1 | 1 |
| <b>N 18</b>  | 503 189 412 | Upper Axle .....                             | Axe supérieur .....                           | 1 | 1 |
| <b>N 19</b>  | 503 189 288 | Cushion .....                                | Coussinet .....                               | 2 | 2 |
| <b>20</b>    | 503 189 146 | Axle Spring .....                            | Ressort d'axe .....                           | 2 | 2 |
| <b>21</b>    | 503 189 147 | Retainer Ring .....                          | Anneau de retenue .....                       | 2 | 2 |
| <b>22→23</b> | 503 189 187 | <b>Wheel 165 Ass'y .....</b>                 | <b>Roue 165 ass. .....</b>                    | 2 | 2 |
| <b>23</b>    | 405 404 500 | Ball Bearing 6205 .....                      | Roulement à billes 6205 .....                 | 2 | 2 |
| <b>24</b>    | 206 260 844 | Socket Head Set Screw M6 x 8 .....           | Vis de pression creuse 6 pans M6 x 8 ..       | 2 | 2 |
| <b>N 25</b>  | 205 523 544 | Socket Head Screw M12 x 35 (Scotch Grip) .   | Vis creuse à 6 pans M12 x 35 (Scotch Grip) .. | 2 | 2 |
| <b>N 26</b>  | 503 189 276 | Washer .....                                 | Rondelle .....                                | 2 | 2 |
| <b>27</b>    | 414 644 300 | Dart .....                                   | Dard .....                                    | 2 | 2 |
| <b>N 28</b>  | 503 189 413 | Rear Lower Axle .....                        | Axe inférieur arrière .....                   | 1 | 1 |
| <b>N 29</b>  | 503 189 286 | Cushion .....                                | Coussinet .....                               | 2 | 2 |
| <b>N 30</b>  | 503 189 488 | Block Guide .....                            | Guide de bloc .....                           | 2 | 2 |
| <b>N 31</b>  | 250 400 005 | Dowel Pin 4 x 8 mm .....                     | Goupille 4 x 8 mm .....                       | 2 | 2 |
| <b>32</b>    | 503 189 152 | L.H. Block .....                             | Bloc GA .....                                 | 1 | 1 |
| <b>33</b>    | 503 189 170 | R.H. Block .....                             | Bloc DR .....                                 | 1 | 1 |
| <b>N 34</b>  | 207 524 086 | Hex. Flange Screw M12 x 40 (Scotch Grip) ... | Vis à épaulement M12 x 40 (Scotch Grip) ....  | 2 | 2 |
| <b>N 35</b>  | 503 189 430 | Pivot Arm .....                              | Jumelle .....                                 | 1 | 1 |
| <b>36</b>    | 503 189 156 | Pivot Arm Axle .....                         | Axe de jumelle .....                          | 1 | 1 |
| <b>37</b>    | 503 189 157 | Washer .....                                 | Rondelle .....                                | 4 | 4 |
| <b>38</b>    | 732 601 198 | Long Bolt M8 .....                           | Boulon Long M8 .....                          | 1 | 1 |
| <b>39</b>    | 233 281 414 | Elastic Flange Stop Nut M8 .....             | Écrou d'arrêt élastique à épaulement M8 ....  | 1 | 1 |
| <b>N 40</b>  | 503 189 400 | Block Stopper .....                          | Butée de bloc .....                           | 4 | 4 |



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**REAR SUSPENSION/  
SUSPENSION ARRIÈRE**

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REAR ARM/  
BRAS ARRIÈRE

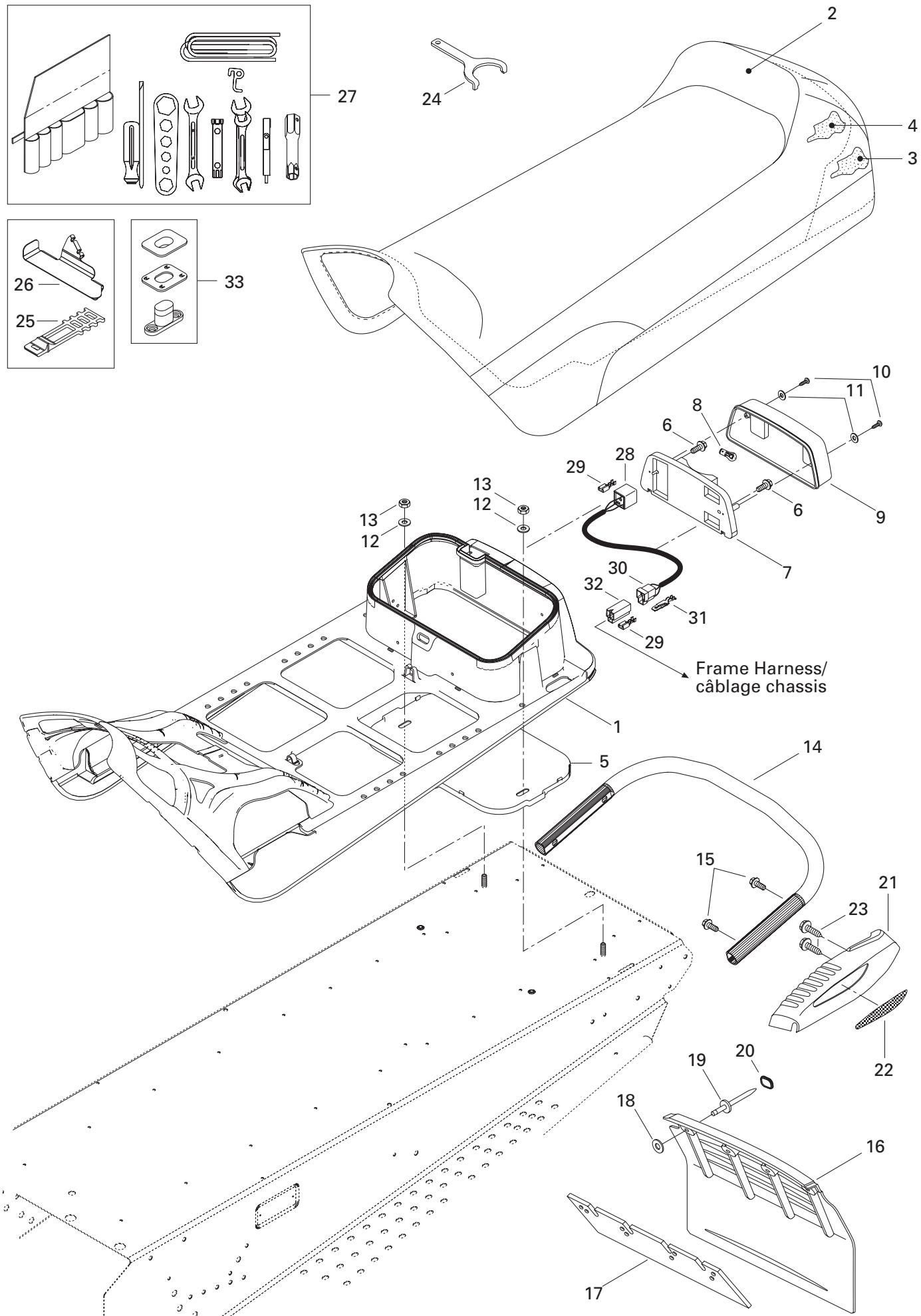
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**FORMULA Z 700**

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**FORMULA Z 600**

|             |             |                           |                                  |   |   |
|-------------|-------------|---------------------------|----------------------------------|---|---|
| <b>41</b>   | 207 152 544 | Hex. Screw M5 x 25 .....  | Vis hex. M5 x 25 .....           | 4 | 4 |
| <b>42</b>   | 224 060 201 | Flat Washer .....         | Rondelle plate .....             | 8 | 8 |
| <b>43</b>   | 232 551 414 | Elastic Stop Nut M5 ..... | Écrou d'arrêt élastique M5 ..... | 4 | 4 |
| <b>44</b>   | 408 200 700 | Grease Fitting .....      | Graisseur .....                  | 3 | 3 |
| <b>45</b>   | 413 711 500 | Synthetic Grease .....    | Graisse synthétique .....        | @ | @ |
| <b>N 46</b> | 234 021 410 | Flat Washer 12 mm .....   | Rondelle plate 12 mm .....       | 2 | 2 |



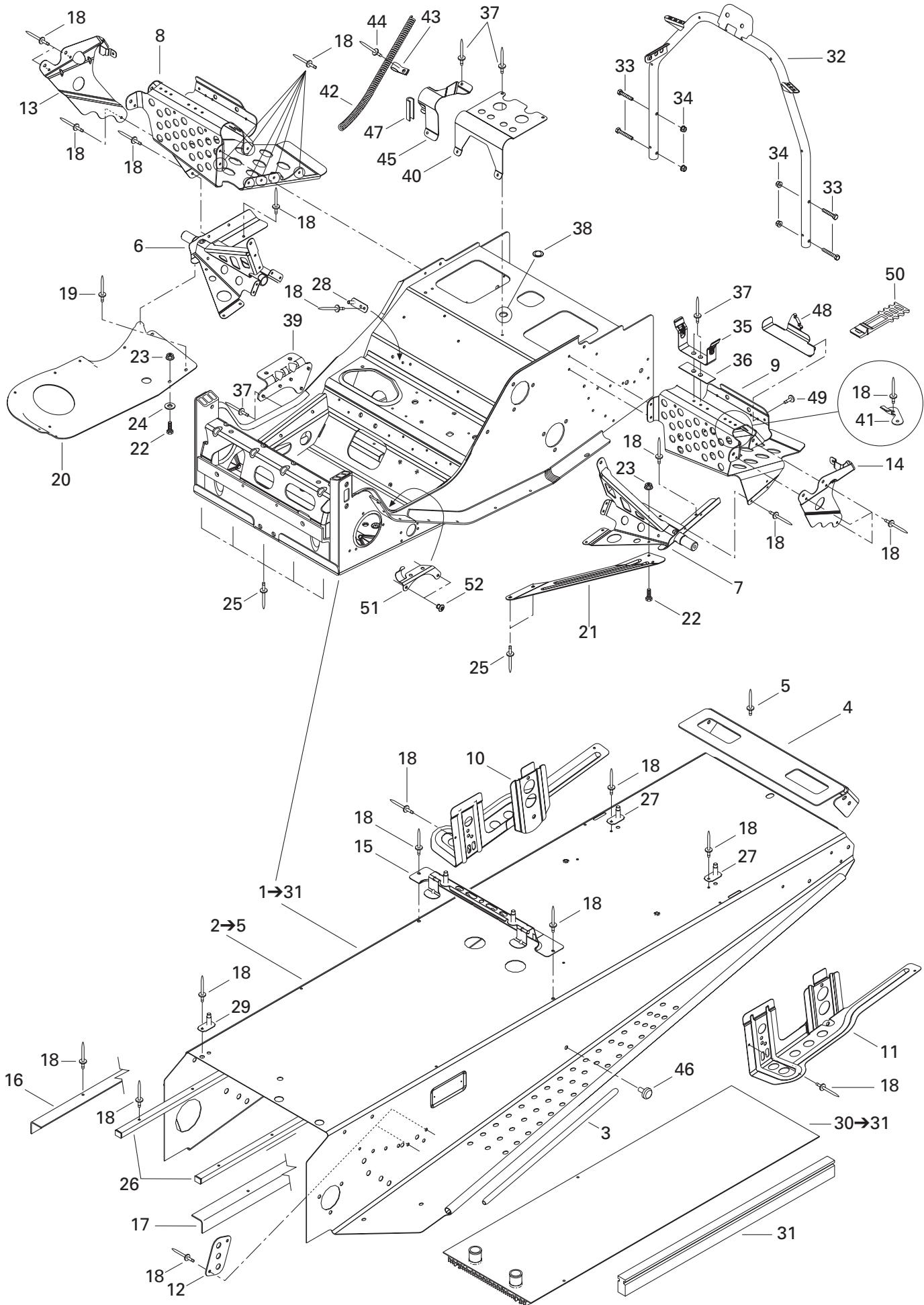
**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

SEAT AND ACCESSORIES/  
SIÈGE ET ACCESSOIRES

**FORMULA Z 700**

**FORMULA Z 600**

| <b>1</b>    | 572 107 600 | Seat Base .....                            | Base de siège .....                          | 1 | 1 |  |  |
|-------------|-------------|--|--|---|---|--|--|
| <b>2</b>    | 510 003 811 | Seat Cover .....                           | Housse de siège .....                        | 1 | 1 |  |  |
| <b>3</b>    | 510 003 608 | Seat Foam .....                            | Mousse de siège .....                        | 1 | 1 |  |  |
| <b>4</b>    | 510 003 500 | Seat Foam .....                            | Mousse de siège .....                        | 1 | 1 |  |  |
| <b>5</b>    | 572 107 601 | Under Chest.....                           | Sous-coffre .....                            | 1 | 1 |  |  |
| <b>6</b>    | 732 603 006 | Hex. Screw .....                           | Vis hex. .....                               | 2 | 2 |  |  |
| <b>7</b>    | 414 513 600 | Light Housing .....                        | Boîtier de lumière .....                     | 1 | 1 |  |  |
| <b>8</b>    | 410 504 000 | Tail Lamp Bulb .....                       | Ampoule de feu arrière .....                 | 1 | 1 |  |  |
| <b>9</b>    | 414 513 700 | Lens .....                                 | Lentille .....                               | 1 | 1 |  |  |
| <b>10</b>   | 209 632 540 | Tapping Screw .....                        | Vis autotaraudeuse .....                     | 2 | 2 |  |  |
| <b>11</b>   | 414 516 400 | Washer .....                               | Rondelle .....                               | 2 | 2 |  |  |
| <b>N 12</b> | 234 082 410 | Flat Washer 8 mm .....                     | Rondelle plate 8 mm .....                    | 2 | 2 |  |  |
| <b>13</b>   | 232 581 414 | Elastic Stop Nut M8 .....                  | Écrou d'arrêt élastique M8 .....             | 2 | 2 |  |  |
| <b>14</b>   | 518 318 200 | Rear Bumper .....                          | Pare-chocs arrière .....                     | 1 | 1 |  |  |
| <b>15</b>   | 207 682 044 | Hex. Flanged Screw M8 x 20 .....           | Vis hex. à épaulement M8 x 20 .....          | 4 | 4 |  |  |
| <b>N 16</b> | 520 000 180 | Snow Guard.....                            | Garde-neige .....                            | 1 | 1 |  |  |
| <b>17</b>   | 572 108 200 | Reinforcement .....                        | Renfort .....                                | 1 | 1 |  |  |
| <b>18</b>   | 517 225 900 | Flat Washer .....                          | Rondelle plate .....                         | 4 | 4 |  |  |
| <b>19</b>   | 390 908 000 | Pop Rivet 3/16 (Black) .....               | Pop rivet 3/16 (noir) .....                  | 4 | 4 |  |  |
| <b>20</b>   | 415 073 300 | Cap .....                                  | Capuchon .....                               | 4 | 4 |  |  |
| <b>21</b>   | 572 092 200 | R.H. Moulding (Black) .....                | Enjoliveur DR (noir) .....                   | 1 | 1 |  |  |
|             | 572 092 300 | L.H. Moulding (Black) .....                | Enjoliveur GA (noir) .....                   | 1 | 1 |  |  |
| <b>22</b>   | 516 000 237 | R.H. Reflector .....                       | Réflecteur DR .....                          | 1 | 1 |  |  |
|             | 516 000 238 | L.H. Reflector .....                       | Réflecteur GA .....                          | 1 | 1 |  |  |
| <b>23</b>   | 365 901 100 | Hex. Tapping Screw .....                   | Vis hex. autotaraudeuse .....                | 6 | 6 |  |  |
| <b>24</b>   | 529 032 900 | Wrench Adjuster .....                      | Clé de réglage .....                         | 1 | 1 |  |  |
| <b>25</b>   | 570 069 700 | Latch .....                                | Loquet .....                                 | 1 | 1 |  |  |
| <b>N 26</b> | 518 321 999 | Tool Kit Support .....                     | Support de trousse d'outils .....            | 1 | 1 |  |  |
| <b>N 27</b> | 529 035 596 | <b>Tool Kit</b> .....                      | <b>Trousse d'outils</b> .....                | 1 | 1 |  |  |
| <b>28</b>   | 515 175 250 | Female Terminal Housing (3 circuits) ..... | Logement de terminal femelle (3 circuits) .. | 1 | 1 |  |  |
| <b>29</b>   | 561 503 100 | Female Terminal .....                      | Terminal femelle .....                       | 6 | 6 |  |  |
| <b>30</b>   | 409 204 200 | Male Terminal Housing (3 circuits) .....   | Logement de terminal mâle (3 circuits) ..    | 1 | 1 |  |  |
| <b>31</b>   | 409 206 100 | Male Terminal .....                        | Terminal mâle .....                          | 3 | 3 |  |  |
| <b>32</b>   | 409 204 300 | Female Terminal Housing (3 circuits) ..... | Logement de terminal femelle (3 circuits) .. | 1 | 1 |  |  |
| <b>33</b>   | 414 728 000 | Seat Buckle .....                          | Boucle de siège .....                        | @ | @ |  |  |



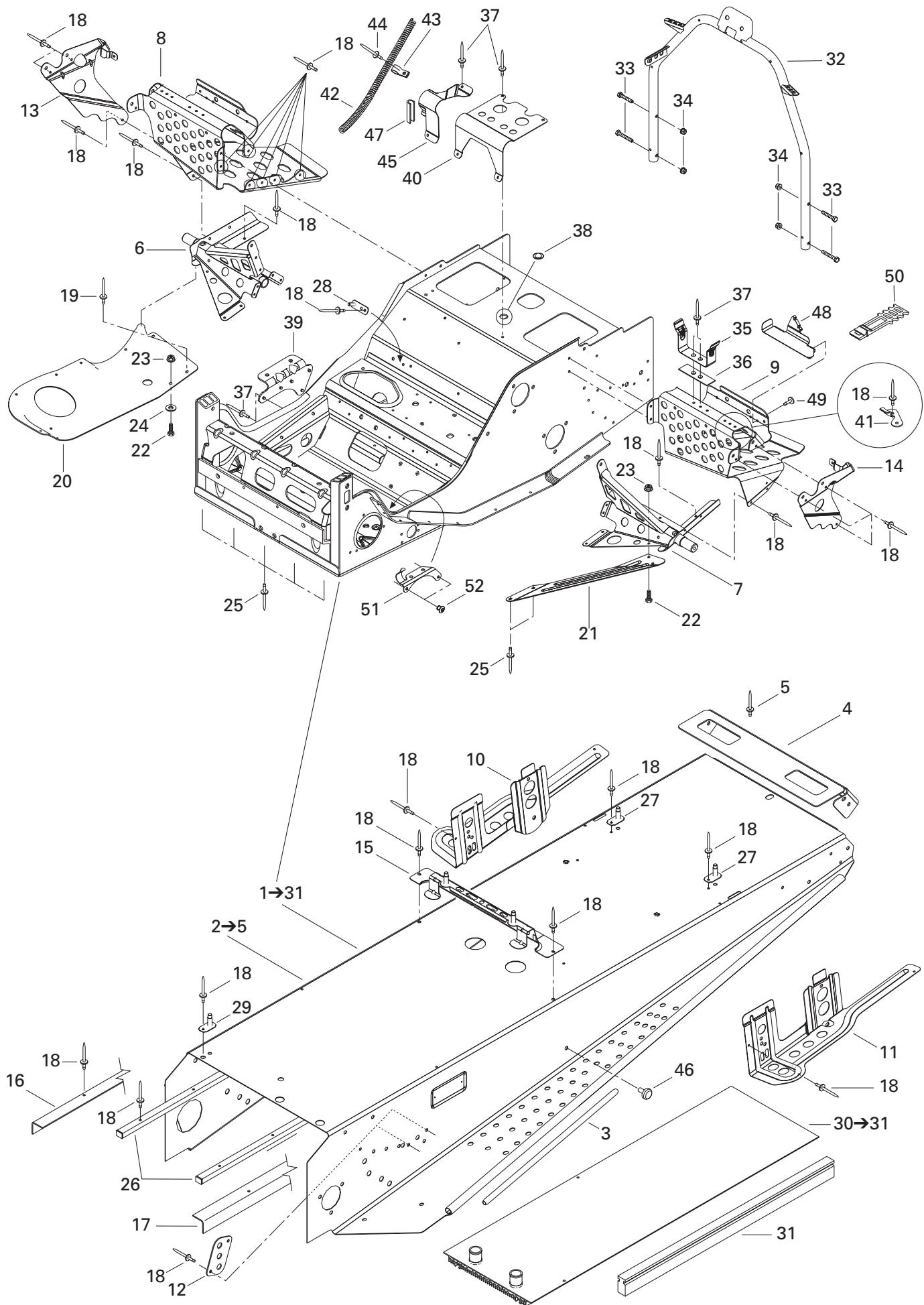
## FRAME AND BODY/ CHÂSSIS ET CARROSSERIE

FRAME AND ACCESSORIES/  
CHÂSSIS ET ACCESSOIRES

FORMULA Z 700

FORMULA Z 600

| N             | Part Number | Description                 | Chassis Description               | Formula Z 700 Qty | Formula Z 600 Qty |
|---------------|-------------|-----------------------------|-----------------------------------|-------------------|-------------------|
| <b>N 1→31</b> | 518 322 091 | <i>Frame</i>                | <i>Châssis</i>                    | 1                 | 1                 |
| <b>N 2→5</b>  | 518 322 115 | <i>Forming Frame</i>        | <i>Tunnel</i>                     | 1                 | 1                 |
| <b>3</b>      | 518 304 746 | Footrest Reinforcement      | Renfort de marche-pied            | 2                 | 2                 |
| <b>4</b>      | 518 321 303 | Rear Cap                    | Capuchon arrière                  | 1                 | 1                 |
| <b>5</b>      | 390 402 200 | Pop Rivet 3/16"             | Pop rivet 3/16"                   | 6                 | 6                 |
| <b>6</b>      | 518 320 506 | R.H. Footrest Support       | Support repose-pied DR            | 1                 | 1                 |
| <b>7</b>      | 518 320 507 | L.H. Footrest Support       | Support repose-pied GA            | 1                 | 1                 |
| <b>8</b>      | 518 319 722 | R.H. Footrest               | Repose-pied DR                    | 1                 | 1                 |
| <b>9</b>      | 518 319 723 | L.H. Footrest               | Repose-pied GA                    | 1                 | 1                 |
| <b>10</b>     | 518 319 742 | R.H. Slide Bracket          | Attache de suspension DR          | 1                 | 1                 |
| <b>11</b>     | 518 319 743 | L.H. Slide Bracket          | Attache de suspension GA          | 1                 | 1                 |
| <b>12</b>     | 518 201 321 | Reinforcement Plate         | Plaque de renfort                 | 2                 | 2                 |
| <b>13</b>     | 518 321 305 | R.H. Footrest Reinforcement | Renfort de repose-pied DR         | 1                 | 1                 |
| <b>14</b>     | 518 321 307 | L.H. Footrest Reinforcement | Renfort de repose-pied GA         | 1                 | 1                 |
| <b>15</b>     | 518 321 510 | Fuel Tank Bracket           | Attache de réservoir à essence    | 1                 | 1                 |
| <b>16</b>     | 518 321 561 | R.H. Frame Reinforcement    | Renfort de tunnel DR              | 1                 | 1                 |
| <b>17</b>     | 518 321 562 | L.H. Frame Reinforcement    | Renfort de tunnel GA              | 1                 | 1                 |
| <b>18</b>     | 390 402 200 | Pop Rivet 3/16"             | Pop rivet 3/16"                   | @                 | @                 |
| <b>19</b>     | 390 402 300 | Pop Rivet 3/16"             | Pop rivet 3/16"                   | 1                 | 1                 |
| <b>20</b>     | 518 319 760 | R.H. Bottom Pan Plate       | Plaque de coque DR                | 1                 | 1                 |
| <b>N 21</b>   | 518 322 119 | L.H. Reinforcement Plate    | Plaque de renfort GA              | 1                 | 1                 |
| <b>22</b>     | 207 152 044 | Hex. Screw M5 x 20          | Vis hex. M5 x 20                  | 2                 | 2                 |
| <b>23</b>     | 233 251 414 | Elastic Flanged Nut M5      | Écrou élastique à épaulement M5   | 2                 | 2                 |
| <b>24</b>     | 391 301 700 | Flat Washer                 | Rondelle plate                    | 1                 | 1                 |
| <b>25</b>     | 390 910 300 | Rivet Henrob                | Rivet Henrob                      | 7                 | 7                 |
| <b>26</b>     | 518 321 543 | Frame Protector             | Protecteur de tunnel              | 2                 | 2                 |
| <b>27</b>     | 518 319 730 | Seat Bracket                | Attache de siège                  | 2                 | 2                 |
| <b>28</b>     | 518 319 728 | Double Bracket              | Attache double                    | 1                 | 1                 |
| <b>29</b>     | 518 321 604 | Guide                       | Guide                             | 1                 | 1                 |
| <b>30→31</b>  | 517 296 300 | <i>Rear Radiator</i>        | <i>Radiateur arrière</i>          | 1                 | 1                 |
| <b>31</b>     | 518 321 655 | Radiator Protector          | Protecteur de radiateur           | 2                 | 2                 |
| <b>N 32</b>   | 518 321 957 | Handle Support              | Support de guidon                 | 1                 | 1                 |
| <b>33</b>     | 207 663 544 | Hex. Flanged Screw M6 x 35  | Vis hex. à épaulement M6 x 35     | 4                 | 4                 |
| <b>34</b>     | 233 261 414 | Elastic Flanged Nut M6      | Écrou élastique à épaulement M6   | 4                 | 4                 |
| <b>35</b>     | 518 202 100 | Pulley Guard Bracket        | Attache de garde-courroie         | 1                 | 1                 |
| <b>36</b>     | 518 207 500 | Reinforcement               | Renfort                           | 1                 | 1                 |
| <b>37</b>     | 390 402 200 | Pop Rivet 3/16"             | Pop Rivet 3/16"                   | @                 | @                 |
| <b>38</b>     | 414 859 400 | Cap                         | Bouchon                           | 1                 | 1                 |
| <b>39</b>     | 518 206 300 | Muffler Support             | Support de silencieux             | 1                 | 1                 |
| <b>40</b>     | 518 310 400 | Air Intake Support          | Support de silencieux d'admission | 1                 | 1                 |



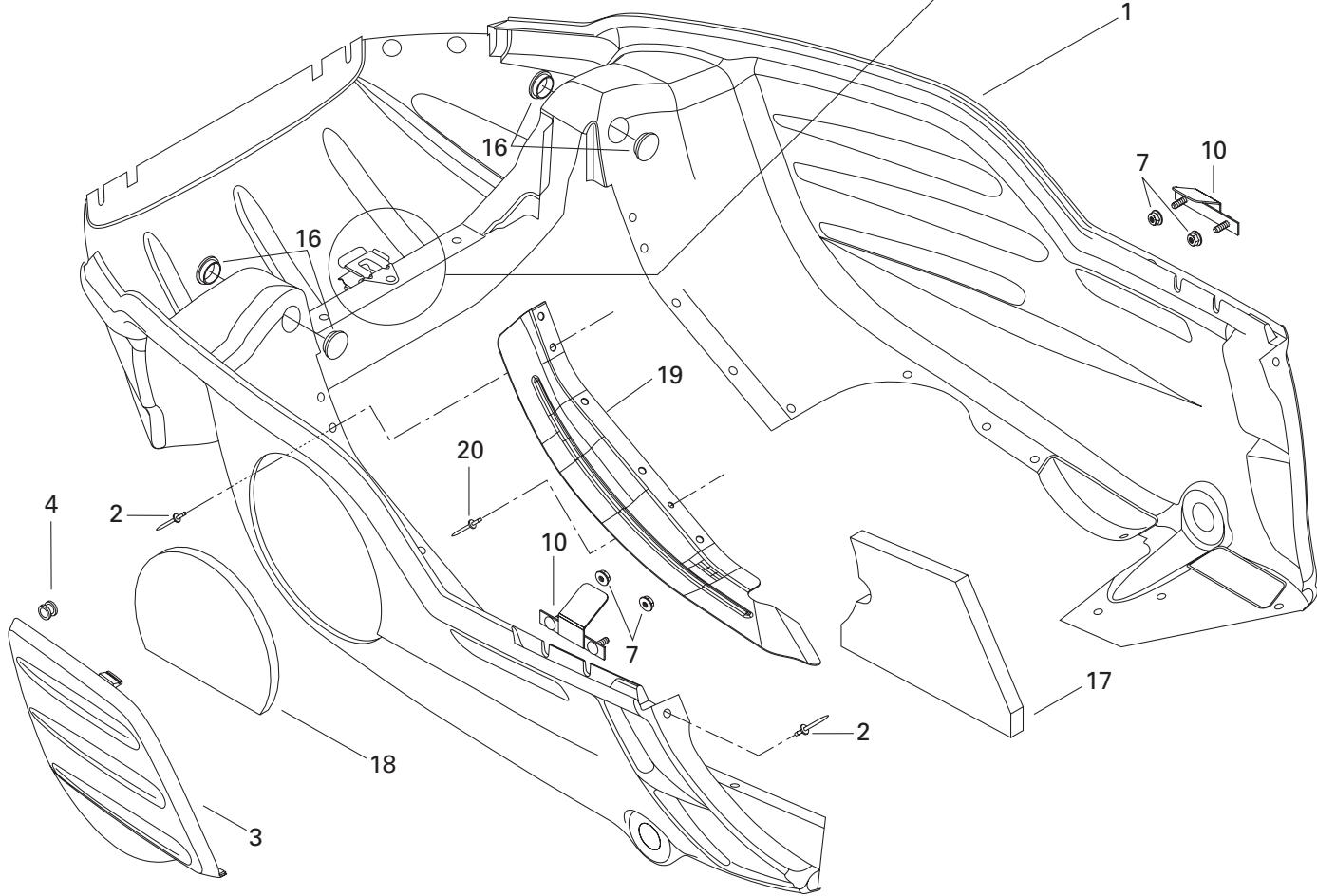
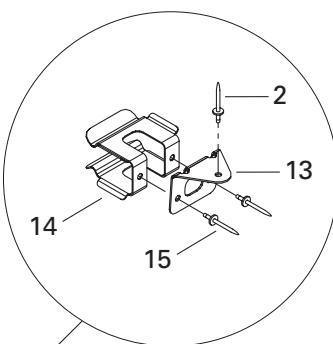
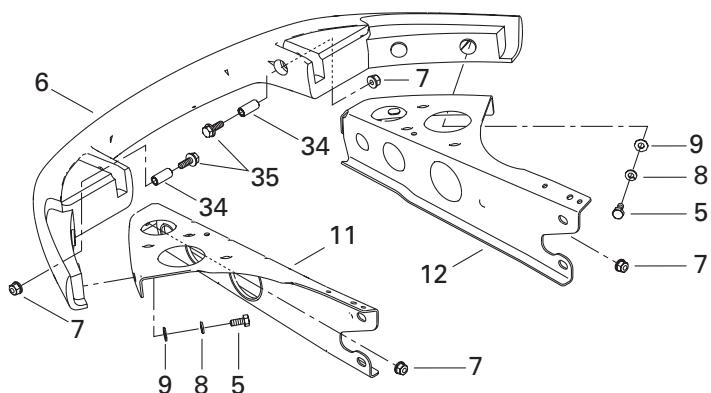
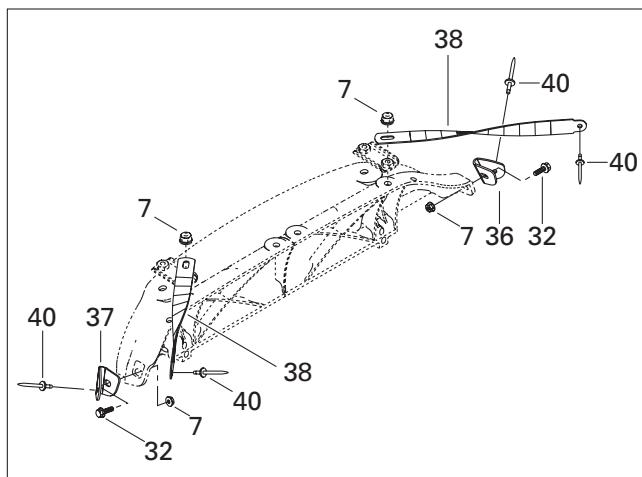
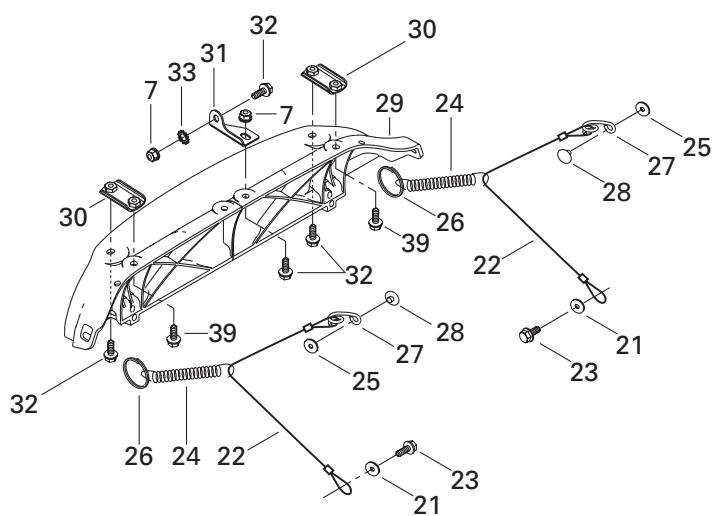
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**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**FRAME AND ACCESSORIES/  
CHÂSSIS ET ACCESSOIRES

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**FORMULA Z 700****FORMULA Z 600**

|             |             |                        |                                   |   |   |
|-------------|-------------|------------------------|-----------------------------------|---|---|
| <b>N 41</b> | 518 322 031 | Tool Kit Bracket ..... | Attache de trousse à outils ..... | 1 | 1 |
| <b>42</b>   | 518 321 569 | Rope Guide .....       | Guide de corde .....              | 1 | 1 |
| <b>43</b>   | 518 321 570 | Clip .....             | Pince .....                       | 1 | 1 |
| <b>44</b>   | 390 406 500 | Pop Rivet.....         | Rivet pop .....                   | 1 | 1 |
| <b>45</b>   | 518 319 762 | Hose Support .....     | Support de boyau .....            | 1 | 1 |
| <b>N 46</b> | 518 321 954 | Fastener Panel .....   | Attache de panneau .....          | 2 | 2 |
| <b>47</b>   | 271 000 110 | Trim .....             | Moulure .....                     | @ | @ |
| <b>N 48</b> | 518 321 999 | Tool Kit Support ..... | Support de trousse d'outils ..... | 1 | 1 |
| <b>49</b>   | 390 406 500 | Pop Rivet 3/16 .....   | Pop rivet 3/16.....               | 2 | 2 |
| <b>N 50</b> | 570 069 700 | Latch .....            | Loquet .....                      | 1 | 1 |
| <b>51</b>   | 515 175 254 | Cable Support .....    | Support de câblage .....          | 1 | 1 |
| <b>52</b>   | 390 402 300 | Pop Rivet 3/16 .....   | Pop rivet 3/16.....               | @ | @ |



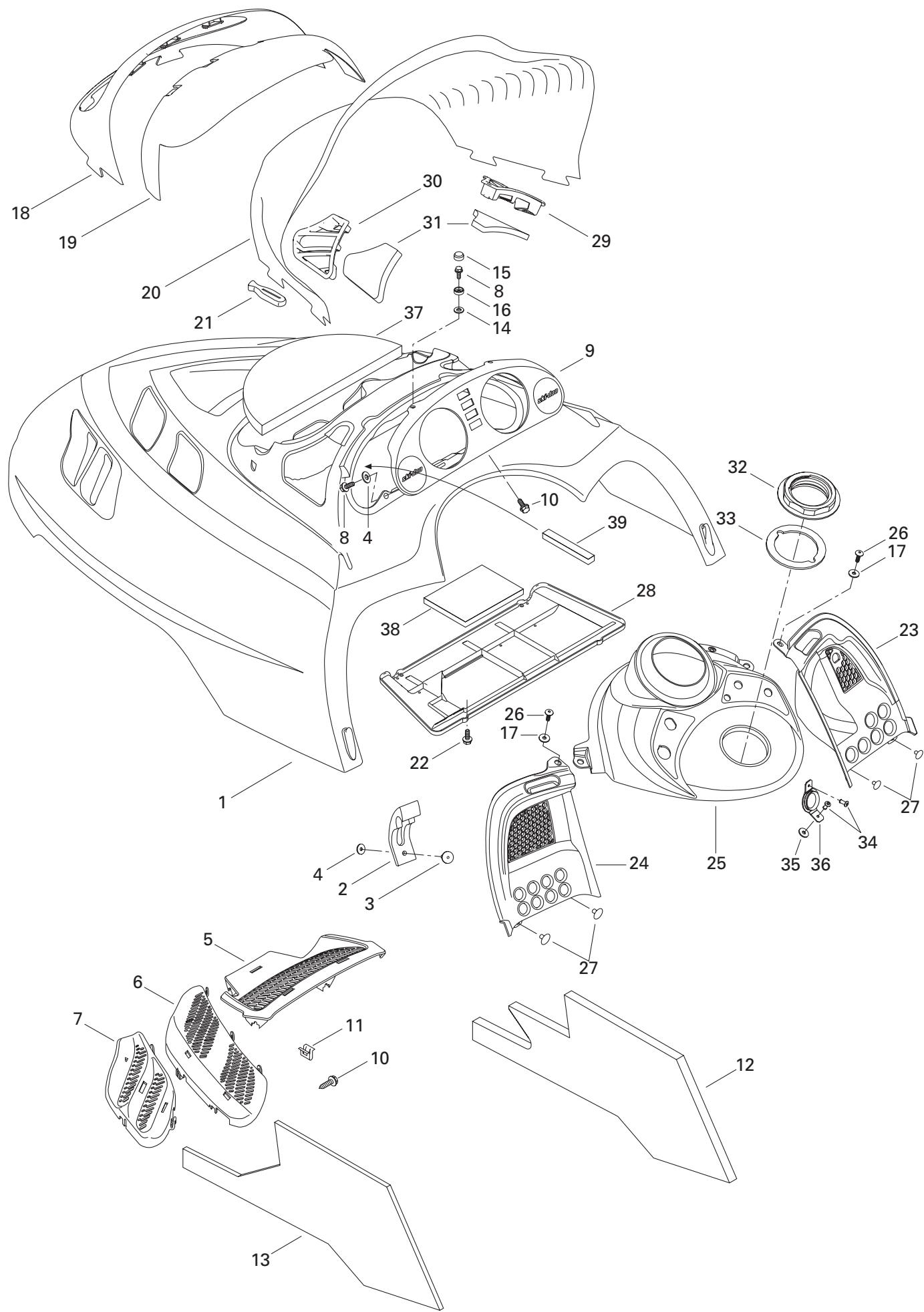
**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

BOTTOM PAN/  
COQUE

FORMULA Z 700

FORMULA Z 600

| N           | Part Number | Description                      | Part Number                           | Description | QTY | QTY |
|-------------|-------------|----------------------------------|---------------------------------------|-------------|-----|-----|
| <b>N 1</b>  | 502 006 590 | Bottom Pan (Yellow) .....        | Coque (jaune) .....                   |             | 1   | 1   |
| <b>N 2</b>  | 293 150 068 | Pop Rivet 3/16 .....             | Pop rivet 3/16.....                   |             | 27  | 27  |
| <b>N 3</b>  | 502 006 591 | Bottom Pan Door .....            | Porte de coque) .....                 |             | 1   | 1   |
| <b>4</b>    | 414 036 300 | Grommet .....                    | Passe-fils .....                      |             | 2   | 2   |
| <b>5</b>    | 207 161 444 | Hex. Screw M6 x 14 .....         | Vis hex. M6 x 14 .....                |             | 4   | 4   |
| <b>N 6</b>  | 502 006 592 | Bumper .....                     | Pare-choc .....                       |             | 1   | 1   |
| <b>7</b>    | 233 261 414 | Elastic Flange Nut M6 .....      | Écrou élastique à épaulement M6 ..... |             | 14  | 14  |
| <b>N 8</b>  | 234 161 471 | Lock Washer 6 mm .....           | Rondelle frein 6 mm .....             |             | 4   | 4   |
| <b>9</b>    | 224 061 121 | Flat Washer .....                | Rondelle plate .....                  |             | 4   | 4   |
| <b>10</b>   | 502 006 500 | Bracket .....                    | Attache .....                         |             | 2   | 2   |
| <b>11</b>   | 502 006 597 | L.H. Support .....               | Support GA .....                      |             | 1   | 1   |
| <b>12</b>   | 502 006 596 | R.H. Support .....               | Support DR .....                      |             | 1   | 1   |
| <b>N 13</b> | 502 006 599 | Belt Support .....               | Support de courroie .....             |             | 1   | 1   |
| <b>14</b>   | — XXX —     | Bracket .....                    | Attache .....                         |             | 1   | 1   |
| <b>15</b>   | 390 402 400 | Pop Rivet 3/16 .....             | Pop rivet 3/16.....                   |             | 2   | 2   |
| <b>16</b>   | 414 916 600 | Nylon Cap .....                  | Capuchon de nylon .....               |             | 4   | 4   |
| <b>17</b>   | 502 006 558 | Bottom Foam .....                | Mousse de coque .....                 |             | 1   | 1   |
| <b>18</b>   | 502 006 559 | Bottom Pan Door Foam .....       | Mousse de porte de coque .....        |             | 1   | 1   |
| <b>N 19</b> | 502 006 593 | Bottom Pan Protector .....       | Protecteur de coque .....             |             | —   | 1   |
| <b>20</b>   | 390 402 200 | Pop Rivet 3/16 .....             | Pop rivet 3/16.....                   |             | —   | 1   |
| <b>21</b>   | 391 301 600 | Flat Washer .....                | Rondelle plate .....                  |             | 2   | 2   |
| <b>22</b>   | 415 093 900 | Retainer Cable .....             | Câble de retenue .....                |             | 2   | 2   |
| <b>23</b>   | — XXX —     | Hex. Tapping Screw .....         | Vis hex. autotaraudeuse .....         |             | 2   | 2   |
| <b>24</b>   | 415 043 300 | Spring .....                     | Ressort .....                         |             | 2   | 2   |
| <b>25</b>   | 517 124 300 | Washer .....                     | Rondelle .....                        |             | 2   | 2   |
| <b>26</b>   | 415 058 300 | Ring .....                       | Bague .....                           |             | 2   | 2   |
| <b>27</b>   | 517 262 800 | Bracket .....                    | Attache .....                         |             | 2   | 2   |
| <b>28</b>   | 390 409 600 | Pop Rivet 3/16 .....             | Rivet pop 3/16 .....                  |             | 2   | 2   |
| <b>29</b>   | 517 302 004 | Hinge .....                      | Charnière .....                       |             | 1   | 1   |
| <b>30</b>   | 517 302 176 | Hinge Side Plate .....           | Plaque de charnière latérale .....    |             | 2   | 2   |
| <b>31</b>   | 517 302 045 | Hinge Center Plate .....         | Plaque de charnière centrale .....    |             | 1   | 1   |
| <b>32</b>   | 207 661 684 | Hex. Flanged Screw M6 x 16 ..... | Vis hex. à épaulement M6 x 16 .....   |             | 6   | 6   |
| <b>33</b>   | 250 200 000 | Serrated Lock Washer 6 mm .....  | Rondelle chevauchante 6 mm .....      |             | 1   | 1   |
| <b>34</b>   | 517 302 179 | Bushing .....                    | Douille .....                         |             | 2   | 2   |
| <b>35</b>   | 207 663 544 | Hex. Flanged Screw M6 x 35 ..... | Vis hex. à épaulement M6 x 35 .....   |             | 2   | 2   |
| <b>36</b>   | 517 302 254 | R.H. Corner Support .....        | Support de coin DR .....              |             | 1   | 1   |
| <b>37</b>   | 517 302 255 | L.H. Corner Support .....        | Support de coin GA .....              |             | 1   | 1   |
| <b>38</b>   | 517 302 256 | Hood Clamp .....                 | Bride de capot .....                  |             | 2   | 2   |
| <b>39</b>   | 207 662 544 | Hex. Flanged Screw M6 x 25 ..... | Vis hex. à épaulement M6 x 25 .....   |             | 2   | 2   |
| <b>40</b>   | 390 406 500 | Pop Rivet 3/16 .....             | Rivet Pop 3/16 .....                  |             | 4   | 4   |



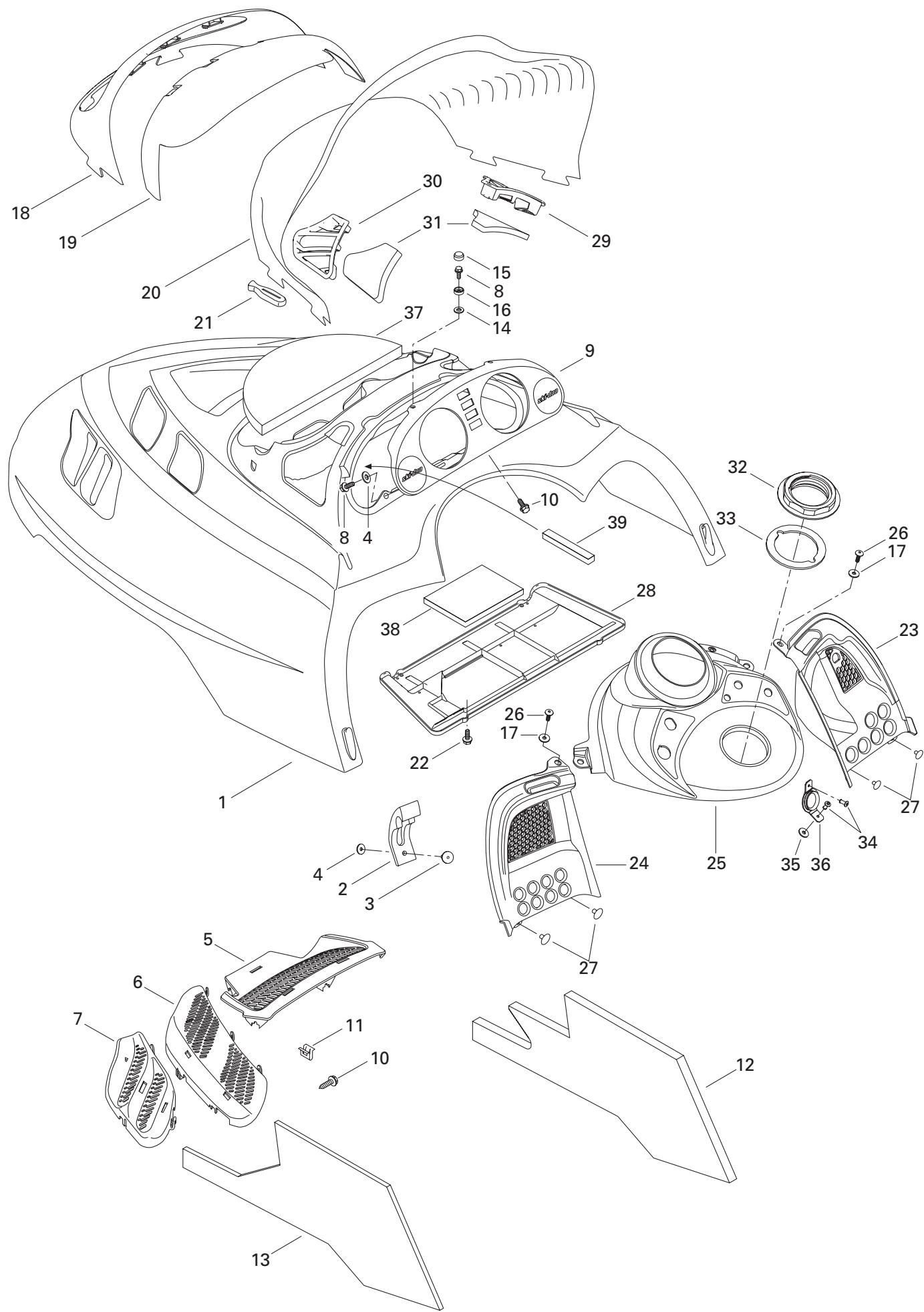
**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

CAB AND CONSOLE/  
CAPOT ET CONSOLE

**FORMULA Z 700**

**FORMULA Z 600**

| N           | Part Number | Description                           | Part Number                          | Description                          | QTY | QTY |
|-------------|-------------|---------------------------------------|--------------------------------------|--------------------------------------|-----|-----|
| <b>1</b>    | 517 302 335 | Hood.....                             | Capot .....                          | Capot .....                          | 1   | 1   |
| <b>2</b>    | 570 027 100 | Hood Latch .....                      | Loquet de capot .....                | Loquet de capot .....                | 2   | 2   |
| <b>3</b>    | 390 906 800 | Pop Rivet 3/16 .....                  | Rivet pop 3/16 .....                 | Rivet pop 3/16 .....                 | 2   | 2   |
| <b>4</b>    | 517 124 300 | Washer .....                          | Rondelle .....                       | Rondelle .....                       | 4   | 4   |
| <b>5</b>    | 517 302 026 | Center Grill (Black).....             | Grille centre (noir) .....           | Grille centre (noir) .....           | 1   | 1   |
| <b>6</b>    | 517 302 028 | R.H. Intermediate Grill (Black).....  | Grille intermédiaire DR (noir) ..... | Grille intermédiaire DR (noir) ..... | 1   | 1   |
|             | 517 302 031 | L.H. Intermediate Grill (Black) ..... | Grille intermédiaire GA (noir) ..... | Grille intermédiaire GA (noir) ..... | 1   | 1   |
| <b>7</b>    | 517 302 034 | R.H. Side Grill (Black).....          | Grille-côté DR (noir) .....          | Grille-côté DR (noir) .....          | 1   | 1   |
|             | 517 302 036 | L.H. Side Grill (Black) .....         | Grille-côté GA (noir) .....          | Grille-côté GA (noir) .....          | 1   | 1   |
| <b>8</b>    | 241 140 060 | Flanged Screw K40 x 10 .....          | Vis à épaulement K40 x 10 .....      | Vis à épaulement K40 x 10 .....      | 4   | 4   |
| <b>9</b>    | 572 098 604 | Indicator Support .....               | Support d'indicateur .....           | Support d'indicateur .....           | 1   | 1   |
| <b>10</b>   | 732 601 210 | Hex. Tapping Screw .....              | Vis hex. autotaraudeuse .....        | Vis hex. autotaraudeuse .....        | 17  | 17  |
| <b>11</b>   | 517 302 183 | Clip .....                            | Pince .....                          | Pince .....                          | 5   | 5   |
| <b>N 12</b> | 517 302 371 | R.H. Side Foam .....                  | Mousse latérale DR .....             | Mousse latérale DR .....             | 1   | 1   |
| <b>N 13</b> | 517 302 372 | L.H. Side Foam .....                  | Mousse latérale GA .....             | Mousse latérale GA .....             | 1   | 1   |
| <b>14</b>   | 234 042 600 | Flat Washer 4 mm .....                | Rondelle plate 4 mm .....            | Rondelle plate 4 mm .....            | 2   | 2   |
| <b>15</b>   | 414 436 900 | Snap Cap (Black).....                 | Capuchon à pression (noir) .....     | Capuchon à pression (noir) .....     | 2   | 2   |
| <b>16</b>   | 414 436 800 | Retainer Cap .....                    | Capuchon de retenue .....            | Capuchon de retenue .....            | 2   | 2   |
| <b>17</b>   | 391 301 600 | Flat Washer .....                     | Rondelle plate .....                 | Rondelle plate .....                 | 2   | 2   |
| <b>18</b>   | 517 302 158 | Headlamp Moulding .....               | Enjoliveur de phare .....            | Enjoliveur de phare .....            | 1   | 1   |
| <b>19</b>   | 517 302 003 | Windshield Support .....              | Support de pare-brise .....          | Support de pare-brise .....          | 1   | 1   |
| <b>20</b>   | 517 302 022 | Windshield .....                      | Pare-brise .....                     | Pare-brise .....                     | 1   | 1   |
| <b>21</b>   | 570 023 800 | Windshield Latch .....                | Loquet de pare-brise .....           | Loquet de pare-brise .....           | 8   | 8   |
| <b>22</b>   | 243 141 640 | Hex. Screw M4.8 x 16 .....            | Vis hex. M4.8 x 16 .....             | Vis hex. M4.8 x 16 .....             | 4   | 4   |
| <b>23</b>   | 517 302 005 | R.H. Console .....                    | Console DR .....                     | Console DR .....                     | 1   | 1   |
| <b>24</b>   | 517 302 006 | L.H. Console .....                    | Console GA .....                     | Console GA .....                     | 1   | 1   |
| <b>N 25</b> | 517 302 347 | Center Console .....                  | Console centre .....                 | Console centre .....                 | 1   | 1   |
| <b>26</b>   | 732 600 030 | Screw .....                           | Vis .....                            | Vis .....                            | 2   | 2   |
| <b>27</b>   | 390 406 500 | Pop Rivet 3/16 .....                  | Rivet pop 3/16 .....                 | Rivet pop 3/16 .....                 | 4   | 4   |
| <b>N 28</b> | 517 302 413 | Air Intake Plate .....                | Plaque d'admission d'air .....       | Plaque d'admission d'air .....       | 1   | 1   |
| <b>29</b>   | 517 302 024 | R.H. Air Intake Grill .....           | Grille d'admission d'air DR .....    | Grille d'admission d'air DR .....    | 1   | 1   |
| <b>30</b>   | 517 302 025 | L.H. Air Intake Grill .....           | Grille d'admission d'air GA .....    | Grille d'admission d'air GA .....    | 1   | 1   |
| <b>31</b>   | 517 302 151 | Air Intake Foam .....                 | Mousse-admission d'air .....         | Mousse-admission d'air .....         | 2   | 2   |
| <b>32</b>   | 517 302 043 | Console Nut .....                     | Écrou de console .....               | Écrou de console .....               | 1   | 1   |
| <b>33</b>   | 293 250 029 | Gasket .....                          | Joint étanche .....                  | Joint étanche .....                  | 1   | 1   |
| <b>34</b>   | 390 409 400 | Pop Rivet 5/32 .....                  | Rivet pop 5/32 .....                 | Rivet pop 5/32 .....                 | 2   | 2   |
| <b>35</b>   | 517 302 286 | Rubber Stopper .....                  | Butée de caoutchouc .....            | Butée de caoutchouc .....            | 1   | 1   |
| <b>36</b>   | 517 302 129 | Rope Guide .....                      | Guide de corde .....                 | Guide de corde .....                 | 1   | 1   |
| <b>37</b>   | 517 302 317 | Center Foam .....                     | Mousse centrale .....                | Mousse centrale .....                | 1   | 1   |
| <b>N 38</b> | 517 302 425 | Secondary Foam .....                  | Mousse secondaire .....              | Mousse secondaire .....              | 1   | 1   |



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**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

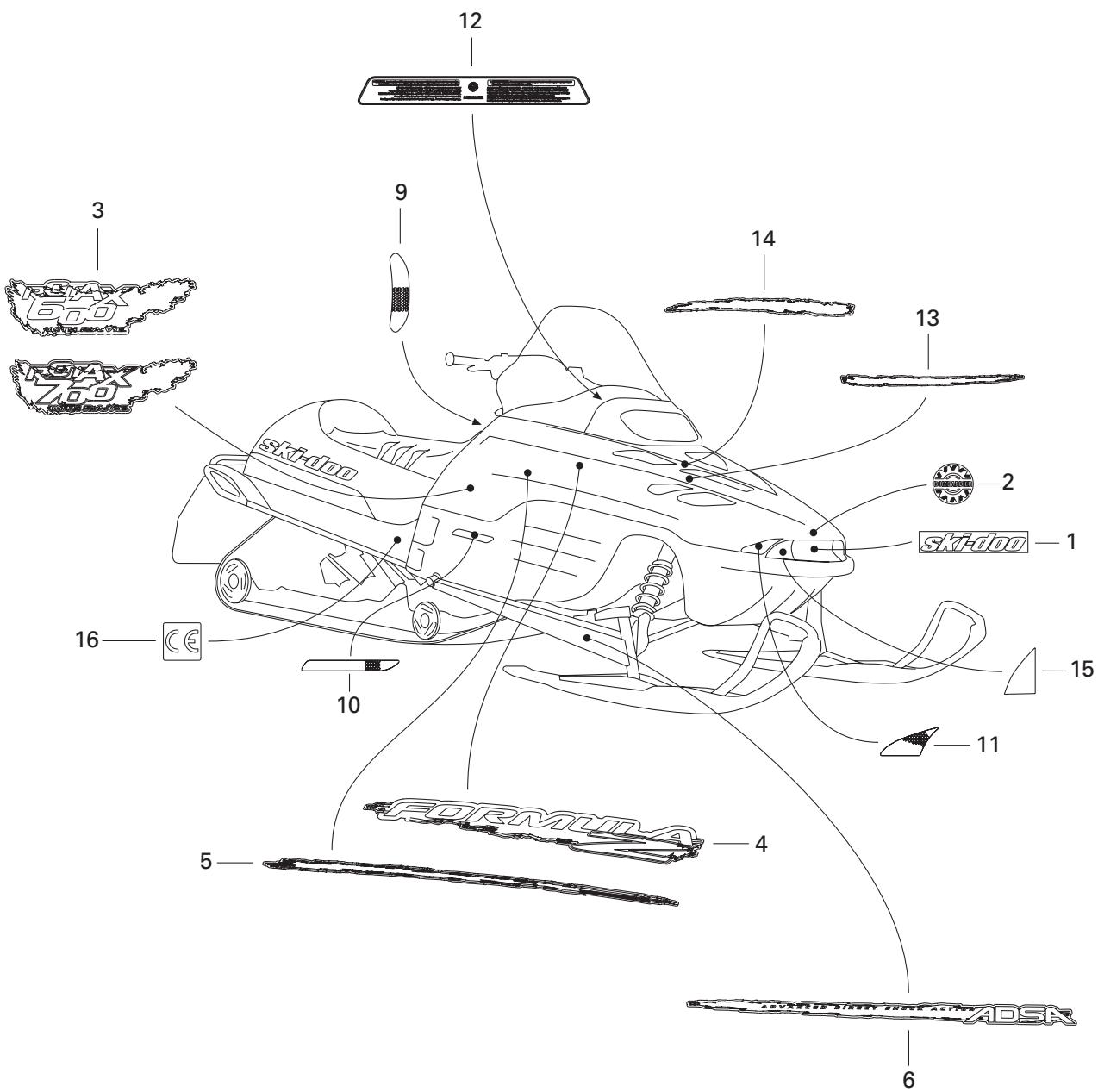
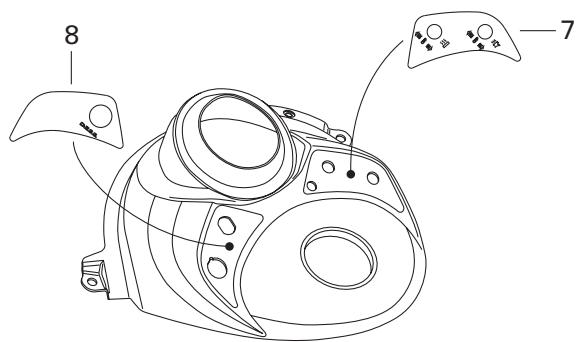
CAB AND CONSOLE/  
CAPOT ET CONSOLE

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*FORMULA Z 700*

*FORMULA Z 600*

**N 39** 517 302 420      Foam ..... Mousse ..... 2    2



**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

DECAL/  
DÉCALCOMANIE

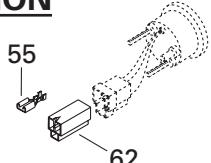
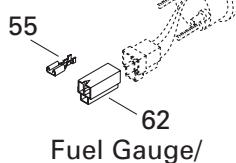
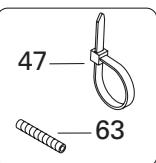
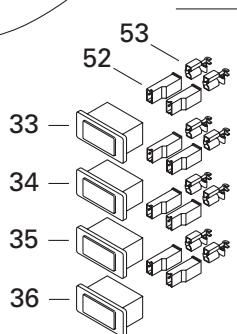
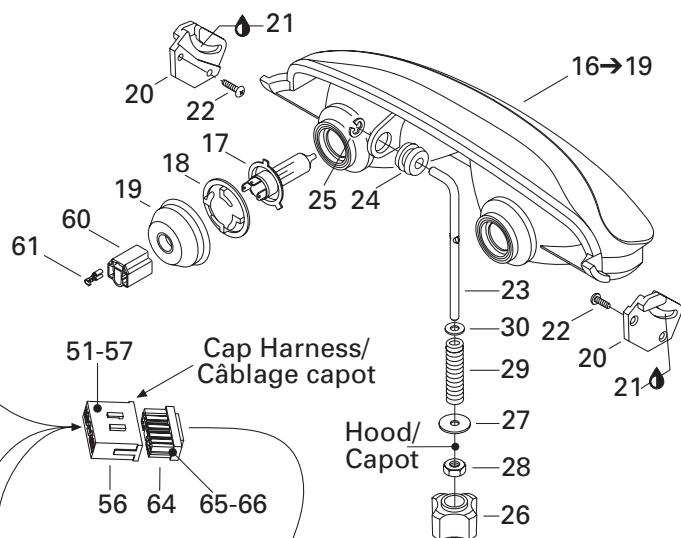
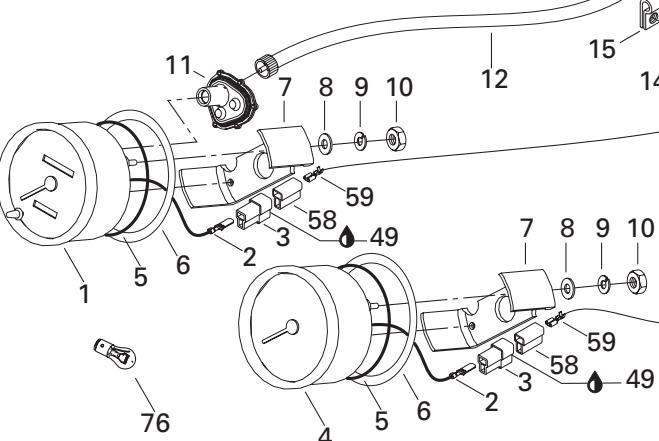
FORMULA Z 700

FORMULA Z 600

|             |             |  |  |   |   |
|-------------|-------------|--|--|---|---|
| <b>1</b>    | 516 000 261 | «Ski-Doo» Decal .....                            | Décalque «Ski-Doo» .....                             | 1 | 1 |
| <b>2</b>    | 516 000 282 | BOMBARDIER Logo .....                            | Logo BOMBARDIER .....                                | 1 | 1 |
| <b>N 3</b>  | 415 127 875 | <b>«Rotax 600» Decal Kit</b> .....               | <b>Ens. de décalque «Rotax 600»</b> .....            | 1 | - |
|             | 415 127 881 | <b>«Rotax 700» Decal Kit</b> .....               | <b>Ens. de décalque «Rotax 700»</b> .....            | - | 1 |
| <b>N 4</b>  | 415 127 876 | <b>Side Decal Kit</b> .....                      | <b>Ens. de décalques latéraux</b> .....              | 1 | 1 |
| <b>N 5</b>  | 415 127 877 | <b>Lower Side Decal Kit</b> .....                | <b>Ens. de décalques latéraux (inférieur)</b> .....  | 1 | 1 |
| <b>N 6</b>  | 415 127 859 | <b>Arm Decal Kit</b> .....                       | <b>Ens. de décalques de bras</b> .....               | 1 | 1 |
| <b>7</b>    | 516 000 227 | Heat Thumb/Grip Decal .....                      | Décalque pouce/poignée chauffante ...                | 1 | 1 |
| <b>N 8</b>  | 516 000 634 | DESS Decal .....                                 | Décalque DESS .....                                  | 1 | 1 |
| <b>9</b>    | 516 000 224 | Reflector Decal (Yellow) .....                   | Décalques réflecteurs (jaune) .....                  | 2 | 2 |
| <b>10</b>   | 415 064 400 | R.H. Deflector (Yellow) .....                    | Réflecteur DR (jaune) .....                          | 1 | 1 |
|             | 415 064 401 | L.H. Deflector (Yellow) .....                    | Réflecteur GA (jaune) .....                          | 1 | 1 |
| <b>11</b>   | 415 127 656 | <b>Reflector Kit</b> (Yellow) .....              | <b>Ens. de réflecteur</b> (jaune) .....              | 1 | 1 |
| <b>12</b>   | 516 000 301 | Warning Label .....                              | Étiquette d'avertissement .....                      | 1 | 1 |
| <b>N 13</b> | 415 127 878 | <b>Upper Side Decal Kit</b> .....                | <b>Ens. de décalques (supérieur)</b> .....           | 1 | 1 |
| <b>N 14</b> | 415 127 879 | <b>Front Decal Kit</b> .....                     | <b>Ens. de décalques avant</b> .....                 | 1 | 1 |
| <b>15</b>   | 415 127 659 | <b>Bumper Decal Kit</b> .....                    | <b>Ens. décalque de pare-chocs</b> .....             | 1 | 1 |
| <b>16</b>   | 418 002 200 | «CE» Decal .....                                 | Décalque «CE» .....                                  | 1 | 1 |
| <b>N 17</b> | 415 127 880 | <b>Hood Decal Kit (Not Shown)</b> .....          | <b>Ens. de décalques de capot (non-illus.)</b> ..... |   |   |
|             |             | (Incl. 1, 3, 4, 5, 7, 8, 9, 11, 12, 13, 14) .... | (incl. 1, 3, 4, 5, 7, 8, 9, 11, 12, 13, 14) ....     | 1 | - |
| <b>N</b>    | 415 127 882 | <b>Hood Decal Kit (Not Shown)</b> .....          | <b>Ens. de décalques de capot (non-illus.)</b> ..... |   |   |
|             |             | (Incl. 1, 3, 4, 5, 7, 8, 9, 11, 12, 13, 14) .... | (incl. 1, 3, 4, 5, 7, 8, 9, 11, 12, 13, 14) ....     | - | 1 |

All labels must be ordered and installed when replacing cab.

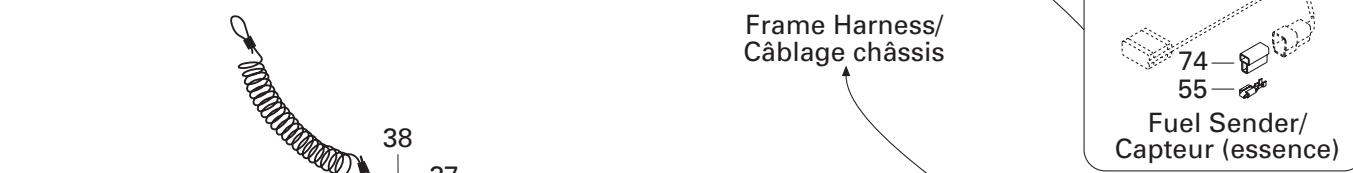
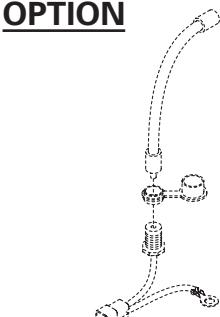
Tous les autocollants doivent être commandés et installés lorsqu'un capot est remplacé.

**OPTION**Temperature Gauge/  
Indicateur de température**OPTION**Fuel Gauge/  
Cadran (essence)47  
6333  
34  
35  
3652  
53Cap Harness/  
Câblage capotHood/  
Capot11  
7  
8  
9  
10

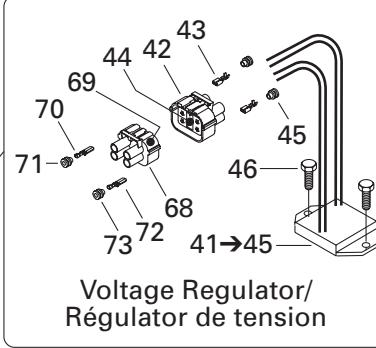
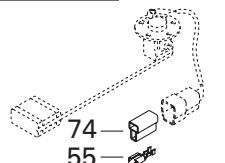
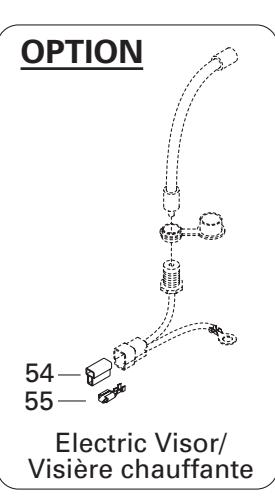
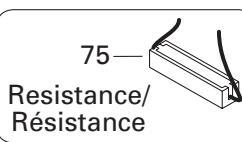
12

15  
14

13

Frame Harness/  
Câblage châssis**OPTION**Electric Visor/  
Visière chauffante

33Mn2016

Voltage Regulator/  
Régulateur de tension**OPTION**Reverse Alarm/  
Alarme renverse**OPTION**Fuel Sender/  
Capteur (essence)Steering Harness/  
Câblage guidonConsole Harness/  
Câblage consoleResistance/  
Résistance

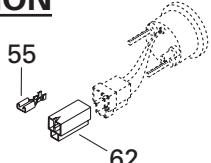
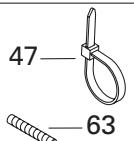
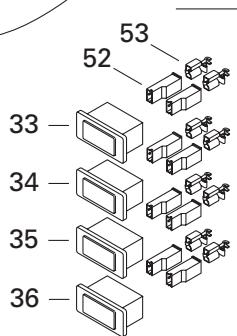
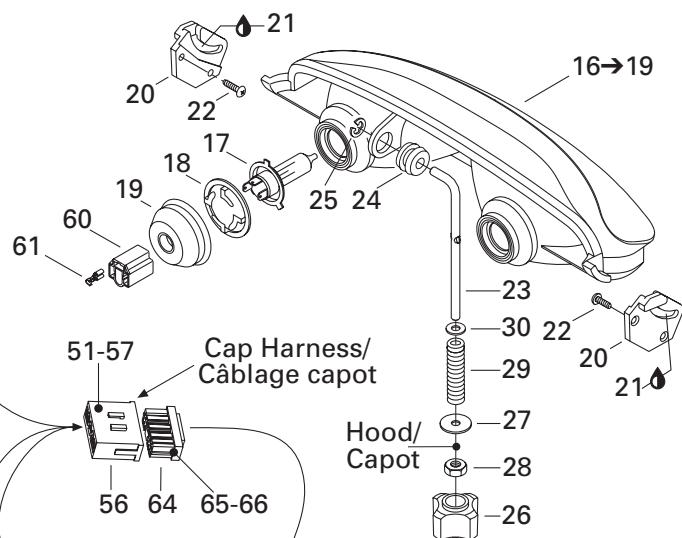
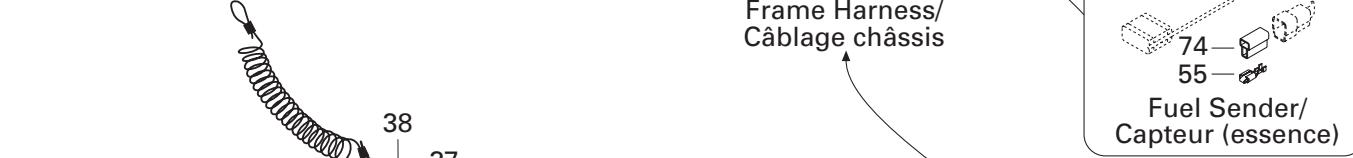
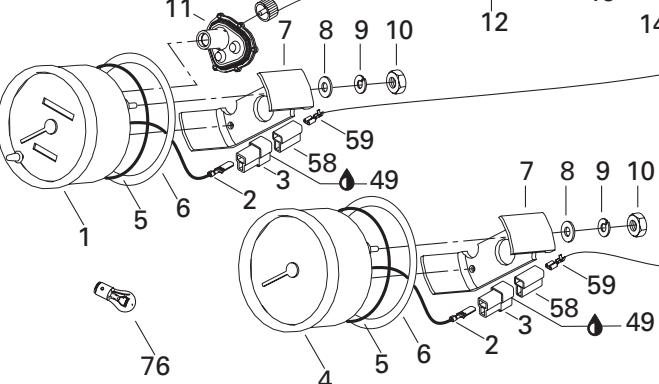
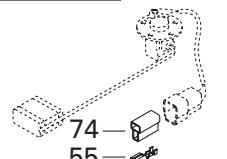
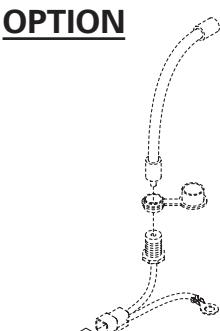
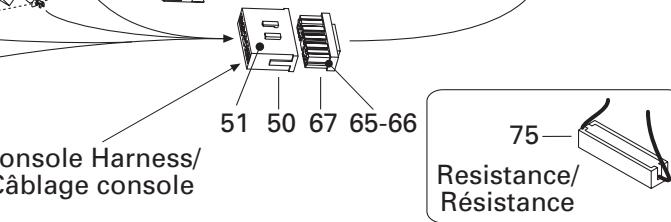
## ELECTRIC SYSTEM/ Système électrique

ELECTRICAL SYSTEM/  
Système électrique

FORMULA Z 700

FORMULA Z 600

|              |             |  |  |   |   |
|--------------|-------------|--|--|---|---|
| <b>N 1</b>   | 515 175 335 | Speedometer (KMH) .....                  | Indicateur de vitesse (KMH) .....            | 1 | 1 |
| <b>N</b>     | 515 175 336 | Speedometer (MPH) .....                  | Indicateur de vitesse (MPH) .....            | @ | @ |
| <b>2</b>     | 409 210 000 | Male Terminal (14-18 Gauge) .....        | Terminal mâle (calibre 14-18) .....          | 4 | 4 |
| <b>3</b>     | 409 204 500 | Male Terminal Housing (2 circuits) ..... | Logement de terminal mâle (2 circuits) ..... | 2 | 2 |
| <b>N 4</b>   | 515 175 340 | Tachometer .....                         | Compte-tours .....                           | 1 | 1 |
| <b>5</b>     | 414 807 100 | O-Ring .....                             | Joint torique .....                          | 2 | 2 |
| <b>6</b>     | 517 258 500 | Washer .....                             | Rondelle .....                               | 2 | 2 |
| <b>7</b>     | 414 806 500 | Case Holder .....                        | Support de boîtier .....                     | 2 | 2 |
| <b>8</b>     | 414 806 800 | Flat Washer .....                        | Rondelle plate .....                         | 4 | 4 |
| <b>9</b>     | 414 806 700 | Lock Washer .....                        | Rondelle-frein .....                         | 4 | 4 |
| <b>10</b>    | 414 806 900 | Nut .....                                | Écrou .....                                  | 4 | 4 |
| <b>N 11</b>  | 515 175 400 | Drive Angle .....                        | Correcteur de vitesse .....                  | 1 | 1 |
| <b>12</b>    | 415 101 500 | Speedometer Cable .....                  | Câble de l'indicateur de vitesse .....       | 1 | 1 |
| <b>13</b>    | 572 010 100 | Speedometer Drive Insert .....           | Prise de l'indicateur de vitesse .....       | 1 | 1 |
| <b>14</b>    | — XXX —     | Hex. Tapping Screw .....                 | Vis hex. autotaraudeuse .....                | 3 | 3 |
| <b>15</b>    | 414 176 000 | Clip (Cable) .....                       | Pince (câble) .....                          | 3 | 3 |
| <b>16→19</b> | 515 175 158 | <b>Halogen Headlamp</b> .....            | <b>Phare halogène</b> .....                  | 1 | 1 |
| <b>17</b>    | 410 504 401 | Halogen Bulb 60/55 W .....               | Ampoule halogène 60/55 W .....               | 2 | 2 |
| <b>18</b>    | 410 608 300 | Bulb Holder .....                        | Porte-ampoule .....                          | 2 | 2 |
| <b>19</b>    | 410 607 100 | Protector Cap .....                      | Capuchon protecteur .....                    | 2 | 2 |
| <b>20</b>    | 517 289 300 | Headlamp Support R.H. ....               | Support de phare avant DR .....              | 1 | 1 |
|              | 517 289 400 | Headlamp Support L.H. ....               | Support de phare avant GA .....              | 1 | 1 |
| <b>21</b>    | 413 707 500 | Grease Tube LMZ, 400 g .....             | Tube de graisse LMZ, 400 g .....             | @ | @ |
| <b>22</b>    | 732 601 315 | Headlamp Screw .....                     | Vis de phare .....                           | 4 | 4 |
| <b>23</b>    | 517 295 800 | Adjuster Rod .....                       | Tige d'ajustement .....                      | 1 | 1 |
| <b>24</b>    | 415 100 800 | Grommet .....                            | Passe-fils .....                             | 1 | 1 |
| <b>25</b>    | 732 610 072 | Push Nut .....                           | Écrou de blocage .....                       | 1 | 1 |
| <b>26</b>    | 572 100 800 | Handle .....                             | Manette .....                                | 1 | 1 |
| <b>27</b>    | 224 060 251 | Washer .....                             | Rondelle .....                               | 1 | 1 |
| <b>28</b>    | 232 561 414 | Elastic Stop Nut M6 .....                | Écrou d'arrêt élastique M6 .....             | 1 | 1 |
| <b>29</b>    | 415 100 600 | Spring .....                             | Ressort .....                                | 1 | 1 |
| <b>30</b>    | 234 061 410 | Flat Washer 6 mm .....                   | Rondelle plate 6 mm .....                    | 1 | 1 |
| <b>31</b>    | 410 107 300 | Switch (Heated Grips/Lever Switch) ..... | Interrupteur (poignée/manette chauffante) .. | 2 | 2 |
| <b>32</b>    | 515 175 281 | Switch Cover .....                       | Couvre interrupteur .....                    | 2 | 2 |
| <b>33</b>    | 410 109 500 | Pilot Lamp (Oil Level) .....             | Lampe témoin (niveau d'huile) .....          | 1 | 1 |
| <b>34</b>    | 410 109 600 | Pilot Lamp (Headlamp) .....              | Lampe témoin (feu de route) .....            | 1 | 1 |
| <b>35</b>    | 410 109 700 | Pilot Lamp (Temperature) .....           | Lampe témoin (température) .....             | 1 | 1 |
| <b>36</b>    | 410 113 300 | Pilot Lamp (DESS) .....                  | Lampe témoin (DESS) .....                    | 1 | 1 |
| <b>37</b>    | 278 000 508 | Safety Switch Nut .....                  | Écrou sécurité .....                         | 1 | 1 |
| <b>38</b>    | 515 166 900 | DESS Cap Ass'y .....                     | Capuchon DESS ass. .....                     | 1 | 1 |

**OPTION**Temperature Gauge/  
Indicateur de température**OPTION**Fuel Gauge/  
Cadran (essence)47  
6333  
34  
35  
3652  
53Cap Harness/  
Câblage capotHood/  
CapotVoltage Regulator/  
Régulateur de tension**OPTION**Reverse Alarm/  
Alarme renverse**OPTION**Fuel Sender/  
Capteur (essence)**OPTION**Electric Visor/  
Visière chauffanteFrame Harness/  
Câblage châssisSteering Harness/  
Câblage guidonConsole Harness/  
Câblage consoleResistance/  
Résistance

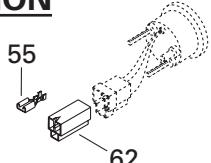
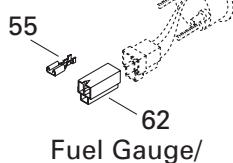
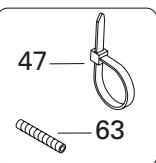
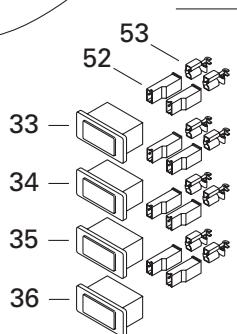
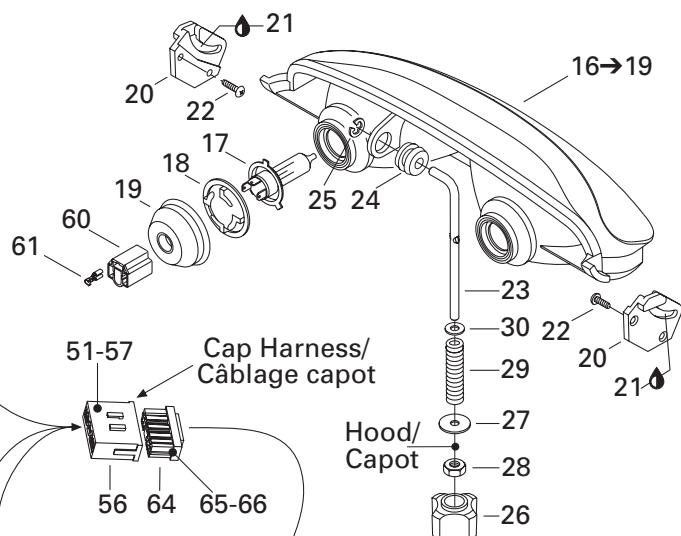
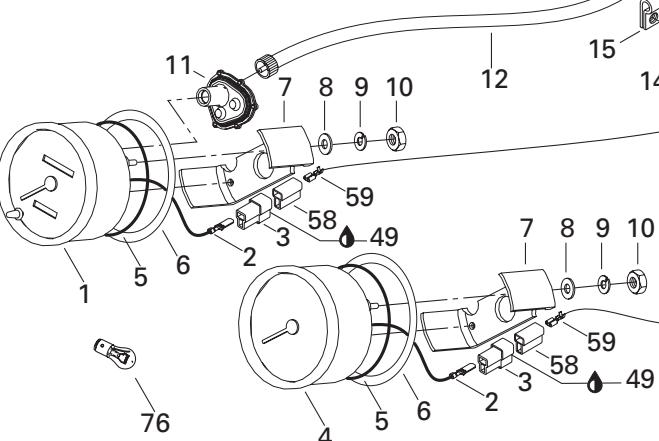
## ELECTRIC SYSTEM/ Système Électrique

ELECTRICAL SYSTEM/  
Système Électrique

FORMULA Z 700

FORMULA Z 600

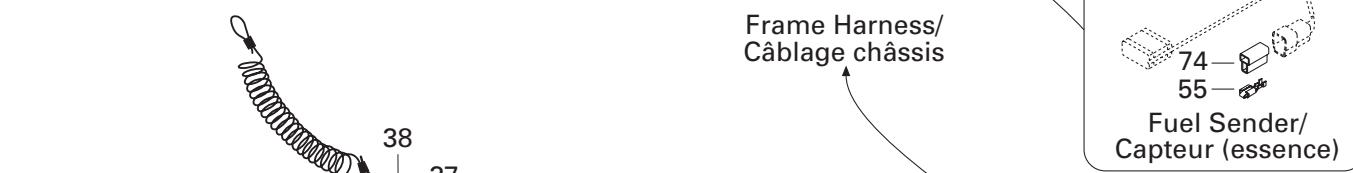
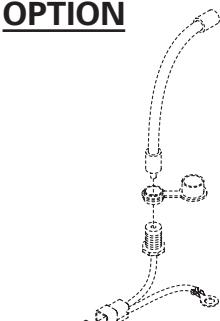
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|----------------|-------------|---|--|-----|-----|
| <b>39→40</b>   | 515 175 145 | <b>DESS Switch .....</b>                    | <b>Interrupteur DESS .....</b>                   | 1   | 1   |
| <b>40</b>      | 515 175 232 | Male Terminal .....                         | Terminal mâle .....                              | 3   | 3   |
| <b>N 41→45</b> | 515 175 491 | <b>Voltage Regulator.....</b>               | <b>Régulateur de tension.....</b>                | 1   | 1   |
| <b>42</b>      | 409 208 000 | Female Terminal Housing (4 circuits) .....  | Logement de terminal femelle (4 circuits) .....  | 1   | 1   |
| <b>43</b>      | 278 000 994 | Female Terminal .....                       | Terminal femelle .....                           | 4   | 4   |
| <b>44</b>      | 409 013 400 | Female Lock .....                           | Verrou femelle .....                             | 1   | 1   |
| <b>45</b>      | 278 000 996 | Seal .....                                  | Joint .....                                      | 4   | 4   |
| <b>46</b>      | 210 261 680 | Hex. Forming Screw M6 x 16 .....            | Vis hex. à épaulement M6 x 20 .....              | 2   | 2   |
| <b>47</b>      | 293 750 001 | Tie Rap 94 mm .....                         | Attache 94 mm .....                              | @   | @   |
|                | 293 750 002 | Tie Rap 130 mm .....                        | Attache 130 mm .....                             | @   | @   |
|                | 293 750 009 | Tie Rap 160 mm .....                        | Attache 160 mm .....                             | @   | @   |
|                | 293 750 008 | Tie Rap 350 mm .....                        | Attache 350 mm .....                             | @   | @   |
|                | 414 115 200 | Tie Rap .....                               | Attache .....                                    | @   | @   |
|                | 515 175 220 | Tie Rap .....                               | Attache .....                                    | @   | @   |
| <b>48</b>      | 515 175 283 | Housing Support .....                       | Support de logement .....                        | 2   | 2   |
| <b>49</b>      | 293 550 004 | Dielectric Grease, 150 g .....              | Graisse diélectrique, 150 g .....                | @   | @   |
| <b>50</b>      | 515 175 351 | Male Terminal Housing (15 circuits) .....   | Logement de terminal mâle (15 circuits) .....    | 1   | 1   |
| <b>51</b>      | 515 175 232 | Male Terminal .....                         | Terminal mâle .....                              | @   | @   |
| <b>52</b>      | 409 010 400 | Female Terminal Housing (1 circuits) .....  | Logement de terminal femelle (1 circuits) .....  | 14  | 14  |
| <b>53</b>      | 409 010 100 | Female Terminal .....                       | Terminal femelle .....                           | @   | @   |
| <b>54</b>      | 409 204 600 | Female Terminal Housing (2 circuits) .....  | Logement de terminal femelle (2 circuits) .....  | Opt | Opt |
| <b>55</b>      | 561 503 100 | Female Terminal .....                       | Terminal femelle .....                           | Opt | Opt |
| <b>56</b>      | 515 175 352 | Male Terminal Housing (13 circuits) .....   | Logement de terminal mâle (13 circuits) .....    | 1   | 1   |
| <b>57</b>      | 515 175 273 | Male Terminal .....                         | Terminal mâle .....                              | @   | @   |
| <b>58</b>      | 409 204 600 | Female Terminal Housing (2 circuits) .....  | Logement de terminal femelle (2 circuits) .....  | 2   | 2   |
| <b>59</b>      | 561 503 100 | Female Terminal .....                       | Terminal femelle .....                           | @   | @   |
| <b>60</b>      | 409 202 700 | Female Terminal Housing (3 circuits) .....  | Logement de terminal femelle (3 circuits) .....  | 2   | 2   |
| <b>61</b>      | 515 175 320 | Female Terminal .....                       | Terminal femelle .....                           | @   | @   |
| <b>62</b>      | 409 204 300 | Female Terminal Housing (3 circuits) .....  | Logement de terminal femelle (3 circuits) .....  | Opt | Opt |
| <b>63</b>      | 409 902 100 | Tubing 6 mm .....                           | Gaine 6 mm .....                                 | @   | @   |
|                | 415 079 900 | Tubing 10 mm .....                          | Gaine 10 mm .....                                | @   | @   |
|                | 409 901 800 | Tubing 13 mm .....                          | Gaine 13 mm .....                                | @   | @   |
|                | 415 080 000 | Tubing 16 mm .....                          | Gaine 16 mm .....                                | @   | @   |
| <b>64</b>      | 515 175 350 | Female Terminal Housing (13 circuits) ..... | Logement de terminal femelle (13 circuits) ..... | 1   | 1   |
| <b>65</b>      | — XXX —     | Female Terminal .....                       | Terminal femelle .....                           | @   | @   |
| <b>66</b>      | — XXX —     | Female Terminal .....                       | Terminal femelle .....                           | @   | @   |
| <b>67</b>      | 515 175 349 | Female Terminal Housing (15 circuits) ..... | Logement de terminal femelle (15 circuits) ..... | 1   | 1   |
| <b>68</b>      | 409 207 700 | Male Terminal Housing (4 circuits) .....    | Logement de terminal mâle (4 circuits) .....     | 1   | 1   |
| <b>69</b>      | 409 013 100 | Male Lock (4 circuits) .....                | Verrou mâle (4 circuits) .....                   | @   | @   |
| <b>70</b>      | 409 010 900 | Male Terminal .....                         | Terminal mâle .....                              | @   | @   |

**OPTION**Temperature Gauge/  
Indicateur de température**OPTION**Fuel Gauge/  
Cadran (essence)47  
6333  
34  
35  
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Câblage capotHood/  
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7  
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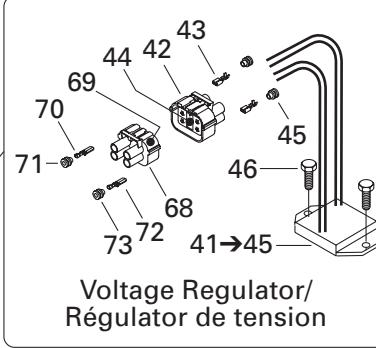
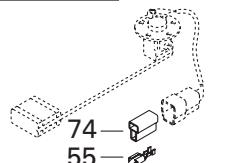
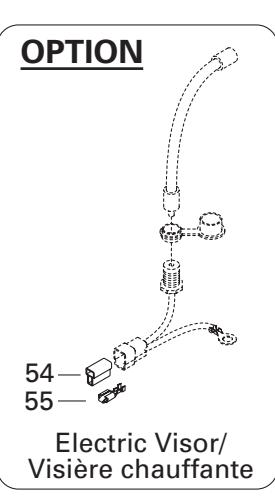
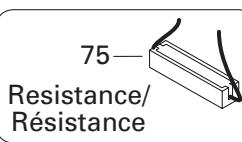
12

15  
14

13

Frame Harness/  
Câblage châssis**OPTION**Electric Visor/  
Visière chauffante

33Mn2016

Voltage Regulator/  
Régulateur de tension**OPTION**Reverse Alarm/  
Alarme renverse**OPTION**Fuel Sender/  
Capteur (essence)Steering Harness/  
Câblage guidonConsole Harness/  
Câblage consoleResistance/  
Résistance

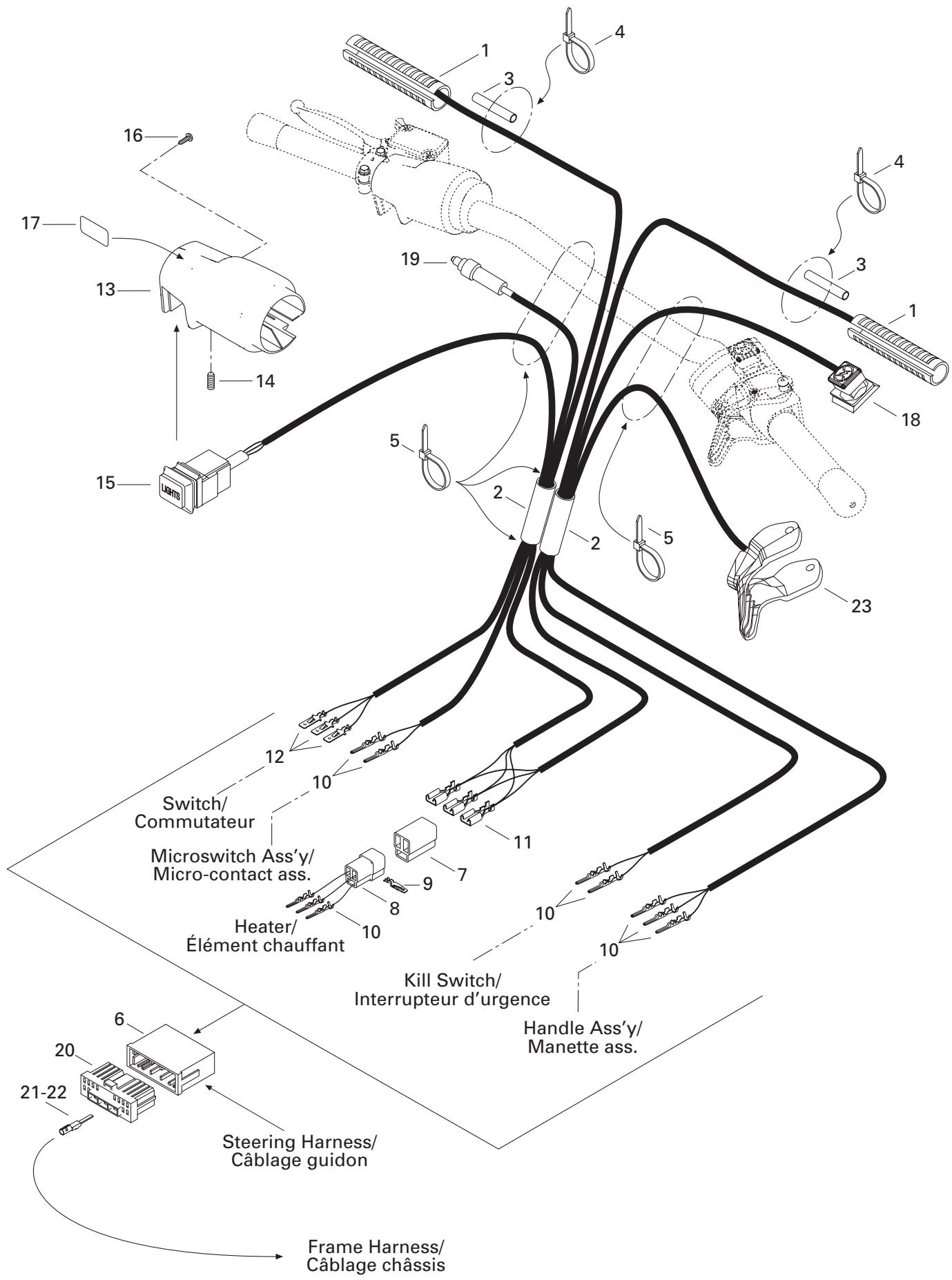
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**ELECTRIC SYSTEM/  
Système électrique**

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ELECTRICAL SYSTEM/  
Système électrique**FORMULA Z 700****FORMULA Z 600**

|           |             |  |   |     |     |
|-----------|-------------|--|---|-----|-----|
| <b>71</b> | 409 208 300 | Seal .....                                 | Joint .....                                 | @   | @   |
| <b>72</b> | — XXX —     | Male Terminal .....                        | Terminal mâle .....                         | @   | @   |
| <b>73</b> | 278 000 996 | Seal .....                                 | Joint .....                                 | @   | @   |
| <b>74</b> | 409 204 600 | Female Terminal Housing (2 circuits) ..... | Logement de terminal femelle (2 circuits) . | Opt | Opt |
| <b>75</b> | 515 175 241 | Resistance (50 ohms) .....                 | Résistance (50 ohms) .....                  | 1   | 1   |
| <b>76</b> | 410 504 200 | Instrumentation Bulb .....                 | Ampoule de cadran .....                     | @   | @   |



## ELECTRIC SYSTEM/ Système électrique

STEERING/  
GUIDON

FORMULA Z 700

FORMULA Z 600

|             |             |  |  |    |    |
|-------------|-------------|--|--|----|----|
| <b>1</b>    | 515 175 162 | Heater .....                                 | Élément chauffant .....                        | 2  | 2  |
| <b>2</b>    | 515 175 314 | Low Temperature Tubing 5/8"                  | Gaine basse température 5/8"                   | @  | @  |
| <b>N 3</b>  | 515 175 332 | Low Temperature Tubing 1/4"                  | Gaine basse température 1/4"                   | @  | @  |
| <b>4</b>    | 293 750 001 | Tie Rap 94 mm .....                          | Attache 94 mm .....                            | 2  | 2  |
| <b>5</b>    | 414 115 200 | Tie Rap .....                                | Attache .....                                  | 4  | 4  |
| <b>6</b>    | 515 175 352 | Male Terminal Housing (13 circuits) .....    | Logement de terminal mâle (13 circuits) ...    | 1  | 1  |
| <b>7</b>    | 409 204 300 | Femelle Terminal Housing (3 circuits) .....  | Logement de terminal femelle (3 circuits) .    | 1  | 1  |
| <b>8</b>    | 409 204 200 | Male Terminal Housing (3 circuits) .....     | Logement de terminal mâle (3 circuits) .       | 1  | 1  |
| <b>9</b>    | 409 206 100 | Male Terminal .....                          | Terminal mâle .....                            | 3  | 3  |
| <b>10</b>   | 515 175 232 | Male Terminal .....                          | Terminal mâle .....                            | 10 | 10 |
| <b>11</b>   | 561 503 100 | Femelle Terminal .....                       | Terminal femelle .....                         | 3  | 3  |
| <b>12</b>   | 515 175 273 | Male Terminal .....                          | Terminal mâle .....                            | 3  | 3  |
| <b>13</b>   | 515 175 307 | Brake Housing .....                          | Logement de frein .....                        | 1  | 1  |
| <b>14</b>   | 414 440 800 | Set Screw M8 x 10 .....                      | Vis de pression M8 x 10 .....                  | 1  | 1  |
| <b>15</b>   | 515 175 393 | Switch .....                                 | Commutateur .....                              | 1  | 1  |
| <b>N 16</b> | 250 000 022 | Phillips Screw .....                         | Vis cruciforme .....                           | 1  | 1  |
| <b>17</b>   | 415 025 500 | Switch Decal .....                           | Décalque d'interrupteur .....                  | 1  | 1  |
| <b>N 18</b> | 515 175 410 | Kill Switch .....                            | Interrupteur d'urgence .....                   | 1  | 1  |
| <b>N 19</b> | 507 032 284 | Microswitch Ass'y .....                      | Micro-contact ass. ....                        | 1  | 1  |
| <b>20</b>   | 515 175 350 | Femelle Terminal Housing (13 circuits) ..... | Logement de terminal femelle (13 circuits) ... | 1  | 1  |
| <b>21</b>   | — XXX —     | Femelle Terminal .....                       | Terminal femelle .....                         | @  | @  |
| <b>22</b>   | — XXX —     | Femelle Terminal .....                       | Terminal femelle .....                         | @  | @  |
| <b>N 23</b> | 512 059 204 | Handle Ass'y 40 mm .....                     | Manette ass. 40 mm .....                       | 1  | 1  |

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